

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

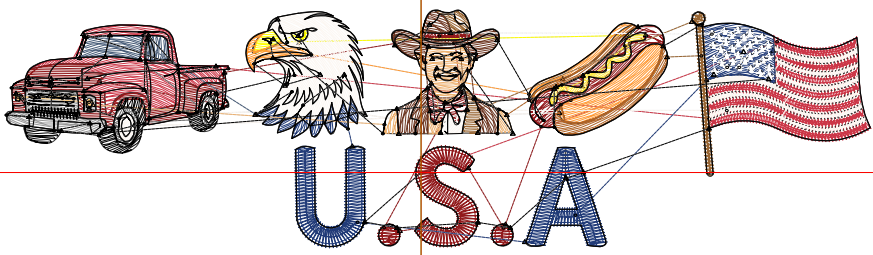
Title:

Stitches: 8,620  
 Height: 1.24 in  
 Width: 4.50 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 111  
 Appliqués: 0  
 Left: 54.8 mm  
 Right: 59.5 mm  
 Up: 21.4 mm  
 Down: 10.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 5.57 in<sup>2</sup>  
 Max stitch: 11.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 109.48ft  
 Total bobbin: 28.05ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		1,153		R204 G55 B72	
2.	6		990		R145 G25 B27	
3.	3		111		R255 G233 B67	
4.	4		82	4	Yellow	Default
5.	12		257	12	Orange	Default
6.	17		1,217		R252 G247 B242	
7.	1		779		R33 G59 B120	
8.	7		131		R71 G92 B120	
9.	18		125	18	Grey	Default
10.	5		184		R150 G150 B150	
11.	16		37	16	Sand	Default
12.	10		252		R237 G177 B112	
13.	11		154		R176 G99 B37	
14.	14		277	14	Brown	Default
15.	13		303		R110 G55 B34	
16.	9		433	9	White	Default
17.	8		2,133	8	Black	Default



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

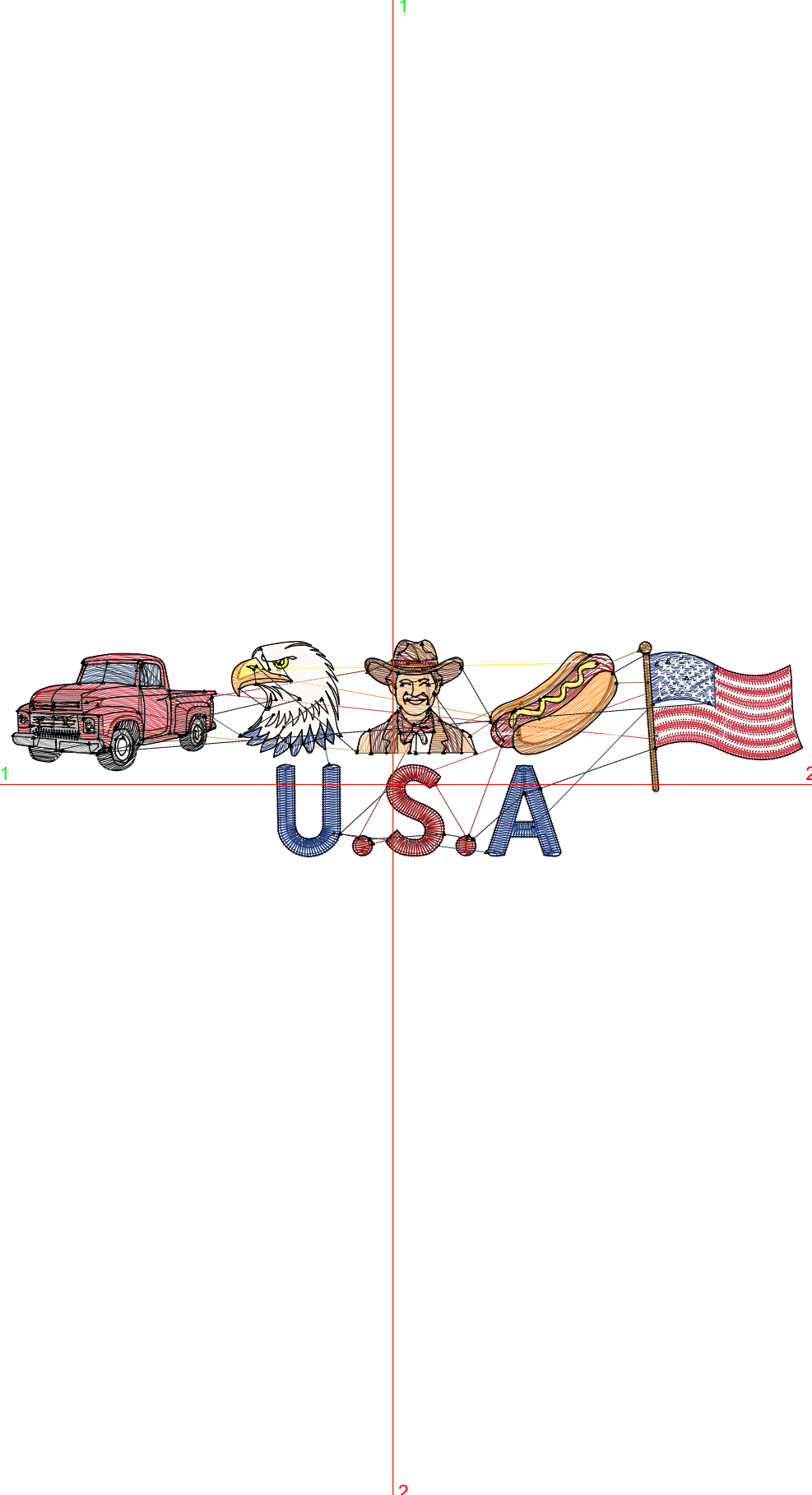
Title:

Stitches: 9,638  
 Height: 1.38 in  
 Width: 5.00 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 125  
 Appliqués: 0  
 Left: 61.1 mm  
 Right: 65.9 mm  
 Up: 23.2 mm  
 Down: 11.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 6.88 in<sup>2</sup>  
 Max stitch: 10.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 124.99ft  
 Total bobbin: 33.29ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		1,321		R204 G55 B72	
2.	6		1,124		R145 G25 B27	
3.	3		130		R255 G233 B67	
4.	4		100	4	Yellow	Default
5.	12		299	12	Orange	Default
6.	17		1,380		R252 G247 B242	
7.	1		875		R33 G59 B120	
8.	7		143		R71 G92 B120	
9.	18		137	18	Grey	Default
10.	5		227		R150 G150 B150	
11.	16		43	16	Sand	Default
12.	10		283		R237 G177 B112	
13.	11		157		R176 G99 B37	
14.	14		301	14	Brown	Default
15.	13		355		R110 G55 B34	
16.	9		444	9	White	Default
17.	8		2,317	8	Black	Default



# Production Worksheet

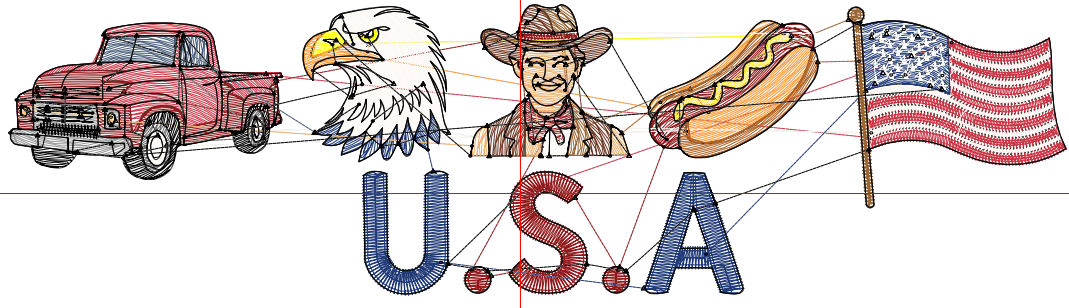
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 10,659  
Height: 1.51 in  
Width: 5.50 in  
Colors: 17  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 10,659  
 Height: 1.51 in  
 Width: 5.50 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 141  
 Appliqués: 0  
 Left: 67.5 mm  
 Right: 72.3 mm  
 Up: 25.0 mm  
 Down: 13.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 8.33 in<sup>2</sup>  
 Max stitch: 11.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 140.69ft  
 Total bobbin: 38.62ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		1,439		R204 G55 B72	
2.	6		1,288		R145 G25 B27	
3.	3		146		R255 G233 B67	
4.	4		109	4	Yellow	Default
5.	12		327	12	Orange	Default
6.	17		1,540		R252 G247 B242	
7.	1		991		R33 G59 B120	
8.	7		170		R71 G92 B120	
9.	18		161	18	Grey	Default
10.	5		245		R150 G150 B150	
11.	16		54	16	Sand	Default
12.	10		327		R237 G177 B112	
13.	11		189		R176 G99 B37	
14.	14		320	14	Brown	Default
15.	13		372		R110 G55 B34	
16.	9		460	9	White	Default
17.	8		2,519	8	Black	Default

# Production Worksheet

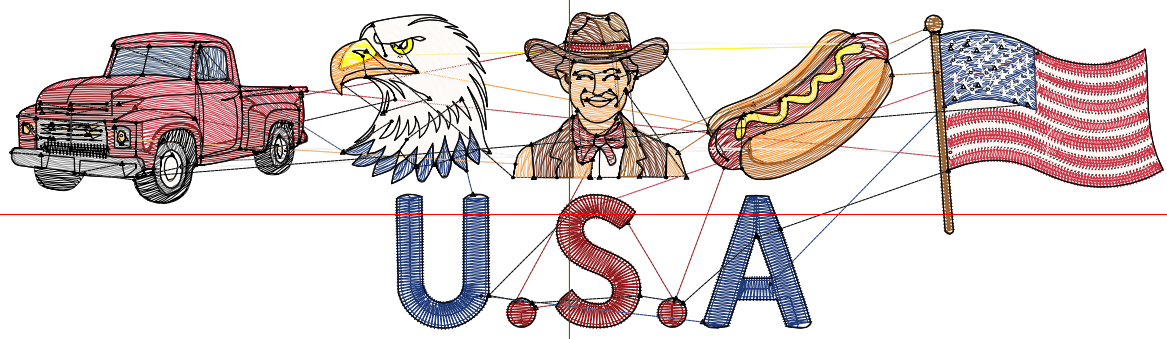
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Design: **6**

Title:

Stitches: 11,692  
Height: 1.65 in  
Width: 6.00 in  
Colors: 17  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 11,692  
 Height: 1.65 in  
 Width: 6.00 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 145  
 Appliqués: 0  
 Left: 73.8 mm  
 Right: 78.6 mm  
 Up: 26.7 mm  
 Down: 15.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 9.90 in<sup>2</sup>  
 Max stitch: 11.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 157.59ft  
 Total bobbin: 44.62ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		1,627		R204 G55 B72	
2.	6		1,425		R145 G25 B27	
3.	3		170		R255 G233 B67	
4.	4		118	4	Yellow	Default
5.	12		369	12	Orange	Default
6.	17		1,708		R252 G247 B242	
7.	1		1,097		R33 G59 B120	
8.	7		192		R71 G92 B120	
9.	18		165	18	Grey	Default
10.	5		288		R150 G150 B150	
11.	16		51	16	Sand	Default
12.	10		361		R237 G177 B112	
13.	11		216		R176 G99 B37	
14.	14		351	14	Brown	Default
15.	13		432		R110 G55 B34	
16.	9		479	9	White	Default
17.	8		2,641	8	Black	Default

# Production Worksheet

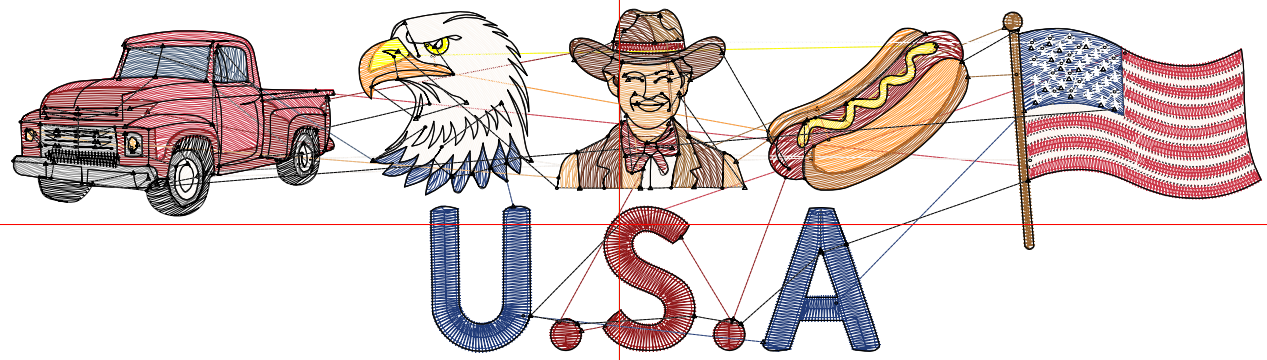
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 13,043  
Height: 1.79 in  
Width: 6.50 in  
Colors: 17  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 13,043  
 Height: 1.79 in  
 Width: 6.50 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 155  
 Appliqués: 0  
 Left: 80.2 mm  
 Right: 85.0 mm  
 Up: 28.4 mm  
 Down: 17.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 11.61 in<sup>2</sup>  
 Max stitch: 12.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 177.58ft  
 Total bobbin: 51.21ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		1,778		R204 G55 B72	
2.	6		1,571		R145 G25 B27	
3.	3		177		R255 G233 B67	
4.	4		128	4	Yellow	Default
5.	12		407	12	Orange	Default
6.	17		1,862		R252 G247 B242	
7.	1		1,196		R33 G59 B120	
8.	7		216		R71 G92 B120	
9.	18		194	18	Grey	Default
10.	5		307		R150 G150 B150	
11.	16		54	16	Sand	Default
12.	10		401		R237 G177 B112	
13.	11		236		R176 G99 B37	
14.	14		387	14	Brown	Default
15.	13		479		R110 G55 B34	
16.	9		873	9	White	Default
17.	8		2,775	8	Black	Default

# Production Worksheet

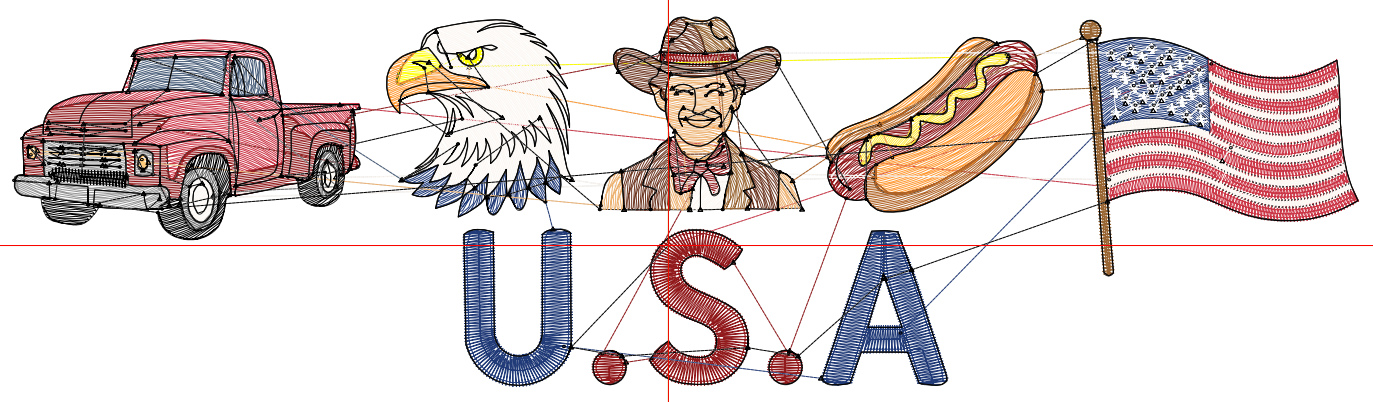
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 14,069  
Height: 1.92 in  
Width: 7.00 in  
Colors: 17  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 14,069  
 Height: 1.92 in  
 Width: 7.00 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 167  
 Appliqués: 0  
 Left: 86.5 mm  
 Right: 91.3 mm  
 Up: 30.2 mm  
 Down: 18.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 13.47 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 194.97ft  
 Total bobbin: 57.52ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		1,908		R204 G55 B72	
2.	6		1,679		R145 G25 B27	
3.	3		200		R255 G233 B67	
4.	4		139	4	Yellow	Default
5.	12		461	12	Orange	Default
6.	17		2,052		R252 G247 B242	
7.	1		1,318		R33 G59 B120	
8.	7		225		R71 G92 B120	
9.	18		208	18	Grey	Default
10.	5		350		R150 G150 B150	
11.	16		54	16	Sand	Default
12.	10		433		R237 G177 B112	
13.	11		263		R176 G99 B37	
14.	14		422	14	Brown	Default
15.	13		521		R110 G55 B34	
16.	9		903	9	White	Default
17.	8		2,931	8	Black	Default

# Production Worksheet

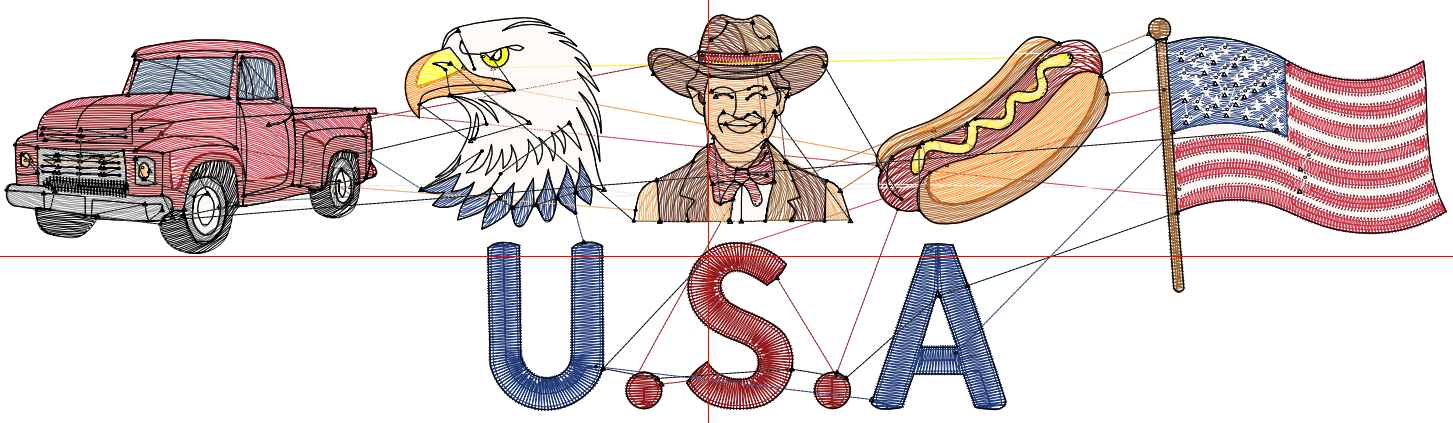
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Design: **7**

Title:

Stitches: 15,197  
Height: 2.06 in  
Width: 7.50 in  
Colors: 17  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 15,197  
 Height: 2.06 in  
 Width: 7.50 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 173  
 Appliqués: 0  
 Left: 92.9 mm  
 Right: 97.7 mm  
 Up: 31.9 mm  
 Down: 20.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 15.47 in<sup>2</sup>  
 Max stitch: 7.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 214.80ft  
 Total bobbin: 64.89ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		2,083		R204 G55 B72	
2.	6		1,829		R145 G25 B27	
3.	3		213		R255 G233 B67	
4.	4		145	4	Yellow	Default
5.	12		531	12	Orange	Default
6.	17		2,247		R252 G247 B242	
7.	1		1,444		R33 G59 B120	
8.	7		261		R71 G92 B120	
9.	18		224	18	Grey	Default
10.	5		388		R150 G150 B150	
11.	16		55	16	Sand	Default
12.	10		475		R237 G177 B112	
13.	11		303		R176 G99 B37	
14.	14		440	14	Brown	Default
15.	13		582		R110 G55 B34	
16.	9		913	9	White	Default
17.	8		3,062	8	Black	Default

# Production Worksheet

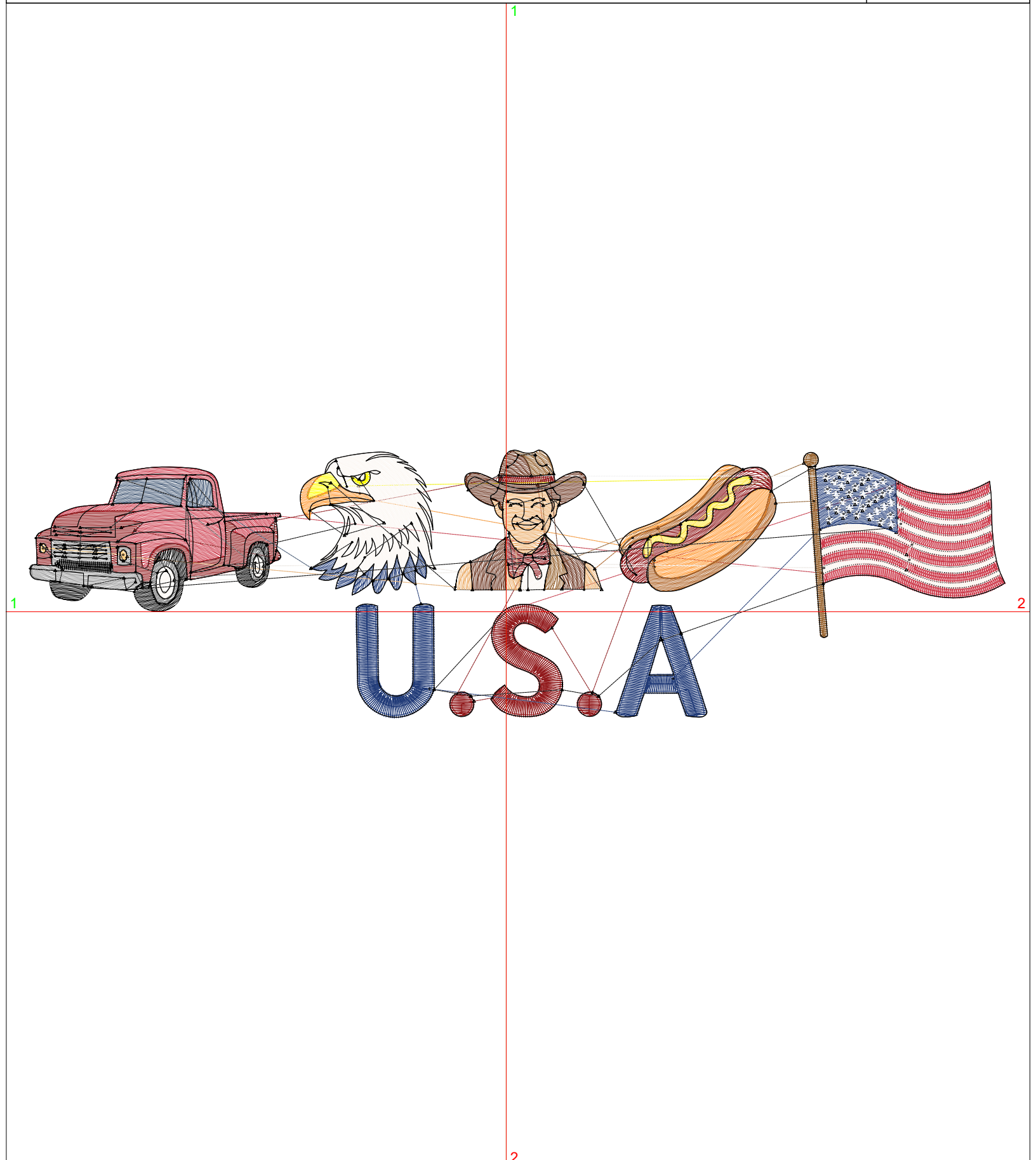
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Design: **8**

Title:

Stitches: 16,250  
Height: 2.20 in  
Width: 8.00 in  
Colors: 17  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 16,250  
 Height: 2.20 in  
 Width: 8.00 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 177  
 Appliqués: 0  
 Left: 99.2 mm  
 Right: 104.0 mm  
 Up: 33.7 mm  
 Down: 22.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 17.59 in<sup>2</sup>  
 Max stitch: 8.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm  
 Total thread: 233.91ft  
 Total bobbin: 72.12ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		2,236		R204 G55 B72	
2.	6		1,982		R145 G25 B27	
3.	3		233		R255 G233 B67	
4.	4		155	4	Yellow	Default
5.	12		573	12	Orange	Default
6.	17		2,474		R252 G247 B242	
7.	1		1,577		R33 G59 B120	
8.	7		274		R71 G92 B120	
9.	18		242	18	Grey	Default
10.	5		424		R150 G150 B150	
11.	16		58	16	Sand	Default
12.	10		519		R237 G177 B112	
13.	11		289		R176 G99 B37	
14.	14		483	14	Brown	Default
15.	13		625		R110 G55 B34	
16.	9		913	9	White	Default
17.	8		3,191	8	Black	Default

# Production Worksheet

Wilcom EmbroideryStudio - Designing

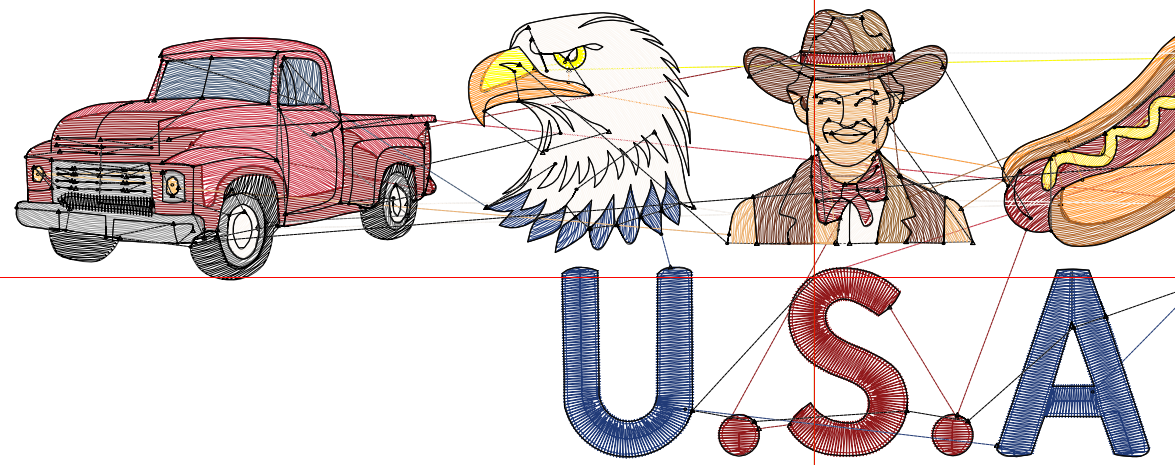


Design: **8**

Title:

Stitches: 17,473  
Height: 2.34 in  
Width: 8.50 in  
Colors: 17  
Colorway: Colorway 1  
Zoom: 1:1

1 1  
1 1



2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



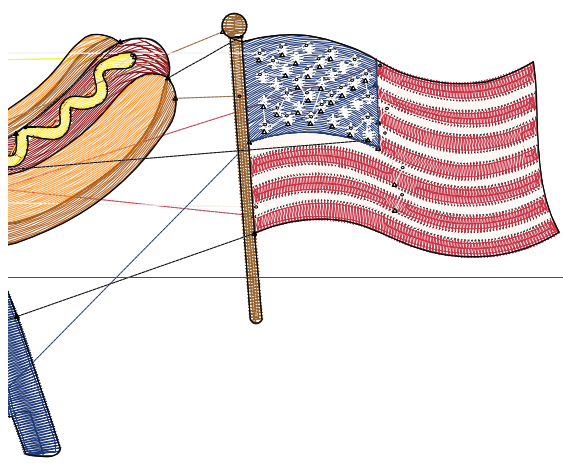
Design: **8**

Title:

Stitches: 17,473  
 Height: 2.34 in  
 Width: 8.50 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

1	1
1	1

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 180  
 Appliqués: 0  
 Left: 105.6 mm  
 Right: 110.4 mm  
 Up: 35.4 mm  
 Down: 23.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 19.86 in<sup>2</sup>  
 Max stitch: 8.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 255.74ft  
 Total bobbin: 80.30ft



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		2,407		R204 G55 B72	
2.	6		2,182		R145 G25 B27	
3.	3		257		R255 G233 B67	
4.	4		164	4	Yellow	Default
5.	12		612	12	Orange	Default
6.	17		2,635		R252 G247 B242	
7.	1		1,712		R33 G59 B120	
8.	7		308		R71 G92 B120	
9.	18		260	18	Grey	Default
10.	5		479		R150 G150 B150	
11.	16		61	16	Sand	Default
12.	10		574		R237 G177 B112	
13.	11		345		R176 G99 B37	
14.	14		519	14	Brown	Default
15.	13		691		R110 G55 B34	
16.	9		953	9	White	Default
17.	8		3,312	8	Black	Default

2	2
2	2