

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

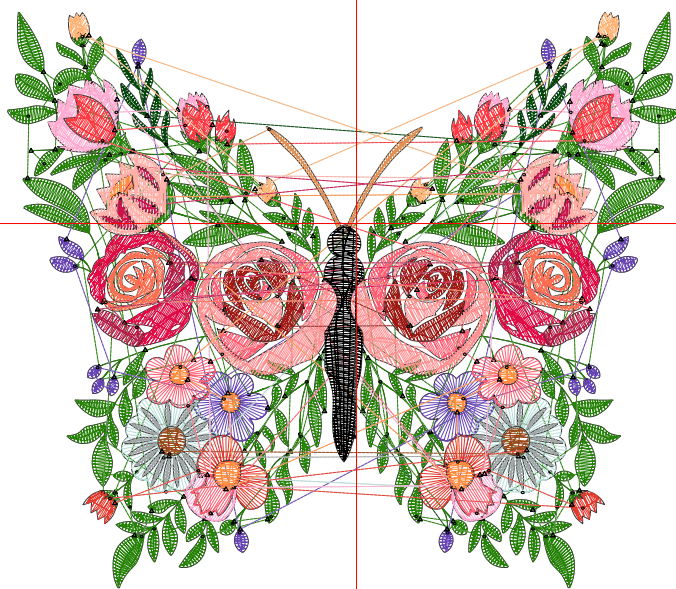
Title:

Stitches: 18,949  
 Height: 3.00 in  
 Width: 3.50 in  
 Colors: 21  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 20  
 Stops: 21  
 Trims: 170  
 Appliqués: 0  
 Left: 46.1 mm  
 Right: 42.8 mm  
 Up: 27.9 mm  
 Down: 48.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 10.49 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 225.24ft  
 Total bobbin: 55.71ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		6,706	R38	G130 B8	
2.	1		850	R102	G69 B179	
3.	3		489	R1	G71 B10	
4.	5		454	R182	G222 B217	
5.	4		958	R163	G166 B166	
6.	6		136	R153	G73 B27	
7.	8		397	R227	G56 B44	
8.	7		1,012	R255	G171 B210	
9.	9		990	R255	G93 B114	
10.	11		1,127	R255	G144 B146	
11.	10		745	R158	G24 B20	
12.	15		710	R224	G11 B68	
13.	12		758	R252	G110 B81	
14.	14		459	R181	G29 B72	
15.	13		542	R255	G56 B66	
16.	16		437	R255	G140 B63	
17.	17		265	R255	G179 B117	
18.	18		355	R201	G19 B74	
19.	20		835	R255	G174 B168	
20.	19		207	R224	G146 B86	
21.	21		515	R0	G0 B0	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

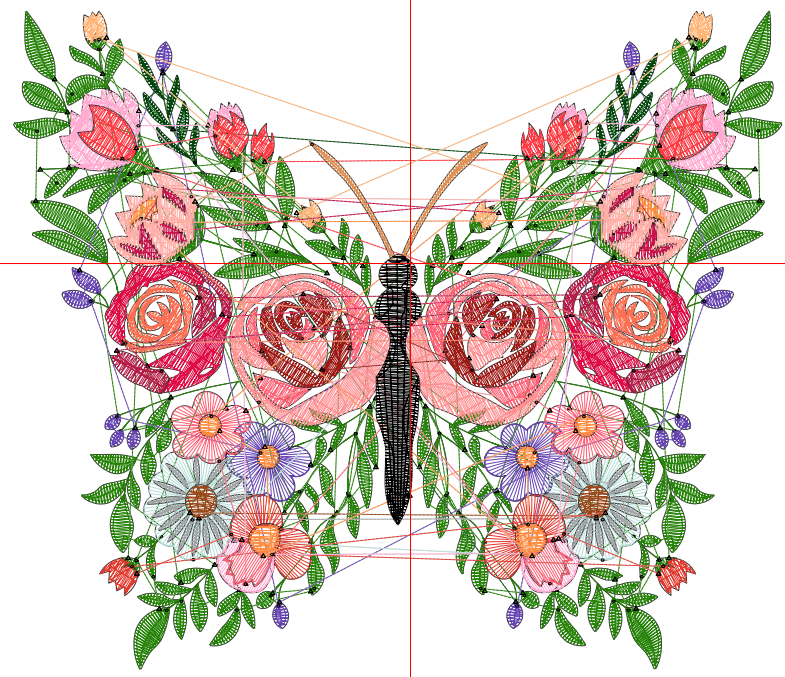
Title:

Stitches: 21,828  
 Height: 3.42 in  
 Width: 4.00 in  
 Colors: 21  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 20  
 Stops: 21  
 Trims: 171  
 Appliqués: 0  
 Left: 52.5 mm  
 Right: 49.1 mm  
 Up: 33.4 mm  
 Down: 53.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 13.70 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 268.19ft  
 Total bobbin: 69.97ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		7,503		R38 G130 B8	
2.	1		958		R102 G69 B179	
3.	3		548		R1 G71 B10	
4.	5		533		R182 G222 B217	
5.	4		1,079		R163 G166 B166	
6.	6		171		R153 G73 B27	
7.	8		471		R227 G56 B44	
8.	7		1,150		R255 G171 B210	
9.	9		1,173		R255 G93 B114	
10.	11		1,343		R255 G144 B146	
11.	10		898		R158 G24 B20	
12.	15		794		R224 G11 B68	
13.	12		900		R252 G110 B81	
14.	14		548		R181 G29 B72	
15.	13		643		R255 G56 B66	
16.	16		488		R255 G140 B63	
17.	17		302		R255 G179 B117	
18.	18		429		R201 G19 B74	
19.	20		1,008		R255 G174 B168	
20.	19		237		R224 G146 B86	
21.	21		650		R0 G0 B0	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

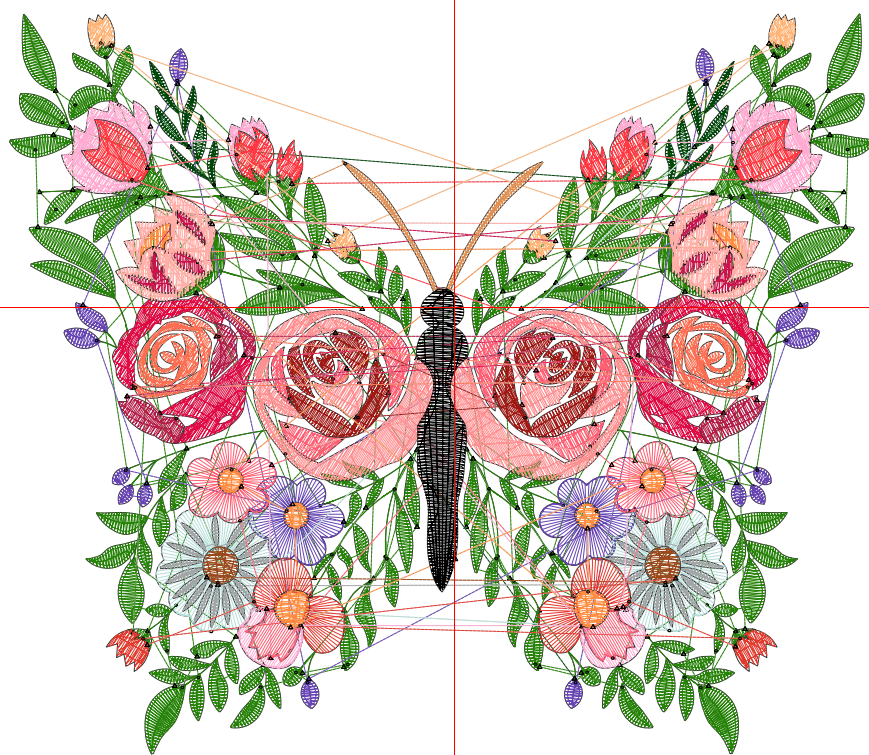
Title:

Stitches: 24,714  
Height: 3.85 in  
Width: 4.50 in  
Colors: 21  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 20  
Stops: 21  
Trims: 175  
Appliqués: 0  
Left: 58.8 mm  
Right: 55.5 mm  
Up: 38.8 mm  
Down: 59.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 17.34 in<sup>2</sup>  
Max stitch: 6.9 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 313.84ft  
Total bobbin: 85.80ft

### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		8,334	R38	G130 B8	
2.	1		1,079	R102	G69 B179	
3.	3		613	R1	G71 B10	
4.	5		627	R182	G222 B217	
5.	4		1,224	R163	G166 B166	
6.	6		194	R153	G73 B27	
7.	8		534	R227	G56 B44	
8.	7		1,351	R255	G171 B210	
9.	9		1,320	R255	G93 B114	
10.	11		1,580	R255	G144 B146	
11.	10		987	R158	G24 B20	
12.	15		953	R224	G11 B68	
13.	12		1,003	R252	G110 B81	
14.	14		616	R181	G29 B72	
15.	13		746	R255	G56 B66	
16.	16		569	R255	G140 B63	
17.	17		337	R255	G179 B117	
18.	18		493	R201	G19 B74	
19.	20		1,142	R255	G174 B168	
20.	19		263	R224	G146 B86	
21.	21		747	R0	G0 B0	



# Production Worksheet

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Design: **5**

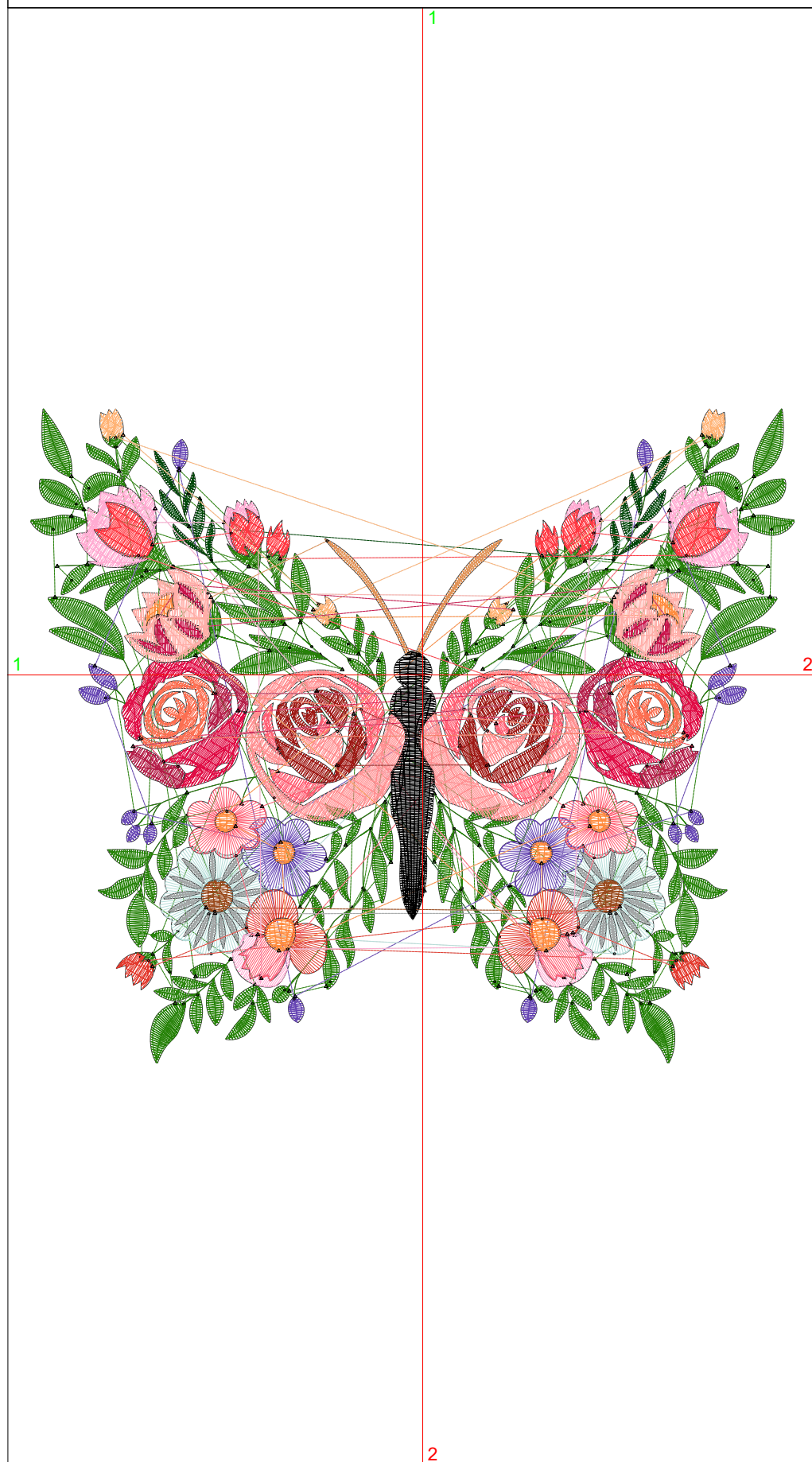
Title:

Stitches: 27,560  
Height: 4.28 in  
Width: 5.00 in  
Colors: 21  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 20  
Stops: 21  
Trims: 178  
Appliqués: 0  
Left: 65.2 mm  
Right: 61.8 mm  
Up: 44.3 mm  
Down: 64.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 21.41 in<sup>2</sup>  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 361.07ft  
Total bobbin: 102.72ft

### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		9,114	R38	G130 B8	
2.	1		1,174	R102	G69 B179	
3.	3		690	R1	G71 B10	
4.	5		725	R182	G222 B217	
5.	4		1,340	R163	G166 B166	
6.	6		212	R153	G73 B27	
7.	8		612	R227	G56 B44	
8.	7		1,532	R255	G171 B210	
9.	9		1,472	R255	G93 B114	
10.	11		1,810	R255	G144 B146	
11.	10		1,102	R158	G24 B20	
12.	15		1,072	R224	G11 B68	
13.	12		1,178	R252	G110 B81	
14.	14		699	R181	G29 B72	
15.	13		832	R255	G56 B66	
16.	16		643	R255	G140 B63	
17.	17		370	R255	G179 B117	
18.	18		550	R201	G19 B74	
19.	20		1,223	R255	G174 B168	
20.	19		299	R224	G146 B86	
21.	21		909	R0	G0 B0	



# Production Worksheet

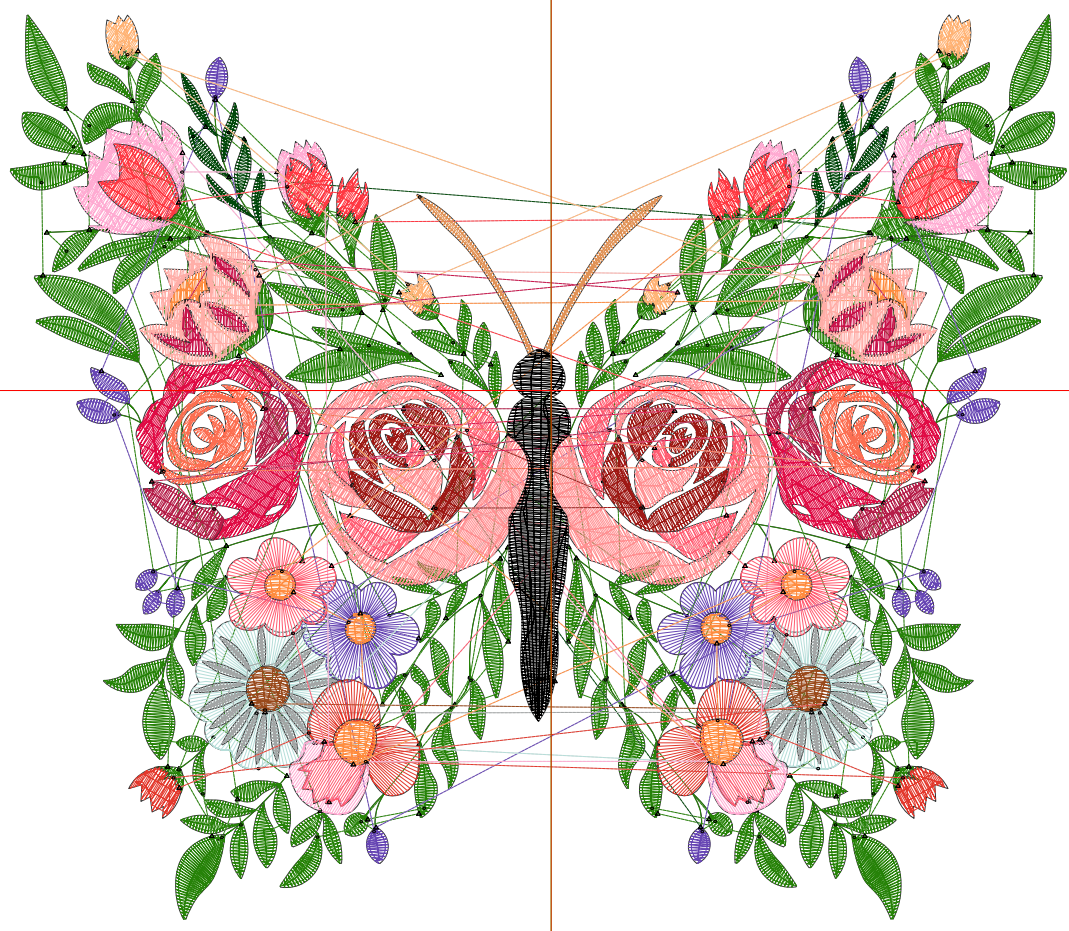
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 30,774  
Height: 4.71 in  
Width: 5.50 in  
Colors: 21  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 30,774  
 Height: 4.71 in  
 Width: 5.50 in  
 Colors: 21  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 20  
 Stops: 21  
 Trims: 180  
 Appliqués: 0  
 Left: 71.5 mm  
 Right: 68.2 mm  
 Up: 49.7 mm  
 Down: 69.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 25.90 in<sup>2</sup>  
 Max stitch: 7.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 414.89ft  
 Total bobbin: 122.12ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		9,950		R38 G130 B8	
2.	1		1,280		R102 G69 B179	
3.	3		774		R1 G71 B10	
4.	5		830		R182 G222 B217	
5.	4		1,503		R163 G166 B166	
6.	6		237		R153 G73 B27	
7.	8		686		R227 G56 B44	
8.	7		1,704		R255 G171 B210	
9.	9		1,637		R255 G93 B114	
10.	11		2,069		R255 G144 B146	
11.	10		1,287		R158 G24 B20	
12.	15		1,211		R224 G11 B68	
13.	12		1,309		R252 G110 B81	
14.	14		773		R181 G29 B72	
15.	13		962		R255 G56 B66	
16.	16		718		R255 G140 B63	
17.	17		429		R255 G179 B117	
18.	18		606		R201 G19 B74	
19.	20		1,387		R255 G174 B168	
20.	19		329		R224 G146 B86	
21.	21		1,091		R0 G0 B0	

# Production Worksheet

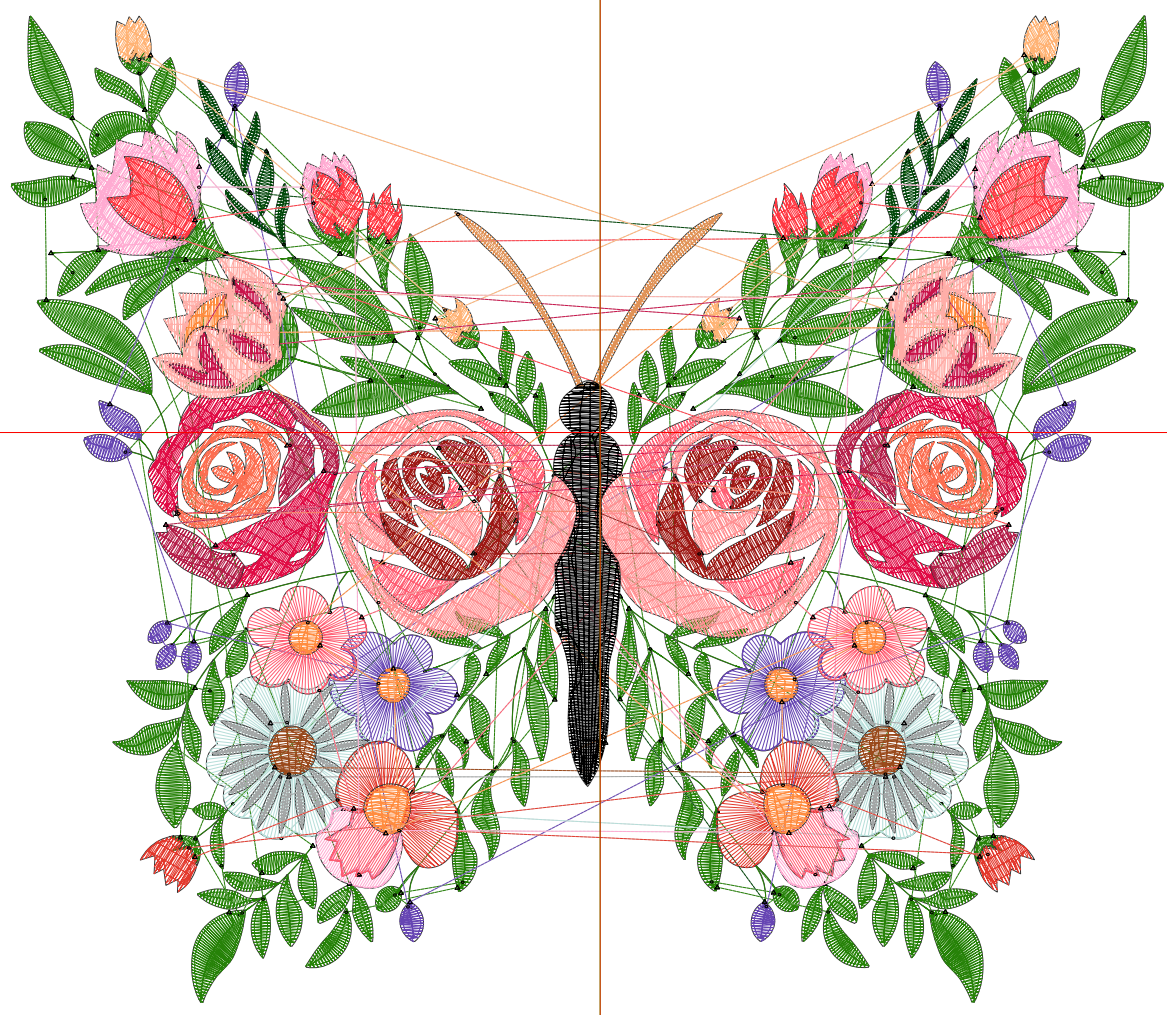
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 34,004  
Height: 5.14 in  
Width: 6.00 in  
Colors: 21  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 34,004  
 Height: 5.14 in  
 Width: 6.00 in  
 Colors: 21  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 20  
 Stops: 21  
 Trims: 186  
 Appliqués: 0  
 Left: 77.9 mm  
 Right: 74.5 mm  
 Up: 55.1 mm  
 Down: 75.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 30.83 in<sup>2</sup>  
 Max stitch: 8.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 470.99ft  
 Total bobbin: 142.80ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		10,816		R38 G130 B8	
2.	1		1,437		R102 G69 B179	
3.	3		825		R1 G71 B10	
4.	5		954		R182 G222 B217	
5.	4		1,666		R163 G166 B166	
6.	6		258		R153 G73 B27	
7.	8		768		R227 G56 B44	
8.	7		1,868		R255 G171 B210	
9.	9		1,838		R255 G93 B114	
10.	11		2,296		R255 G144 B146	
11.	10		1,403		R158 G24 B20	
12.	15		1,326		R224 G11 B68	
13.	12		1,461		R252 G110 B81	
14.	14		882		R181 G29 B72	
15.	13		1,087		R255 G56 B66	
16.	16		802		R255 G140 B63	
17.	17		466		R255 G179 B117	
18.	18		661		R201 G19 B74	
19.	20		1,572		R255 G174 B168	
20.	19		356		R224 G146 B86	
21.	21		1,260		R0 G0 B0	

# Production Worksheet

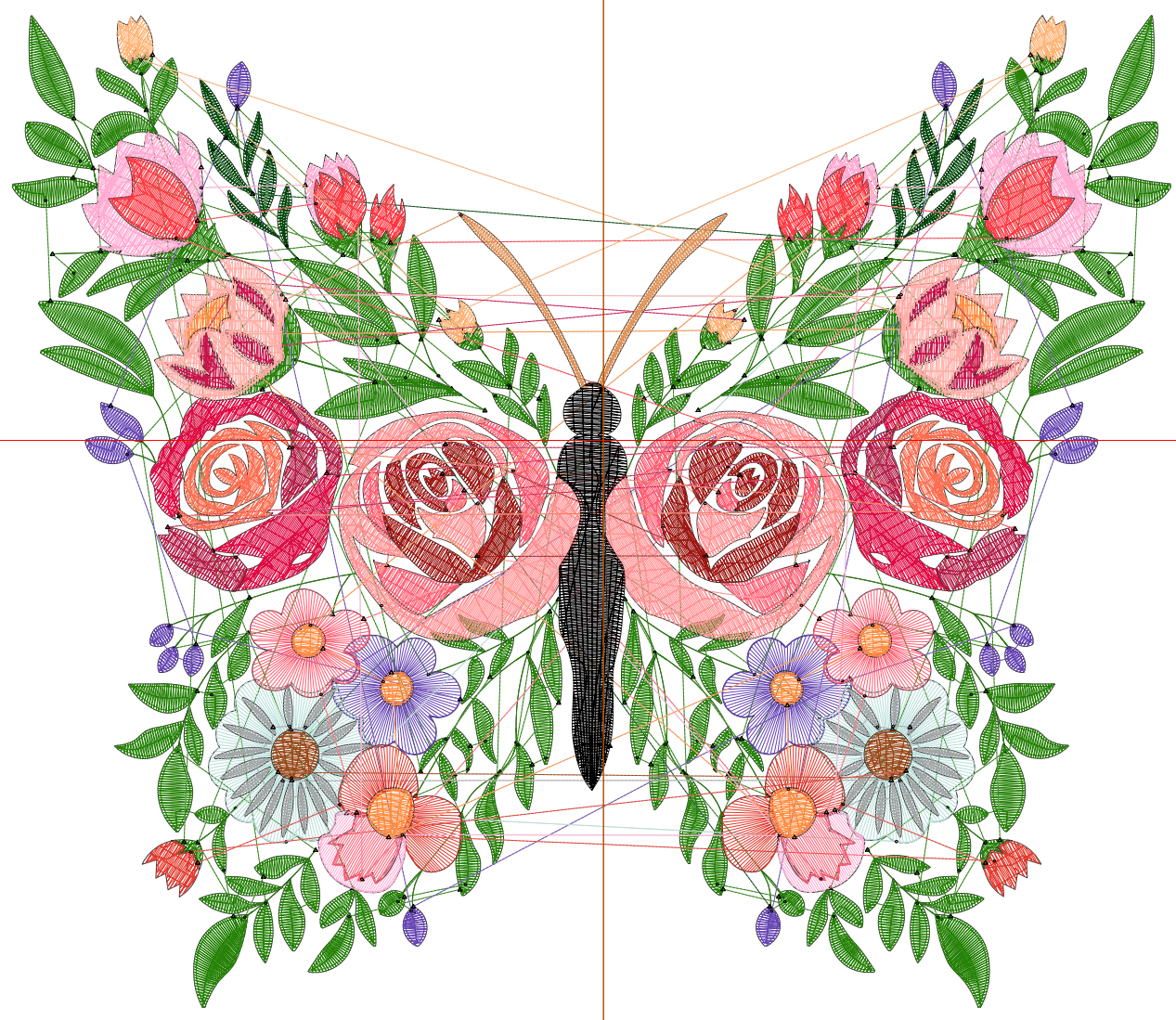
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 37,310  
Height: 5.57 in  
Width: 6.50 in  
Colors: 21  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 37,310  
 Height: 5.57 in  
 Width: 6.50 in  
 Colors: 21  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 20  
 Stops: 21  
 Trims: 194  
 Appliqués: 0  
 Left: 84.2 mm  
 Right: 80.9 mm  
 Up: 60.6 mm  
 Down: 80.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 36.18 in<sup>2</sup>  
 Max stitch: 9.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 531.04ft  
 Total bobbin: 165.53ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		11,688		R38 G130 B8	
2.	1		1,560		R102 G69 B179	
3.	3		892		R1 G71 B10	
4.	5		1,076		R182 G222 B217	
5.	4		1,814		R163 G166 B166	
6.	6		299		R153 G73 B27	
7.	8		851		R227 G56 B44	
8.	7		2,025		R255 G171 B210	
9.	9		2,038		R255 G93 B114	
10.	11		2,554		R255 G144 B146	
11.	10		1,603		R158 G24 B20	
12.	15		1,491		R224 G11 B68	
13.	12		1,599		R252 G110 B81	
14.	14		950		R181 G29 B72	
15.	13		1,224		R255 G56 B66	
16.	16		853		R255 G140 B63	
17.	17		522		R255 G179 B117	
18.	18		748		R201 G19 B74	
19.	20		1,700		R255 G174 B168	
20.	19		385		R224 G146 B86	
21.	21		1,436		R0 G0 B0	

# Production Worksheet

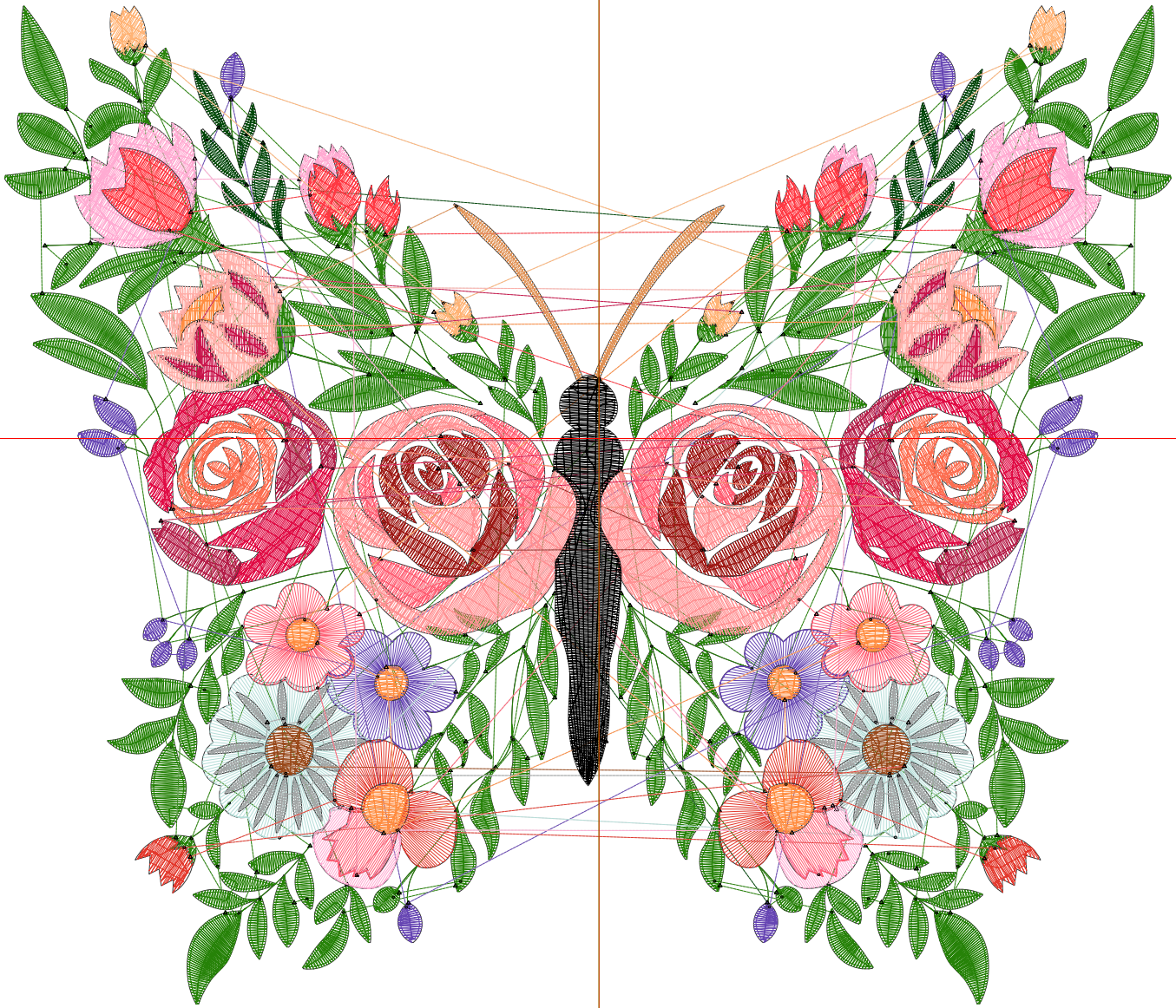
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 40,565  
Height: 5.99 in  
Width: 7.00 in  
Colors: 21  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 40,565  
 Height: 5.99 in  
 Width: 7.00 in  
 Colors: 21  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 20  
 Stops: 21  
 Trims: 199  
 Appliqués: 0  
 Left: 90.6 mm  
 Right: 87.2 mm  
 Up: 66.0 mm  
 Down: 86.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 41.96 in<sup>2</sup>  
 Max stitch: 9.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 592.86ft  
 Total bobbin: 189.51ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		12,570		R38 G130 B8	
2.	1		1,697		R102 G69 B179	
3.	3		957		R1 G71 B10	
4.	5		1,184		R182 G222 B217	
5.	4		1,933		R163 G166 B166	
6.	6		322		R153 G73 B27	
7.	8		928		R227 G56 B44	
8.	7		2,261		R255 G171 B210	
9.	9		2,253		R255 G93 B114	
10.	11		2,814		R255 G144 B146	
11.	10		1,710		R158 G24 B20	
12.	15		1,631		R224 G11 B68	
13.	12		1,703		R252 G110 B81	
14.	14		1,038		R181 G29 B72	
15.	13		1,334		R255 G56 B66	
16.	16		962		R255 G140 B63	
17.	17		565		R255 G179 B117	
18.	18		813		R201 G19 B74	
19.	20		1,843		R255 G174 B168	
20.	19		411		R224 G146 B86	
21.	21		1,634		R0 G0 B0	

# Production Worksheet

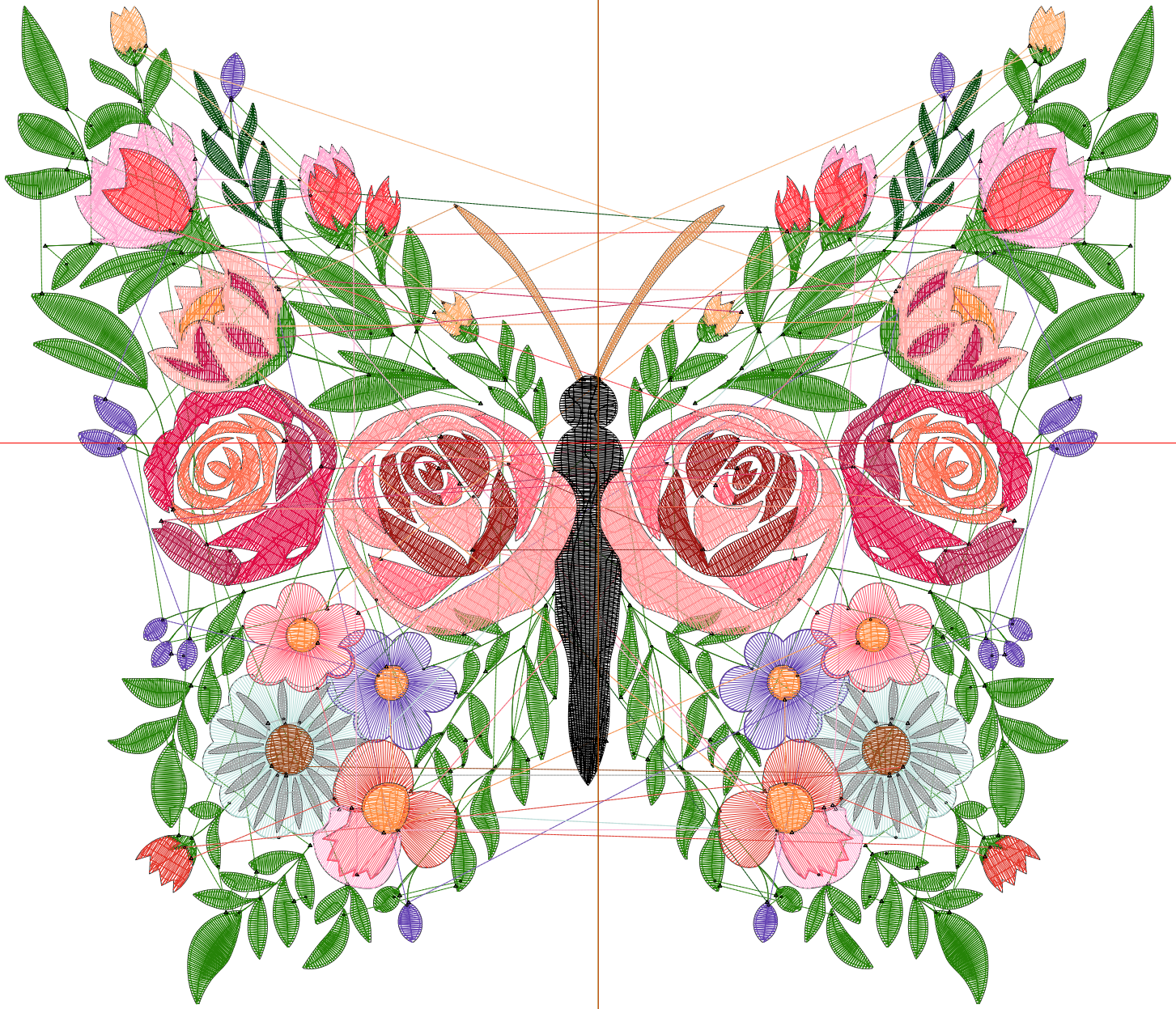
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 44,171  
Height: 6.42 in  
Width: 7.50 in  
Colors: 21  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 44,171  
 Height: 6.42 in  
 Width: 7.50 in  
 Colors: 21  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 20  
 Stops: 21  
 Trims: 205  
 Appliqués: 0  
 Left: 96.9 mm  
 Right: 93.6 mm  
 Up: 71.4 mm  
 Down: 91.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 48.16 in<sup>2</sup>  
 Max stitch: 10.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 660.08ft  
 Total bobbin: 215.32ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		13,494		R38 G130 B8	
2.	1		1,859		R102 G69 B179	
3.	3		1,016		R1 G71 B10	
4.	5		1,324		R182 G222 B217	
5.	4		2,076		R163 G166 B166	
6.	6		371		R153 G73 B27	
7.	8		1,023		R227 G56 B44	
8.	7		2,411		R255 G171 B210	
9.	9		2,471		R255 G93 B114	
10.	11		3,081		R255 G144 B146	
11.	10		1,913		R158 G24 B20	
12.	15		1,800		R224 G11 B68	
13.	12		1,892		R252 G110 B81	
14.	14		1,139		R181 G29 B72	
15.	13		1,442		R255 G56 B66	
16.	16		1,076		R255 G140 B63	
17.	17		605		R255 G179 B117	
18.	18		861		R201 G19 B74	
19.	20		2,014		R255 G174 B168	
20.	19		450		R224 G146 B86	
21.	21		1,851		R0 G0 B0	