

# Production Worksheet

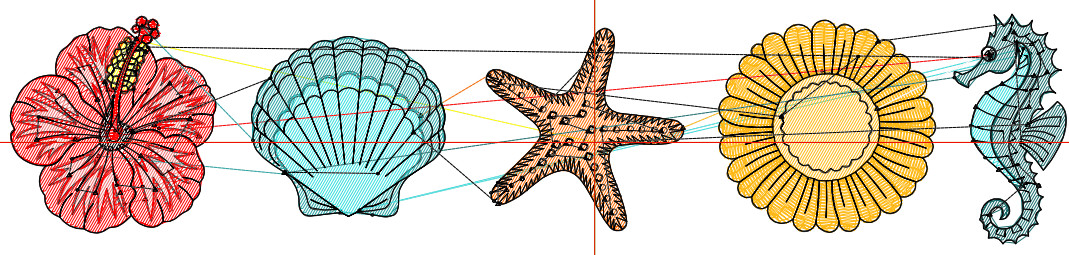
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 9,428  
Height: 1.20 in  
Width: 5.50 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 9,428  
 Height: 1.20 in  
 Width: 5.50 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 64  
 Appliqués: 0  
 Left: 77.3 mm  
 Right: 62.4 mm  
 Up: 17.0 mm  
 Down: 13.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 6.58 in<sup>2</sup>  
 Max stitch: 9.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 125.69ft  
 Total bobbin: 35.68ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		107	4	Yellow	Default
2.	2		960		R240 G116 B114	
3.	6		124		R41 G163 B163	
4.	7		519		R55 G222 B222	
5.	1		443		R255 G107 B1	
6.	5		1,854		R255 G185 B23	
7.	9		47	9	White	Default
8.	3		1,757	3	Red	Default
9.	6		369		R41 G163 B163	
10.	8		437		R28 G110 B110	
11.	10		2,809		R0 G0 B0	

# Production Worksheet

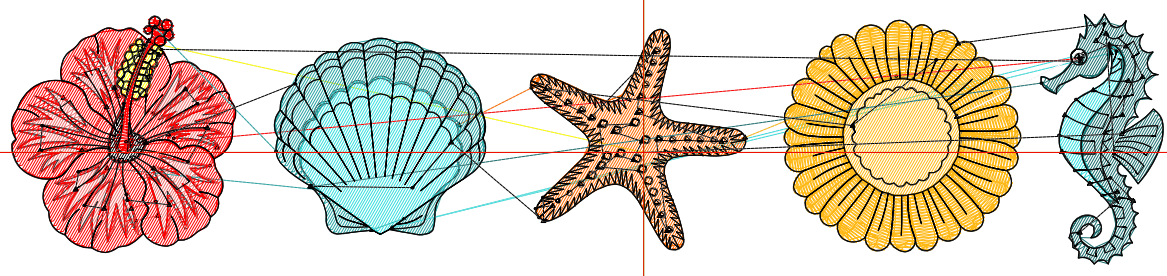
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 10,464  
Height: 1.30 in  
Width: 6.00 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1



1

1

2

2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 10,464  
 Height: 1.30 in  
 Width: 6.00 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 68  
 Appliqués: 0  
 Left: 83.6 mm  
 Right: 68.8 mm  
 Up: 18.4 mm  
 Down: 14.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 7.83 in<sup>2</sup>  
 Max stitch: 9.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 142.02ft  
 Total bobbin: 41.34ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		111	4	Yellow	Default
2.	2		1,081		R240 G116 B114	
3.	6		130		R41 G163 B163	
4.	7		593		R55 G222 B222	
5.	1		523		R255 G107 B1	
6.	5		2,041		R255 G185 B23	
7.	9		53	9	White	Default
8.	3		2,005	3	Red	Default
9.	6		416		R41 G163 B163	
10.	8		504		R28 G110 B110	
11.	10		3,005		R0 G0 B0	

# Production Worksheet

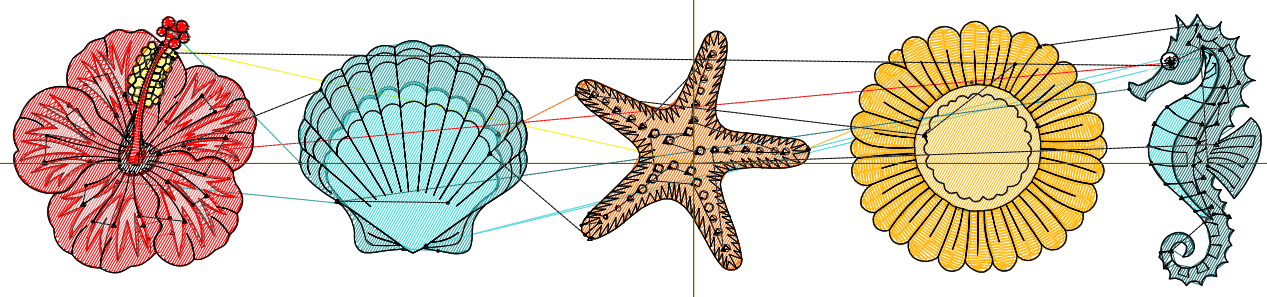
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 11,466  
Height: 1.41 in  
Width: 6.50 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 11,466  
 Height: 1.41 in  
 Width: 6.50 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 74  
 Appliqués: 0  
 Left: 90.0 mm  
 Right: 75.1 mm  
 Up: 19.7 mm  
 Down: 16.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 9.18 in<sup>2</sup>  
 Max stitch: 10.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 158.71ft  
 Total bobbin: 47.33ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		128	4	Yellow	Default
2.	2		1,211		R240 G116 B114	
3.	6		147		R41 G163 B163	
4.	7		671		R55 G222 B222	
5.	1		588		R255 G107 B1	
6.	5		2,217		R255 G185 B23	
7.	9		55	9	White	Default
8.	3		2,209	3	Red	Default
9.	6		480		R41 G163 B163	
10.	8		561		R28 G110 B110	
11.	10		3,197		R0 G0 B0	

# Production Worksheet

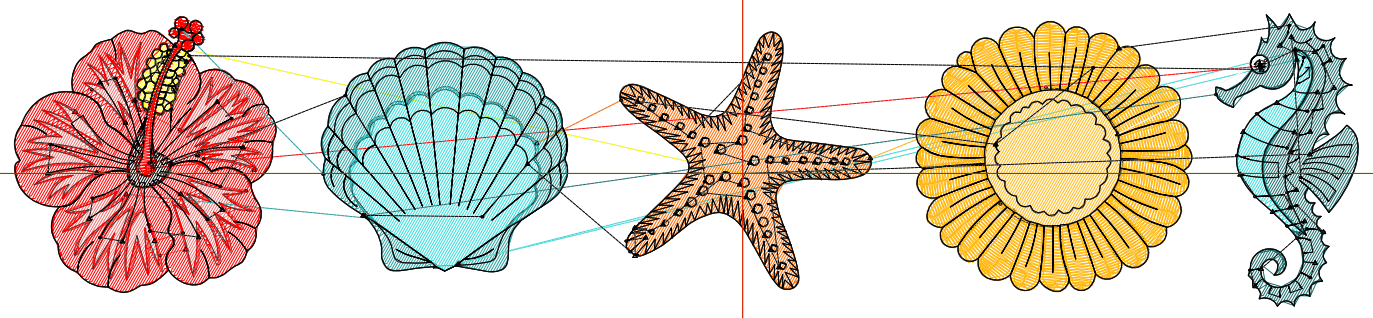
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 12,434  
Height: 1.52 in  
Width: 7.00 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 12,434  
 Height: 1.52 in  
 Width: 7.00 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 85  
 Appliqués: 0  
 Left: 96.3 mm  
 Right: 81.5 mm  
 Up: 21.1 mm  
 Down: 17.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 10.65 in<sup>2</sup>  
 Max stitch: 11.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 175.19ft  
 Total bobbin: 53.33ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		124	4	Yellow	Default
2.	2		1,293		R240 G116 B114	
3.	6		167		R41 G163 B163	
4.	7		753		R55 G222 B222	
5.	1		635		R255 G107 B1	
6.	5		2,412		R255 G185 B23	
7.	9		57	9	White	Default
8.	3		2,390	3	Red	Default
9.	6		525		R41 G163 B163	
10.	8		627		R28 G110 B110	
11.	10		3,449		R0 G0 B0	

# Production Worksheet

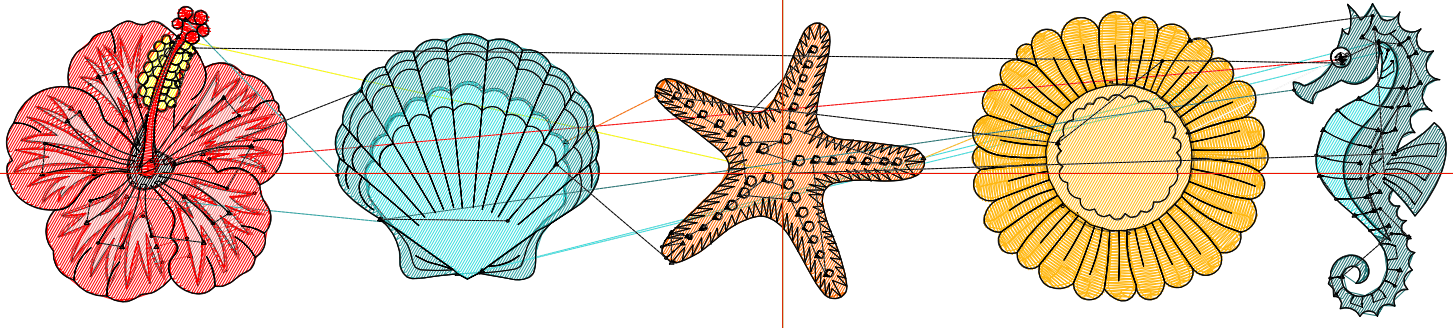
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 13,496  
Height: 1.63 in  
Width: 7.50 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 13,496  
 Height: 1.63 in  
 Width: 7.50 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 98  
 Appliqués: 0  
 Left: 102.6 mm  
 Right: 87.8 mm  
 Up: 22.5 mm  
 Down: 18.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 12.23 in<sup>2</sup>  
 Max stitch: 12.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 193.72ft  
 Total bobbin: 60.18ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		137	4	Yellow	Default
2.	2		1,427		R240 G116 B114	
3.	6		179		R41 G163 B163	
4.	7		847		R55 G222 B222	
5.	1		719		R255 G107 B1	
6.	5		2,601		R255 G185 B23	
7.	9		60	9	White	Default
8.	3		2,583	3	Red	Default
9.	6		582		R41 G163 B163	
10.	8		689		R28 G110 B110	
11.	10		3,670		R0 G0 B0	

# Production Worksheet

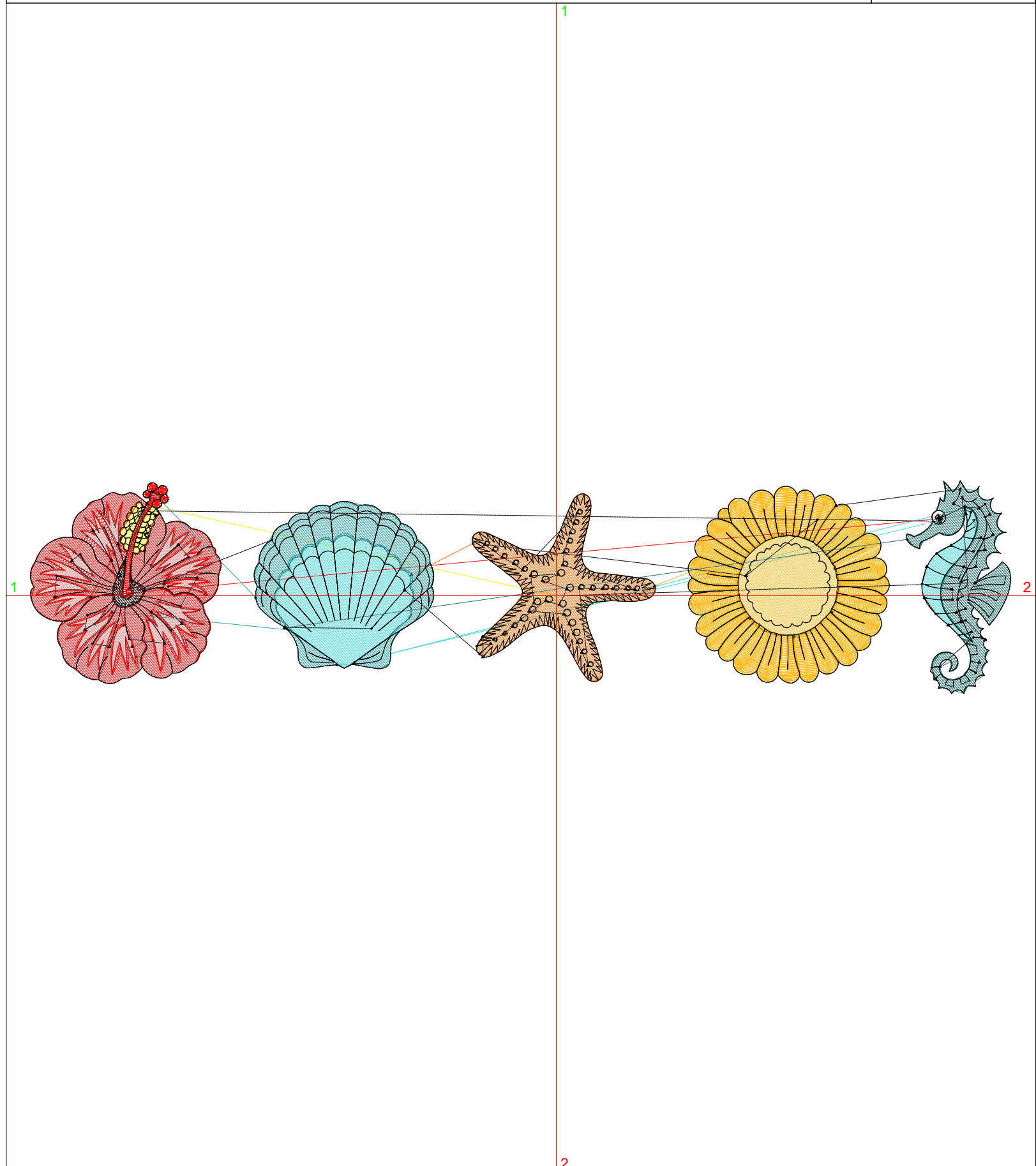
Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 14,552  
Height: 1.74 in  
Width: 8.00 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 14,552  
 Height: 1.74 in  
 Width: 8.00 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 101  
 Appliqués: 0  
 Left: 109.0 mm  
 Right: 94.2 mm  
 Up: 23.9 mm  
 Down: 20.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 13.91 in<sup>2</sup>  
 Max stitch: 9.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 212.57ft  
 Total bobbin: 67.24ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		147	4	Yellow	Default
2.	2		1,544		R240 G116 B114	
3.	6		191		R41 G163 B163	
4.	7		926		R55 G222 B222	
5.	1		793		R255 G107 B1	
6.	5		2,804		R255 G185 B23	
7.	9		63	9	White	Default
8.	3		2,852	3	Red	Default
9.	6		637		R41 G163 B163	
10.	8		742		R28 G110 B110	
11.	10		3,851		R0 G0 B0	

# Production Worksheet

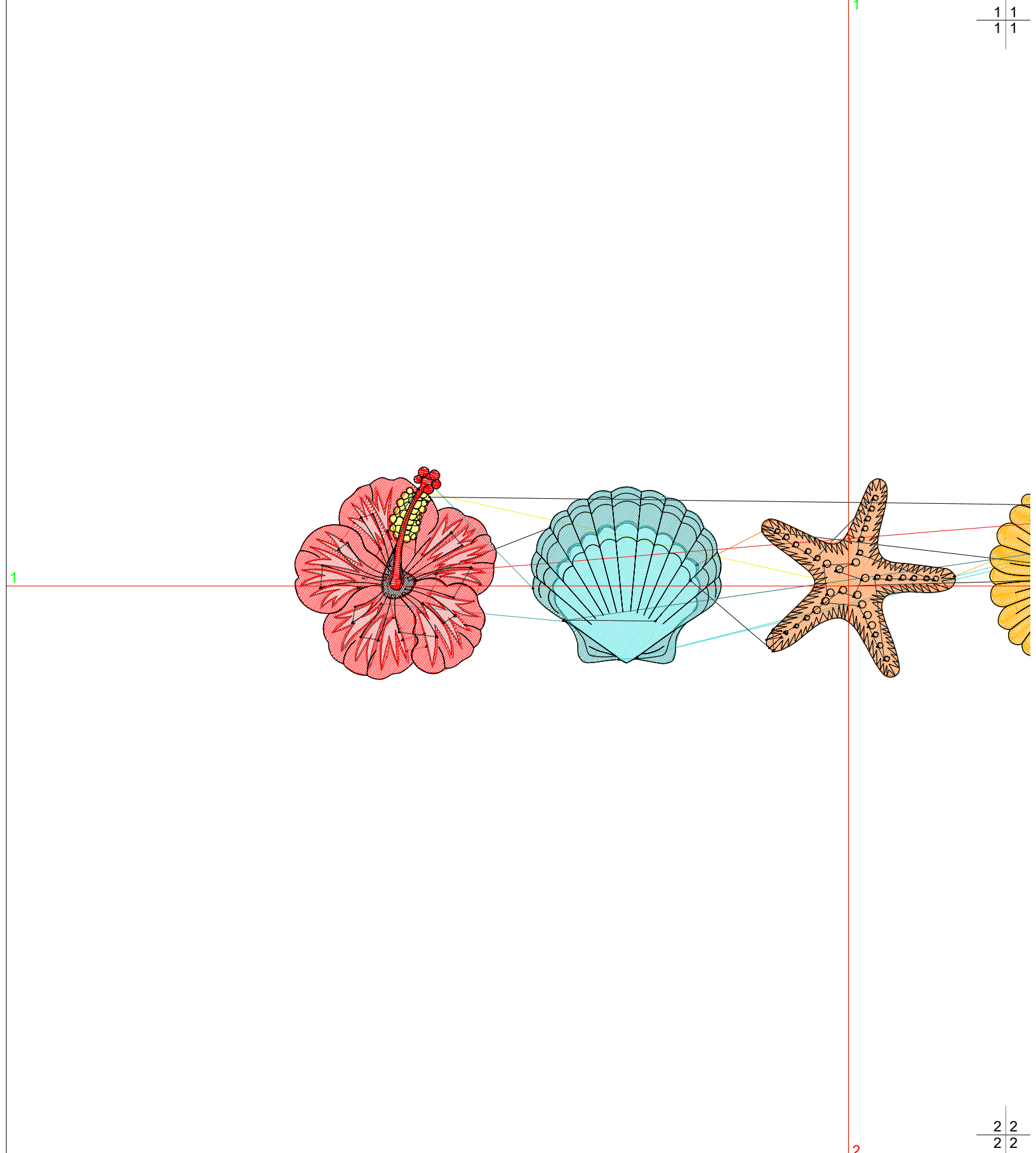
Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 15,650  
Height: 1.85 in  
Width: 8.50 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1



1 1  
1 1

2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

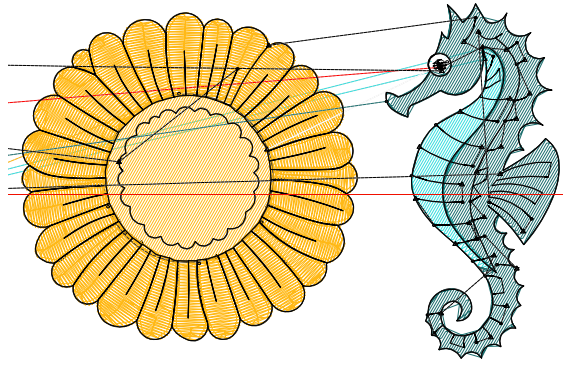
Stitches: 15,650  
 Height: 1.85 in  
 Width: 8.50 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

1	1
1	1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 107  
 Appliqués: 0  
 Left: 115.3 mm  
 Right: 100.5 mm  
 Up: 25.3 mm  
 Down: 21.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 15.71 in<sup>2</sup>  
 Max stitch: 10.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 232.54ft  
 Total bobbin: 74.81ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		161	4	Yellow	Default
2.	2		1,655		R240 G116 B114	
3.	6		216		R41 G163 B163	
4.	7		1,033		R55 G222 B222	
5.	1		876		R255 G107 B1	
6.	5		3,005		R255 G185 B23	
7.	9		67	9	White	Default
8.	3		3,095	3	Red	Default
9.	6		699		R41 G163 B163	
10.	8		802		R28 G110 B110	
11.	10		4,039		R0 G0 B0	



2	2
2	2

# Production Worksheet

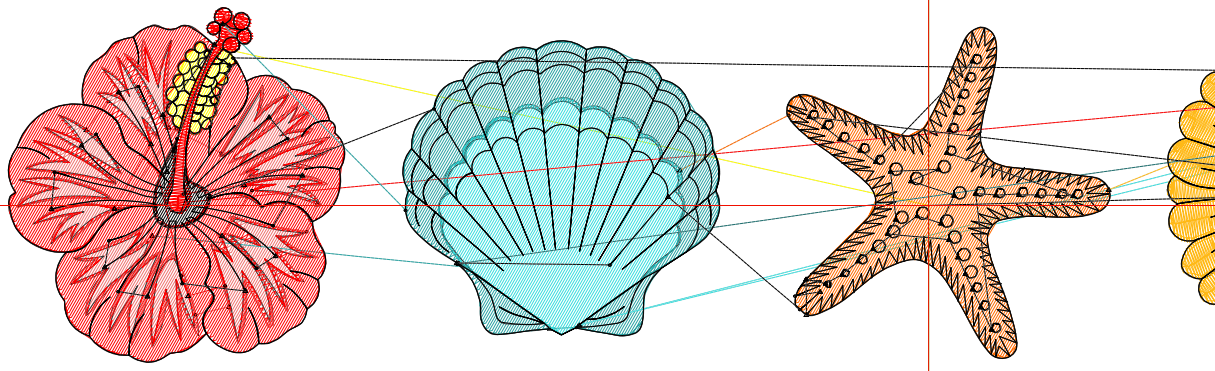
Wilcom EmbroideryStudio - Designing



Design: **9**

Title:

Stitches: 16,718  
Height: 1.96 in  
Width: 9.00 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1



1 1  
1 1

2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **9**

Title:

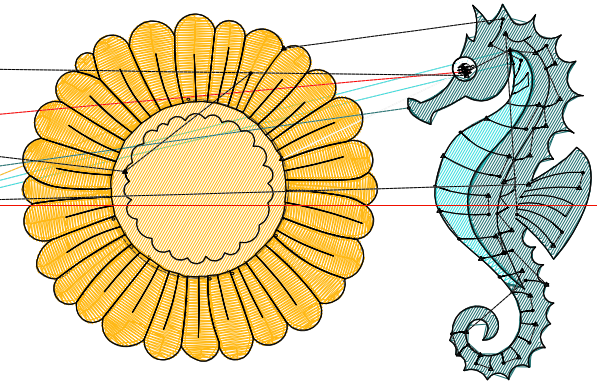
Stitches: 16,718  
 Height: 1.96 in  
 Width: 9.00 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

1	1
1	1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 113  
 Appliqués: 0  
 Left: 121.7 mm  
 Right: 106.8 mm  
 Up: 26.6 mm  
 Down: 23.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 17.61 in<sup>2</sup>  
 Max stitch: 10.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 252.70ft  
 Total bobbin: 82.60ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		176	4	Yellow	Default
2.	2		1,789		R240 G116 B114	
3.	6		222		R41 G163 B163	
4.	7		1,133		R55 G222 B222	
5.	1		957		R255 G107 B1	
6.	5		3,229		R255 G185 B23	
7.	9		72	9	White	Default
8.	3		3,269	3	Red	Default
9.	6		765		R41 G163 B163	
10.	8		879		R28 G110 B110	
11.	10		4,225		R0 G0 B0	



2	2
2	2

# Production Worksheet

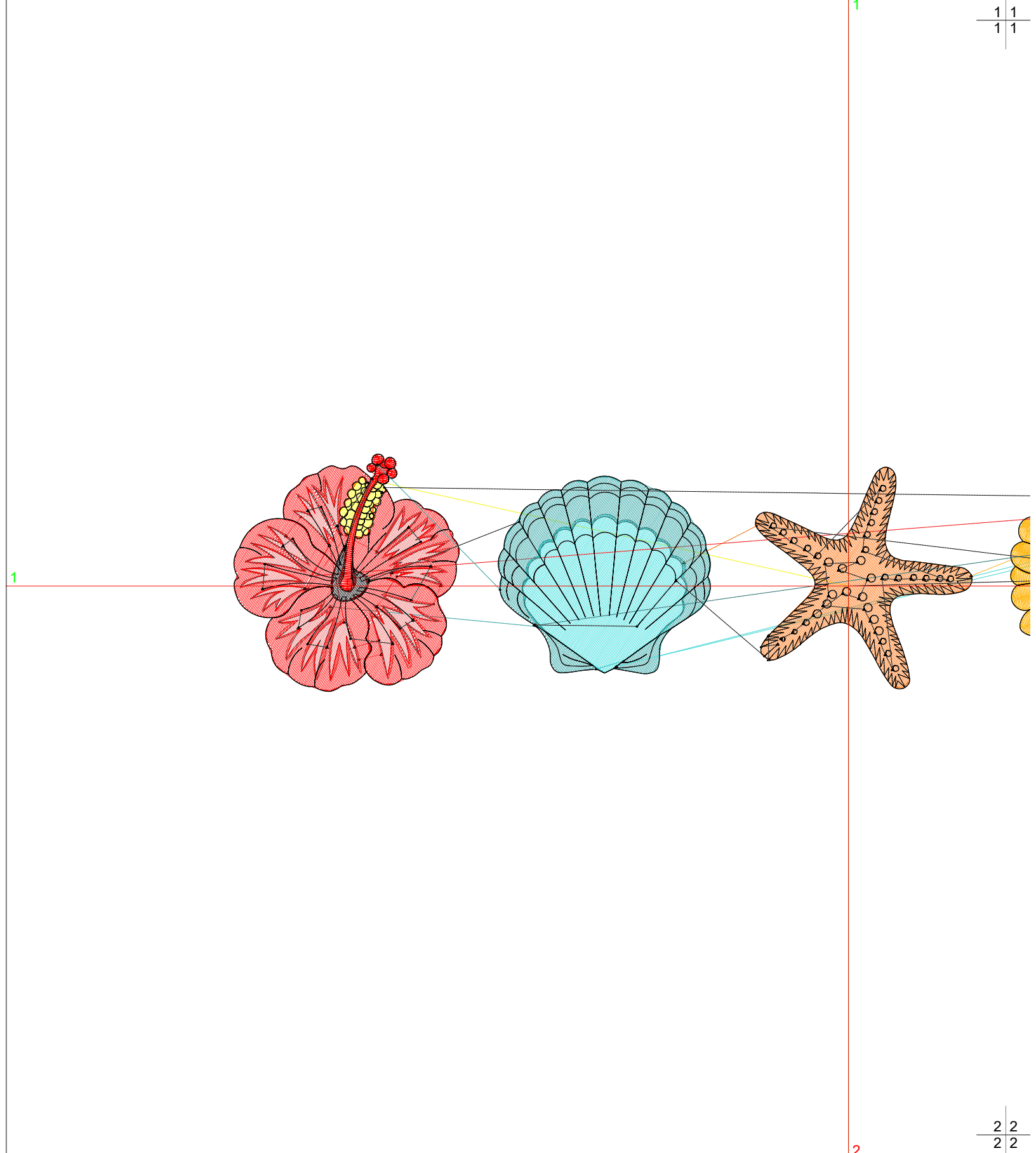
Wilcom EmbroideryStudio - Designing



Design: **9**

Title:

Stitches: 17,750  
Height: 2.07 in  
Width: 9.50 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1



$\frac{1}{1}$   
 $\frac{1}{1}$

$\frac{2}{2}$   
 $\frac{2}{2}$

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **9**

Title:

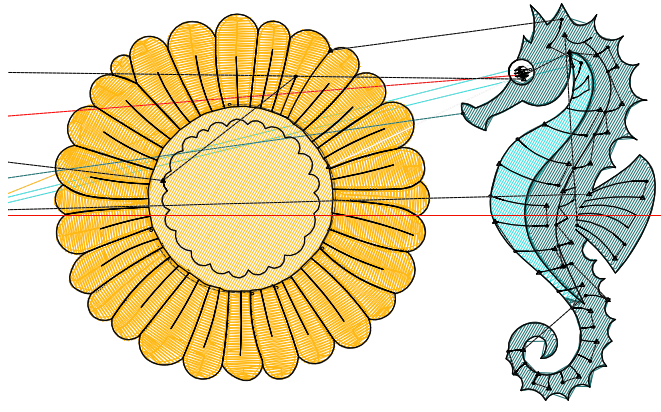
Stitches: 17,750  
 Height: 2.07 in  
 Width: 9.50 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

1	1
1	1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 113  
 Appliqués: 0  
 Left: 128.1 mm  
 Right: 113.2 mm  
 Up: 28.0 mm  
 Down: 24.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 19.62 in<sup>2</sup>  
 Max stitch: 11.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 273.35ft  
 Total bobbin: 90.83ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		189	4	Yellow	Default
2.	2		1,917		R240 G116 B114	
3.	6		241		R41 G163 B163	
4.	7		1,234		R55 G222 B222	
5.	1		1,020		R255 G107 B1	
6.	5		3,416		R255 G185 B23	
7.	9		75	9	White	Default
8.	3		3,542	3	Red	Default
9.	6		834		R41 G163 B163	
10.	8		938		R28 G110 B110	
11.	10		4,342		R0 G0 B0	



2	2
2	2

# Production Worksheet

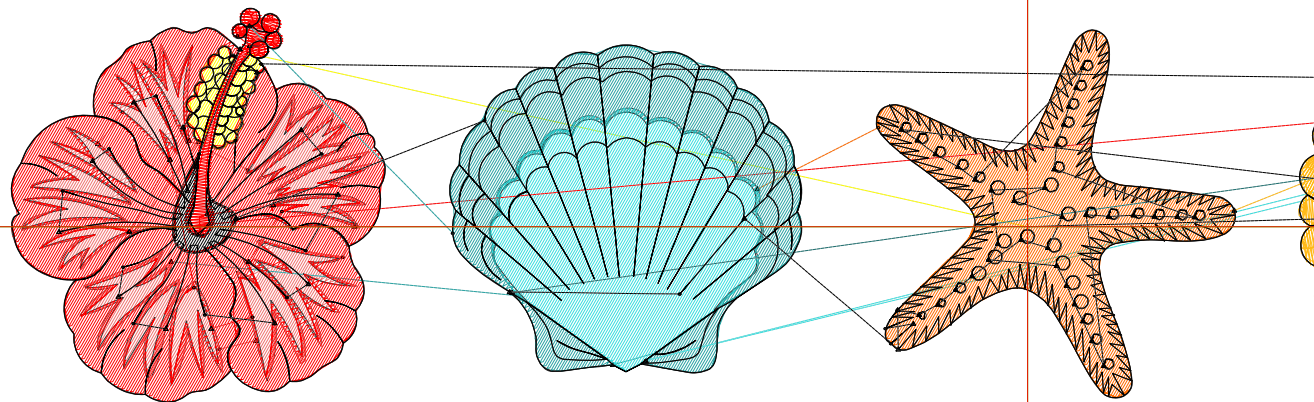
Wilcom EmbroideryStudio - Designing



Design: **10**

Title:

Stitches: 18,824  
Height: 2.17 in  
Width: 10.00 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1



1 1  
1 1

2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **10**

Title:

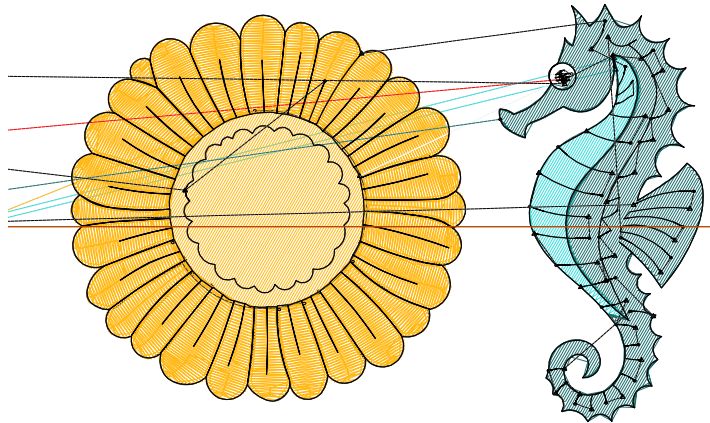
Stitches: 18,824  
 Height: 2.17 in  
 Width: 10.00 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

1	1
1	1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 115  
 Appliqués: 0  
 Left: 134.4 mm  
 Right: 119.5 mm  
 Up: 29.4 mm  
 Down: 25.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 21.74 in<sup>2</sup>  
 Max stitch: 11.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 294.51ft  
 Total bobbin: 99.19ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		200	4	Yellow	Default
2.	2		2,013		R240 G116 B114	
3.	6		269		R41 G163 B163	
4.	7		1,347		R55 G222 B222	
5.	1		1,101		R255 G107 B1	
6.	5		3,617		R255 G185 B23	
7.	9		79	9	White	Default
8.	3		3,782	3	Red	Default
9.	6		895		R41 G163 B163	
10.	8		1,019		R28 G110 B110	
11.	10		4,500		R0 G0 B0	



2	2
2	2

# Production Worksheet

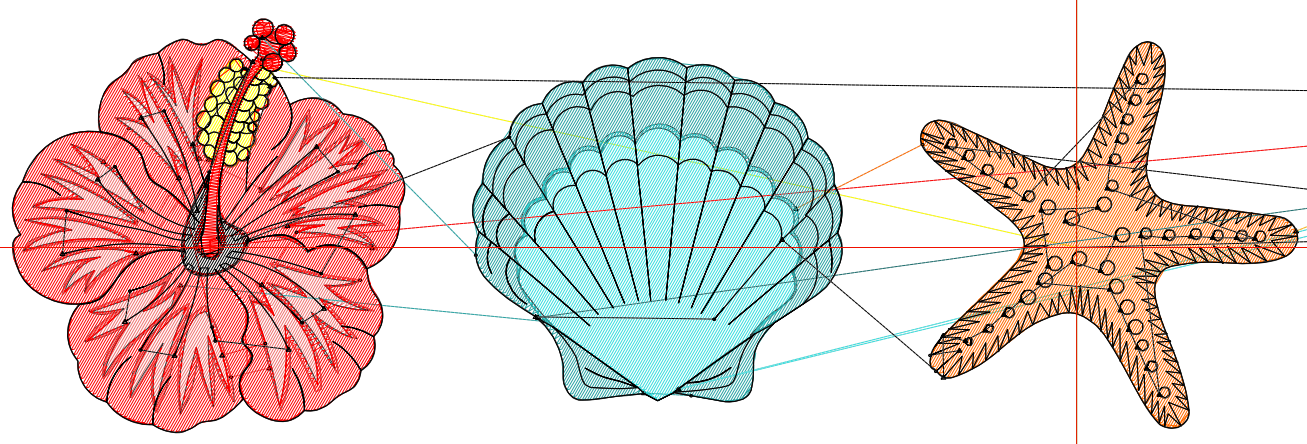
Wilcom EmbroideryStudio - Designing



Design: **10**

Title:

Stitches: 19,962  
Height: 2.28 in  
Width: 10.50 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1



1 1  
1 1

2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **10**

Title:

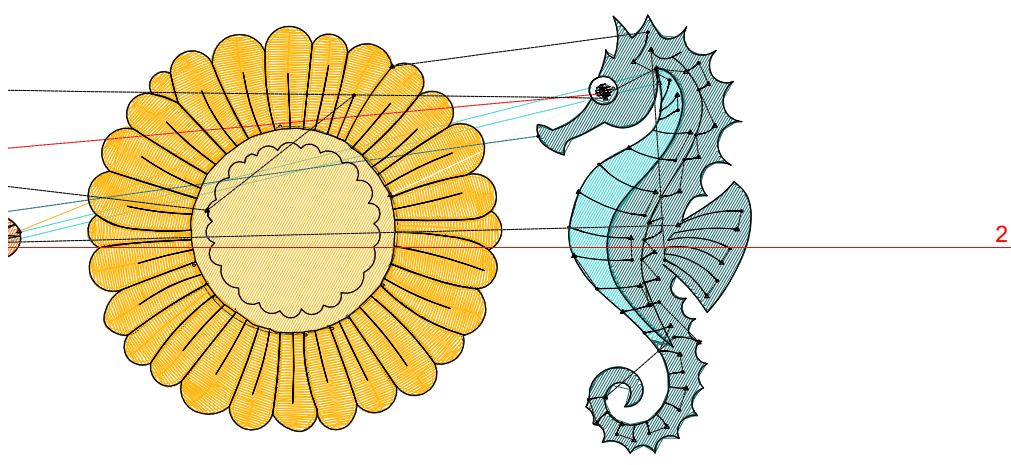
Stitches: 19,962  
 Height: 2.28 in  
 Width: 10.50 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

1	1
1	1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 117  
 Appliqués: 0  
 Left: 140.8 mm  
 Right: 125.9 mm  
 Up: 30.8 mm  
 Down: 27.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 23.97 in<sup>2</sup>  
 Max stitch: 7.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 317.27ft  
 Total bobbin: 108.25ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		215	4	Yellow	Default
2.	2		2,183		R240 G116 B114	
3.	6		270		R41 G163 B163	
4.	7		1,454		R55 G222 B222	
5.	1		1,189		R255 G107 B1	
6.	5		3,834		R255 G185 B23	
7.	9		87	9	White	Default
8.	3		4,021	3	Red	Default
9.	6		964		R41 G163 B163	
10.	8		1,077		R28 G110 B110	
11.	10		4,666		R0 G0 B0	



2	2
2	2