

# Production Worksheet

Wilcom EmbroideryStudio - Designing

Stitches: 12,462  
 Height: 2.46 in  
 Width: 3.50 in  
 Colors: 13  
 Colorway: Colorway 1  
 Zoom: 1:1



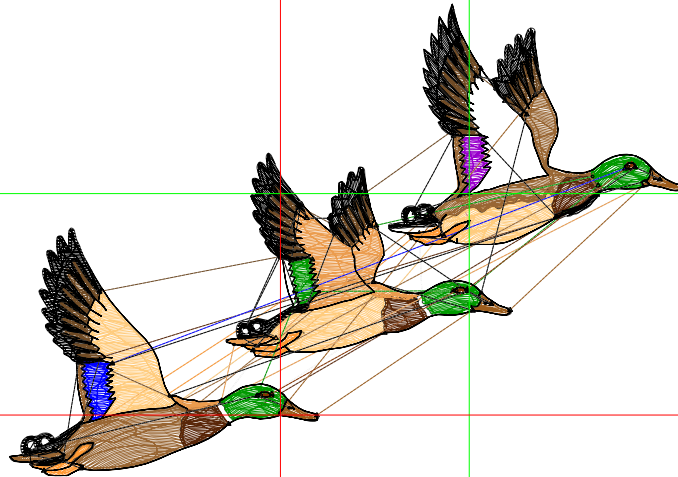
Design: **3**

Title:

Machine format: Tajima  
 Color changes: 12  
 Stops: 13  
 Trims: 71  
 Appliqués: 0  
 Left: 60.8 mm  
 Right: 28.0 mm  
 Up: 25.0 mm  
 Down: 37.3 mm  
 EndX: -0.98 in  
 EndY: -1.15 in  
 Area: 8.59 in<sup>2</sup>  
 Max stitch: 11.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 148.36ft  
 Total bobbin: 36.93ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name          | Chart   |
|-----|----|-------|-------|------|---------------|---------|
| 1.  | 9  |       | 780   | 9    | White         | Default |
| 2.  | 12 |       | 311   | 12   | Orange        | Default |
| 3.  | 13 |       | 189   | 13   | Purple        | Default |
| 4.  | 16 |       | 1,252 | 16   | Sand          | Default |
| 5.  | 14 |       | 1,298 | 14   | Brown         | Default |
| 6.  | 4  |       | 415   |      | R89 G38 B8    |         |
| 7.  | 6  |       | 1,806 |      | R112 G75 B37  |         |
| 8.  | 7  |       | 212   |      | R156 G93 B29  |         |
| 9.  | 8  |       | 738   |      | R235 G156 B78 |         |
| 10. | 1  |       | 682   | 1    | Dark Green    | Default |
| 11. | 5  |       | 85    |      | R133 G51 B0   |         |
| 12. | 2  |       | 205   | 2    | Blue          | Default |
| 13. | 10 |       | 4,487 |      | R0 G0 B0      |         |



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

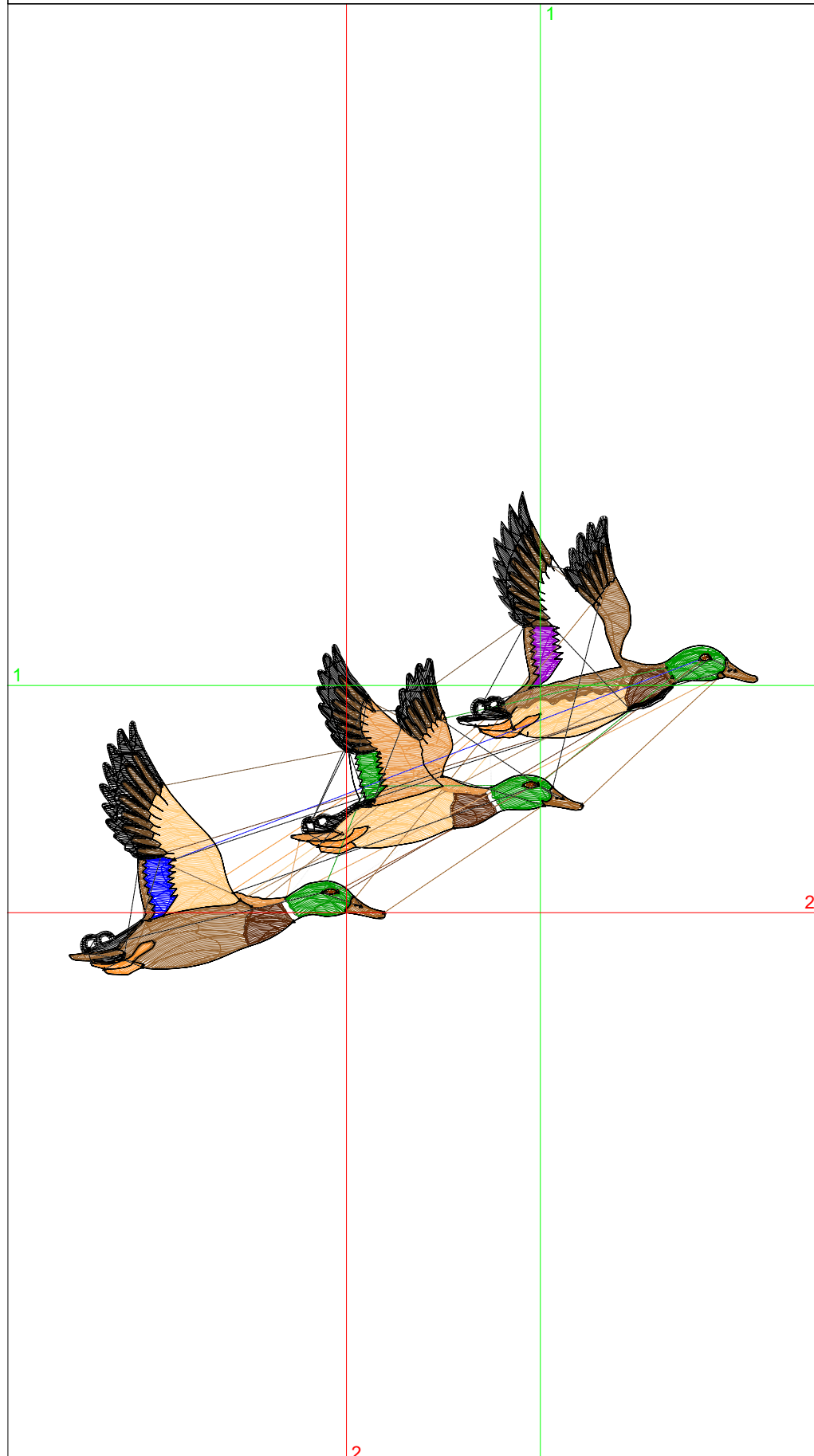
Title:

Stitches: 16,580  
 Height: 3.16 in  
 Width: 4.50 in  
 Colors: 13  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 12  
 Stops: 13  
 Trims: 77  
 Appliqués: 0  
 Left: 78.2 mm  
 Right: 36.0 mm  
 Up: 32.2 mm  
 Down: 48.0 mm  
 EndX: -1.27 in  
 EndY: -1.48 in  
 Area: 14.19 in<sup>2</sup>  
 Max stitch: 8.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 206.00ft  
 Total bobbin: 55.07ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name          | Chart   |
|-----|----|-------|-------|------|---------------|---------|
| 1.  | 9  |       | 1,050 | 9    | White         | Default |
| 2.  | 12 |       | 420   | 12   | Orange        | Default |
| 3.  | 13 |       | 250   | 13   | Purple        | Default |
| 4.  | 16 |       | 1,818 | 16   | Sand          | Default |
| 5.  | 14 |       | 1,880 | 14   | Brown         | Default |
| 6.  | 4  |       | 558   |      | R89 G38 B8    |         |
| 7.  | 6  |       | 2,373 |      | R112 G75 B37  |         |
| 8.  | 7  |       | 281   |      | R156 G93 B29  |         |
| 9.  | 8  |       | 990   |      | R235 G156 B78 |         |
| 10. | 1  |       | 906   | 1    | Dark Green    | Default |
| 11. | 5  |       | 93    |      | R133 G51 B0   |         |
| 12. | 2  |       | 261   | 2    | Blue          | Default |
| 13. | 10 |       | 5,698 |      | R0 G0 B0      |         |



# Production Worksheet

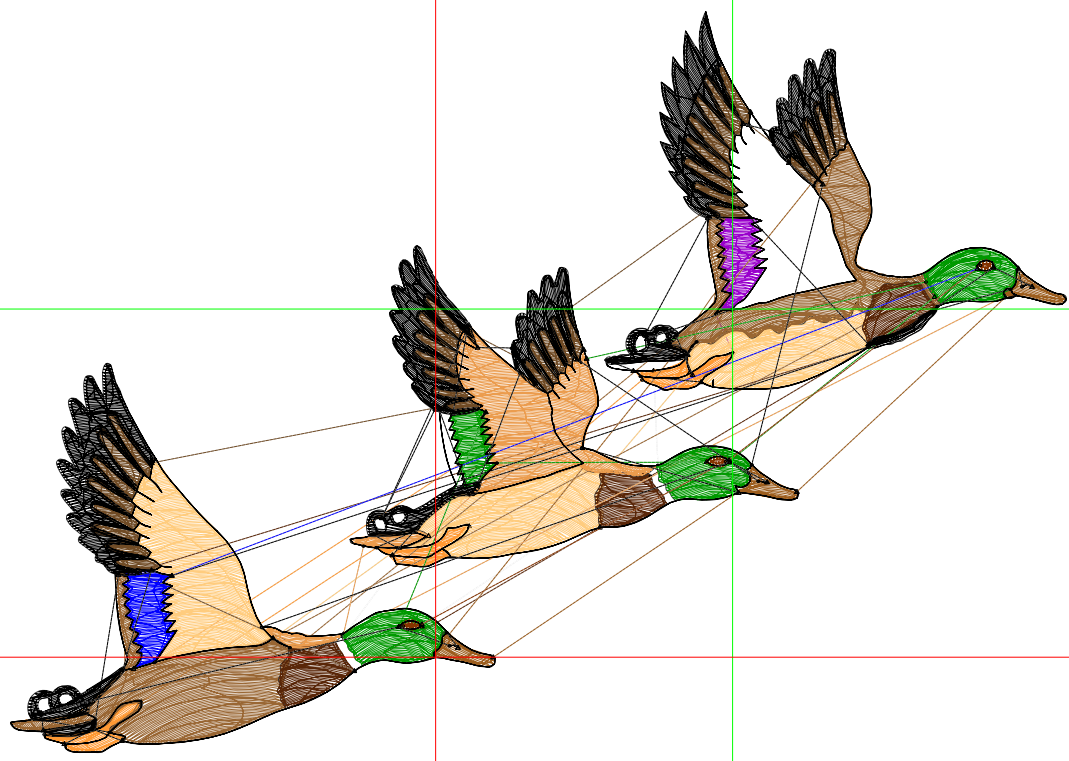
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 21,405  
Height: 3.86 in  
Width: 5.50 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 21,405  
 Height: 3.86 in  
 Width: 5.50 in  
 Colors: 13  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 12  
 Stops: 13  
 Trims: 79  
 Appliqués: 0  
 Left: 95.5 mm  
 Right: 44.1 mm  
 Up: 39.3 mm  
 Down: 58.7 mm  
 EndX: -1.55 in  
 EndY: -1.81 in  
 Area 21.22 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 274.96ft  
 Total bobbin: 77.18ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name          | Chart   |
|-----|----|-------|-------|------|---------------|---------|
| 1.  | 9  |       | 1,434 | 9    | White         | Default |
| 2.  | 12 |       | 544   | 12   | Orange        | Default |
| 3.  | 13 |       | 330   | 13   | Purple        | Default |
| 4.  | 16 |       | 2,463 | 16   | Sand          | Default |
| 5.  | 14 |       | 2,495 | 14   | Brown         | Default |
| 6.  | 4  |       | 731   |      | R89 G38 B8    |         |
| 7.  | 6  |       | 2,969 |      | R112 G75 B37  |         |
| 8.  | 7  |       | 362   |      | R156 G93 B29  |         |
| 9.  | 8  |       | 1,329 |      | R235 G156 B78 |         |
| 10. | 1  |       | 1,159 | 1    | Dark Green    | Default |
| 11. | 5  |       | 110   |      | R133 G51 B0   |         |
| 12. | 2  |       | 335   | 2    | Blue          | Default |
| 13. | 10 |       | 7,142 |      | R0 G0 B0      |         |

# Production Worksheet

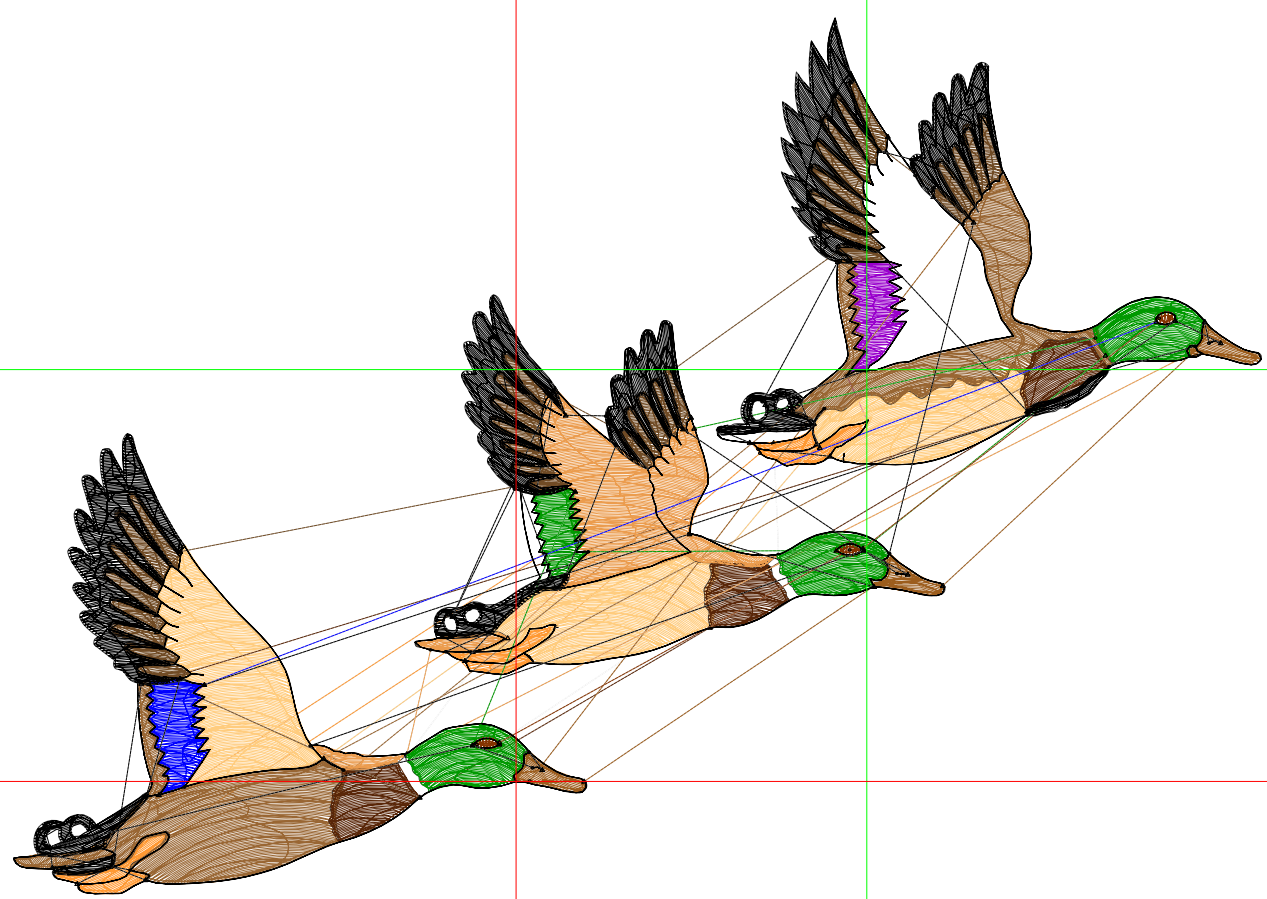
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 26,357  
Height: 4.56 in  
Width: 6.50 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 26,357  
 Height: 4.56 in  
 Width: 6.50 in  
 Colors: 13  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 12  
 Stops: 13  
 Trims: 81  
 Appliqués: 0  
 Left: 112.9 mm  
 Right: 52.2 mm  
 Up: 46.5 mm  
 Down: 69.3 mm  
 EndX: -1.83 in  
 EndY: -2.14 in  
 Area: 29.63 in<sup>2</sup>  
 Max stitch: 7.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 349.07ft  
 Total bobbin: 101.84ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name          | Chart   |
|-----|----|-------|-------|------|---------------|---------|
| 1.  | 9  |       | 1,818 | 9    | White         | Default |
| 2.  | 12 |       | 663   | 12   | Orange        | Default |
| 3.  | 13 |       | 413   | 13   | Purple        | Default |
| 4.  | 16 |       | 3,194 | 16   | Sand          | Default |
| 5.  | 14 |       | 3,113 | 14   | Brown         | Default |
| 6.  | 4  |       | 902   |      | R89 G38 B8    |         |
| 7.  | 6  |       | 3,654 |      | R112 G75 B37  |         |
| 8.  | 7  |       | 443   |      | R156 G93 B29  |         |
| 9.  | 8  |       | 1,666 |      | R235 G156 B78 |         |
| 10. | 1  |       | 1,433 | 1    | Dark Green    | Default |
| 11. | 5  |       | 125   |      | R133 G51 B0   |         |
| 12. | 2  |       | 437   | 2    | Blue          | Default |
| 13. | 10 |       | 8,494 |      | R0 G0 B0      |         |

# Production Worksheet

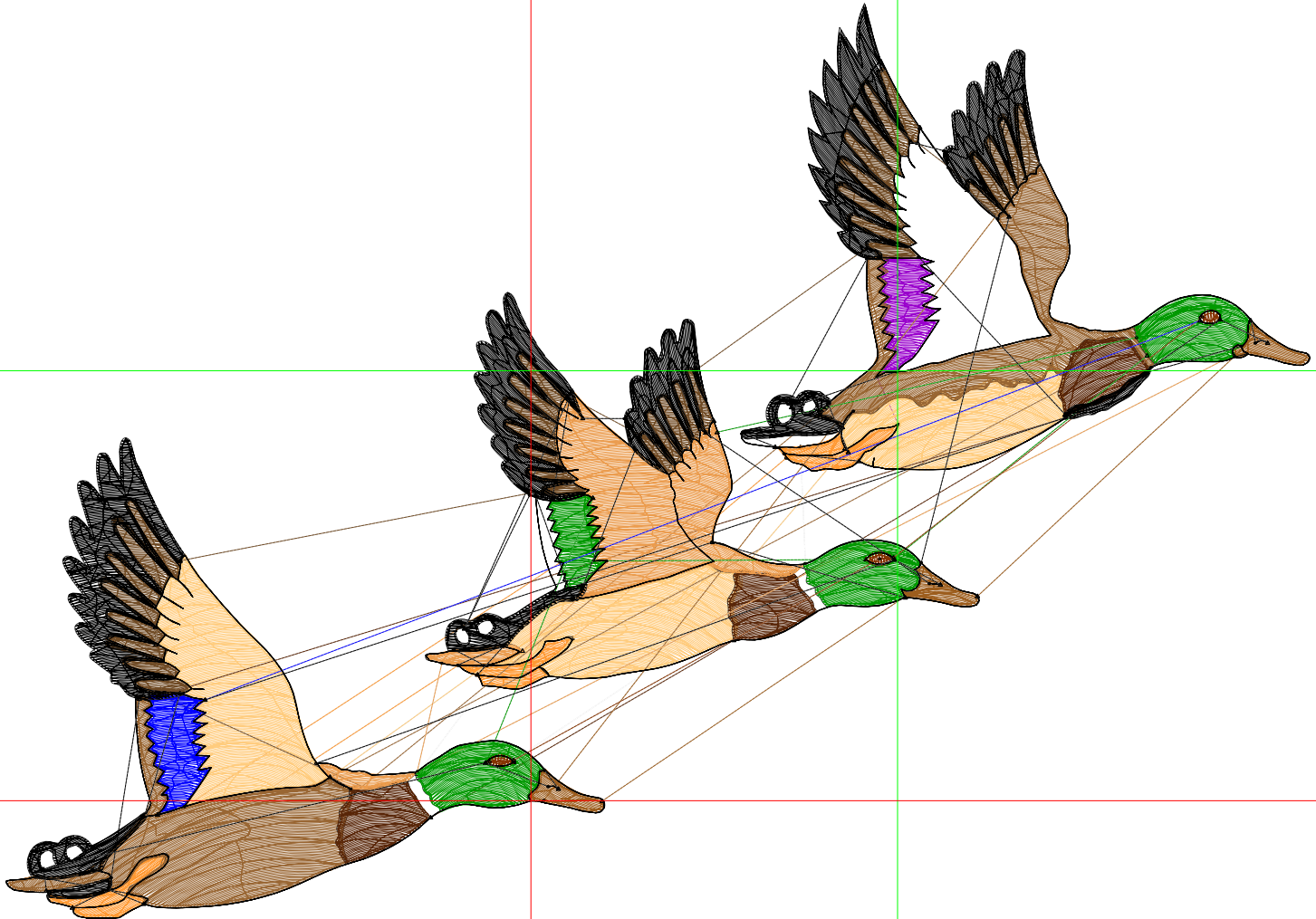
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 31,650  
Height: 5.25 in  
Width: 7.50 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 31,650  
 Height: 5.25 in  
 Width: 7.50 in  
 Colors: 13  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 12  
 Stops: 13  
 Trims: 81  
 Appliqués: 0  
 Left: 130.3 mm  
 Right: 60.2 mm  
 Up: 53.5 mm  
 Down: 80.0 mm  
 EndX: -2.11 in  
 EndY: -2.47 in  
 Area 39.40 in<sup>2</sup>  
 Max stitch: 8.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 430.27ft  
 Total bobbin: 129.38ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name          | Chart   |
|-----|----|-------|-------|------|---------------|---------|
| 1.  | 9  |       | 2,220 | 9    | White         | Default |
| 2.  | 12 |       | 755   | 12   | Orange        | Default |
| 3.  | 13 |       | 485   | 13   | Purple        | Default |
| 4.  | 16 |       | 4,006 | 16   | Sand          | Default |
| 5.  | 14 |       | 3,836 | 14   | Brown         | Default |
| 6.  | 4  |       | 1,132 |      | R89 G38 B8    |         |
| 7.  | 6  |       | 4,335 |      | R112 G75 B37  |         |
| 8.  | 7  |       | 501   |      | R156 G93 B29  |         |
| 9.  | 8  |       | 2,034 |      | R235 G156 B78 |         |
| 10. | 1  |       | 1,785 | 1    | Dark Green    | Default |
| 11. | 5  |       | 138   |      | R133 G51 B0   |         |
| 12. | 2  |       | 545   | 2    | Blue          | Default |
| 13. | 10 |       | 9,876 |      | R0 G0 B0      |         |