

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 27,281  
Height: 3.49 in  
Width: 3.25 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 27  
Stops: 28  
Trims: 89  
Appliqués: 0  
Left: 55.2 mm  
Right: 27.4 mm  
Up: 52.4 mm  
Down: 36.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 11.36 in<sup>2</sup>  
Max stitch: 6.3 mm  
Min stitch: 0.0 mm  
Max jump: 6.3 mm  
Total thread: 330.25ft  
Total bobbin: 84.18ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		840	12	Orange	Default
2.	1		2,167		R255 G111 B1	
3.	12		75	12	Orange	Default
4.	1		7,725		R255 G111 B1	
5.	12		826	12	Orange	Default
6.	1		2,800		R255 G111 B1	
7.	12		90	12	Orange	Default
8.	1		1,231		R255 G111 B1	
9.	12		84	12	Orange	Default
10.	1		271		R255 G111 B1	
11.	12		54	12	Orange	Default
12.	1		248		R255 G111 B1	
13.	12		95	12	Orange	Default
14.	1		651		R255 G111 B1	
15.	12		142	12	Orange	Default
16.	1		143		R255 G111 B1	
17.	12		87	12	Orange	Default
18.	1		3,538		R255 G111 B1	
19.	12		89	12	Orange	Default
20.	1		649		R255 G111 B1	
21.	12		130	12	Orange	Default
22.	1		408		R255 G111 B1	
23.	12		200	12	Orange	Default
24.	1		266		R255 G111 B1	
25.	12		148	12	Orange	Default
26.	1		244		R255 G111 B1	
27.	12		56	12	Orange	Default
28.	1		4,022		R255 G111 B1	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 30,847  
 Height: 4.00 in  
 Width: 3.72 in  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 27  
 Stops: 28  
 Trims: 98  
 Appliqués: 0  
 Left: 61.1 mm  
 Right: 33.3 mm  
 Up: 59.0 mm  
 Down: 42.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 14.88 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.0 mm  
 Total thread: 386.50ft  
 Total bobbin: 103.65ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		1,033	12	Orange	Default
2.	1		2,414		R255 G111 B1	
3.	12		99	12	Orange	Default
4.	1		8,674		R255 G111 B1	
5.	12		990	12	Orange	Default
6.	1		3,124		R255 G111 B1	
7.	12		102	12	Orange	Default
8.	1		1,390		R255 G111 B1	
9.	12		111	12	Orange	Default
10.	1		303		R255 G111 B1	
11.	12		51	12	Orange	Default
12.	1		275		R255 G111 B1	
13.	12		108	12	Orange	Default
14.	1		736		R255 G111 B1	
15.	12		164	12	Orange	Default
16.	1		154		R255 G111 B1	
17.	12		104	12	Orange	Default
18.	1		3,985		R255 G111 B1	
19.	12		94	12	Orange	Default
20.	1		717		R255 G111 B1	
21.	12		163	12	Orange	Default
22.	1		451		R255 G111 B1	
23.	12		235	12	Orange	Default
24.	1		287		R255 G111 B1	
25.	12		166	12	Orange	Default
26.	1		279		R255 G111 B1	
27.	12		68	12	Orange	Default
28.	1		4,568		R255 G111 B1	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 34,545  
 Height: 4.51 in  
 Width: 4.18 in  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 27  
 Stops: 28  
 Trims: 106  
 Appliqués: 0  
 Left: 66.9 mm  
 Right: 39.2 mm  
 Up: 65.4 mm  
 Down: 49.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 18.83 in<sup>2</sup>  
 Max stitch: 7.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm  
 Total thread: 447.05ft  
 Total bobbin: 125.15ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12	[Orange]	1,235	12	Orange	Default
2.	1	[Red-Orange]	2,685		R255 G111 B1	
3.	12	[Light Orange]	110	12	Orange	Default
4.	1	[Red-Orange]	9,649		R255 G111 B1	
5.	12	[Light Orange]	1,179	12	Orange	Default
6.	1	[Red-Orange]	3,487		R255 G111 B1	
7.	12	[Light Orange]	116	12	Orange	Default
8.	1	[Red-Orange]	1,547		R255 G111 B1	
9.	12	[Light Orange]	129	12	Orange	Default
10.	1	[Red-Orange]	329		R255 G111 B1	
11.	12	[Light Orange]	62	12	Orange	Default
12.	1	[Red-Orange]	294		R255 G111 B1	
13.	12	[Light Orange]	131	12	Orange	Default
14.	1	[Red-Orange]	802		R255 G111 B1	
15.	12	[Light Orange]	185	12	Orange	Default
16.	1	[Red-Orange]	172		R255 G111 B1	
17.	12	[Light Orange]	123	12	Orange	Default
18.	1	[Red-Orange]	4,435		R255 G111 B1	
19.	12	[Light Orange]	118	12	Orange	Default
20.	1	[Red-Orange]	807		R255 G111 B1	
21.	12	[Light Orange]	186	12	Orange	Default
22.	1	[Red-Orange]	493		R255 G111 B1	
23.	12	[Light Orange]	279	12	Orange	Default
24.	1	[Red-Orange]	308		R255 G111 B1	
25.	12	[Light Orange]	194	12	Orange	Default
26.	1	[Red-Orange]	312		R255 G111 B1	
27.	12	[Light Orange]	74	12	Orange	Default
28.	1	[Red-Orange]	5,102		R255 G111 B1	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 38,301  
Height: 5.00 in  
Width: 4.64 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1:1

1

Machine format: Tajima  
Color changes: 27  
Stops: 28  
Trims: 109  
Appliqués: 0  
Left: 72.8 mm  
Right: 45.1 mm  
Up: 71.7 mm  
Down: 55.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.23 in<sup>2</sup>  
Max stitch: 8.5 mm  
Min stitch: 0.0 mm  
Max jump: 6.6 mm  
Total thread: 511.44ft  
Total bobbin: 148.70ft

### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		1,459	12	Orange	Default
2.	1		2,952		R255 G111 B1	
3.	12		117	12	Orange	Default
4.	1		10,674		R255 G111 B1	
5.	12		1,385	12	Orange	Default
6.	1		3,798		R255 G111 B1	
7.	12		137	12	Orange	Default
8.	1		1,709		R255 G111 B1	
9.	12		151	12	Orange	Default
10.	1		357		R255 G111 B1	
11.	12		78	12	Orange	Default
12.	1		326		R255 G111 B1	
13.	12		144	12	Orange	Default
14.	1		884		R255 G111 B1	
15.	12		213	12	Orange	Default
16.	1		183		R255 G111 B1	
17.	12		144	12	Orange	Default
18.	1		4,860		R255 G111 B1	
19.	12		133	12	Orange	Default
20.	1		890		R255 G111 B1	
21.	12		219	12	Orange	Default
22.	1		550		R255 G111 B1	
23.	12		314	12	Orange	Default
24.	1		343		R255 G111 B1	
25.	12		222	12	Orange	Default
26.	1		344		R255 G111 B1	
27.	12		82	12	Orange	Default
28.	1		5,631		R255 G111 B1	

1

2

2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 42,108  
 Height: 5.49 in  
 Width: 5.10 in  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 27  
 Stops: 28  
 Trims: 112  
 Appliqués: 0  
 Left: 78.8 mm  
 Right: 50.8 mm  
 Up: 77.8 mm  
 Down: 61.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 28.03 in<sup>2</sup>  
 Max stitch: 9.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.7 mm  
 Total thread: 580.17ft  
 Total bobbin: 174.63ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12	[Orange]	1,695	12	Orange	Default
2.	1	[Orange]	3,240		R255 G111 B1	
3.	12	[Orange]	131	12	Orange	Default
4.	1	[Orange]	11,662		R255 G111 B1	
5.	12	[Orange]	1,593	12	Orange	Default
6.	1	[Orange]	4,141		R255 G111 B1	
7.	12	[Orange]	155	12	Orange	Default
8.	1	[Orange]	1,867		R255 G111 B1	
9.	12	[Orange]	178	12	Orange	Default
10.	1	[Orange]	392		R255 G111 B1	
11.	12	[Orange]	81	12	Orange	Default
12.	1	[Orange]	352		R255 G111 B1	
13.	12	[Orange]	168	12	Orange	Default
14.	1	[Orange]	953		R255 G111 B1	
15.	12	[Orange]	246	12	Orange	Default
16.	1	[Orange]	202		R255 G111 B1	
17.	12	[Orange]	163	12	Orange	Default
18.	1	[Orange]	5,287		R255 G111 B1	
19.	12	[Orange]	147	12	Orange	Default
20.	1	[Orange]	969		R255 G111 B1	
21.	12	[Orange]	252	12	Orange	Default
22.	1	[Orange]	594		R255 G111 B1	
23.	12	[Orange]	362	12	Orange	Default
24.	1	[Orange]	375		R255 G111 B1	
25.	12	[Orange]	259	12	Orange	Default
26.	1	[Orange]	378		R255 G111 B1	
27.	12	[Orange]	90	12	Orange	Default
28.	1	[Orange]	6,174		R255 G111 B1	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 45,944  
Height: 6.00 in  
Width: 5.57 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1:1



1

1

2

2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 45,944  
 Height: 6.00 in  
 Width: 5.57 in  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 27  
 Stops: 28  
 Trims: 116  
 Appliqués: 0  
 Left: 84.6 mm  
 Right: 56.9 mm  
 Up: 84.3 mm  
 Down: 68.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 33.44 in<sup>2</sup>  
 Max stitch: 11.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.4 mm  
 Total thread: 652.16ft  
 Total bobbin: 202.38ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		1,955	12	Orange	Default
2.	1		3,483		R255 G111 B1	
3.	12		149	12	Orange	Default
4.	1		12,621		R255 G111 B1	
5.	12		1,853	12	Orange	Default
6.	1		4,501		R255 G111 B1	
7.	12		163	12	Orange	Default
8.	1		2,019		R255 G111 B1	
9.	12		198	12	Orange	Default
10.	1		418		R255 G111 B1	
11.	12		89	12	Orange	Default
12.	1		382		R255 G111 B1	
13.	12		187	12	Orange	Default
14.	1		1,029		R255 G111 B1	
15.	12		279	12	Orange	Default
16.	1		215		R255 G111 B1	
17.	12		183	12	Orange	Default
18.	1		5,746		R255 G111 B1	
19.	12		160	12	Orange	Default
20.	1		1,051		R255 G111 B1	
21.	12		278	12	Orange	Default
22.	1		648		R255 G111 B1	
23.	12		414	12	Orange	Default
24.	1		409		R255 G111 B1	
25.	12		283	12	Orange	Default
26.	1		409		R255 G111 B1	
27.	12		100	12	Orange	Default
28.	1		6,720		R255 G111 B1	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 49,730  
Height: 6.51 in  
Width: 6.04 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1:1



1

1

2

2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 49,730  
 Height: 6.51 in  
 Width: 6.04 in  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 27  
 Stops: 28  
 Trims: 122  
 Appliqués: 0  
 Left: 90.6 mm  
 Right: 62.8 mm  
 Up: 90.8 mm  
 Down: 74.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 39.29 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 727.23ft  
 Total bobbin: 232.14ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		2,212	12	Orange	Default
2.	1		3,743		R255 G111 B1	
3.	12		168	12	Orange	Default
4.	1		13,592		R255 G111 B1	
5.	12		2,070	12	Orange	Default
6.	1		4,832		R255 G111 B1	
7.	12		186	12	Orange	Default
8.	1		2,179		R255 G111 B1	
9.	12		220	12	Orange	Default
10.	1		449		R255 G111 B1	
11.	12		99	12	Orange	Default
12.	1		412		R255 G111 B1	
13.	12		205	12	Orange	Default
14.	1		1,108		R255 G111 B1	
15.	12		296	12	Orange	Default
16.	1		229		R255 G111 B1	
17.	12		211	12	Orange	Default
18.	1		6,183		R255 G111 B1	
19.	12		185	12	Orange	Default
20.	1		1,119		R255 G111 B1	
21.	12		311	12	Orange	Default
22.	1		697		R255 G111 B1	
23.	12		458	12	Orange	Default
24.	1		429		R255 G111 B1	
25.	12		313	12	Orange	Default
26.	1		442		R255 G111 B1	
27.	12		111	12	Orange	Default
28.	1		7,269		R255 G111 B1	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 53,783  
Height: 7.00 in  
Width: 6.50 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 53,783  
 Height: 7.00 in  
 Width: 6.50 in  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 27  
 Stops: 28  
 Trims: 126  
 Appliqués: 0  
 Left: 96.5 mm  
 Right: 68.7 mm  
 Up: 97.1 mm  
 Down: 80.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 45.55 in<sup>2</sup>  
 Max stitch: 7.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm  
 Total thread: 808.33ft  
 Total bobbin: 264.44ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		2,531	12	Orange	Default
2.	1		4,029		R255 G111 B1	
3.	12		187	12	Orange	Default
4.	1		14,600		R255 G111 B1	
5.	12		2,357	12	Orange	Default
6.	1		5,169		R255 G111 B1	
7.	12		212	12	Orange	Default
8.	1		2,332		R255 G111 B1	
9.	12		230	12	Orange	Default
10.	1		473		R255 G111 B1	
11.	12		106	12	Orange	Default
12.	1		440		R255 G111 B1	
13.	12		230	12	Orange	Default
14.	1		1,184		R255 G111 B1	
15.	12		348	12	Orange	Default
16.	1		241		R255 G111 B1	
17.	12		231	12	Orange	Default
18.	1		6,654		R255 G111 B1	
19.	12		201	12	Orange	Default
20.	1		1,197		R255 G111 B1	
21.	12		343	12	Orange	Default
22.	1		748		R255 G111 B1	
23.	12		513	12	Orange	Default
24.	1		456		R255 G111 B1	
25.	12		348	12	Orange	Default
26.	1		478		R255 G111 B1	
27.	12		124	12	Orange	Default
28.	1		7,819		R255 G111 B1	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 57,801  
Height: 7.49 in  
Width: 6.95 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 57,801  
 Height: 7.49 in  
 Width: 6.95 in  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 27  
 Stops: 28  
 Trims: 131  
 Appliqués: 0  
 Left: 102.2 mm  
 Right: 74.4 mm  
 Up: 103.2 mm  
 Down: 87.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 52.09 in<sup>2</sup>  
 Max stitch: 8.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 893.01ft  
 Total bobbin: 298.99ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		2,843	12	Orange	Default
2.	1		4,298		R255 G111 B1	
3.	12		205	12	Orange	Default
4.	1		15,563		R255 G111 B1	
5.	12		2,623	12	Orange	Default
6.	1		5,523		R255 G111 B1	
7.	12		229	12	Orange	Default
8.	1		2,498		R255 G111 B1	
9.	12		262	12	Orange	Default
10.	1		504		R255 G111 B1	
11.	12		114	12	Orange	Default
12.	1		470		R255 G111 B1	
13.	12		263	12	Orange	Default
14.	1		1,264		R255 G111 B1	
15.	12		383	12	Orange	Default
16.	1		259		R255 G111 B1	
17.	12		247	12	Orange	Default
18.	1		7,109		R255 G111 B1	
19.	12		220	12	Orange	Default
20.	1		1,276		R255 G111 B1	
21.	12		384	12	Orange	Default
22.	1		791		R255 G111 B1	
23.	12		567	12	Orange	Default
24.	1		486		R255 G111 B1	
25.	12		372	12	Orange	Default
26.	1		517		R255 G111 B1	
27.	12		131	12	Orange	Default
28.	1		8,398		R255 G111 B1	