

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 25,078  
 Height: 3.44 in  
 Width: 4.51 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 69  
 Appliqués: 0  
 Left: 60.8 mm  
 Right: 53.7 mm  
 Up: 37.9 mm  
 Down: 49.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 15.50 in<sup>2</sup>  
 Max stitch: 9.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 291.86ft  
 Total bobbin: 72.52ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		635	12	Orange	Default
2.	2		4,251		R255 G178 B174	
3.	3		4,653		R255 G82 B90	
4.	11		1,970	11	Dark Red	Default
5.	4		2,072		R255 G87 B72	
6.	1		92		R252 G176 B172	
7.	5		2,026		R255 G187 B214	
8.	6		1,530		R255 G133 B139	
9.	7		624		R130 G18 B0	
10.	8		255		R74 G10 B0	
11.	9		123		R250 G150 B50	
12.	8		47		R74 G10 B0	
13.	13		2,511		R128 G156 B50	
14.	10		2,604		R195 G196 B98	
15.	14		1,683		R67 G82 B26	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 28,605  
 Height: 3.82 in  
 Width: 5.01 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 70  
 Appliqués: 0  
 Left: 67.1 mm  
 Right: 60.0 mm  
 Up: 42.7 mm  
 Down: 54.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 19.13 in<sup>2</sup>  
 Max stitch: 9.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 337.28ft  
 Total bobbin: 85.72ft



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		698	12	Orange	Default
2.	2		4,776		R255 G178 B174	
3.	3		5,432		R255 G82 B90	
4.	11		2,212	11	Dark Red	Default
5.	4		2,367		R255 G87 B72	
6.	1		102		R252 G176 B172	
7.	5		2,340		R255 G187 B214	
8.	6		1,801		R255 G133 B139	
9.	7		689		R130 G18 B0	
10.	8		285		R74 G10 B0	
11.	9		140		R250 G150 B50	
12.	8		52		R74 G10 B0	
13.	13		2,910		R128 G156 B50	
14.	10		2,950		R195 G196 B98	
15.	14		1,849		R67 G82 B26	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 32,509  
Height: 4.20 in  
Width: 5.51 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 32,509  
 Height: 4.20 in  
 Width: 5.51 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 73  
 Appliqués: 0  
 Left: 73.5 mm  
 Right: 66.3 mm  
 Up: 47.6 mm  
 Down: 59.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 23.14 in<sup>2</sup>  
 Max stitch: 10.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 388.74ft  
 Total bobbin: 101.04ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		797	12	Orange	Default
2.	2		5,393		R255 G178 B174	
3.	3		6,172		R255 G82 B90	
4.	11		2,571	11	Dark Red	Default
5.	4		2,697		R255 G87 B72	
6.	1		113		R252 G176 B172	
7.	5		2,673		R255 G187 B214	
8.	6		2,010		R255 G133 B139	
9.	7		749		R130 G18 B0	
10.	8		319		R74 G10 B0	
11.	9		148		R250 G150 B50	
12.	8		52		R74 G10 B0	
13.	13		3,349		R128 G156 B50	
14.	10		3,368		R195 G196 B98	
15.	14		2,096		R67 G82 B26	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 36,171  
Height: 4.59 in  
Width: 6.01 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



1

1

2

2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 36,171  
 Height: 4.59 in  
 Width: 6.01 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 75  
 Appliqués: 0  
 Left: 79.9 mm  
 Right: 72.7 mm  
 Up: 52.5 mm  
 Down: 64.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 27.55 in<sup>2</sup>  
 Max stitch: 11.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 436.05ft  
 Total bobbin: 114.84ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		804	12	Orange	Default
2.	2		5,944		R255 G178 B174	
3.	3		6,944		R255 G82 B90	
4.	11		2,747	11	Dark Red	Default
5.	4		3,095		R255 G87 B72	
6.	1		121		R252 G176 B172	
7.	5		3,051		R255 G187 B214	
8.	6		2,239		R255 G133 B139	
9.	7		840		R130 G18 B0	
10.	8		368		R74 G10 B0	
11.	9		166		R250 G150 B50	
12.	8		58		R74 G10 B0	
13.	13		3,689		R128 G156 B50	
14.	10		3,758		R195 G196 B98	
15.	14		2,345		R67 G82 B26	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 40,160  
Height: 4.97 in  
Width: 6.51 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 40,160  
 Height: 4.97 in  
 Width: 6.51 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 78  
 Appliqués: 0  
 Left: 86.2 mm  
 Right: 79.1 mm  
 Up: 57.3 mm  
 Down: 68.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 32.32 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 490.44ft  
 Total bobbin: 131.55ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		889	12	Orange	Default
2.	2		6,616		R255 G178 B174	
3.	3		7,653		R255 G82 B90	
4.	11		3,106	11	Dark Red	Default
5.	4		3,492		R255 G87 B72	
6.	1		125		R252 G176 B172	
7.	5		3,377		R255 G187 B214	
8.	6		2,427		R255 G133 B139	
9.	7		898		R130 G18 B0	
10.	8		391		R74 G10 B0	
11.	9		160		R250 G150 B50	
12.	8		65		R74 G10 B0	
13.	13		4,152		R128 G156 B50	
14.	10		4,271		R195 G196 B98	
15.	14		2,536		R67 G82 B26	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 44,442  
Height: 5.35 in  
Width: 7.01 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 44,442  
 Height: 5.35 in  
 Width: 7.01 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 80  
 Appliqués: 0  
 Left: 92.6 mm  
 Right: 85.4 mm  
 Up: 62.2 mm  
 Down: 73.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 37.50 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 549.35ft  
 Total bobbin: 149.81ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		929	12	Orange	Default
2.	2		7,278		R255 G178 B174	
3.	3		8,678		R255 G82 B90	
4.	11		3,462	11	Dark Red	Default
5.	4		3,838		R255 G87 B72	
6.	1		137		R252 G176 B172	
7.	5		3,746		R255 G187 B214	
8.	6		2,711		R255 G133 B139	
9.	7		1,032		R130 G18 B0	
10.	8		447		R74 G10 B0	
11.	9		176		R250 G150 B50	
12.	8		67		R74 G10 B0	
13.	13		4,593		R128 G156 B50	
14.	10		4,571		R195 G196 B98	
15.	14		2,775		R67 G82 B26	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 49,109  
Height: 5.73 in  
Width: 7.51 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 49,109  
 Height: 5.73 in  
 Width: 7.51 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 83  
 Appliqués: 0  
 Left: 98.9 mm  
 Right: 91.8 mm  
 Up: 67.0 mm  
 Down: 78.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 43.03 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 612.64ft  
 Total bobbin: 169.18ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		996	12	Orange	Default
2.	2		8,078		R255 G178 B174	
3.	3		9,424		R255 G82 B90	
4.	11		3,842	11	Dark Red	Default
5.	4		4,270		R255 G87 B72	
6.	1		141		R252 G176 B172	
7.	5		4,114		R255 G187 B214	
8.	6		3,095		R255 G133 B139	
9.	7		1,122		R130 G18 B0	
10.	8		490		R74 G10 B0	
11.	9		179		R250 G150 B50	
12.	8		73		R74 G10 B0	
13.	13		5,093		R128 G156 B50	
14.	10		5,183		R195 G196 B98	
15.	14		3,007		R67 G82 B26	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 53,742  
Height: 6.12 in  
Width: 8.01 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 53,742  
 Height: 6.12 in  
 Width: 8.01 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 84  
 Appliqués: 0  
 Left: 105.3 mm  
 Right: 98.1 mm  
 Up: 71.9 mm  
 Down: 83.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 48.97 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 677.82ft  
 Total bobbin: 189.79ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		1,032	12	Orange	Default
2.	2		8,784		R255 G178 B174	
3.	3		10,416		R255 G82 B90	
4.	11		4,197	11	Dark Red	Default
5.	4		4,767		R255 G87 B72	
6.	1		147		R252 G176 B172	
7.	5		4,582		R255 G187 B214	
8.	6		3,420		R255 G133 B139	
9.	7		1,215		R130 G18 B0	
10.	8		557		R74 G10 B0	
11.	9		197		R250 G150 B50	
12.	8		75		R74 G10 B0	
13.	13		5,575		R128 G156 B50	
14.	10		5,566		R195 G196 B98	
15.	14		3,210		R67 G82 B26	

# Production Worksheet

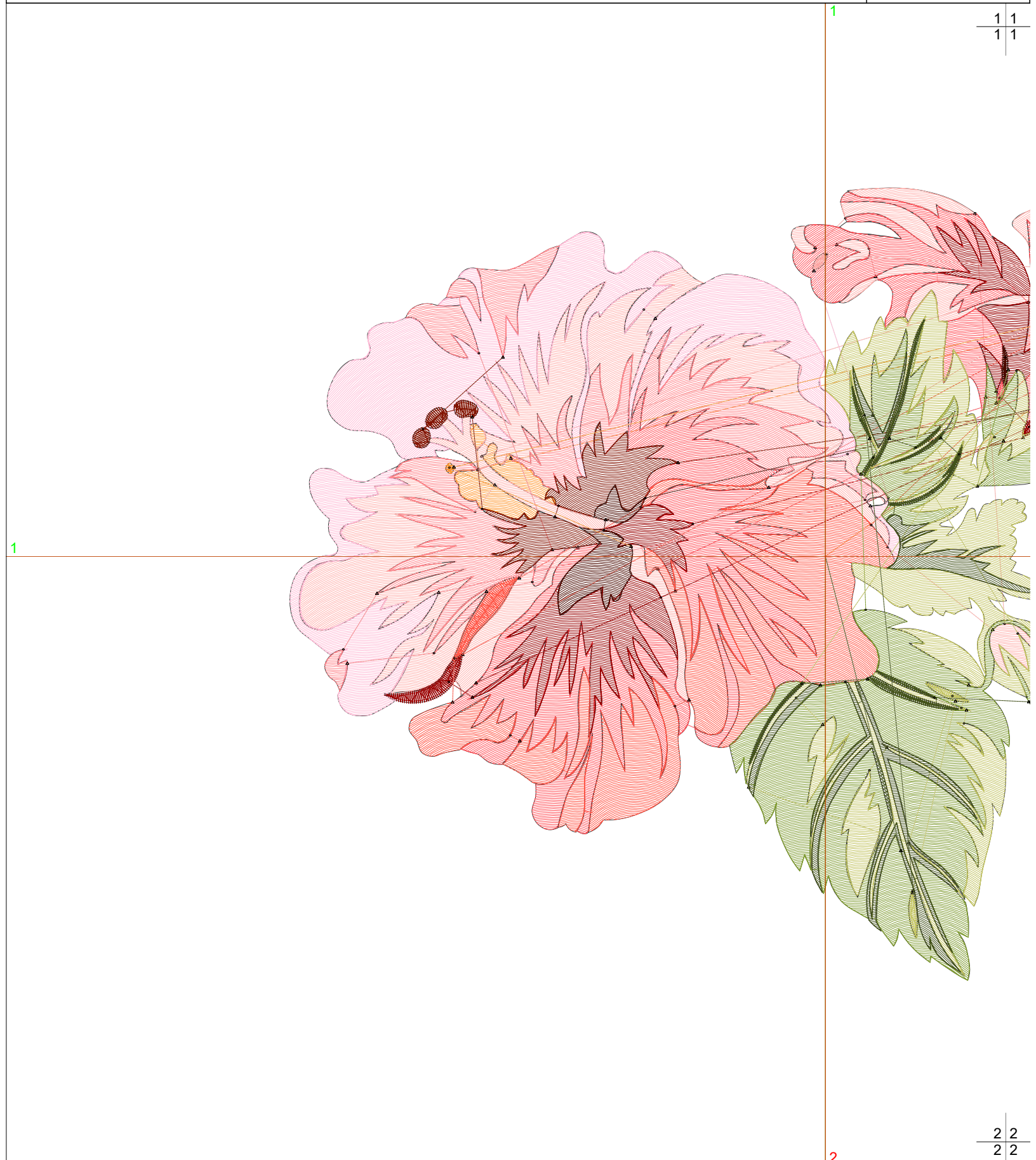
Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 58,035  
Height: 6.50 in  
Width: 8.51 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



1	1
1	1

2	2
2	2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 58,035  
 Height: 6.50 in  
 Width: 8.51 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

1 1  
1 1



Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 85  
 Appliqués: 0  
 Left: 111.6 mm  
 Right: 104.4 mm  
 Up: 76.7 mm  
 Down: 88.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 55.27 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 738.72ft  
 Total bobbin: 209.18ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		1,095	12	Orange	Default
2.	2		9,600		R255 G178 B174	
3.	3		11,188		R255 G82 B90	
4.	11		4,529	11	Dark Red	Default
5.	4		5,061		R255 G87 B72	
6.	1		156		R252 G176 B172	
7.	5		4,972		R255 G187 B214	
8.	6		3,682		R255 G133 B139	
9.	7		1,278		R130 G18 B0	
10.	8		609		R74 G10 B0	
11.	9		202		R250 G150 B50	
12.	8		79		R74 G10 B0	
13.	13		6,153		R128 G156 B50	
14.	10		6,028		R195 G196 B98	
15.	14		3,401		R67 G82 B26	

2 2  
2 2