

# Production Worksheet

Wilcom EmbroideryStudio - Designing

Stitches: 16,276  
 Height: 3.50 in  
 Width: 3.41 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1



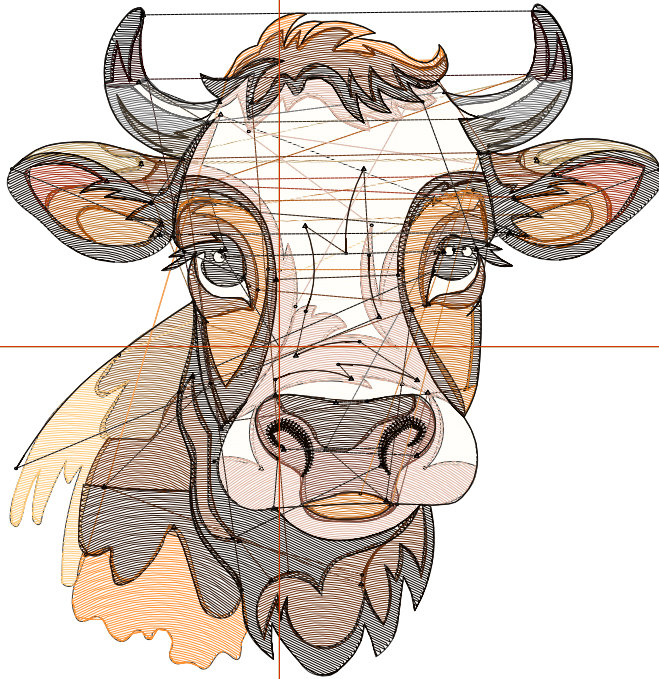
Design: **3**

Title:

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 75  
 Appliqués: 0  
 Left: 36.0 mm  
 Right: 50.6 mm  
 Up: 45.3 mm  
 Down: 43.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 11.91 in<sup>2</sup>  
 Max stitch: 9.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 208.44ft  
 Total bobbin: 56.54ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		496	14	Brown	Default
2.	8		211		R191 G115 B38	
3.	13		281		R0 G0 B0	
4.	15		133		R191 G157 B95	
5.	16		537	16	Sand	Default
6.	17		729		R255 G146 B51	
7.	19		2,033		R255 G253 B243	
8.	20		448		R41 G23 B8	
9.	6		268		R38 G0 B0	
10.	9		295		R176 G76 B0	
11.	4		231		R168 G50 B23	
12.	11		1,846		R224 G181 B163	
13.	10		463		R135 G76 B57	
14.	18		467	18	Grey	Default
15.	7		234		R59 G45 B27	
16.	5		813		R212 G119 B32	
17.	3		1,987		R107 G46 B10	
18.	1		1,428		R43 G18 B4	
19.	2		3,374		R15 G7 B1	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

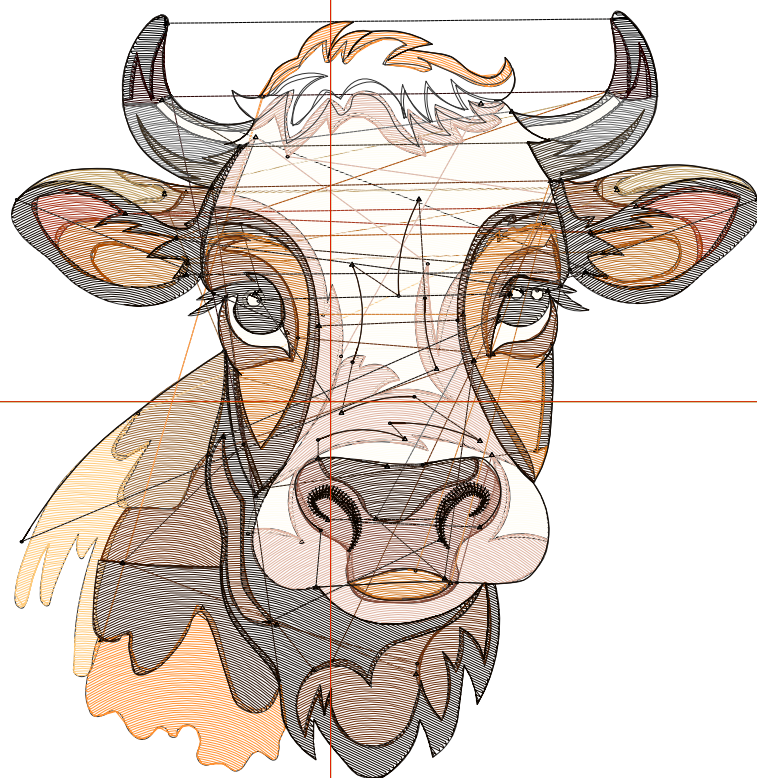
Title:

Stitches: 18,623  
 Height: 4.00 in  
 Width: 3.90 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 73  
 Appliqués: 0  
 Left: 42.2 mm  
 Right: 56.8 mm  
 Up: 51.6 mm  
 Down: 49.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 15.58 in<sup>2</sup>  
 Max stitch: 10.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 243.96ft  
 Total bobbin: 68.46ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		587	14	Brown	Default
2.	8		252		R191 G115 B38	
3.	13		325		R0 G0 B0	
4.	15		168		R191 G157 B95	
5.	16		639	16	Sand	Default
6.	17		889		R255 G146 B51	
7.	19		2,456		R255 G253 B243	
8.	20		515		R41 G23 B8	
9.	6		331		R38 G0 B0	
10.	9		350		R176 G76 B0	
11.	4		271		R168 G50 B23	
12.	11		2,296		R224 G181 B163	
13.	10		570		R135 G76 B57	
14.	18		544	18	Grey	Default
15.	7		276		R59 G45 B27	
16.	5		964		R212 G119 B32	
17.	3		1,997		R107 G46 B10	
18.	1		1,705		R43 G18 B4	
19.	2		3,486		R15 G7 B1	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

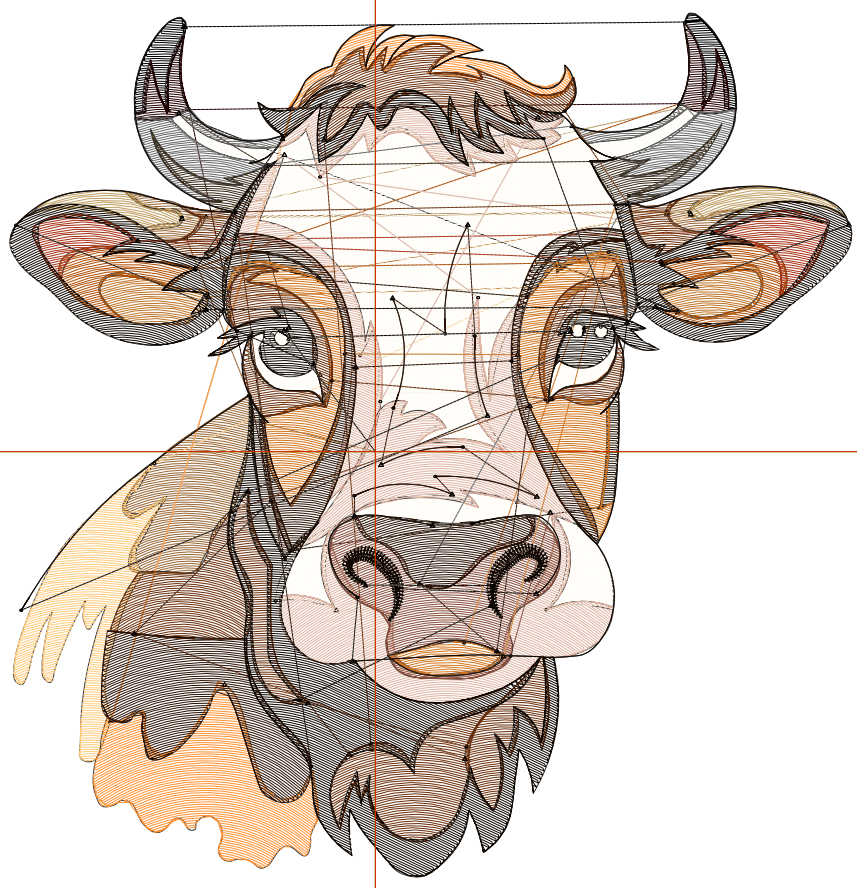
Title:

Stitches: 22,952  
 Height: 4.49 in  
 Width: 4.38 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 75  
 Appliqués: 0  
 Left: 48.4 mm  
 Right: 63.0 mm  
 Up: 57.9 mm  
 Down: 56.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 19.71 in<sup>2</sup>  
 Max stitch: 11.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 306.02ft  
 Total bobbin: 88.40ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		711	14	Brown	Default
2.	8		301		R191 G115 B38	
3.	13		371		R0 G0 B0	
4.	15		198		R191 G157 B95	
5.	16		760	16	Sand	Default
6.	17		1,041		R255 G146 B51	
7.	19		2,958		R255 G253 B243	
8.	20		595		R41 G23 B8	
9.	6		377		R38 G0 B0	
10.	9		404		R176 G76 B0	
11.	4		333		R168 G50 B23	
12.	11		2,765		R224 G181 B163	
13.	10		677		R135 G76 B57	
14.	18		639	18	Grey	Default
15.	7		311		R59 G45 B27	
16.	5		1,156		R212 G119 B32	
17.	3		2,793		R107 G46 B10	
18.	1		2,014		R43 G18 B4	
19.	2		4,546		R15 G7 B1	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

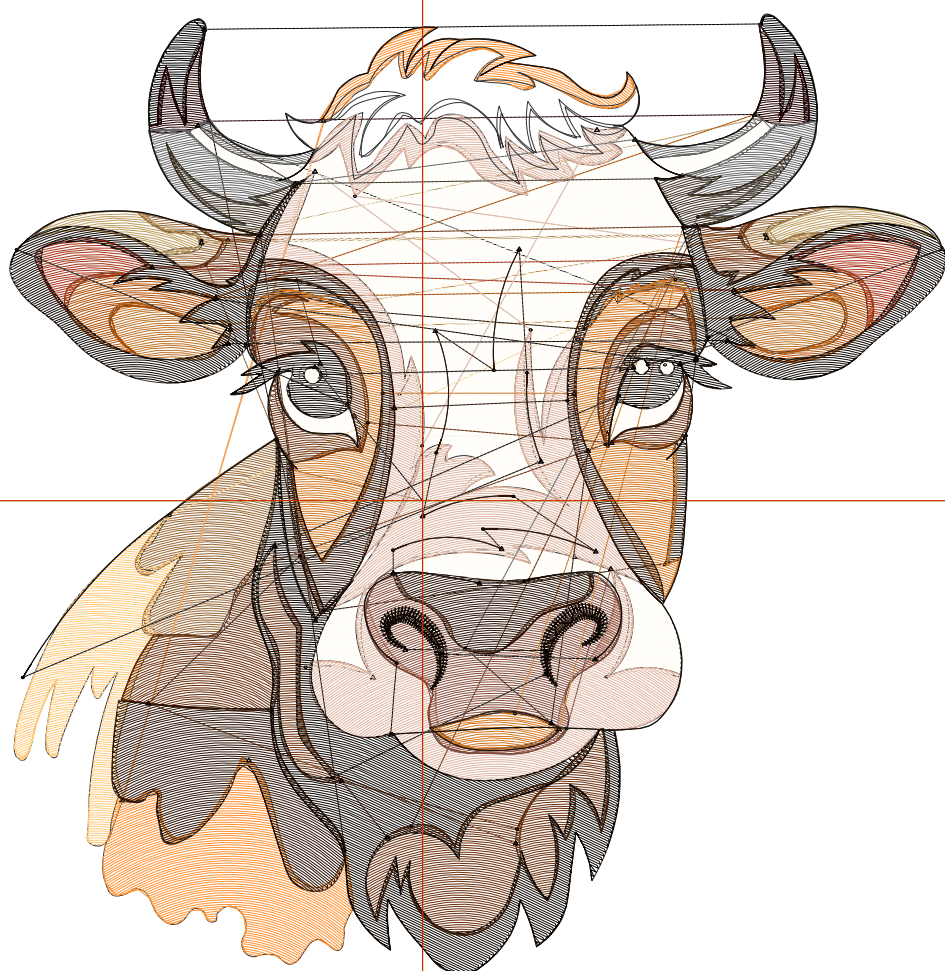
Title:

Stitches: 25,578  
 Height: 5.00 in  
 Width: 4.87 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 74  
 Appliqués: 0  
 Left: 54.6 mm  
 Right: 69.2 mm  
 Up: 64.4 mm  
 Down: 62.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 24.35 in<sup>2</sup>  
 Max stitch: 11.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 346.24ft  
 Total bobbin: 102.03ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		847	14	Brown	Default
2.	8		338		R191 G115 B38	
3.	13		416		R0 G0 B0	
4.	15		226		R191 G157 B95	
5.	16		863	16	Sand	Default
6.	17		1,224		R255 G146 B51	
7.	19		3,488		R255 G253 B243	
8.	20		694		R41 G23 B8	
9.	6		439		R38 G0 B0	
10.	9		488		R176 G76 B0	
11.	4		366		R168 G50 B23	
12.	11		3,164		R224 G181 B163	
13.	10		805		R135 G76 B57	
14.	18		738	18	Grey	Default
15.	7		381		R59 G45 B27	
16.	5		1,364		R212 G119 B32	
17.	3		2,748		R107 G46 B10	
18.	1		2,365		R43 G18 B4	
19.	2		4,622		R15 G7 B1	



# Production Worksheet

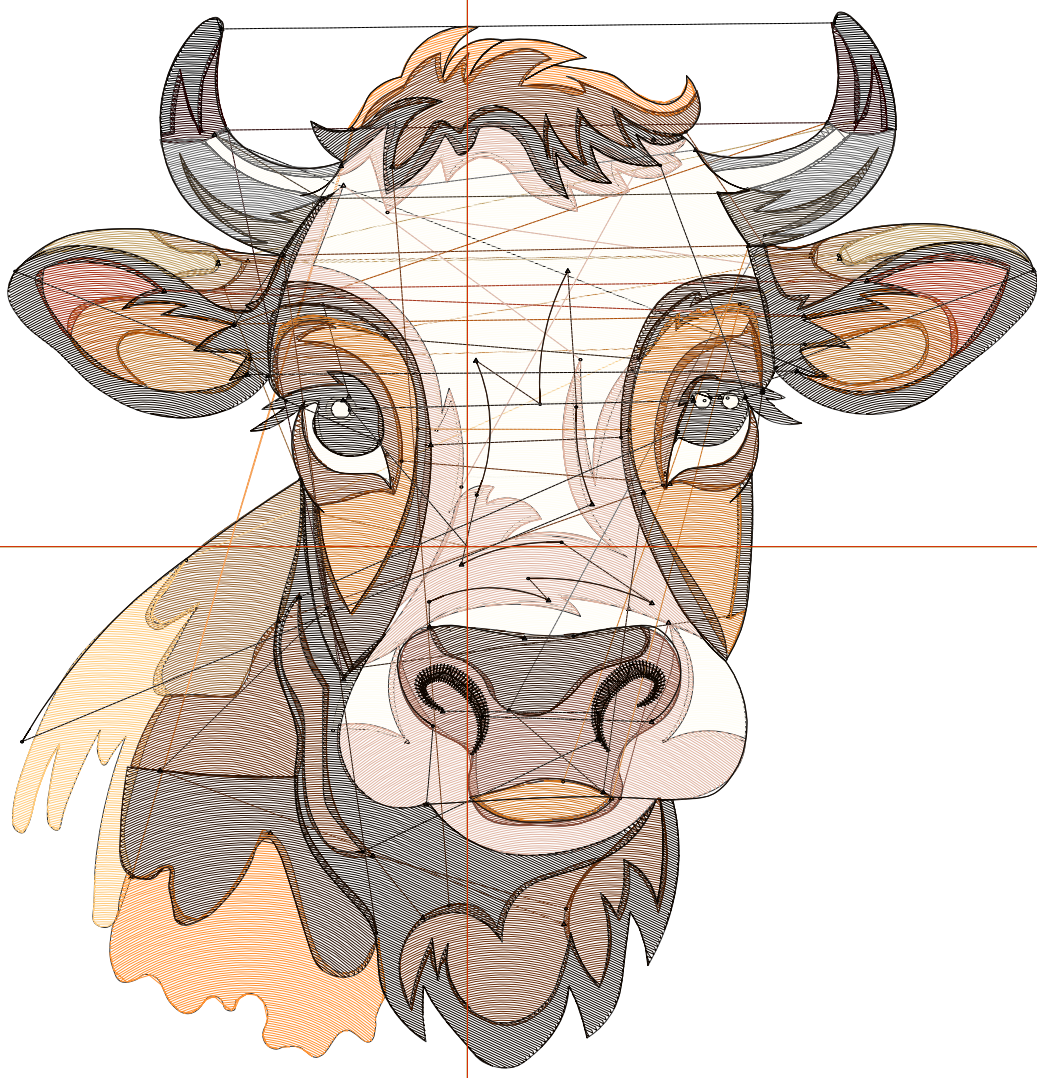
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 30,476  
Height: 5.50 in  
Width: 5.36 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 30,476  
 Height: 5.50 in  
 Width: 5.36 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 77  
 Appliqués: 0  
 Left: 60.8 mm  
 Right: 75.4 mm  
 Up: 70.6 mm  
 Down: 68.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 29.45 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 419.12ft  
 Total bobbin: 126.17ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		948	14	Brown	Default
2.	8		400		R191 G115 B38	
3.	13		469		R0 G0 B0	
4.	15		267		R191 G157 B95	
5.	16		1,033	16	Sand	Default
6.	17		1,437		R255 G146 B51	
7.	19		4,046		R255 G253 B243	
8.	20		762		R41 G23 B8	
9.	6		491		R38 G0 B0	
10.	9		534		R176 G76 B0	
11.	4		425		R168 G50 B23	
12.	11		3,576		R224 G181 B163	
13.	10		940		R135 G76 B57	
14.	18		854	18	Grey	Default
15.	7		422		R59 G45 B27	
16.	5		1,557		R212 G119 B32	
17.	3		3,778		R107 G46 B10	
18.	1		2,704		R43 G18 B4	
19.	2		5,831		R15 G7 B1	

# Production Worksheet

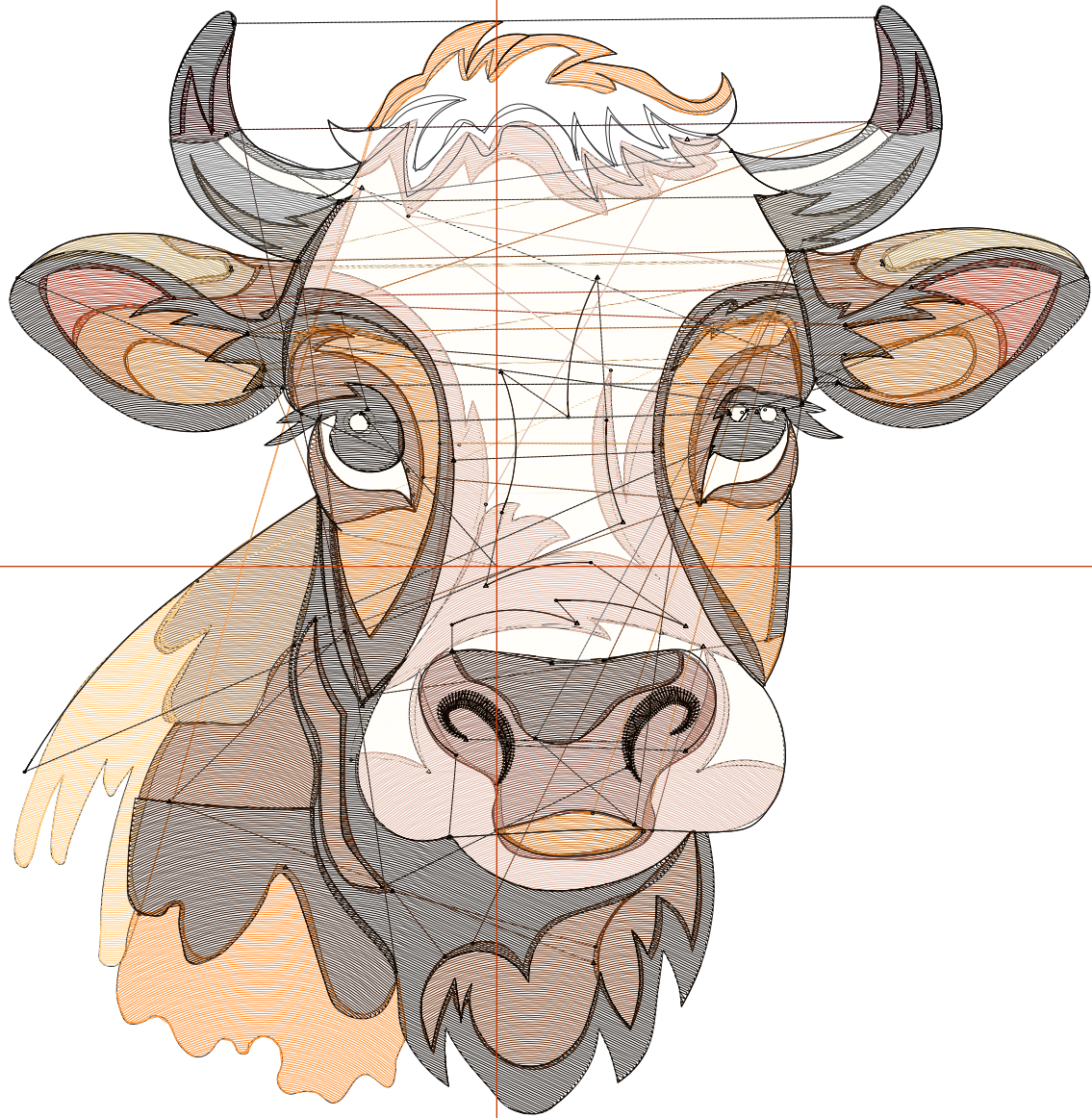
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 33,163  
Height: 6.00 in  
Width: 5.85 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 33,163  
 Height: 6.00 in  
 Width: 5.85 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 75  
 Appliqués: 0  
 Left: 66.9 mm  
 Right: 81.6 mm  
 Up: 77.0 mm  
 Down: 75.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 35.06 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 463.64ft  
 Total bobbin: 142.10ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		1,124	14	Brown	Default
2.	8		455		R191 G115 B38	
3.	13		518		R0 G0 B0	
4.	15		301		R191 G157 B95	
5.	16		1,175	16	Sand	Default
6.	17		1,622		R255 G146 B51	
7.	19		4,530		R255 G253 B243	
8.	20		843		R41 G23 B8	
9.	6		542		R38 G0 B0	
10.	9		616		R176 G76 B0	
11.	4		482		R168 G50 B23	
12.	11		4,169		R224 G181 B163	
13.	10		1,077		R135 G76 B57	
14.	18		957	18	Grey	Default
15.	7		467		R59 G45 B27	
16.	5		1,782		R212 G119 B32	
17.	3		3,607		R107 G46 B10	
18.	1		3,029		R43 G18 B4	
19.	2		5,865		R15 G7 B1	

# Production Worksheet

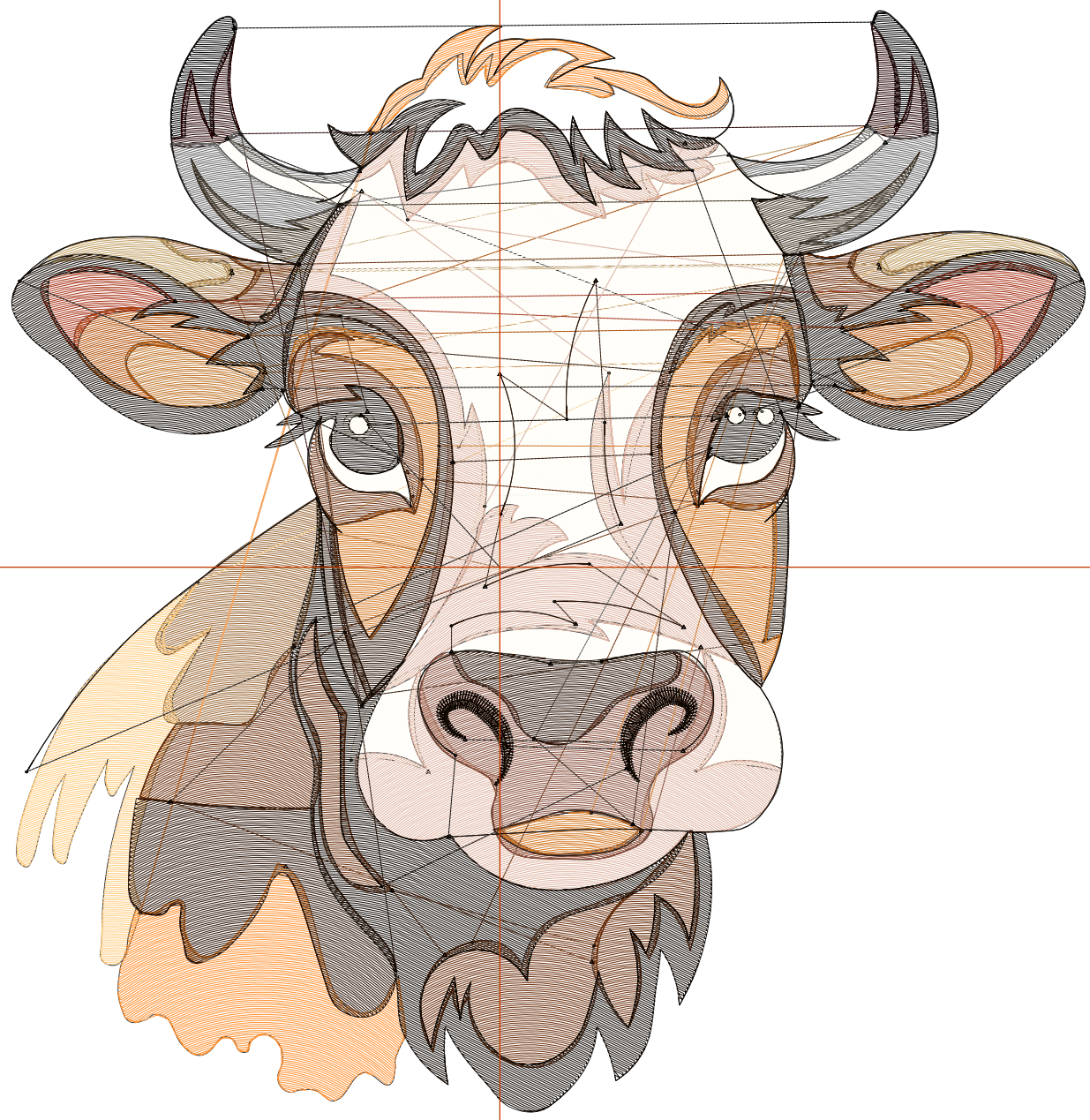
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 38,601  
Height: 6.50 in  
Width: 6.33 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 38,601  
 Height: 6.50 in  
 Width: 6.33 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 77  
 Appliqués: 0  
 Left: 73.1 mm  
 Right: 87.8 mm  
 Up: 83.4 mm  
 Down: 81.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 41.15 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 544.03ft  
 Total bobbin: 168.60ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		1,279	14	Brown	Default
2.	8		519		R191 G115 B38	
3.	13		577		R0 G0 B0	
4.	15		333		R191 G157 B95	
5.	16		1,315	16	Sand	Default
6.	17		1,904		R255 G146 B51	
7.	19		5,319		R255 G253 B243	
8.	20		945		R41 G23 B8	
9.	6		606		R38 G0 B0	
10.	9		690		R176 G76 B0	
11.	4		550		R168 G50 B23	
12.	11		4,816		R224 G181 B163	
13.	10		1,244		R135 G76 B57	
14.	18		1,053	18	Grey	Default
15.	7		523		R59 G45 B27	
16.	5		1,994		R212 G119 B32	
17.	3		4,108		R107 G46 B10	
18.	1		3,424		R43 G18 B4	
19.	2		7,400		R15 G7 B1	

# Production Worksheet

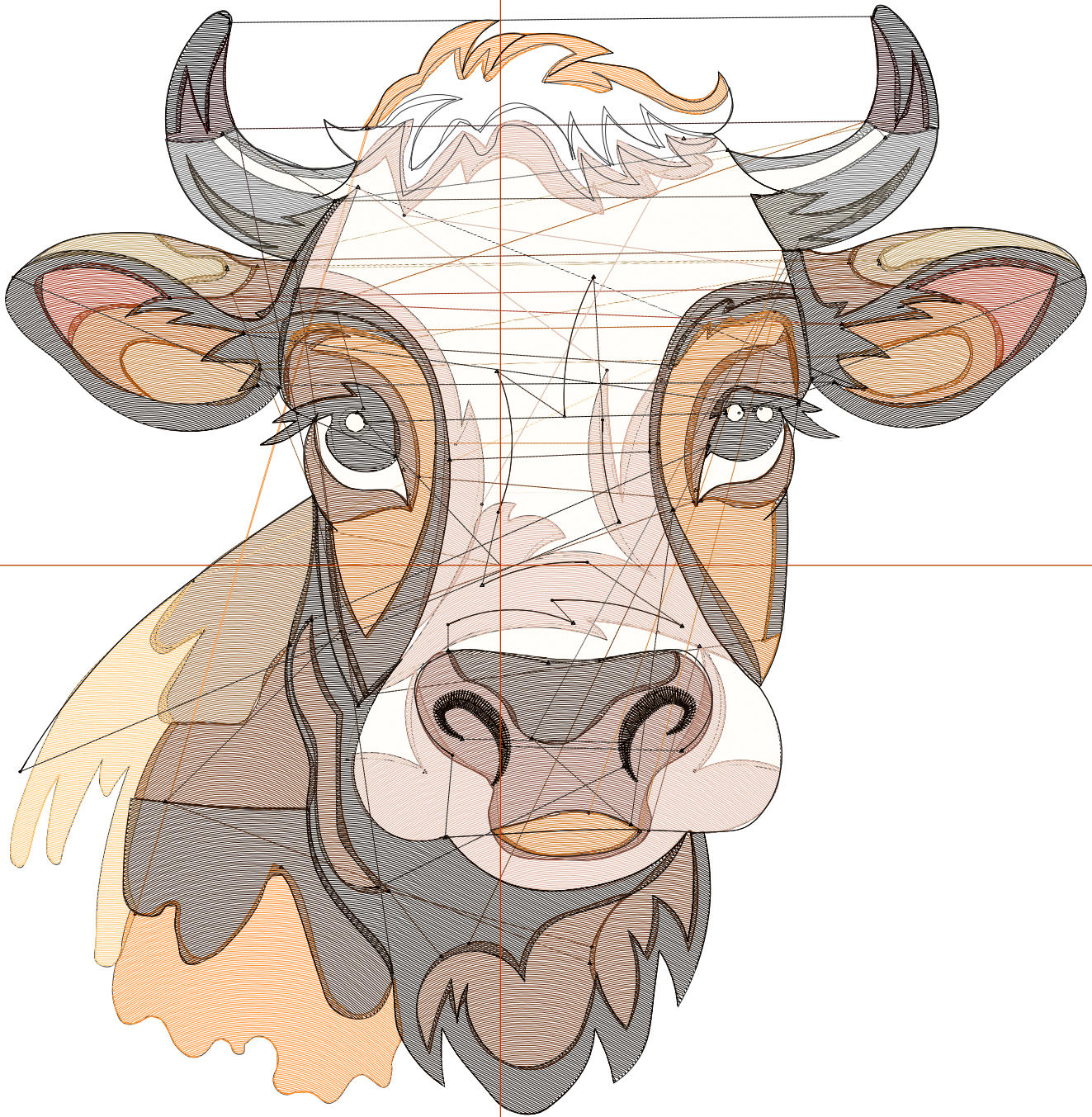
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 42,336  
Height: 7.00 in  
Width: 6.82 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 42,336  
 Height: 7.00 in  
 Width: 6.82 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 76  
 Appliqués: 0  
 Left: 79.3 mm  
 Right: 93.9 mm  
 Up: 89.7 mm  
 Down: 88.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 47.73 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 604.75ft  
 Total bobbin: 190.06ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		1,427	14	Brown	Default
2.	8		571		R191 G115 B38	
3.	13		628		R0 G0 B0	
4.	15		367		R191 G157 B95	
5.	16		1,500	16	Sand	Default
6.	17		2,107		R255 G146 B51	
7.	19		6,040		R255 G253 B243	
8.	20		1,057		R41 G23 B8	
9.	6		650		R38 G0 B0	
10.	9		791		R176 G76 B0	
11.	4		612		R168 G50 B23	
12.	11		5,413		R224 G181 B163	
13.	10		1,391		R135 G76 B57	
14.	18		1,169	18	Grey	Default
15.	7		583		R59 G45 B27	
16.	5		2,287		R212 G119 B32	
17.	3		4,572		R107 G46 B10	
18.	1		3,850		R43 G18 B4	
19.	2		7,319		R15 G7 B1	

# Production Worksheet

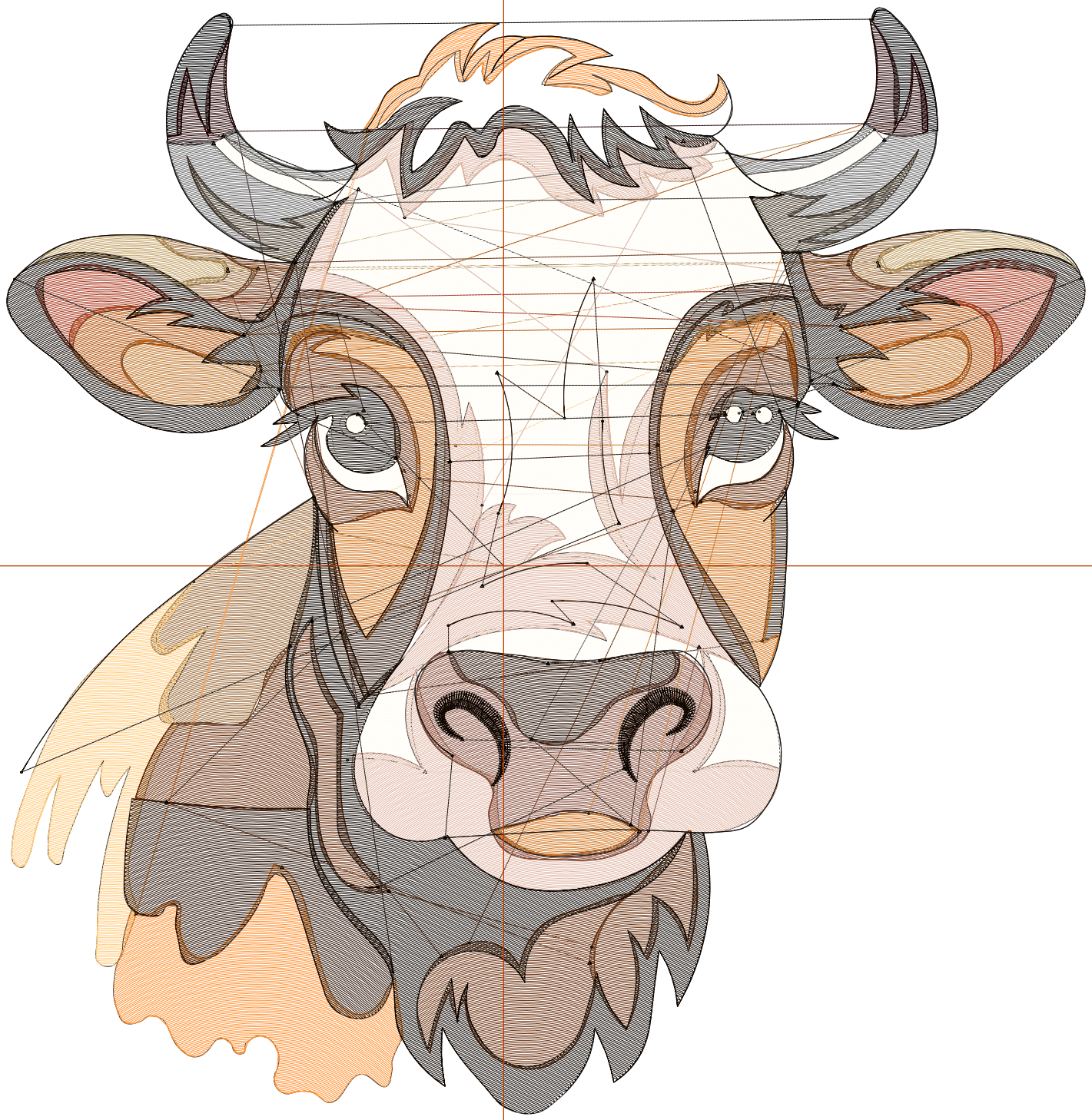
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 48,109  
Height: 7.50 in  
Width: 7.31 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 48,109  
 Height: 7.50 in  
 Width: 7.31 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 78  
 Appliqués: 0  
 Left: 85.5 mm  
 Right: 100.1 mm  
 Up: 96.1 mm  
 Down: 94.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 54.80 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 693.95ft  
 Total bobbin: 220.47ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		1,583	14	Brown	Default
2.	8		642		R191 G115 B38	
3.	13		691		R0 G0 B0	
4.	15		420		R191 G157 B95	
5.	16		1,680	16	Sand	Default
6.	17		2,372		R255 G146 B51	
7.	19		6,717		R255 G253 B243	
8.	20		1,143		R41 G23 B8	
9.	6		736		R38 G0 B0	
10.	9		856		R176 G76 B0	
11.	4		695		R168 G50 B23	
12.	11		5,934		R224 G181 B163	
13.	10		1,568		R135 G76 B57	
14.	18		1,314	18	Grey	Default
15.	7		638		R59 G45 B27	
16.	5		2,551		R212 G119 B32	
17.	3		5,114		R107 G46 B10	
18.	1		4,261		R43 G18 B4	
19.	2		9,192		R15 G7 B1	