

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

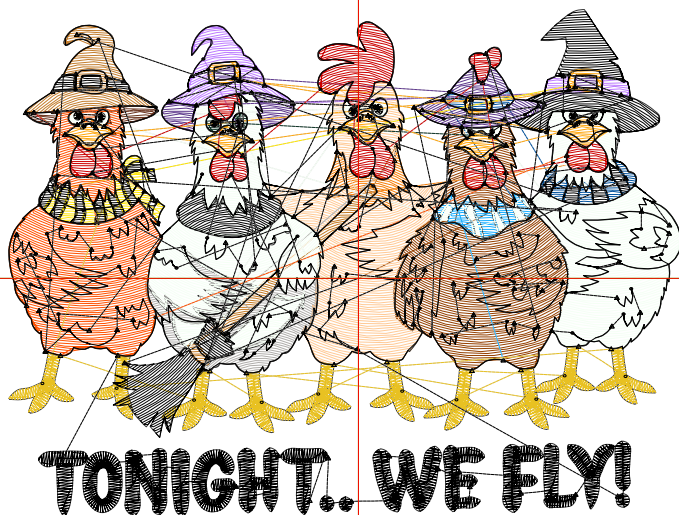
Title:

Stitches: 17,218  
 Height: 2.63 in  
 Width: 3.50 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 228  
 Appliqués: 0  
 Left: 46.2 mm  
 Right: 42.6 mm  
 Up: 35.3 mm  
 Down: 31.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 9.20 in<sup>2</sup>  
 Max stitch: 10.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 209.99ft  
 Total bobbin: 53.79ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	19		933		R148 G64 B1	
2.	18		210		R21 G173 B255	
3.	16		241		R1 G82 B158	
4.	17		181		R247 G128 B9	
5.	15		191		R196 G122 B36	
6.	14		964		R255 G202 B150	
7.	13		579		R176 G174 B171	
8.	12		2,155		R245 G255 B245	
9.	11		64		R14 G51 B37	
10.	10		281		R190 G126 B255	
11.	9		387		R93 G54 B140	
12.	7		461		R255 G166 B12	
13.	6		284		R255 G230 B1	
14.	4		219		R196 G126 B46	
15.	5		68		R107 G52 B30	
16.	3		707		R204 G0 B0	
17.	1		869		R255 G82 B2	
18.	2		1,507		R232 G193 B34	
19.	8		6,915	8 Black		Default



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

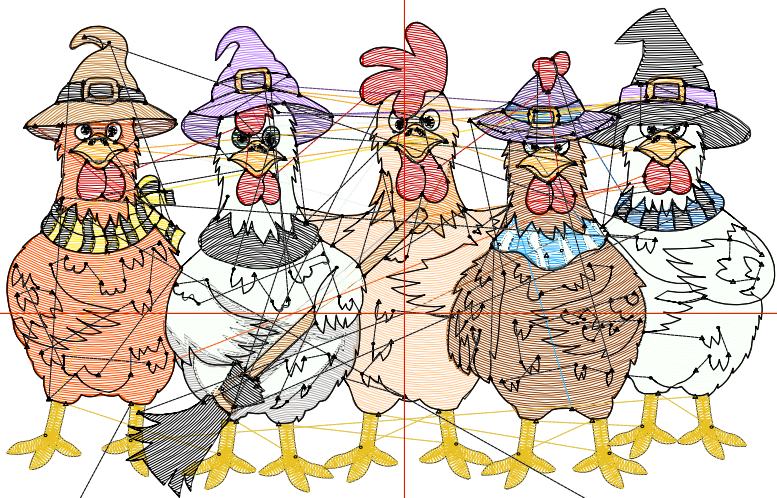
Title:

Stitches: 20,019  
 Height: 3.01 in  
 Width: 4.00 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 238  
 Appliqués: 0  
 Left: 52.6 mm  
 Right: 49.0 mm  
 Up: 40.3 mm  
 Down: 36.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 12.05 in<sup>2</sup>  
 Max stitch: 11.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 251.13ft  
 Total bobbin: 67.28ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	19		1,146		R148 G64 B1	
2.	18		245		R21 G173 B255	
3.	16		287		R1 G82 B158	
4.	17		226		R247 G128 B9	
5.	15		224		R196 G122 B36	
6.	14		1,191		R255 G202 B150	
7.	13		670		R176 G174 B171	
8.	12		2,669		R245 G255 B245	
9.	11		68		R14 G51 B37	
10.	10		345		R190 G126 B255	
11.	9		449		R93 G54 B140	
12.	7		513		R255 G166 B12	
13.	6		349		R255 G230 B1	
14.	4		266		R196 G126 B46	
15.	5		81		R107 G52 B30	
16.	3		795		R204 G0 B0	
17.	1		1,078		R255 G82 B2	
18.	2		1,781		R232 G193 B34	
19.	8		7,634	8 Black		Default



**TONIGHT.. WE FLY!**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

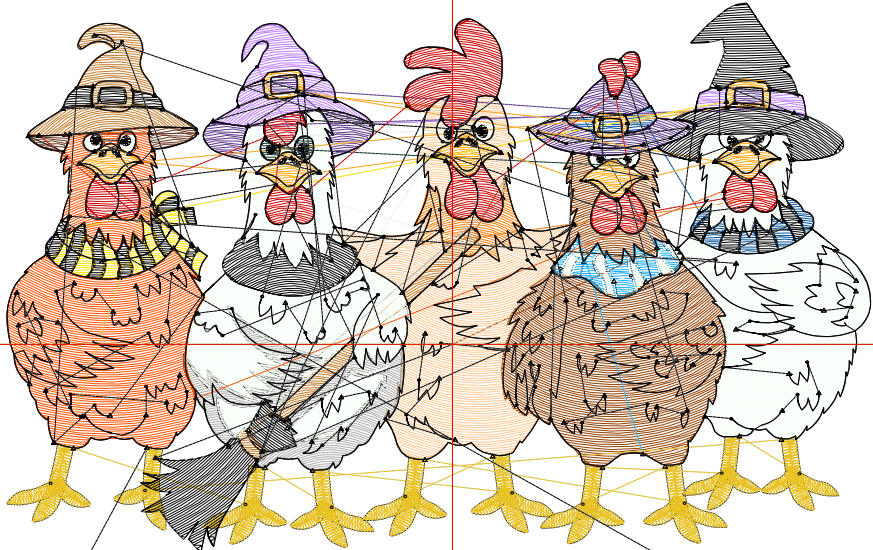
Title:

Stitches: 22,866  
 Height: 3.39 in  
 Width: 4.50 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 248  
 Appliqués: 0  
 Left: 58.9 mm  
 Right: 55.3 mm  
 Up: 45.1 mm  
 Down: 41.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 15.27 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 295.10ft  
 Total bobbin: 82.27ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	19		1,414	R148	G64 B1	
2.	18		286	R21	G173 B255	
3.	16		321	R1	G82 B158	
4.	17		261	R247	G128 B9	
5.	15		255	R196	G122 B36	
6.	14		1,409	R255	G202 B150	
7.	13		791	R176	G174 B171	
8.	12		3,154	R245	G255 B245	
9.	11		78	R14	G51 B37	
10.	10		376	R190	G126 B255	
11.	9		527	R93	G54 B140	
12.	7		600	R255	G166 B12	
13.	6		403	R255	G230 B1	
14.	4		318	R196	G126 B46	
15.	5		92	R107	G52 B30	
16.	3		965	R204	G0 B0	
17.	1		1,269	R255	G82 B2	
18.	2		1,999	R232	G193 B34	
19.	8		8,346	8	Black	Default



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# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

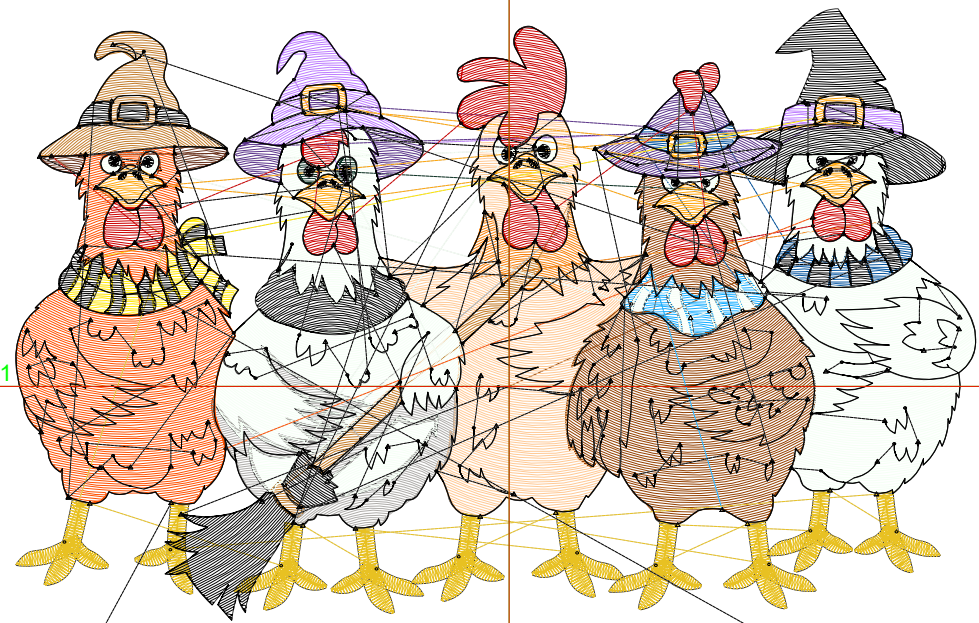
Title:

Stitches: 25,785  
 Height: 3.76 in  
 Width: 5.00 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 260  
 Appliqués: 0  
 Left: 65.3 mm  
 Right: 61.7 mm  
 Up: 49.6 mm  
 Down: 45.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 18.79 in<sup>2</sup>  
 Max stitch: 7.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 341.43ft  
 Total bobbin: 98.37ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	19		1,699	R148	G64 B1	
2.	18		332	R21	G173 B255	
3.	16		385	R1	G82 B158	
4.	17		286	R247	G128 B9	
5.	15		289	R196	G122 B36	
6.	14		1,658	R255	G202 B150	
7.	13		904	R176	G174 B171	
8.	12		3,634	R245	G255 B245	
9.	11		95	R14	G51 B37	
10.	10		440	R190	G126 B255	
11.	9		596	R93	G54 B140	
12.	7		690	R255	G166 B12	
13.	6		471	R255	G230 B1	
14.	4		381	R196	G126 B46	
15.	5		99	R107	G52 B30	
16.	3		1,085	R204	G0 B0	
17.	1		1,509	R255	G82 B2	
18.	2		2,141	R232	G193 B34	
19.	8		9,089	8	Black	Default



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# Production Worksheet

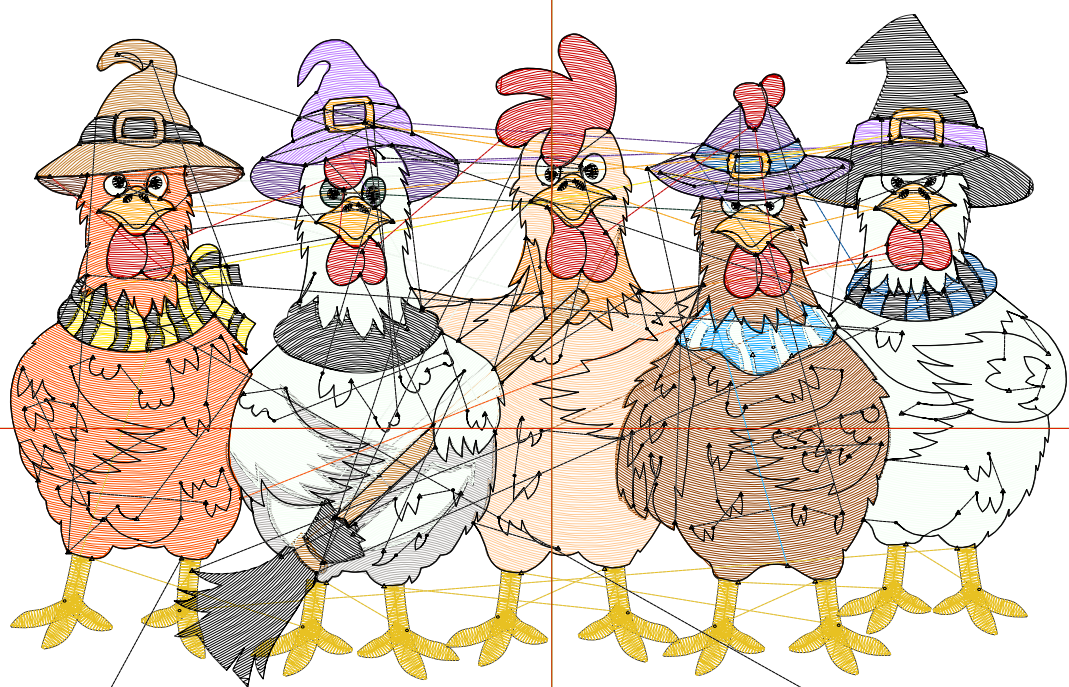
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 28,820  
Height: 4.15 in  
Width: 5.50 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



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# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 28,820  
 Height: 4.15 in  
 Width: 5.50 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 264  
 Appliqués: 0  
 Left: 71.6 mm  
 Right: 68.0 mm  
 Up: 54.7 mm  
 Down: 50.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 22.81 in<sup>2</sup>  
 Max stitch: 8.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 391.34ft  
 Total bobbin: 116.15ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	19		1,969		R148 G64 B1	
2.	18		381		R21 G173 B255	
3.	16		424		R1 G82 B158	
4.	17		313		R247 G128 B9	
5.	15		324		R196 G122 B36	
6.	14		1,936		R255 G202 B150	
7.	13		1,050		R176 G174 B171	
8.	12		4,135		R245 G255 B245	
9.	11		98		R14 G51 B37	
10.	10		523		R190 G126 B255	
11.	9		661		R93 G54 B140	
12.	7		771		R255 G166 B12	
13.	6		521		R255 G230 B1	
14.	4		442		R196 G126 B46	
15.	5		119		R107 G52 B30	
16.	3		1,264		R204 G0 B0	
17.	1		1,780		R255 G82 B2	
18.	2		2,321		R232 G193 B34	
19.	8		9,786	8	Black	Default

# Production Worksheet

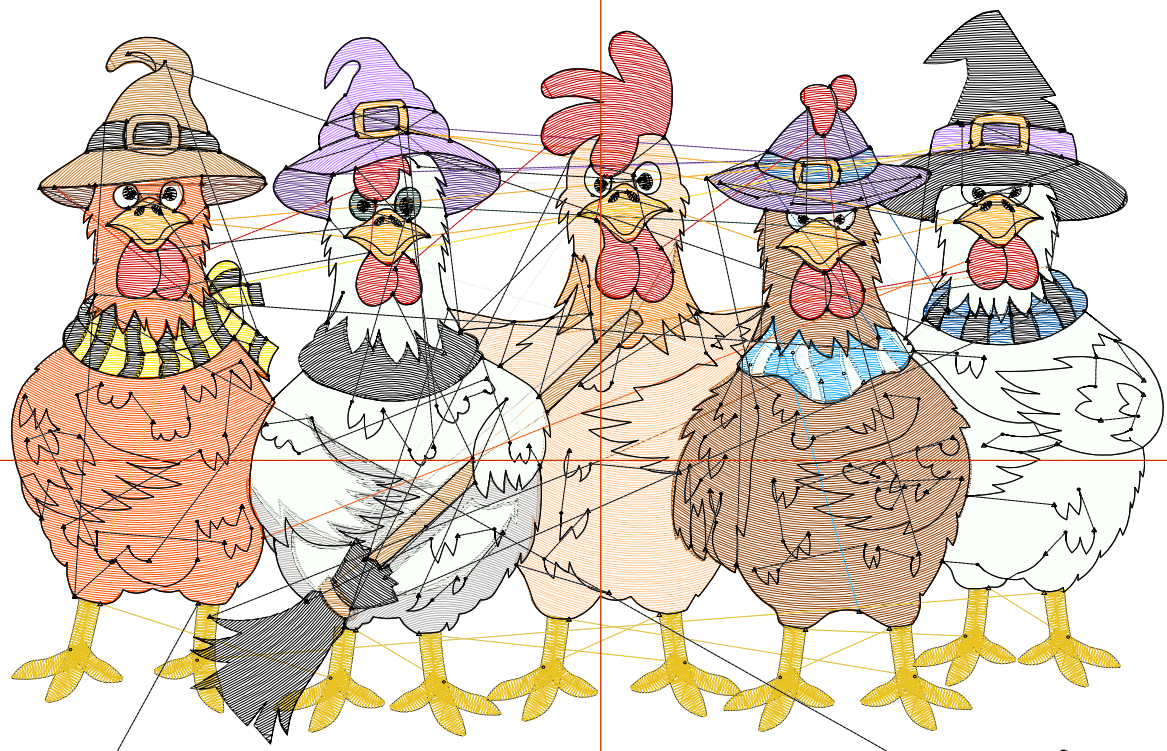
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 32,091  
Height: 4.53 in  
Width: 6.00 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



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# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 32,091  
 Height: 4.53 in  
 Width: 6.00 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 268  
 Appliqués: 0  
 Left: 78.0 mm  
 Right: 74.4 mm  
 Up: 59.5 mm  
 Down: 55.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 27.15 in<sup>2</sup>  
 Max stitch: 9.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 445.10ft  
 Total bobbin: 135.29ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	19		2,301		R148 G64 B1	
2.	18		417		R21 G173 B255	
3.	16		470		R1 G82 B158	
4.	17		380		R247 G128 B9	
5.	15		364		R196 G122 B36	
6.	14		2,151		R255 G202 B150	
7.	13		1,191		R176 G174 B171	
8.	12		4,801		R245 G255 B245	
9.	11		107		R14 G51 B37	
10.	10		551		R190 G126 B255	
11.	9		744		R93 G54 B140	
12.	7		857		R255 G166 B12	
13.	6		590		R255 G230 B1	
14.	4		509		R196 G126 B46	
15.	5		122		R107 G52 B30	
16.	3		1,416		R204 G0 B0	
17.	1		2,048		R255 G82 B2	
18.	2		2,559		R232 G193 B34	
19.	8		10,511	8	Black	Default

# Production Worksheet

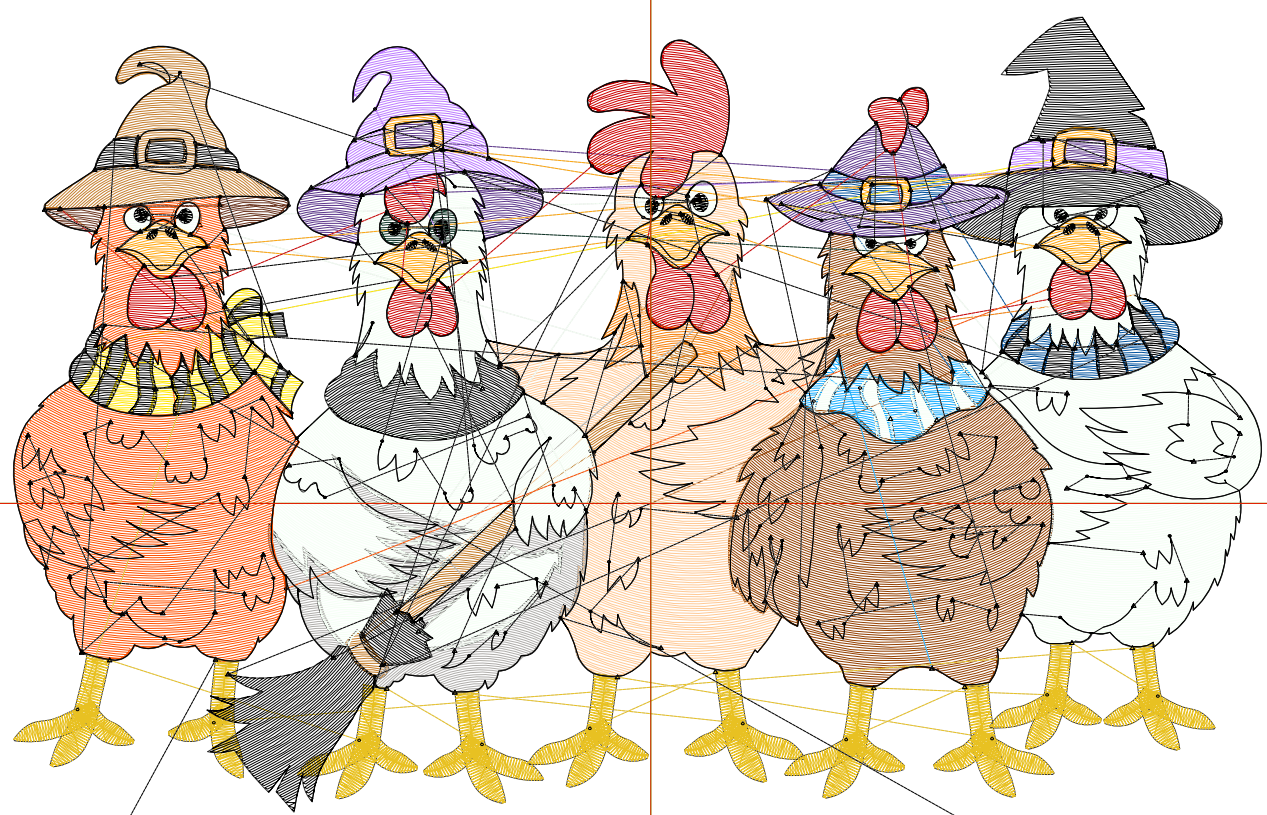
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 35,481  
Height: 4.90 in  
Width: 6.50 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



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# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 35,481  
 Height: 4.90 in  
 Width: 6.50 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 273  
 Appliqués: 0  
 Left: 84.3 mm  
 Right: 80.7 mm  
 Up: 64.3 mm  
 Down: 60.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 31.86 in<sup>2</sup>  
 Max stitch: 9.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 502.84ft  
 Total bobbin: 156.32ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	19		2,611		R148 G64 B1	
2.	18		458		R21 G173 B255	
3.	16		514		R1 G82 B158	
4.	17		427		R247 G128 B9	
5.	15		406		R196 G122 B36	
6.	14		2,532		R255 G202 B150	
7.	13		1,310		R176 G174 B171	
8.	12		5,405		R245 G255 B245	
9.	11		122		R14 G51 B37	
10.	10		684		R190 G126 B255	
11.	9		849		R93 G54 B140	
12.	7		942		R255 G166 B12	
13.	6		659		R255 G230 B1	
14.	4		563		R196 G126 B46	
15.	5		138		R107 G52 B30	
16.	3		1,596		R204 G0 B0	
17.	1		2,298		R255 G82 B2	
18.	2		2,757		R232 G193 B34	
19.	8		11,208	8	Black	Default

# Production Worksheet

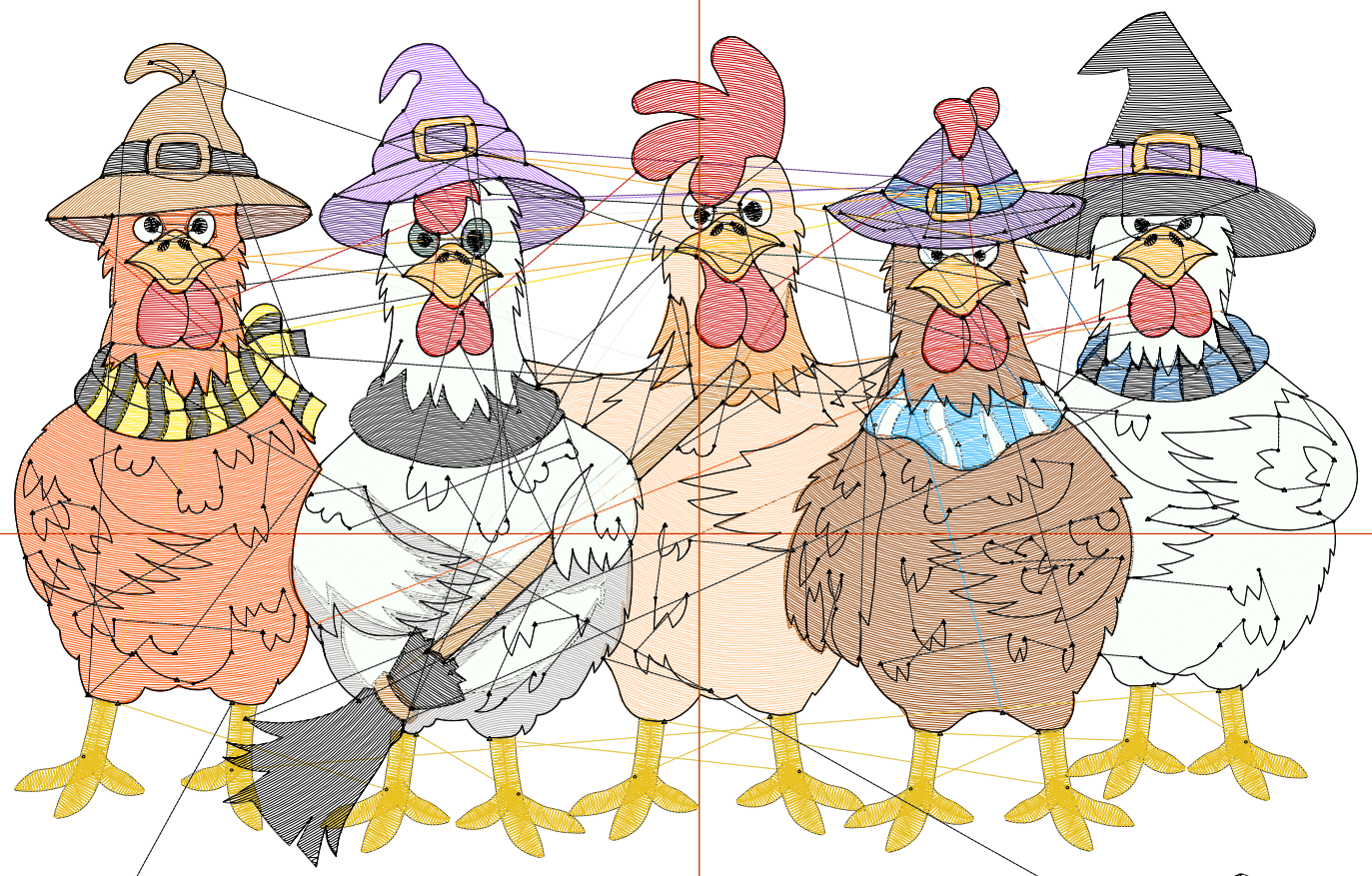
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 38,859  
Height: 5.28 in  
Width: 7.00 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



# TONIGHT.. WE FLY!

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 38,859  
 Height: 5.28 in  
 Width: 7.00 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 276  
 Appliqués: 0  
 Left: 90.7 mm  
 Right: 87.1 mm  
 Up: 69.1 mm  
 Down: 65.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 36.96 in<sup>2</sup>  
 Max stitch: 10.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 561.70ft  
 Total bobbin: 178.06ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	19		2,944		R148 G64 B1	
2.	18		513		R21 G173 B255	
3.	16		579		R1 G82 B158	
4.	17		466		R247 G128 B9	
5.	15		445		R196 G122 B36	
6.	14		2,764		R255 G202 B150	
7.	13		1,464		R176 G174 B171	
8.	12		6,063		R245 G255 B245	
9.	11		124		R14 G51 B37	
10.	10		754		R190 G126 B255	
11.	9		930		R93 G54 B140	
12.	7		1,035		R255 G166 B12	
13.	6		712		R255 G230 B1	
14.	4		641		R196 G126 B46	
15.	5		155		R107 G52 B30	
16.	3		1,766		R204 G0 B0	
17.	1		2,637		R255 G82 B2	
18.	2		2,955		R232 G193 B34	
19.	8		11,910	8	Black	Default

# Production Worksheet

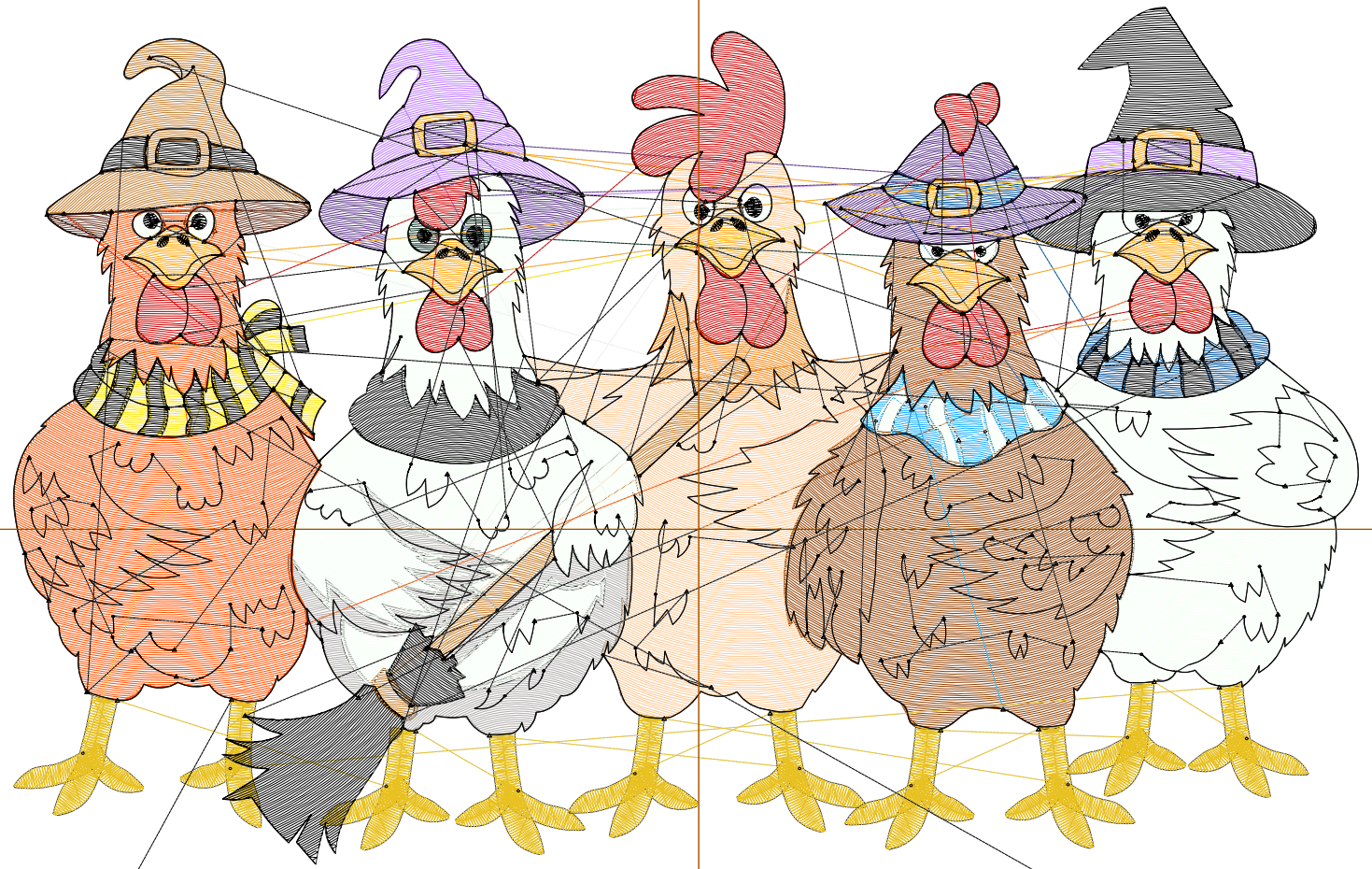
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 42,488  
Height: 5.66 in  
Width: 7.50 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



**TONIGHT.. WE FLY!**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 42,488  
 Height: 5.66 in  
 Width: 7.50 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 280  
 Appliqués: 0  
 Left: 97.0 mm  
 Right: 93.4 mm  
 Up: 73.9 mm  
 Down: 69.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 42.43 in<sup>2</sup>  
 Max stitch: 11.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 625.63ft  
 Total bobbin: 201.84ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	19		3,309		R148 G64 B1	
2.	18		561		R21 G173 B255	
3.	16		624		R1 G82 B158	
4.	17		499		R247 G128 B9	
5.	15		486		R196 G122 B36	
6.	14		3,158		R255 G202 B150	
7.	13		1,613		R176 G174 B171	
8.	12		6,783		R245 G255 B245	
9.	11		135		R14 G51 B37	
10.	10		794		R190 G126 B255	
11.	9		1,023		R93 G54 B140	
12.	7		1,146		R255 G166 B12	
13.	6		784		R255 G230 B1	
14.	4		715		R196 G126 B46	
15.	5		164		R107 G52 B30	
16.	3		1,939		R204 G0 B0	
17.	1		2,932		R255 G82 B2	
18.	2		3,139		R232 G193 B34	
19.	8		12,682	8	Black	Default