

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 23,141  
 Height: 2.85 in  
 Width: 3.51 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 75  
 Appliqués: 0  
 Left: 40.2 mm  
 Right: 48.8 mm  
 Up: 34.6 mm  
 Down: 37.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 9.98 in<sup>2</sup>  
 Max stitch: 11.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 316.68ft  
 Total bobbin: 93.99ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3	Red	4,337	3	Red	Default
2.	16	Sand	3,421	16	Sand	Default
3.	2	Blue	2,430	2	Blue	Default
4.	15		688		R105 G70 B35	
5.	10		1,651		R222 G133 B44	
6.	13		166		R0 G0 B217	
7.	5		767		R1 G79 B24	
8.	6		1,158		R240 G160 B80	
9.	11	Dark Red	573	11	Dark Red	Default
10.	9		1,361		R204 G204 B136	
11.	14	Brown	111	14	Brown	Default
12.	19		365		R125 G83 B42	
13.	17		34		R0 G0 B0	
14.	18		82		R255 G255 B243	
15.	11	Dark Red	1,829	11	Dark Red	Default
16.	12	Orange	2,433	12	Orange	Default
17.	1		674		R255 G66 B85	
18.	4	Yellow	326	4	Yellow	Default
19.	8		733		R99 G79 B49	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 31,602  
 Height: 3.66 in  
 Width: 4.50 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 87  
 Appliqués: 0  
 Left: 52.9 mm  
 Right: 61.4 mm  
 Up: 44.9 mm  
 Down: 48.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 16.46 in<sup>2</sup>  
 Max stitch: 10.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 457.79ft  
 Total bobbin: 144.71ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3	Red	6,094	3	Red	Default
2.	16	Sand	4,716	16	Sand	Default
3.	2	Blue	3,457	2	Blue	Default
4.	15		961		R105 G70 B35	
5.	10		2,331		R222 G133 B44	
6.	13		221		R0 G0 B217	
7.	5		1,052		R1 G79 B24	
8.	6		1,666		R240 G160 B80	
9.	11	Dark Red	802	11	Dark Red	Default
10.	9		1,951		R204 G204 B136	
11.	14	Brown	139	14	Brown	Default
12.	19		490		R125 G83 B42	
13.	17		42		R0 G0 B0	
14.	18		103		R255 G255 B243	
15.	11	Dark Red	2,426	11	Dark Red	Default
16.	12	Orange	3,086	12	Orange	Default
17.	1		849		R255 G66 B85	
18.	4	Yellow	358	4	Yellow	Default
19.	8		856		R99 G79 B49	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 40,656  
Height: 4.47 in  
Width: 5.50 in  
Colors: 18  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 40,656  
 Height: 4.47 in  
 Width: 5.50 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 100  
 Appliqués: 0  
 Left: 65.6 mm  
 Right: 74.2 mm  
 Up: 55.2 mm  
 Down: 58.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 24.60 in<sup>2</sup>  
 Max stitch: 11.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 617.89ft  
 Total bobbin: 204.38ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		8,075	3	Red	Default
2.	16		5,991	16	Sand	Default
3.	2		4,528	2	Blue	Default
4.	15		1,200		R105 G70 B35	
5.	10		2,926		R222 G133 B44	
6.	13		290		R0 G0 B217	
7.	5		1,321		R1 G79 B24	
8.	6		2,284		R240 G160 B80	
9.	11		1,075	11	Dark Red	Default
10.	9		2,564		R204 G204 B136	
11.	14		171	14	Brown	Default
12.	19		625		R125 G83 B42	
13.	17		49		R0 G0 B0	
14.	18		123		R255 G255 B243	
15.	11		3,166	11	Dark Red	Default
16.	12		3,773	12	Orange	Default
17.	1		1,017		R255 G66 B85	
18.	4		490	4	Yellow	Default
19.	8		986		R99 G79 B49	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 50,846  
Height: 5.28 in  
Width: 6.51 in  
Colors: 18  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 50,846  
 Height: 5.28 in  
 Width: 6.51 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 106  
 Appliqués: 0  
 Left: 78.3 mm  
 Right: 86.9 mm  
 Up: 65.5 mm  
 Down: 68.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 34.35 in<sup>2</sup>  
 Max stitch: 11.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 802.03ft  
 Total bobbin: 273.87ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		10,348	3	Red	Default
2.	16		7,366	16	Sand	Default
3.	2		5,710	2	Blue	Default
4.	15		1,579		R105 G70 B35	
5.	10		3,825		R222 G133 B44	
6.	13		354		R0 G0 B217	
7.	5		1,625		R1 G79 B24	
8.	6		2,944		R240 G160 B80	
9.	11		1,346	11	Dark Red	Default
10.	9		3,361		R204 G204 B136	
11.	14		203	14	Brown	Default
12.	19		763		R125 G83 B42	
13.	17		55		R0 G0 B0	
14.	18		140		R255 G255 B243	
15.	11		3,920	11	Dark Red	Default
16.	12		4,451	12	Orange	Default
17.	1		1,195		R255 G66 B85	
18.	4		551	4	Yellow	Default
19.	8		1,108		R99 G79 B49	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 61,381  
Height: 6.09 in  
Width: 7.50 in  
Colors: 18  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 61,381  
 Height: 6.09 in  
 Width: 7.50 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 109  
 Appliqués: 0  
 Left: 91.0 mm  
 Right: 99.6 mm  
 Up: 75.8 mm  
 Down: 78.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 45.72 in<sup>2</sup>  
 Max stitch: 9.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 1002.16ft  
 Total bobbin: 351.50ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		12,732	3	Red	Default
2.	16		8,732	16	Sand	Default
3.	2		6,897	2	Blue	Default
4.	15		1,957		R105 G70 B35	
5.	10		4,681		R222 G133 B44	
6.	13		430		R0 G0 B217	
7.	5		1,915		R1 G79 B24	
8.	6		3,718		R240 G160 B80	
9.	11		1,660	11	Dark Red	Default
10.	9		4,262		R204 G204 B136	
11.	14		235	14	Brown	Default
12.	19		926		R125 G83 B42	
13.	17		62		R0 G0 B0	
14.	18		158		R255 G255 B243	
15.	11		4,660	11	Dark Red	Default
16.	12		5,137	12	Orange	Default
17.	1		1,370		R255 G66 B85	
18.	4		625	4	Yellow	Default
19.	8		1,222		R99 G79 B49	