

# Production Worksheet

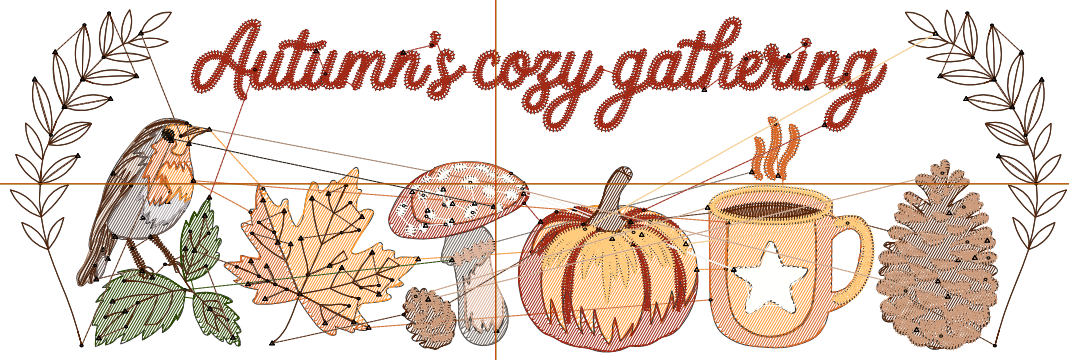
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 14,390  
Height: 1.78 in  
Width: 5.50 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 14,390  
 Height: 1.78 in  
 Width: 5.50 in  
 Colors: 15  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 103  
 Appliqués: 0  
 Left: 64.2 mm  
 Right: 75.5 mm  
 Up: 23.0 mm  
 Down: 22.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 9.79 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 177.27ft  
 Total bobbin: 46.18ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		172		R163 G125 B99	
2.	5		205		R112 G96 B89	
3.	4		78		R179 G171 B173	
4.	12		1,322	12	Orange	Default
5.	3		1,060		R217 G105 B41	
6.	6		202		R120 G109 B100	
7.	7		235		R222 G180 B156	
8.	9		364		R45 G74 B3	
9.	10		4,522		R161 G41 B22	
10.	11		172		R201 G94 B48	
11.	8		606		R255 G255 B252	
12.	13		36		R28 G19 B9	
13.	1		2,230		R84 G39 B14	
14.	16		1,219	16	Sand	Default
15.	15		1,965		R204 G156 B124	

# Production Worksheet

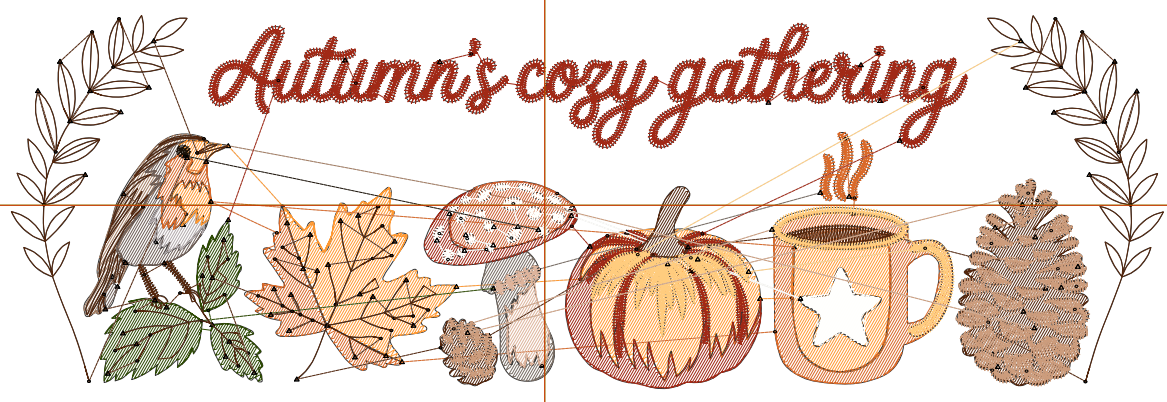
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 15,691  
Height: 1.94 in  
Width: 6.00 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 15,691  
 Height: 1.94 in  
 Width: 6.00 in  
 Colors: 15  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 110  
 Appliqués: 0  
 Left: 70.6 mm  
 Right: 81.8 mm  
 Up: 25.1 mm  
 Down: 24.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 11.64 in<sup>2</sup>  
 Max stitch: 6.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.7 mm  
 Total thread: 197.27ft  
 Total bobbin: 52.97ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		186		R163 G125 B99	
2.	5		201		R112 G96 B89	
3.	4		90		R179 G171 B173	
4.	12		1,517	12	Orange	Default
5.	3		1,164		R217 G105 B41	
6.	6		238		R120 G109 B100	
7.	7		253		R222 G180 B156	
8.	9		429		R45 G74 B3	
9.	10		4,902		R161 G41 B22	
10.	11		197		R201 G94 B48	
11.	8		672		R255 G255 B252	
12.	13		37		R28 G19 B9	
13.	1		2,345		R84 G39 B14	
14.	16		1,308	16	Sand	Default
15.	15		2,150		R204 G156 B124	

# Production Worksheet

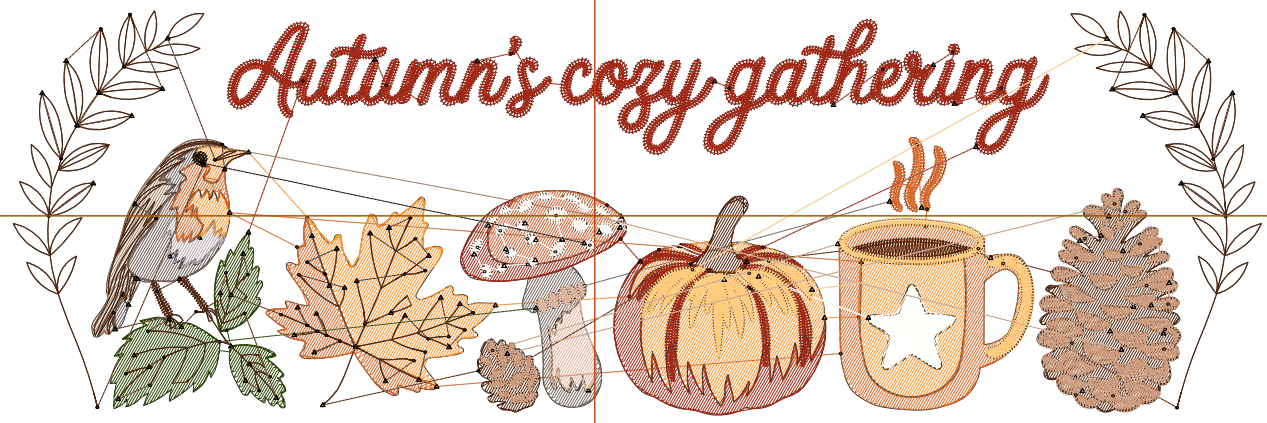
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 17,089  
Height: 2.10 in  
Width: 6.50 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 17,089  
 Height: 2.10 in  
 Width: 6.50 in  
 Colors: 15  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 117  
 Appliqués: 0  
 Left: 76.9 mm  
 Right: 88.2 mm  
 Up: 27.1 mm  
 Down: 26.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 13.67 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 219.35ft  
 Total bobbin: 60.62ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		207		R163 G125 B99	
2.	5		232		R112 G96 B89	
3.	4		95		R179 G171 B173	
4.	12		1,697	12	Orange	Default
5.	3		1,340		R217 G105 B41	
6.	6		252		R120 G109 B100	
7.	7		278		R222 G180 B156	
8.	9		452		R45 G74 B3	
9.	10		5,295		R161 G41 B22	
10.	11		224		R201 G94 B48	
11.	8		728		R255 G255 B252	
12.	13		40		R28 G19 B9	
13.	1		2,545		R84 G39 B14	
14.	16		1,413	16	Sand	Default
15.	15		2,289		R204 G156 B124	

# Production Worksheet

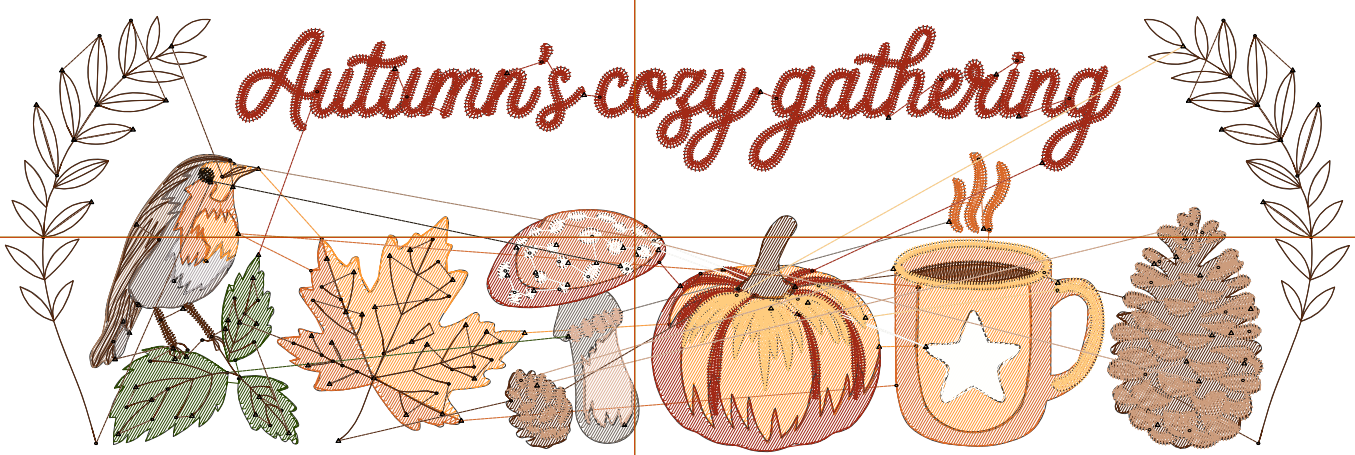
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 18,418  
Height: 2.26 in  
Width: 7.00 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 18,418  
 Height: 2.26 in  
 Width: 7.00 in  
 Colors: 15  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 123  
 Appliqués: 0  
 Left: 83.3 mm  
 Right: 94.5 mm  
 Up: 29.2 mm  
 Down: 28.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 15.85 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 241.09ft  
 Total bobbin: 68.34ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		234		R163 G125 B99	
2.	5		249		R112 G96 B89	
3.	4		97		R179 G171 B173	
4.	12		1,907	12	Orange	Default
5.	3		1,462		R217 G105 B41	
6.	6		268		R120 G109 B100	
7.	7		296		R222 G180 B156	
8.	9		506		R45 G74 B3	
9.	10		5,688		R161 G41 B22	
10.	11		244		R201 G94 B48	
11.	8		782		R255 G255 B252	
12.	13		40		R28 G19 B9	
13.	1		2,707		R84 G39 B14	
14.	16		1,504	16	Sand	Default
15.	15		2,432		R204 G156 B124	

# Production Worksheet

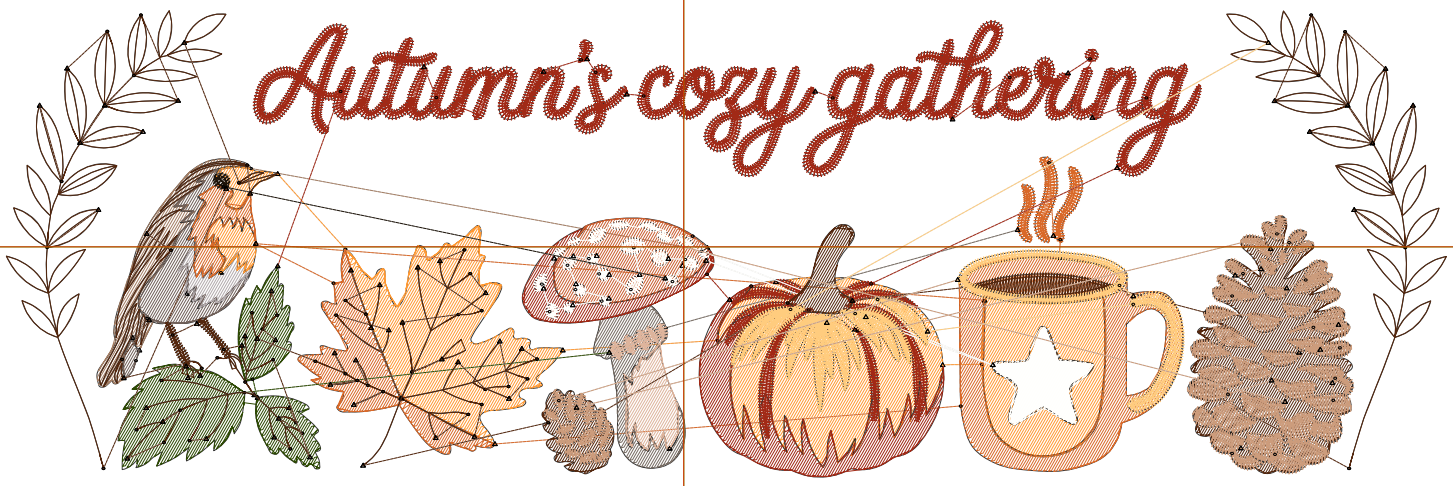
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 19,795  
Height: 2.43 in  
Width: 7.50 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 19,795  
 Height: 2.43 in  
 Width: 7.50 in  
 Colors: 15  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 127  
 Appliqués: 0  
 Left: 89.6 mm  
 Right: 100.9 mm  
 Up: 31.2 mm  
 Down: 30.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 18.20 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 263.95ft  
 Total bobbin: 76.53ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		256		R163 G125 B99	
2.	5		285		R112 G96 B89	
3.	4		107		R179 G171 B173	
4.	12		2,090	12	Orange	Default
5.	3		1,565		R217 G105 B41	
6.	6		303		R120 G109 B100	
7.	7		325		R222 G180 B156	
8.	9		574		R45 G74 B3	
9.	10		6,054		R161 G41 B22	
10.	11		274		R201 G94 B48	
11.	8		861		R255 G255 B252	
12.	13		41		R28 G19 B9	
13.	1		2,906		R84 G39 B14	
14.	16		1,591	16	Sand	Default
15.	15		2,561		R204 G156 B124	

# Production Worksheet

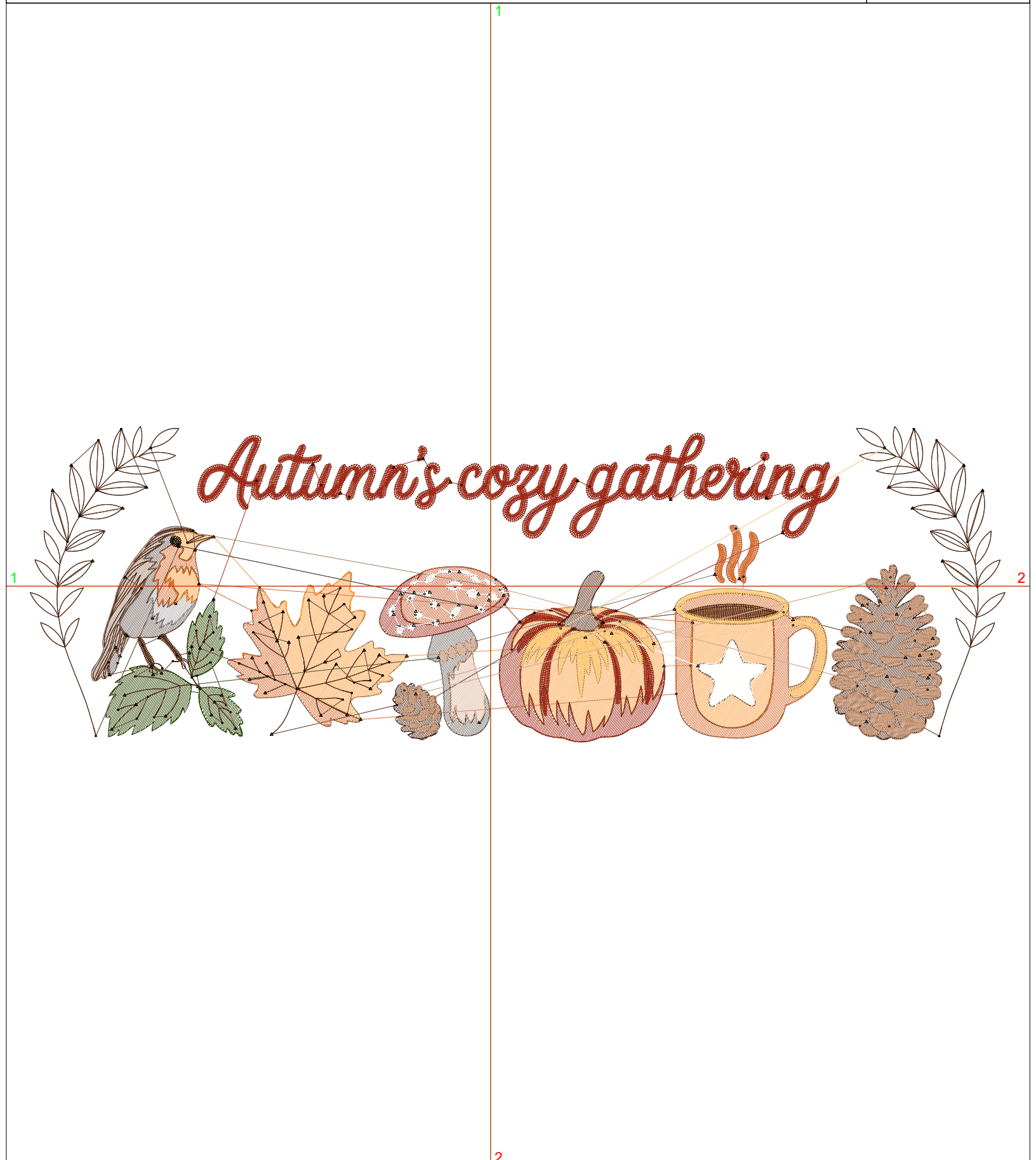
Wilcom EmbroideryStudio - Designing



Design: 8

Title:

Stitches: 21,080  
Height: 2.59 in  
Width: 8.00 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 21,080  
 Height: 2.59 in  
 Width: 8.00 in  
 Colors: 15  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 130  
 Appliqués: 0  
 Left: 96.0 mm  
 Right: 107.2 mm  
 Up: 33.3 mm  
 Down: 32.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 20.73 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 286.44ft  
 Total bobbin: 84.86ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		279		R163 G125 B99	
2.	5		297		R112 G96 B89	
3.	4		109		R179 G171 B173	
4.	12		2,303	12	Orange	Default
5.	3		1,679		R217 G105 B41	
6.	6		319		R120 G109 B100	
7.	7		347		R222 G180 B156	
8.	9		627		R45 G74 B3	
9.	10		6,454		R161 G41 B22	
10.	11		307		R201 G94 B48	
11.	8		880		R255 G255 B252	
12.	13		44		R28 G19 B9	
13.	1		3,059		R84 G39 B14	
14.	16		1,680	16	Sand	Default
15.	15		2,694		R204 G156 B124	

# Production Worksheet

Wilcom EmbroideryStudio - Designing

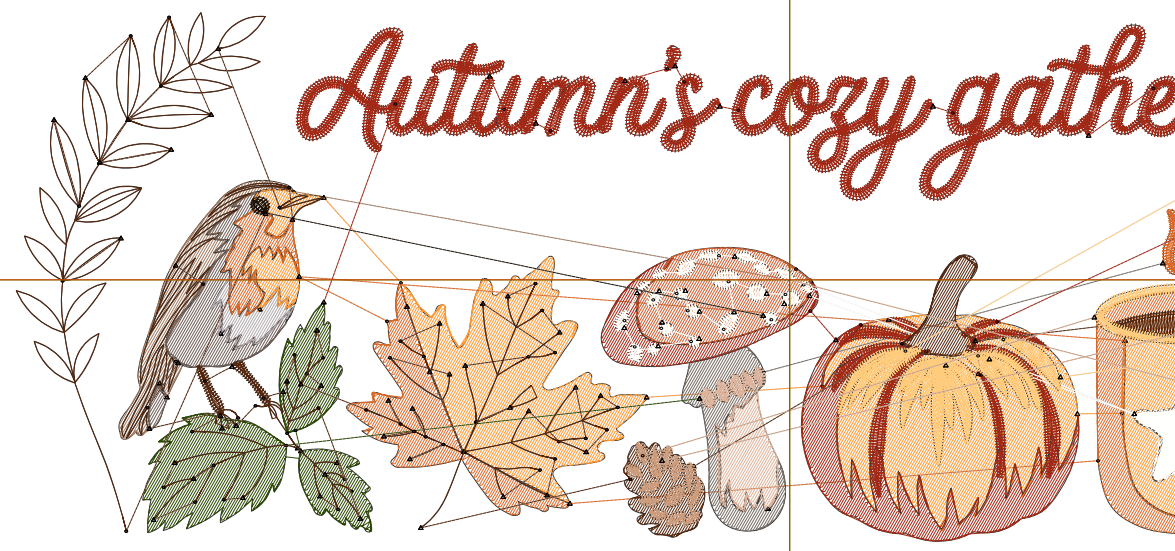


Design: **8**

Title:

Stitches: 22,429  
Height: 2.75 in  
Width: 8.50 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1

1 1  
1 1



2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 22,429  
 Height: 2.75 in  
 Width: 8.50 in  
 Colors: 15  
 Colorway: Colorway 1  
 Zoom: 1:1

1 1  
 1 1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 131  
 Appliqués: 0  
 Left: 102.3 mm  
 Right: 113.6 mm  
 Up: 35.4 mm  
 Down: 34.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 23.40 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 310.53ft  
 Total bobbin: 93.89ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		307		R163 G125 B99	
2.	5		323		R112 G96 B89	
3.	4		126		R179 G171 B173	
4.	12		2,485	12	Orange	Default
5.	3		1,814		R217 G105 B41	
6.	6		353		R120 G109 B100	
7.	7		373		R222 G180 B156	
8.	9		670		R45 G74 B3	
9.	10		6,841		R161 G41 B22	
10.	11		327		R201 G94 B48	
11.	8		917		R255 G255 B252	
12.	13		46		R28 G19 B9	
13.	1		3,245		R84 G39 B14	
14.	16		1,783	16	Sand	Default
15.	15		2,817		R204 G156 B124	



2 2  
 2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing

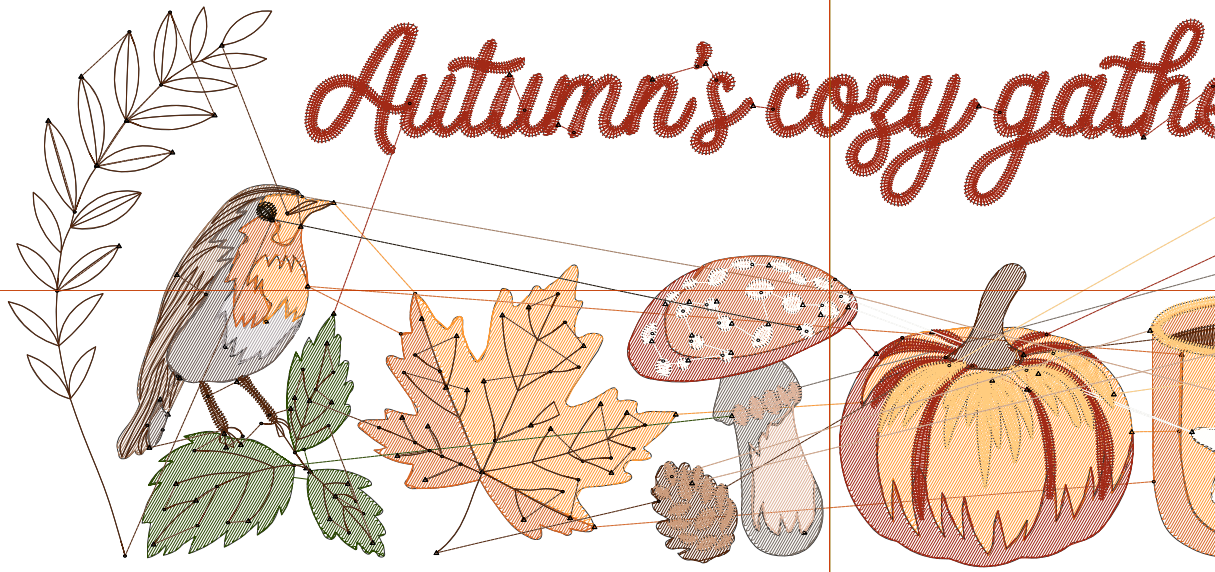


Design: **9**

Title:

Stitches: 23,729  
Height: 2.91 in  
Width: 9.00 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1

1 1  
1 1



2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **9**

Title:

Stitches: 23,729  
 Height: 2.91 in  
 Width: 9.00 in  
 Colors: 15  
 Colorway: Colorway 1  
 Zoom: 1:1

1	1
1	1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 131  
 Appliqués: 0  
 Left: 108.7 mm  
 Right: 119.9 mm  
 Up: 37.4 mm  
 Down: 36.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 26.23 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 334.80ft  
 Total bobbin: 103.22ft



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		320		R163 G125 B99	
2.	5		328		R112 G96 B89	
3.	4		135		R179 G171 B173	
4.	12		2,681	12	Orange	Default
5.	3		1,973		R217 G105 B41	
6.	6		364		R120 G109 B100	
7.	7		396		R222 G180 B156	
8.	9		740		R45 G74 B3	
9.	10		7,195		R161 G41 B22	
10.	11		359		R201 G94 B48	
11.	8		953		R255 G255 B252	
12.	13		49		R28 G19 B9	
13.	1		3,407		R84 G39 B14	
14.	16		1,876	16	Sand	Default
15.	15		2,951		R204 G156 B124	

2	2
2	2

# Production Worksheet

Wilcom EmbroideryStudio - Designing

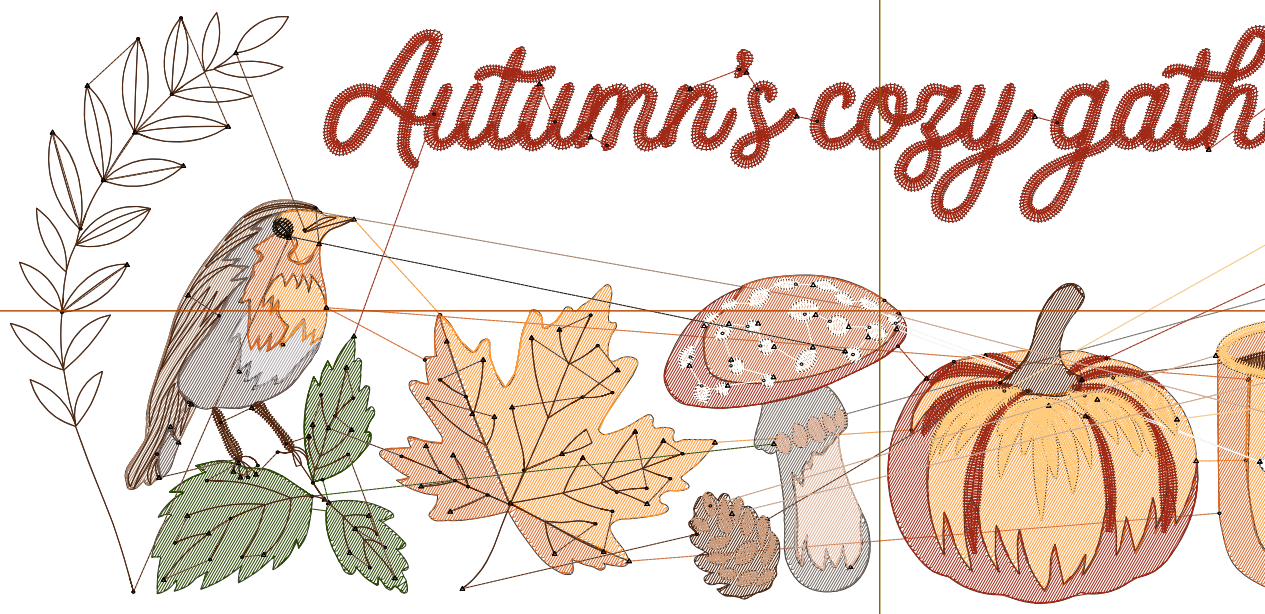


Design: **9**

Title:

Stitches: 25,213  
Height: 3.08 in  
Width: 9.50 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1

1 1  
1 1



2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **9**

Title:

Stitches: 25,213  
 Height: 3.08 in  
 Width: 9.50 in  
 Colors: 15  
 Colorway: Colorway 1  
 Zoom: 1:1

1	1
1	1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 134  
 Appliqués: 0  
 Left: 115.0 mm  
 Right: 126.3 mm  
 Up: 39.5 mm  
 Down: 38.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 29.23 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 361.75ft  
 Total bobbin: 113.41ft



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		367		R163 G125 B99	
2.	5		365		R112 G96 B89	
3.	4		153		R179 G171 B173	
4.	12		2,925	12	Orange	Default
5.	3		2,087		R217 G105 B41	
6.	6		407		R120 G109 B100	
7.	7		427		R222 G180 B156	
8.	9		796		R45 G74 B3	
9.	10		7,561		R161 G41 B22	
10.	11		387		R201 G94 B48	
11.	8		1,006		R255 G255 B252	
12.	13		50		R28 G19 B9	
13.	1		3,634		R84 G39 B14	
14.	16		1,972	16	Sand	Default
15.	15		3,074		R204 G156 B124	

2	2
2	2

# Production Worksheet

Wilcom EmbroideryStudio - Designing

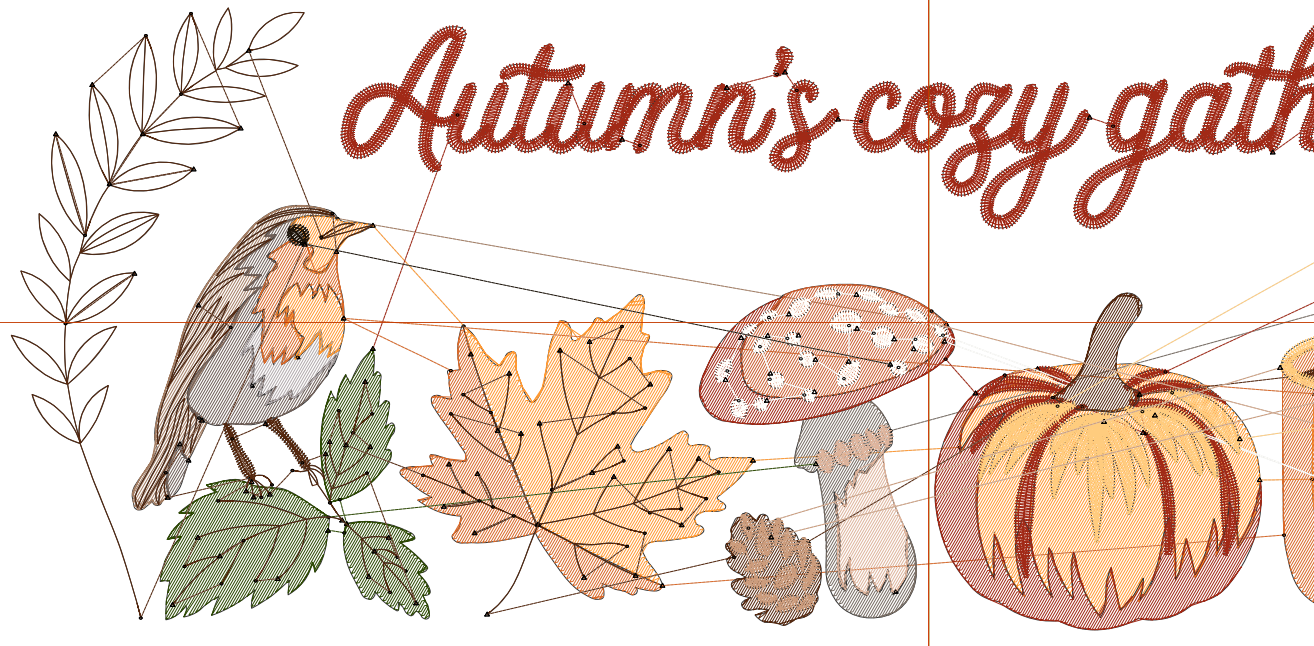


Design: **10**

Title:

Stitches: 26,642  
Height: 3.24 in  
Width: 10.00 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1

1 1  
1 1



2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **10**

Title:

Stitches: 26,642  
 Height: 3.24 in  
 Width: 10.00 in  
 Colors: 15  
 Colorway: Colorway 1  
 Zoom: 1:1

1 1  
 1 1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 140  
 Appliqués: 0  
 Left: 121.4 mm  
 Right: 132.6 mm  
 Up: 41.6 mm  
 Down: 40.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 32.39 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 388.43ft  
 Total bobbin: 123.67ft



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		393		R163 G125 B99	
2.	5		383		R112 G96 B89	
3.	4		153		R179 G171 B173	
4.	12		3,175	12	Orange	Default
5.	3		2,219		R217 G105 B41	
6.	6		439		R120 G109 B100	
7.	7		444		R222 G180 B156	
8.	9		870		R45 G74 B3	
9.	10		7,934		R161 G41 B22	
10.	11		421		R201 G94 B48	
11.	8		1,055		R255 G255 B252	
12.	13		53		R28 G19 B9	
13.	1		3,819		R84 G39 B14	
14.	16		2,067	16	Sand	Default
15.	15		3,215		R204 G156 B124	

2 2  
 2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing

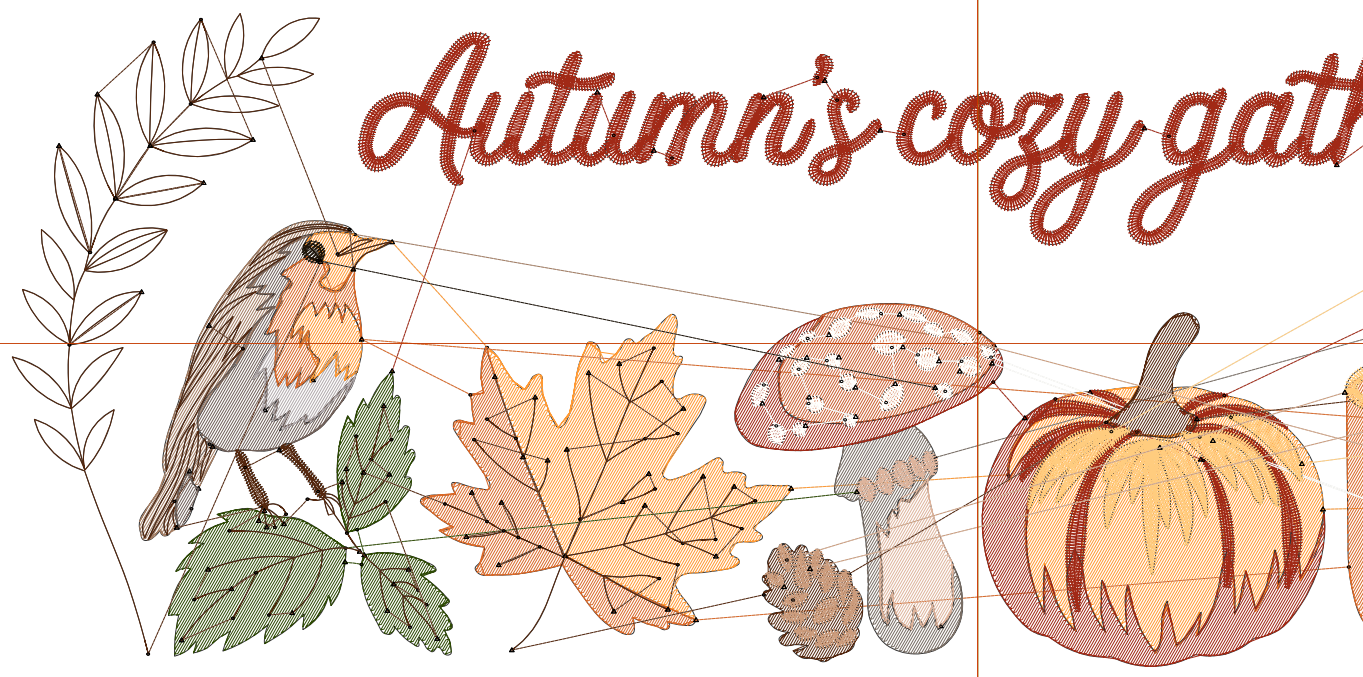


Design: **10**

Title:

Stitches: 28,125  
Height: 3.40 in  
Width: 10.50 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1

1 1  
1 1



2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



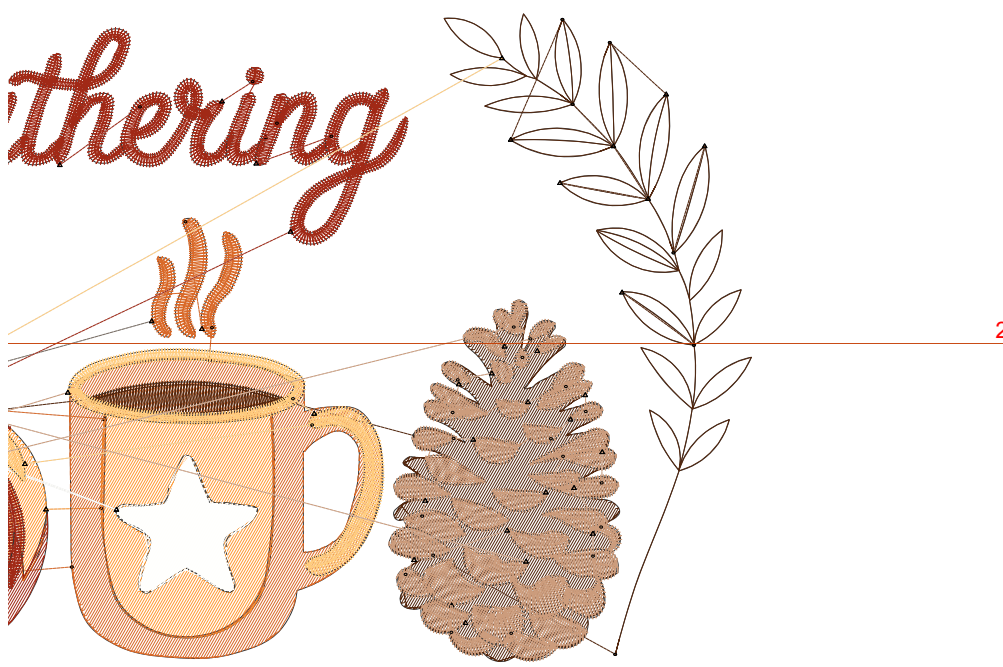
Design: **10**

Title:

Stitches: 28,125  
 Height: 3.40 in  
 Width: 10.50 in  
 Colors: 15  
 Colorway: Colorway 1  
 Zoom: 1:1

1	1
1	1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 142  
 Appliqués: 0  
 Left: 127.7 mm  
 Right: 139.0 mm  
 Up: 43.6 mm  
 Down: 42.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 35.71 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 416.55ft  
 Total bobbin: 134.57ft



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		403		R163 G125 B99	
2.	5		420		R112 G96 B89	
3.	4		166		R179 G171 B173	
4.	12		3,432	12	Orange	Default
5.	3		2,431		R217 G105 B41	
6.	6		465		R120 G109 B100	
7.	7		466		R222 G180 B156	
8.	9		929		R45 G74 B3	
9.	10		8,329		R161 G41 B22	
10.	11		460		R201 G94 B48	
11.	8		1,090		R255 G255 B252	
12.	13		55		R28 G19 B9	
13.	1		3,964		R84 G39 B14	
14.	16		2,157	16	Sand	Default
15.	15		3,356		R204 G156 B124	

2	2
2	2