

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

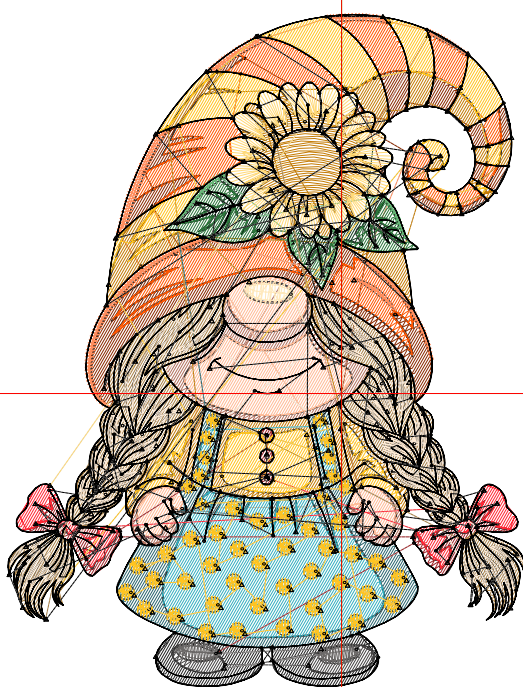
Title:

Stitches: 23,022  
 Height: 3.51 in  
 Width: 2.69 in  
 Colors: 22  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 21  
 Stops: 22  
 Trims: 317  
 Appliqués: 0  
 Left: 44.1 mm  
 Right: 24.3 mm  
 Up: 50.3 mm  
 Down: 38.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 9.45 in<sup>2</sup>  
 Max stitch: 9.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 280.60ft  
 Total bobbin: 72.48ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		1,245		R138 G41 B0	
2.	4		1,257		R255 G86 B1	
3.	3		634		R255 G142 B94	
4.	6		547		R179 G113 B94	
5.	7		604		R255 G187 B151	
6.	8		77		R255 G233 B189	
7.	9		1,895		R196 G123 B4	
8.	11		380		R16 G61 B31	
9.	12		450		R43 G117 B58	
10.	13		217		R102 G181 B118	
11.	14		803		R42 G101 B110	
12.	15		709		R53 G175 B191	
13.	16		350		R33 G33 B33	
14.	17		148		R69 G67 B67	
15.	5		114		R107 G104 B103	
16.	18		408		R158 G37 B41	
17.	19		311		R255 G39 B53	
18.	20		640		R255 G217 B120	
19.	23		1,191		R168 G128 B70	
20.	22		850		R255 G234 B211	
21.	10		2,689		R255 G196 B33	
22.	21		7,501		R0 G0 B0	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

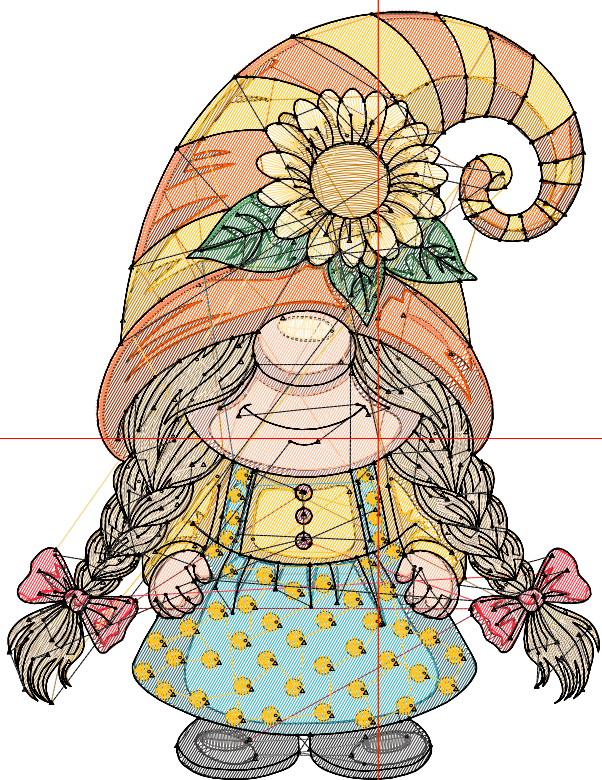
Title:

Stitches: 26,175  
 Height: 4.01 in  
 Width: 3.08 in  
 Colors: 22  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 21  
 Stops: 22  
 Trims: 335  
 Appliqués: 0  
 Left: 49.0 mm  
 Right: 29.2 mm  
 Up: 56.7 mm  
 Down: 45.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 12.33 in<sup>2</sup>  
 Max stitch: 10.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 327.89ft  
 Total bobbin: 88.25ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		1,452		R138 G41 B0	
2.	4		1,471		R255 G86 B1	
3.	3		733		R255 G142 B94	
4.	6		644		R179 G113 B94	
5.	7		739		R255 G187 B151	
6.	8		85		R255 G233 B189	
7.	9		2,223		R196 G123 B4	
8.	11		430		R16 G61 B31	
9.	12		490		R43 G117 B58	
10.	13		236		R102 G181 B118	
11.	14		954		R42 G101 B110	
12.	15		874		R53 G175 B191	
13.	16		418		R33 G33 B33	
14.	17		172		R69 G67 B67	
15.	5		123		R107 G104 B103	
16.	18		488		R158 G37 B41	
17.	19		364		R255 G39 B53	
18.	20		773		R255 G217 B120	
19.	23		1,403		R168 G128 B70	
20.	22		909		R255 G234 B211	
21.	10		3,043		R255 G196 B33	
22.	21		8,149		R0 G0 B0	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

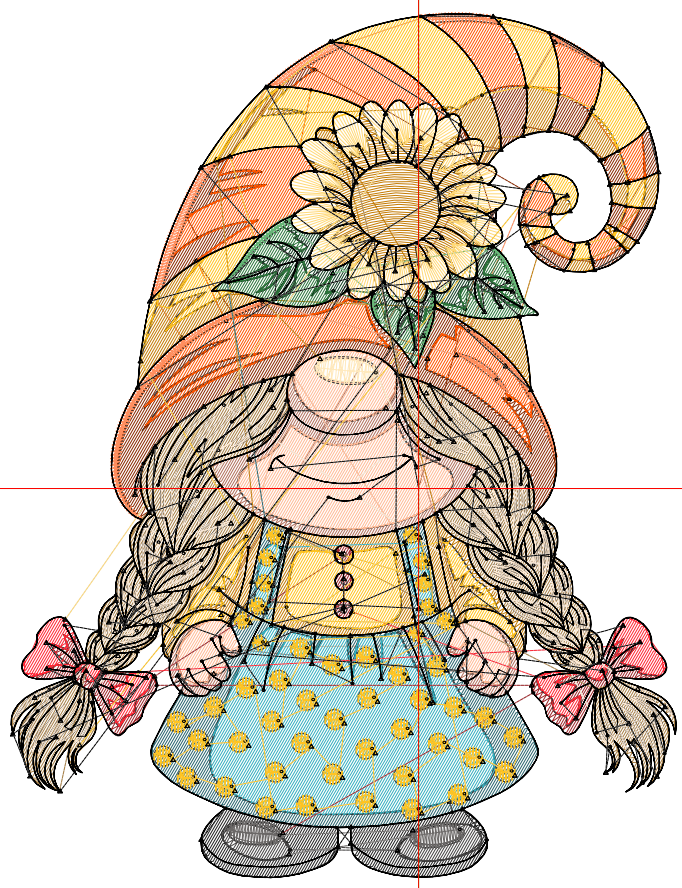
Title:

Stitches: 29,379  
 Height: 4.51 in  
 Width: 3.46 in  
 Colors: 22  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 21  
 Stops: 22  
 Trims: 349  
 Appliqués: 0  
 Left: 53.9 mm  
 Right: 34.1 mm  
 Up: 63.0 mm  
 Down: 51.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 15.60 in<sup>2</sup>  
 Max stitch: 11.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 377.14ft  
 Total bobbin: 104.98ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		1,687	R138	G41 B0	
2.	4		1,732	R255	G86 B1	
3.	3		808	R255	G142 B94	
4.	6		781	R179	G113 B94	
5.	7		871	R255	G187 B151	
6.	8		100	R255	G233 B189	
7.	9		2,566	R196	G123 B4	
8.	11		493	R16	G61 B31	
9.	12		578	R43	G117 B58	
10.	13		265	R102	G181 B118	
11.	14		1,110	R42	G101 B110	
12.	15		1,066	R53	G175 B191	
13.	16		489	R33	G33 B33	
14.	17		199	R69	G67 B67	
15.	5		137	R107	G104 B103	
16.	18		544	R158	G37 B41	
17.	19		446	R255	G39 B53	
18.	20		884	R255	G217 B120	
19.	23		1,680	R168	G128 B70	
20.	22		960	R255	G234 B211	
21.	10		3,286	R255	G196 B33	
22.	21		8,695	R0	G0 B0	



# Production Worksheet

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Design: **5**

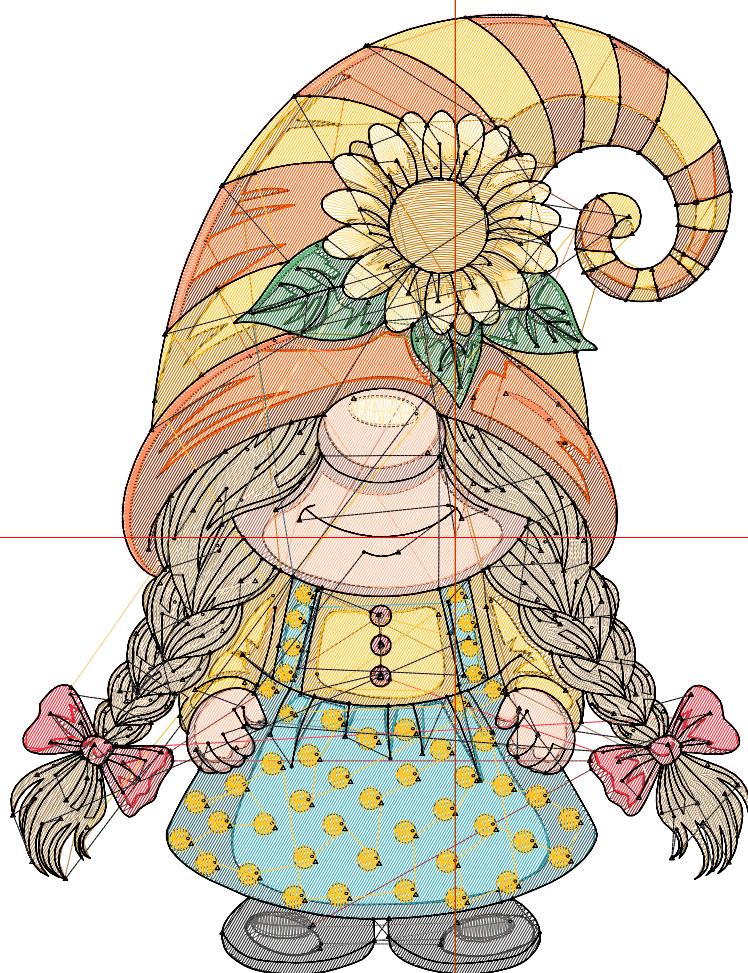
Title:

Stitches: 32,792  
Height: 5.01 in  
Width: 3.85 in  
Colors: 22  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 21  
Stops: 22  
Trims: 361  
Appliqués: 0  
Left: 58.7 mm  
Right: 39.0 mm  
Up: 69.3 mm  
Down: 57.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 19.27 in<sup>2</sup>  
Max stitch: 9.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 431.59ft  
Total bobbin: 123.97ft

### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		1,916		R138 G41 B0	
2.	4		1,988		R255 G86 B1	
3.	3		889		R255 G142 B94	
4.	6		902		R179 G113 B94	
5.	7		1,000		R255 G187 B151	
6.	8		105		R255 G233 B189	
7.	9		2,944		R196 G123 B4	
8.	11		572		R16 G61 B31	
9.	12		642		R43 G117 B58	
10.	13		286		R102 G181 B118	
11.	14		1,282		R42 G101 B110	
12.	15		1,261		R53 G175 B191	
13.	16		560		R33 G33 B33	
14.	17		226		R69 G67 B67	
15.	5		150		R107 G104 B103	
16.	18		617		R158 G37 B41	
17.	19		497		R255 G39 B53	
18.	20		1,005		R255 G217 B120	
19.	23		1,975		R168 G128 B70	
20.	22		1,006		R255 G234 B211	
21.	10		3,674		R255 G196 B33	
22.	21		9,293		R0 G0 B0	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 36,324  
 Height: 5.51 in  
 Width: 4.23 in  
 Colors: 22  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 21  
 Stops: 22  
 Trims: 367  
 Appliqués: 0  
 Left: 63.6 mm  
 Right: 43.9 mm  
 Up: 75.7 mm  
 Down: 64.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 23.31 in<sup>2</sup>  
 Max stitch: 10.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 489.73ft  
 Total bobbin: 144.69ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		2,133	R138	G41 B0	
2.	4		2,240	R255	G86 B1	
3.	3		973	R255	G142 B94	
4.	6		993	R179	G113 B94	
5.	7		1,162	R255	G187 B151	
6.	8		119	R255	G233 B189	
7.	9		3,336	R196	G123 B4	
8.	11		662	R16	G61 B31	
9.	12		722	R43	G117 B58	
10.	13		303	R102	G181 B118	
11.	14		1,521	R42	G101 B110	
12.	15		1,463	R53	G175 B191	
13.	16		639	R33	G33 B33	
14.	17		251	R69	G67 B67	
15.	5		162	R107	G104 B103	
16.	18		709	R158	G37 B41	
17.	19		575	R255	G39 B53	
18.	20		1,132	R255	G217 B120	
19.	23		2,258	R168	G128 B70	
20.	22		1,049	R255	G234 B211	
21.	10		4,040	R255	G196 B33	
22.	21		9,880	R0	G0 B0	



# Production Worksheet

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Design: **6**

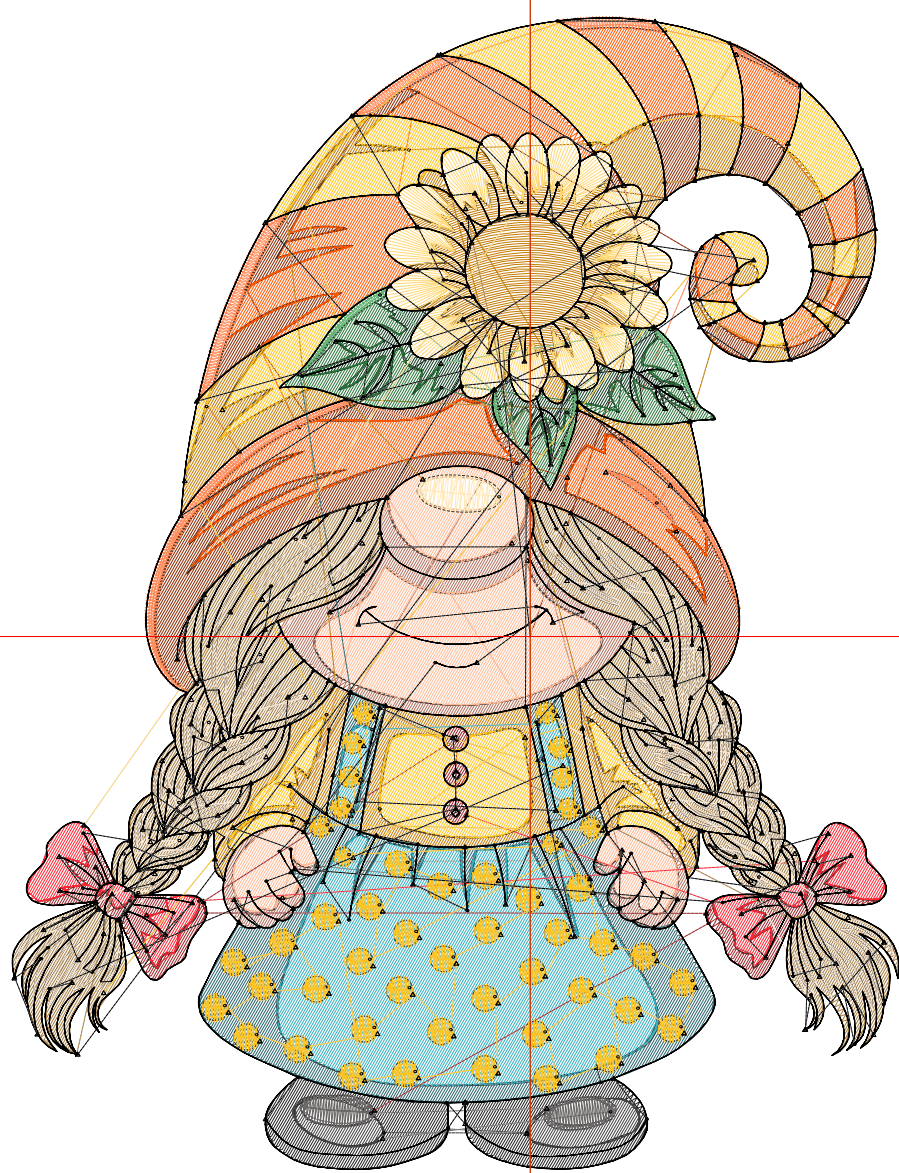
Title:

Stitches: 39,937  
 Height: 6.01 in  
 Width: 4.62 in  
 Colors: 22  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 21  
 Stops: 22  
 Trims: 382  
 Appliqués: 0  
 Left: 68.5 mm  
 Right: 48.8 mm  
 Up: 82.1 mm  
 Down: 70.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 27.73 in<sup>2</sup>  
 Max stitch: 10.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 549.86ft  
 Total bobbin: 166.27ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		2,407	R138	G41 B0	
2.	4		2,502	R255	G86 B1	
3.	3		1,051	R255	G142 B94	
4.	6		1,113	R179	G113 B94	
5.	7		1,314	R255	G187 B151	
6.	8		130	R255	G233 B189	
7.	9		3,758	R196	G123 B4	
8.	11		703	R16	G61 B31	
9.	12		821	R43	G117 B58	
10.	13		319	R102	G181 B118	
11.	14		1,696	R42	G101 B110	
12.	15		1,684	R53	G175 B191	
13.	16		710	R33	G33 B33	
14.	17		277	R69	G67 B67	
15.	5		175	R107	G104 B103	
16.	18		793	R158	G37 B41	
17.	19		631	R255	G39 B53	
18.	20		1,242	R255	G217 B120	
19.	23		2,598	R168	G128 B70	
20.	22		1,101	R255	G234 B211	
21.	10		4,443	R255	G196 B33	
22.	21		10,467	R0	G0 B0	



# Production Worksheet

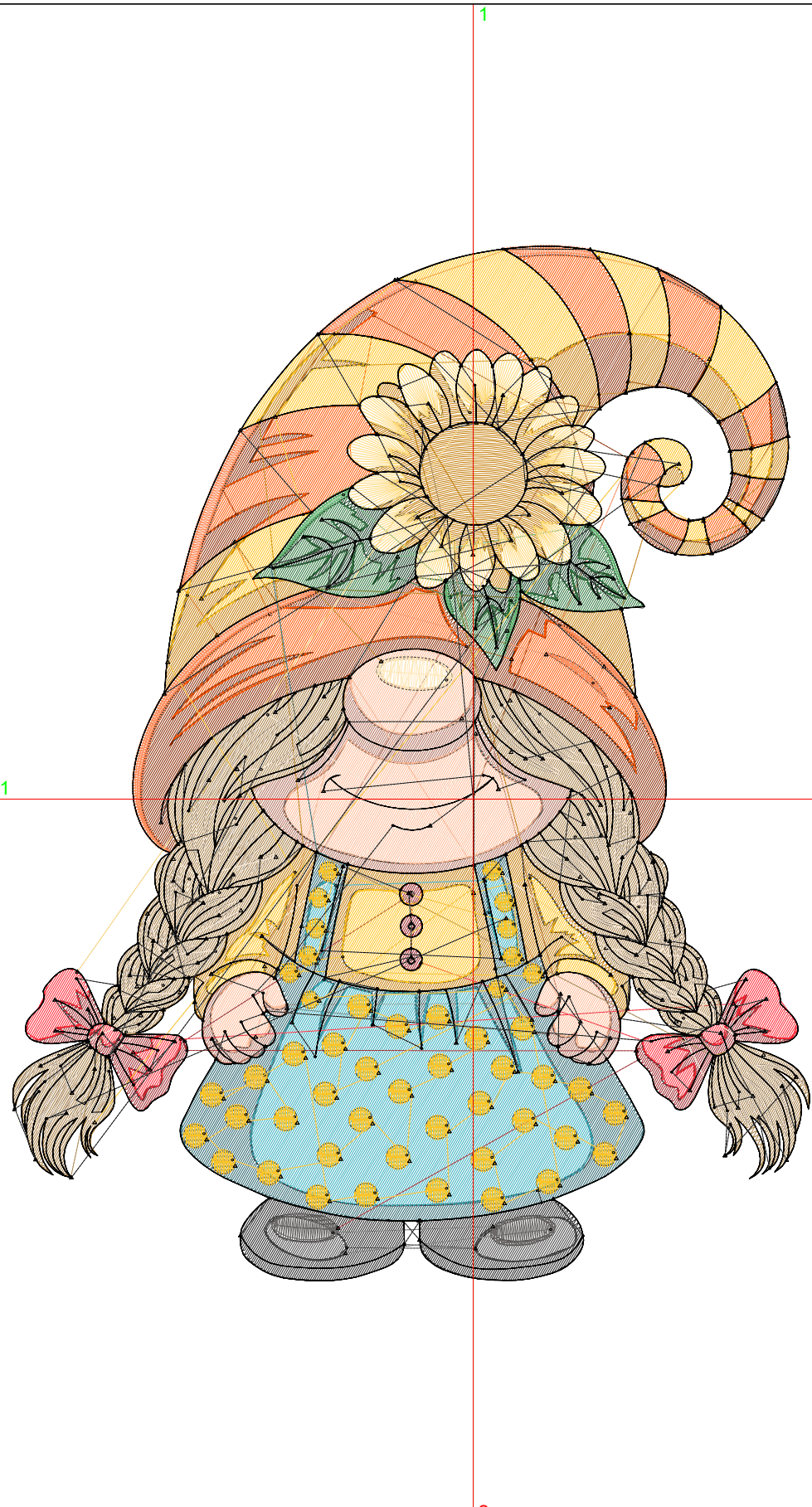
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 43,545  
 Height: 6.51 in  
 Width: 5.00 in  
 Colors: 22  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 21  
 Stops: 22  
 Trims: 387  
 Appliqués: 0  
 Left: 73.4 mm  
 Right: 53.7 mm  
 Up: 88.4 mm  
 Down: 76.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 32.54 in<sup>2</sup>  
 Max stitch: 11.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 611.44ft  
 Total bobbin: 188.74ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		2,622	R138	G41 B0	
2.	4		2,807	R255	G86 B1	
3.	3		1,133	R255	G142 B94	
4.	6		1,256	R179	G113 B94	
5.	7		1,498	R255	G187 B151	
6.	8		146	R255	G233 B189	
7.	9		4,162	R196	G123 B4	
8.	11		795	R16	G61 B31	
9.	12		920	R43	G117 B58	
10.	13		356	R102	G181 B118	
11.	14		1,810	R42	G101 B110	
12.	15		1,922	R53	G175 B191	
13.	16		809	R33	G33 B33	
14.	17		306	R69	G67 B67	
15.	5		192	R107	G104 B103	
16.	18		858	R158	G37 B41	
17.	19		696	R255	G39 B53	
18.	20		1,377	R255	G217 B120	
19.	23		2,977	R168	G128 B70	
20.	22		1,144	R255	G234 B211	
21.	10		4,802	R255	G196 B33	
22.	21		10,955	R0	G0 B0	

# Production Worksheet

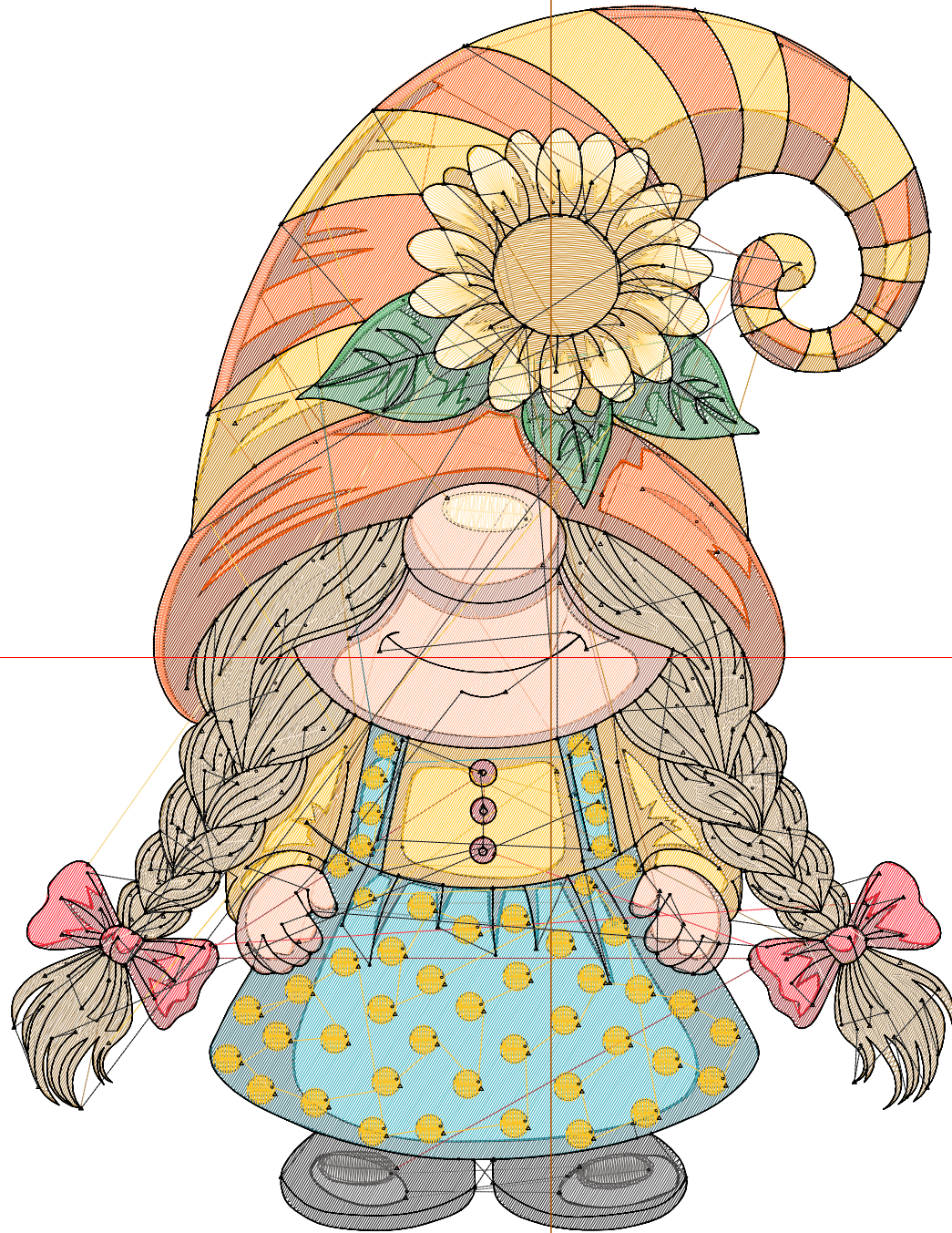
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 47,589  
Height: 7.00 in  
Width: 5.39 in  
Colors: 22  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 47,589  
 Height: 7.00 in  
 Width: 5.39 in  
 Colors: 22  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 21  
 Stops: 22  
 Trims: 400  
 Appliqués: 0  
 Left: 78.3 mm  
 Right: 58.6 mm  
 Up: 94.8 mm  
 Down: 83.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 37.74 in<sup>2</sup>  
 Max stitch: 9.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 680.53ft  
 Total bobbin: 213.95ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		2,924		R138 G41 B0	
2.	4		3,116		R255 G86 B1	
3.	3		1,218		R255 G142 B94	
4.	6		1,353		R179 G113 B94	
5.	7		1,666		R255 G187 B151	
6.	8		164		R255 G233 B189	
7.	9		4,625		R196 G123 B4	
8.	11		854		R16 G61 B31	
9.	12		1,011		R43 G117 B58	
10.	13		376		R102 G181 B118	
11.	14		2,094		R42 G101 B110	
12.	15		2,179		R53 G175 B191	
13.	16		884		R33 G33 B33	
14.	17		337		R69 G67 B67	
15.	5		209		R107 G104 B103	
16.	18		934		R158 G37 B41	
17.	19		777		R255 G39 B53	
18.	20		1,515		R255 G217 B120	
19.	23		3,353		R168 G128 B70	
20.	22		1,194		R255 G234 B211	
21.	10		5,293		R255 G196 B33	
22.	21		11,511		R0 G0 B0	

# Production Worksheet

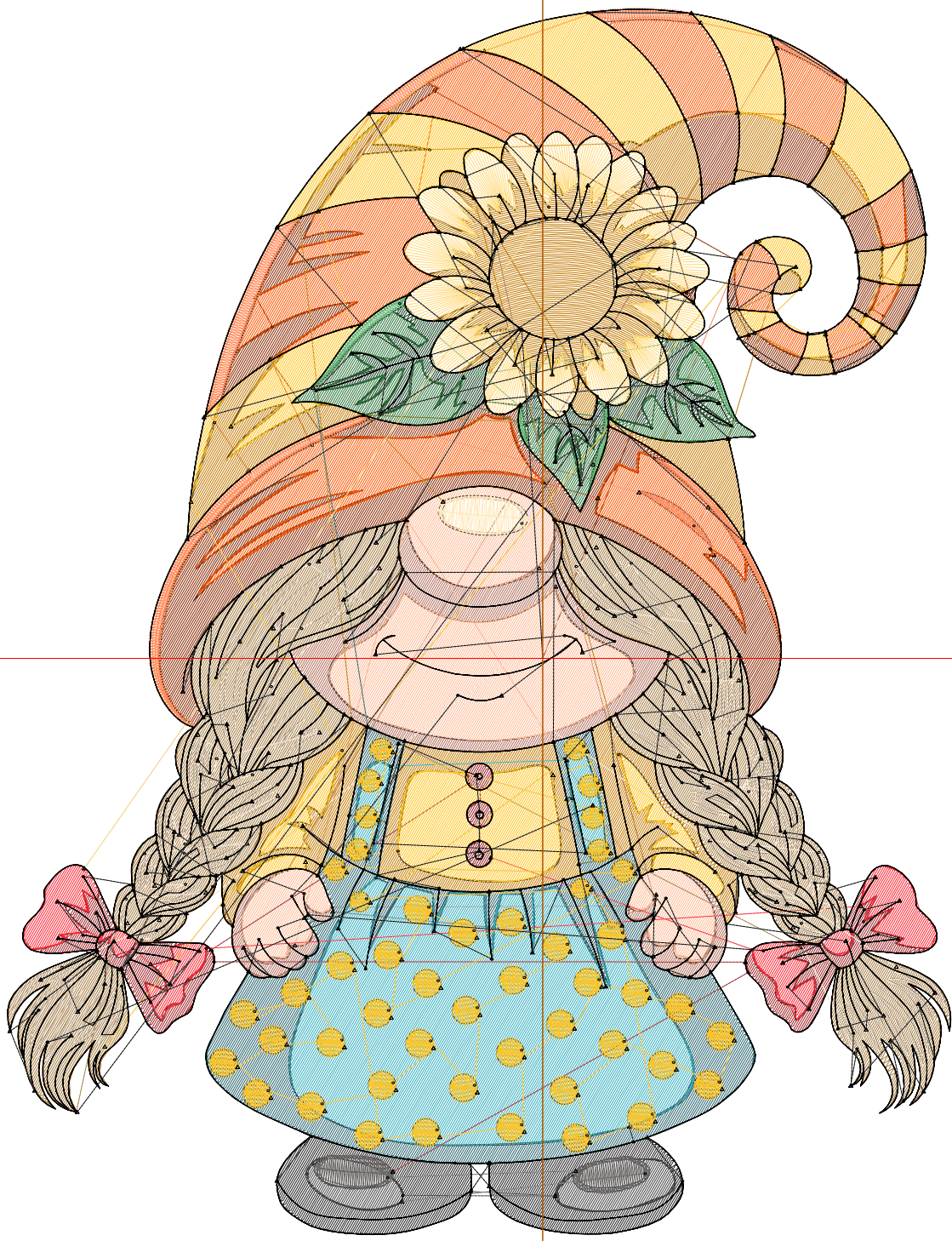
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 51,580  
Height: 7.51 in  
Width: 5.77 in  
Colors: 22  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 51,580  
 Height: 7.51 in  
 Width: 5.77 in  
 Colors: 22  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 21  
 Stops: 22  
 Trims: 405  
 Appliqués: 0  
 Left: 83.2 mm  
 Right: 63.4 mm  
 Up: 101.1 mm  
 Down: 89.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 43.32 in<sup>2</sup>  
 Max stitch: 9.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 750.36ft  
 Total bobbin: 239.81ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		3,218		R138 G41 B0	
2.	4		3,413		R255 G86 B1	
3.	3		1,306		R255 G142 B94	
4.	6		1,474		R179 G113 B94	
5.	7		1,859		R255 G187 B151	
6.	8		173		R255 G233 B189	
7.	9		5,136		R196 G123 B4	
8.	11		963		R16 G61 B31	
9.	12		1,097		R43 G117 B58	
10.	13		396		R102 G181 B118	
11.	14		2,262		R42 G101 B110	
12.	15		2,446		R53 G175 B191	
13.	16		964		R33 G33 B33	
14.	17		373		R69 G67 B67	
15.	5		224		R107 G104 B103	
16.	18		1,037		R158 G37 B41	
17.	19		833		R255 G39 B53	
18.	20		1,661		R255 G217 B120	
19.	23		3,759		R168 G128 B70	
20.	22		1,241		R255 G234 B211	
21.	10		5,675		R255 G196 B33	
22.	21		12,068		R0 G0 B0	