

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 19,797  
 Height: 4.50 in  
 Width: 3.26 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 108  
 Appliqués: 0  
 Left: 48.5 mm  
 Right: 34.3 mm  
 Up: 40.9 mm  
 Down: 73.4 mm  
 EndX: -0.17 in  
 EndY: -0.98 in  
 Area: 14.68 in<sup>2</sup>  
 Max stitch: 11.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 246.68ft  
 Total bobbin: 65.51ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		758		R112 G140 B71	
2.	2		8,159		R36 G82 B38	
3.	3		755		R82 G7 B99	
4.	4		420		R27 G0 B66	
5.	5		307		R177 G145 B184	
6.	9		706		R153 G85 B132	
7.	7		917		R102 G0 B0	
8.	11		1,011		R255 G30 B34	
9.	12		724		R255 G135 B112	
10.	8		2,405		R255 G192 B19	
11.	10		223		R153 G64 B56	
12.	1		997		R0 G0 B0	
13.	6		65		R227 G163 B15	
14.	17		244		R179 G173 B173	
15.	20		115		R47 G59 B38	
16.	19		306		R255 G250 B253	
17.	16		1,331		R117 G115 B117	
18.	14		121		R23 G24 B28	
19.	18		231		R212 G204 B205	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

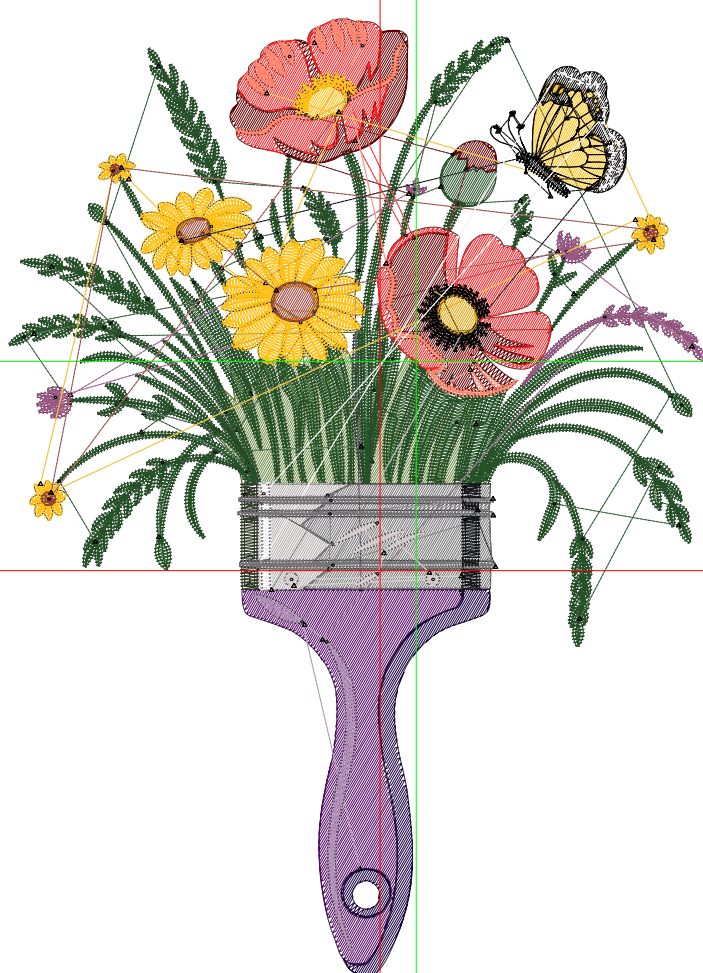
Title:

Stitches: 22,030  
 Height: 5.00 in  
 Width: 3.62 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 111  
 Appliqués: 0  
 Left: 53.9 mm  
 Right: 38.1 mm  
 Up: 45.4 mm  
 Down: 81.6 mm  
 EndX: -0.19 in  
 EndY: -1.09 in  
 Area: 18.13 in<sup>2</sup>  
 Max stitch: 11.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 281.60ft  
 Total bobbin: 77.52ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		874		R112 G140 B71	
2.	2		9,021		R36 G82 B38	
3.	3		875		R82 G7 B99	
4.	4		469		R27 G0 B66	
5.	5		339		R177 G145 B184	
6.	9		784		R153 G85 B132	
7.	7		1,040		R102 G0 B0	
8.	11		1,159		R255 G30 B34	
9.	12		770		R255 G135 B112	
10.	8		2,620		R255 G192 B19	
11.	10		242		R153 G64 B56	
12.	1		1,096		R0 G0 B0	
13.	6		71		R227 G163 B15	
14.	17		286		R179 G173 B173	
15.	20		120		R47 G59 B38	
16.	19		339		R255 G250 B253	
17.	16		1,535		R117 G115 B117	
18.	14		148		R23 G24 B28	
19.	18		240		R212 G204 B205	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 24,495  
 Height: 5.50 in  
 Width: 3.99 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 114  
 Appliqués: 0  
 Left: 59.3 mm  
 Right: 42.0 mm  
 Up: 50.0 mm  
 Down: 89.7 mm  
 EndX: -0.21 in  
 EndY: -1.20 in  
 Area: 21.92 in<sup>2</sup>  
 Max stitch: 11.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 320.33ft  
 Total bobbin: 90.88ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		1,023	R112	G140 B71	
2.	2		9,893	R36	G82 B38	
3.	3		1,030	R82	G7 B99	
4.	4		534	R27	G0 B66	
5.	5		372	R177	G145 B184	
6.	9		881	R153	G85 B132	
7.	7		1,191	R102	G0 B0	
8.	11		1,333	R255	G30 B34	
9.	12		849	R255	G135 B112	
10.	8		2,849	R255	G192 B19	
11.	10		260	R153	G64 B56	
12.	1		1,188	R0	G0 B0	
13.	6		76	R227	G163 B15	
14.	17		326	R179	G173 B173	
15.	20		139	R47	G59 B38	
16.	19		391	R255	G250 B253	
17.	16		1,736	R117	G115 B117	
18.	14		159	R23	G24 B28	
19.	18		263	R212	G204 B205	



# Production Worksheet

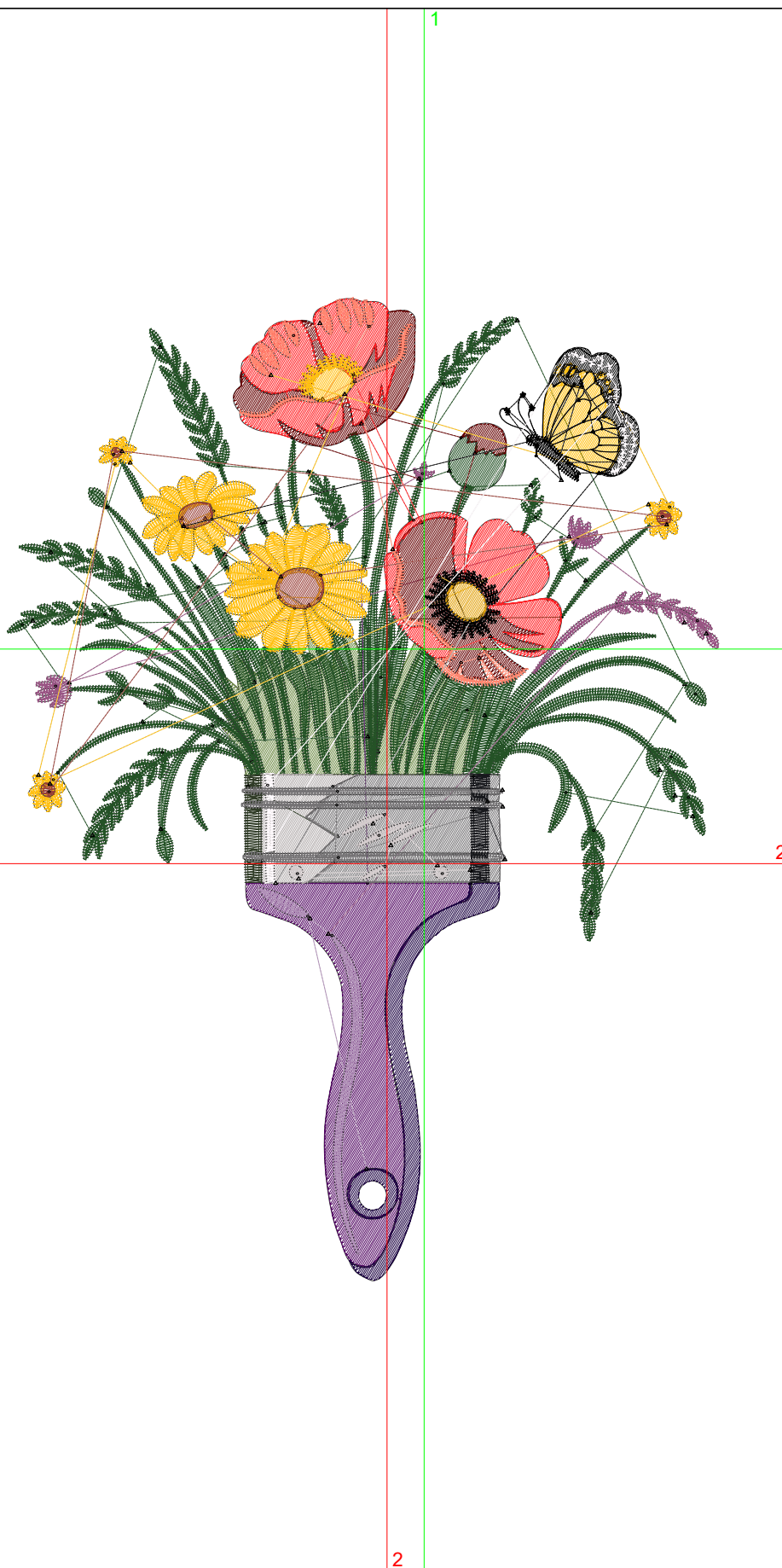
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 26,891  
 Height: 6.00 in  
 Width: 4.35 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 119  
 Appliqués: 0  
 Left: 64.7 mm  
 Right: 45.8 mm  
 Up: 54.5 mm  
 Down: 97.9 mm  
 EndX: -0.23 in  
 EndY: -1.31 in  
 Area: 26.09 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 359.98ft  
 Total bobbin: 105.07ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		1,141	R112	G140 B71	
2.	2		10,779	R36	G82 B38	
3.	3		1,179	R82	G7 B99	
4.	4		616	R27	G0 B66	
5.	5		403	R177	G145 B184	
6.	9		944	R153	G85 B132	
7.	7		1,297	R102	G0 B0	
8.	11		1,504	R255	G30 B34	
9.	12		912	R255	G135 B112	
10.	8		3,110	R255	G192 B19	
11.	10		288	R153	G64 B56	
12.	1		1,303	R0	G0 B0	
13.	6		88	R227	G163 B15	
14.	17		374	R179	G173 B173	
15.	20		145	R47	G59 B38	
16.	19		416	R255	G250 B253	
17.	16		1,922	R117	G115 B117	
18.	14		177	R23	G24 B28	
19.	18		291	R212	G204 B205	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 29,326  
 Height: 6.50 in  
 Width: 4.71 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 122  
 Appliqués: 0  
 Left: 70.1 mm  
 Right: 49.6 mm  
 Up: 59.1 mm  
 Down: 106.1 mm  
 EndX: -0.24 in  
 EndY: -1.42 in  
 Area: 30.61 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 401.63ft  
 Total bobbin: 120.28ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		1,294	R112	G140 B71	
2.	2		11,607	R36	G82 B38	
3.	3		1,312	R82	G7 B99	
4.	4		677	R27	G0 B66	
5.	5		436	R177	G145 B184	
6.	9		1,023	R153	G85 B132	
7.	7		1,481	R102	G0 B0	
8.	11		1,687	R255	G30 B34	
9.	12		993	R255	G135 B112	
10.	8		3,353	R255	G192 B19	
11.	10		310	R153	G64 B56	
12.	1		1,406	R0	G0 B0	
13.	6		99	R227	G163 B15	
14.	17		420	R179	G173 B173	
15.	20		159	R47	G59 B38	
16.	19		458	R255	G250 B253	
17.	16		2,129	R117	G115 B117	
18.	14		180	R23	G24 B28	
19.	18		300	R212	G204 B205	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 31,799  
 Height: 7.00 in  
 Width: 5.07 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 125  
 Appliqués: 0  
 Left: 75.4 mm  
 Right: 53.4 mm  
 Up: 63.6 mm  
 Down: 114.2 mm  
 EndX: -0.26 in  
 EndY: -1.53 in  
 Area: 35.50 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 445.46ft  
 Total bobbin: 136.63ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		1,455	R112	G140 B71	
2.	2		12,437	R36	G82 B38	
3.	3		1,478	R82	G7 B99	
4.	4		746	R27	G0 B66	
5.	5		470	R177	G145 B184	
6.	9		1,104	R153	G85 B132	
7.	7		1,636	R102	G0 B0	
8.	11		1,860	R255	G30 B34	
9.	12		1,049	R255	G135 B112	
10.	8		3,625	R255	G192 B19	
11.	10		339	R153	G64 B56	
12.	1		1,507	R0	G0 B0	
13.	6		111	R227	G163 B15	
14.	17		454	R179	G173 B173	
15.	20		165	R47	G59 B38	
16.	19		523	R255	G250 B253	
17.	16		2,312	R117	G115 B117	
18.	14		197	R23	G24 B28	
19.	18		329	R212	G204 B205	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 34,512  
Height: 7.50 in  
Width: 5.43 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 34,512  
 Height: 7.50 in  
 Width: 5.43 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 131  
 Appliqués: 0  
 Left: 80.8 mm  
 Right: 57.2 mm  
 Up: 68.1 mm  
 Down: 122.4 mm  
 EndX: -0.28 in  
 EndY: -1.64 in  
 Area 40.75 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 493.16ft  
 Total bobbin: 154.35ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		1,639		R112 G140 B71	
2.	2		13,346		R36 G82 B38	
3.	3		1,666		R82 G7 B99	
4.	4		823		R27 G0 B66	
5.	5		505		R177 G145 B184	
6.	9		1,177		R153 G85 B132	
7.	7		1,837		R102 G0 B0	
8.	11		2,074		R255 G30 B34	
9.	12		1,121		R255 G135 B112	
10.	8		3,880		R255 G192 B19	
11.	10		366		R153 G64 B56	
12.	1		1,616		R0 G0 B0	
13.	6		123		R227 G163 B15	
14.	17		510		R179 G173 B173	
15.	20		173		R47 G59 B38	
16.	19		571		R255 G250 B253	
17.	16		2,533		R117 G115 B117	
18.	14		206		R23 G24 B28	
19.	18		344		R212 G204 B205	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 39,795  
Height: 8.50 in  
Width: 6.16 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 39,795  
 Height: 8.50 in  
 Width: 6.16 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 141  
 Appliqués: 0  
 Left: 91.6 mm  
 Right: 64.8 mm  
 Up: 77.2 mm  
 Down: 138.7 mm  
 EndX: -0.32 in  
 EndY: -1.86 in  
 Area 52.34 in<sup>2</sup>  
 Max stitch: 7.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 592.92ft  
 Total bobbin: 192.92ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		2,019		R112 G140 B71	
2.	2		15,108		R36 G82 B38	
3.	3		2,066		R82 G7 B99	
4.	4		1,000		R27 G0 B66	
5.	5		569		R177 G145 B184	
6.	9		1,312		R153 G85 B132	
7.	7		2,159		R102 G0 B0	
8.	11		2,502		R255 G30 B34	
9.	12		1,255		R255 G135 B112	
10.	8		4,395		R255 G192 B19	
11.	10		429		R153 G64 B56	
12.	1		1,804		R0 G0 B0	
13.	6		144		R227 G163 B15	
14.	17		627		R179 G173 B173	
15.	20		189		R47 G59 B38	
16.	19		657		R255 G250 B253	
17.	16		2,953		R117 G115 B117	
18.	14		226		R23 G24 B28	
19.	18		379		R212 G204 B205	