

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 27,840  
 Height: 3.00 in  
 Width: 3.50 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 160  
 Appliqués: 0  
 Left: 48.6 mm  
 Right: 40.3 mm  
 Up: 50.6 mm  
 Down: 25.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 10.50 in<sup>2</sup>  
 Max stitch: 10.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 340.23ft  
 Total bobbin: 89.67ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		2,006		R255 G80 B32	
2.	1		2,439		R181 G58 B14	
3.	12		86	12	Orange	Default
4.	4		586		R124 G171 B74	
5.	2		243		R156 G187 B204	
6.	5		412		R92 G116 B135	
7.	6		842		R50 G63 B74	
8.	7		768		R70 G62 B99	
9.	14		2,436		R150 G150 B150	
10.	9		186		R255 G129 B91	
11.	10		629		R255 G181 B166	
12.	11		557		R189 G88 B86	
13.	13		1,686		R244 G255 B255	
14.	18		645	18	Grey	Default
15.	8		13,178	8	Black	Default
16.	15		667		R131 G142 B150	
17.	16		228		R255 G67 B25	
18.	15		82		R131 G142 B150	
19.	17		162		R164 G212 B53	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 32,838  
 Height: 3.43 in  
 Width: 4.01 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 166  
 Appliqués: 0  
 Left: 55.0 mm  
 Right: 46.8 mm  
 Up: 56.0 mm  
 Down: 31.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.73 in<sup>2</sup>  
 Max stitch: 11.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 412.15ft  
 Total bobbin: 112.86ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		2,488		R255 G80 B32	
2.	1		2,977		R181 G58 B14	
3.	12		96	12	Orange	Default
4.	4		700		R124 G171 B74	
5.	2		298		R156 G187 B204	
6.	5		496		R92 G116 B135	
7.	6		1,018		R50 G63 B74	
8.	7		929		R70 G62 B99	
9.	14		2,965		R150 G150 B150	
10.	9		235		R255 G129 B91	
11.	10		750		R255 G181 B166	
12.	11		618		R189 G88 B86	
13.	13		2,041		R244 G255 B255	
14.	18		763	18	Grey	Default
15.	8		15,202	8	Black	Default
16.	15		742		R131 G142 B150	
17.	16		256		R255 G67 B25	
18.	15		87		R131 G142 B150	
19.	17		175		R164 G212 B53	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 37,929  
 Height: 3.86 in  
 Width: 4.51 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 174  
 Appliqués: 0  
 Left: 61.3 mm  
 Right: 53.2 mm  
 Up: 61.4 mm  
 Down: 36.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 17.37 in<sup>2</sup>  
 Max stitch: 7.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 487.68ft  
 Total bobbin: 137.82ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		2,976		R255 G80 B32	
2.	1		3,469		R181 G58 B14	
3.	12		116	12	Orange	Default
4.	4		810		R124 G171 B74	
5.	2		332		R156 G187 B204	
6.	5		574		R92 G116 B135	
7.	6		1,203		R50 G63 B74	
8.	7		1,099		R70 G62 B99	
9.	14		3,452		R150 G150 B150	
10.	9		272		R255 G129 B91	
11.	10		890		R255 G181 B166	
12.	11		680		R189 G88 B86	
13.	13		2,429		R244 G255 B255	
14.	18		878	18	Grey	Default
15.	8		17,351	8	Black	Default
16.	15		820		R131 G142 B150	
17.	16		286		R255 G67 B25	
18.	15		96		R131 G142 B150	
19.	17		194		R164 G212 B53	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 43,218  
 Height: 4.28 in  
 Width: 5.01 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 178  
 Appliqués: 0  
 Left: 67.7 mm  
 Right: 59.5 mm  
 Up: 66.9 mm  
 Down: 41.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 21.45 in<sup>2</sup>  
 Max stitch: 8.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 569.28ft  
 Total bobbin: 165.61ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		3,492		R255 G80 B32	
2.	1		4,058		R181 G58 B14	
3.	12		128	12	Orange	Default
4.	4		939		R124 G171 B74	
5.	2		386		R156 G187 B204	
6.	5		677		R92 G116 B135	
7.	6		1,427		R50 G63 B74	
8.	7		1,282		R70 G62 B99	
9.	14		3,966		R150 G150 B150	
10.	9		314		R255 G129 B91	
11.	10		1,009		R255 G181 B166	
12.	11		743		R189 G88 B86	
13.	13		2,811		R244 G255 B255	
14.	18		1,066	18	Grey	Default
15.	8		19,412	8	Black	Default
16.	15		883		R131 G142 B150	
17.	16		310		R255 G67 B25	
18.	15		102		R131 G142 B150	
19.	17		211		R164 G212 B53	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 48,961  
Height: 4.71 in  
Width: 5.51 in  
Colors: 18  
Colorway: Colorway 1  
Zoom: 1:1



1

1

2

2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 48,961  
 Height: 4.71 in  
 Width: 5.51 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 187  
 Appliqués: 0  
 Left: 74.0 mm  
 Right: 65.8 mm  
 Up: 72.3 mm  
 Down: 47.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 25.95 in<sup>2</sup>  
 Max stitch: 9.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 659.25ft  
 Total bobbin: 196.59ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		4,157		R255 G80 B32	
2.	1		4,756		R181 G58 B14	
3.	12		148	12	Orange	Default
4.	4		1,060		R124 G171 B74	
5.	2		429		R156 G187 B204	
6.	5		763		R92 G116 B135	
7.	6		1,625		R50 G63 B74	
8.	7		1,474		R70 G62 B99	
9.	14		4,651		R150 G150 B150	
10.	9		364		R255 G129 B91	
11.	10		1,147		R255 G181 B166	
12.	11		804		R189 G88 B86	
13.	13		3,173		R244 G255 B255	
14.	18		1,182	18	Grey	Default
15.	8		21,582	8	Black	Default
16.	15		965		R131 G142 B150	
17.	16		339		R255 G67 B25	
18.	15		108		R131 G142 B150	
19.	17		232		R164 G212 B53	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 54,802  
Height: 5.14 in  
Width: 6.00 in  
Colors: 18  
Colorway: Colorway 1  
Zoom: 1:1



1

2

2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 54,802  
 Height: 5.14 in  
 Width: 6.00 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 192  
 Appliqués: 0  
 Left: 80.4 mm  
 Right: 72.2 mm  
 Up: 77.7 mm  
 Down: 52.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 30.86 in<sup>2</sup>  
 Max stitch: 10.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 752.65ft  
 Total bobbin: 229.23ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		4,718		R255 G80 B32	
2.	1		5,410		R181 G58 B14	
3.	12		162	12	Orange	Default
4.	4		1,195		R124 G171 B74	
5.	2		495		R156 G187 B204	
6.	5		871		R92 G116 B135	
7.	6		1,835		R50 G63 B74	
8.	7		1,671		R70 G62 B99	
9.	14		5,239		R150 G150 B150	
10.	9		411		R255 G129 B91	
11.	10		1,303		R255 G181 B166	
12.	11		875		R189 G88 B86	
13.	13		3,685		R244 G255 B255	
14.	18		1,365	18	Grey	Default
15.	8		23,802	8	Black	Default
16.	15		1,033		R131 G142 B150	
17.	16		359		R255 G67 B25	
18.	15		119		R131 G142 B150	
19.	17		252		R164 G212 B53	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 60,773  
Height: 5.57 in  
Width: 6.51 in  
Colors: 18  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 60,773  
 Height: 5.57 in  
 Width: 6.51 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 195  
 Appliqués: 0  
 Left: 86.7 mm  
 Right: 78.6 mm  
 Up: 83.2 mm  
 Down: 58.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 36.23 in<sup>2</sup>  
 Max stitch: 10.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 850.39ft  
 Total bobbin: 263.93ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		5,396		R255 G80 B32	
2.	1		5,968		R181 G58 B14	
3.	12		182	12	Orange	Default
4.	4		1,306		R124 G171 B74	
5.	2		544		R156 G187 B204	
6.	5		977		R92 G116 B135	
7.	6		2,103		R50 G63 B74	
8.	7		1,886		R70 G62 B99	
9.	14		5,810		R150 G150 B150	
10.	9		465		R255 G129 B91	
11.	10		1,484		R255 G181 B166	
12.	11		939		R189 G88 B86	
13.	13		4,117		R244 G255 B255	
14.	18		1,582	18	Grey	Default
15.	8		26,128	8	Black	Default
16.	15		1,100		R131 G142 B150	
17.	16		389		R255 G67 B25	
18.	15		123		R131 G142 B150	
19.	17		272		R164 G212 B53	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 67,319  
Height: 6.00 in  
Width: 7.01 in  
Colors: 18  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 67,319  
 Height: 6.00 in  
 Width: 7.01 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 200  
 Appliqués: 0  
 Left: 93.1 mm  
 Right: 84.9 mm  
 Up: 88.6 mm  
 Down: 63.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 42.01 in<sup>2</sup>  
 Max stitch: 11.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 959.50ft  
 Total bobbin: 303.14ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		6,138		R255 G80 B32	
2.	1		6,697		R181 G58 B14	
3.	12		207	12	Orange	Default
4.	4		1,474		R124 G171 B74	
5.	2		615		R156 G187 B204	
6.	5		1,067		R92 G116 B135	
7.	6		2,341		R50 G63 B74	
8.	7		2,113		R70 G62 B99	
9.	14		6,542		R150 G150 B150	
10.	9		520		R255 G129 B91	
11.	10		1,651		R255 G181 B166	
12.	11		1,000		R189 G88 B86	
13.	13		4,637		R244 G255 B255	
14.	18		1,719	18	Grey	Default
15.	8		28,597	8	Black	Default
16.	15		1,163		R131 G142 B150	
17.	16		411		R255 G67 B25	
18.	15		134		R131 G142 B150	
19.	17		291		R164 G212 B53	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 73,796  
Height: 6.42 in  
Width: 7.51 in  
Colors: 18  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 73,796  
 Height: 6.42 in  
 Width: 7.51 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 204  
 Appliqués: 0  
 Left: 99.4 mm  
 Right: 91.3 mm  
 Up: 94.0 mm  
 Down: 69.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 48.21 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 1069.17ft  
 Total bobbin: 342.94ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		6,812		R255 G80 B32	
2.	1		7,620		R181 G58 B14	
3.	12		222	12	Orange	Default
4.	4		1,629		R124 G171 B74	
5.	2		660		R156 G187 B204	
6.	5		1,177		R92 G116 B135	
7.	6		2,623		R50 G63 B74	
8.	7		2,385		R70 G62 B99	
9.	14		7,157		R150 G150 B150	
10.	9		569		R255 G129 B91	
11.	10		1,826		R255 G181 B166	
12.	11		1,069		R189 G88 B86	
13.	13		5,082		R244 G255 B255	
14.	18		1,910	18	Grey	Default
15.	8		30,944	8	Black	Default
16.	15		1,229		R131 G142 B150	
17.	16		432		R255 G67 B25	
18.	15		140		R131 G142 B150	
19.	17		308		R164 G212 B53	