

**Approval Sheet**

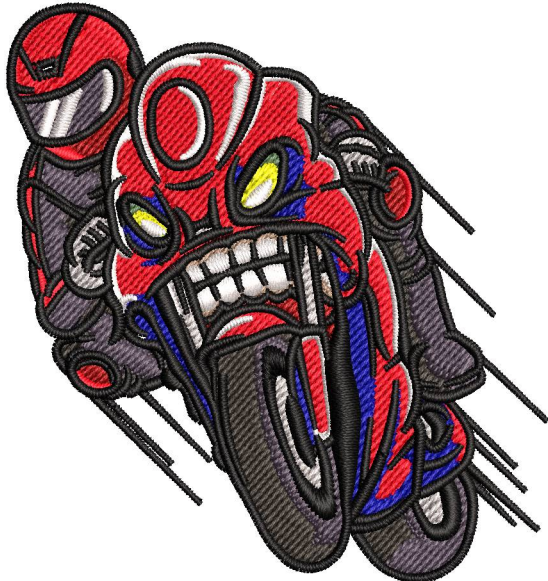
Wilcom EmbroideryStudio - Designing

**\* 3 INCH \***

Design: **3 inch**

Title:

Height: 3.01 in  
Width: 2.82 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

**Terms and Conditions:**

**Approved By:**

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\* 3 INCH \***















Design: **3 inch**

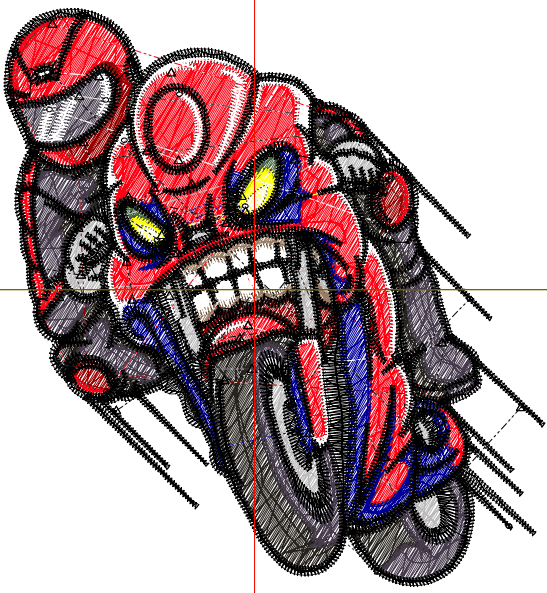
Title:

Stitches: 23,405  
 Height: 3.01 in  
 Width: 2.82 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 112  
 Appliqués: 0  
 Left: 33.2 mm  
 Right: 38.5 mm  
 Up: 37.3 mm  
 Down: 39.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 8.50 in<sup>2</sup>  
 Max stitch: 11.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 314.51ft  
 Total bobbin: 92.64ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		372		R255 G1 B18	
2.	1		174		R68 G102 B63	
3.	5		2,539		R255 G1 B18	
4.	15		1,080		R186 G184 B184	
5.	14		506		R153 G124 B99	
6.	12		1,934		R38 G34 B29	
7.	13		2,068		R71 G60 B77	
8.	11		674		R153 G0 B0	
9.	4		171		R255 G255 B0	
10.	10		1,738		R0 G0 B153	
11.	9		1,559		R255 G255 B255	
12.	5		468		R255 G1 B18	
13.	9		162		R255 G255 B255	
14.	8		9,958		R0 G0 B0	



**Approval Sheet**

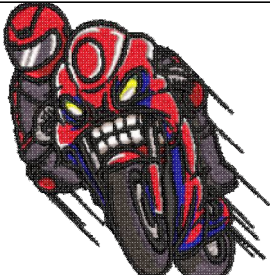
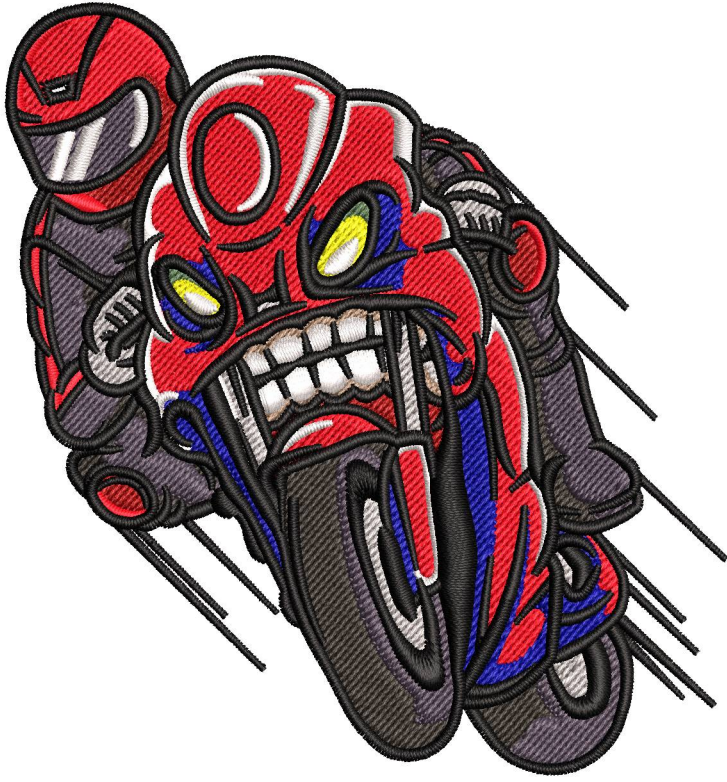
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**\* 4 INCH \***

Design: **4 inch**

Title:

Height: 4.01 in  
Width: 3.76 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

Stitches: 31,897  
 Height: 4.01 in  
 Width: 3.76 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

**\* 4 INCH \***

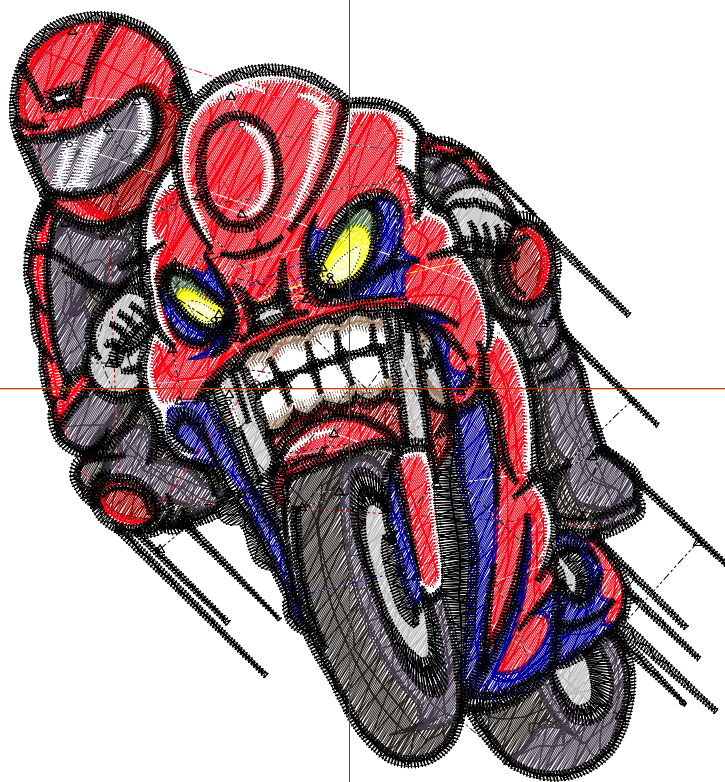
Design: **4 inch**

Title:

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 122  
 Appliqués: 0  
 Left: 45.1 mm  
 Right: 50.3 mm  
 Up: 50.0 mm  
 Down: 52.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 15.07 in<sup>2</sup>  
 Max stitch: 11.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 468.40ft  
 Total bobbin: 150.82ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		551		R255 G1 B18	
2.	1		232		R68 G102 B63	
3.	5		3,737		R255 G1 B18	
4.	15		1,463		R186 G184 B184	
5.	14		679		R153 G124 B99	
6.	12		2,722		R38 G34 B29	
7.	13		2,887		R71 G60 B77	
8.	11		962		R153 G0 B0	
9.	4		238		R255 G255 B0	
10.	10		2,416		R0 G0 B153	
11.	9		2,056		R255 G255 B255	
12.	5		619		R255 G1 B18	
13.	9		206		R255 G255 B255	
14.	8		13,127		R0 G0 B0	



**Approval Sheet**

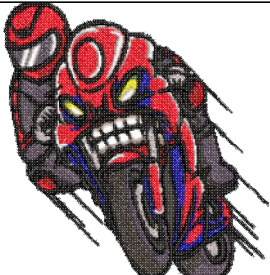
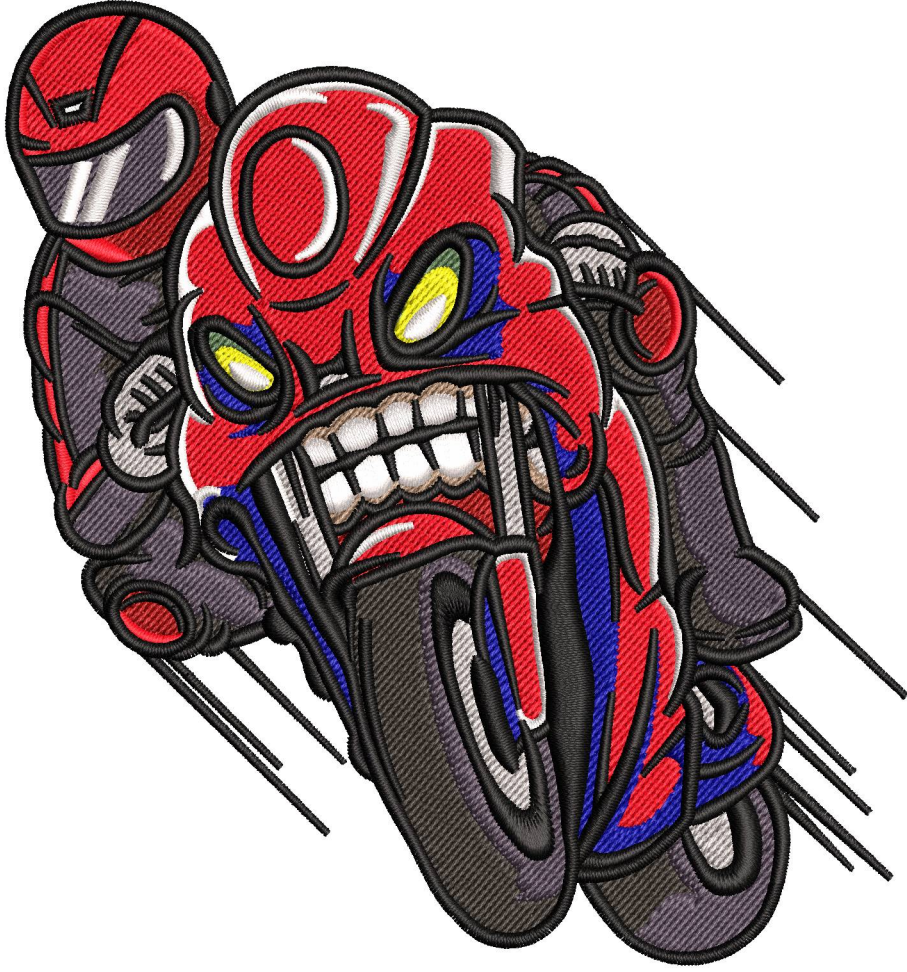
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**\*5 INCH\***

Design: **5 inch**

Title:

Height: 5.01 in  
Width: 4.69 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

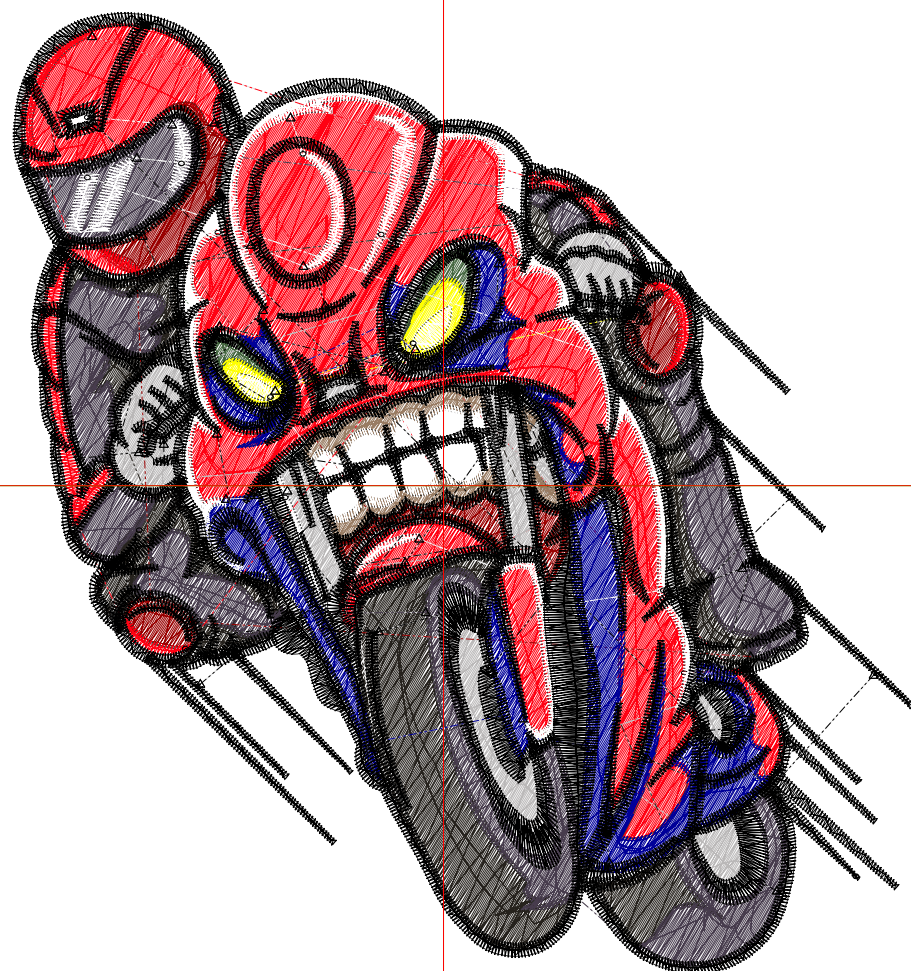
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**\*5 INCH\***

Design: **5 inch**

Title:

Stitches: 41,114  
Height: 5.01 in  
Width: 4.69 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 13  
Stops: 14  
Trims: 130  
Appliqués: 0  
Left: 57.0 mm  
Right: 62.2 mm  
Up: 62.7 mm  
Down: 64.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.53 in<sup>2</sup>  
Max stitch: 9.8 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 650.83ft  
Total bobbin: 223.09ft

### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		763		R255 G1 B18	
2.	1		285		R68 G102 B63	
3.	5		5,163		R255 G1 B18	
4.	15		1,917		R186 G184 B184	
5.	14		863		R153 G124 B99	
6.	12		3,582		R38 G34 B29	
7.	13		3,877		R71 G60 B77	
8.	11		1,234		R153 G0 B0	
9.	4		315		R255 G255 B0	
10.	10		3,153		R0 G0 B153	
11.	9		2,577		R255 G255 B255	
12.	5		776		R255 G1 B18	
13.	9		248		R255 G255 B255	
14.	8		16,359		R0 G0 B0	

**Approval Sheet**

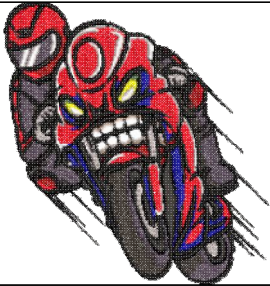
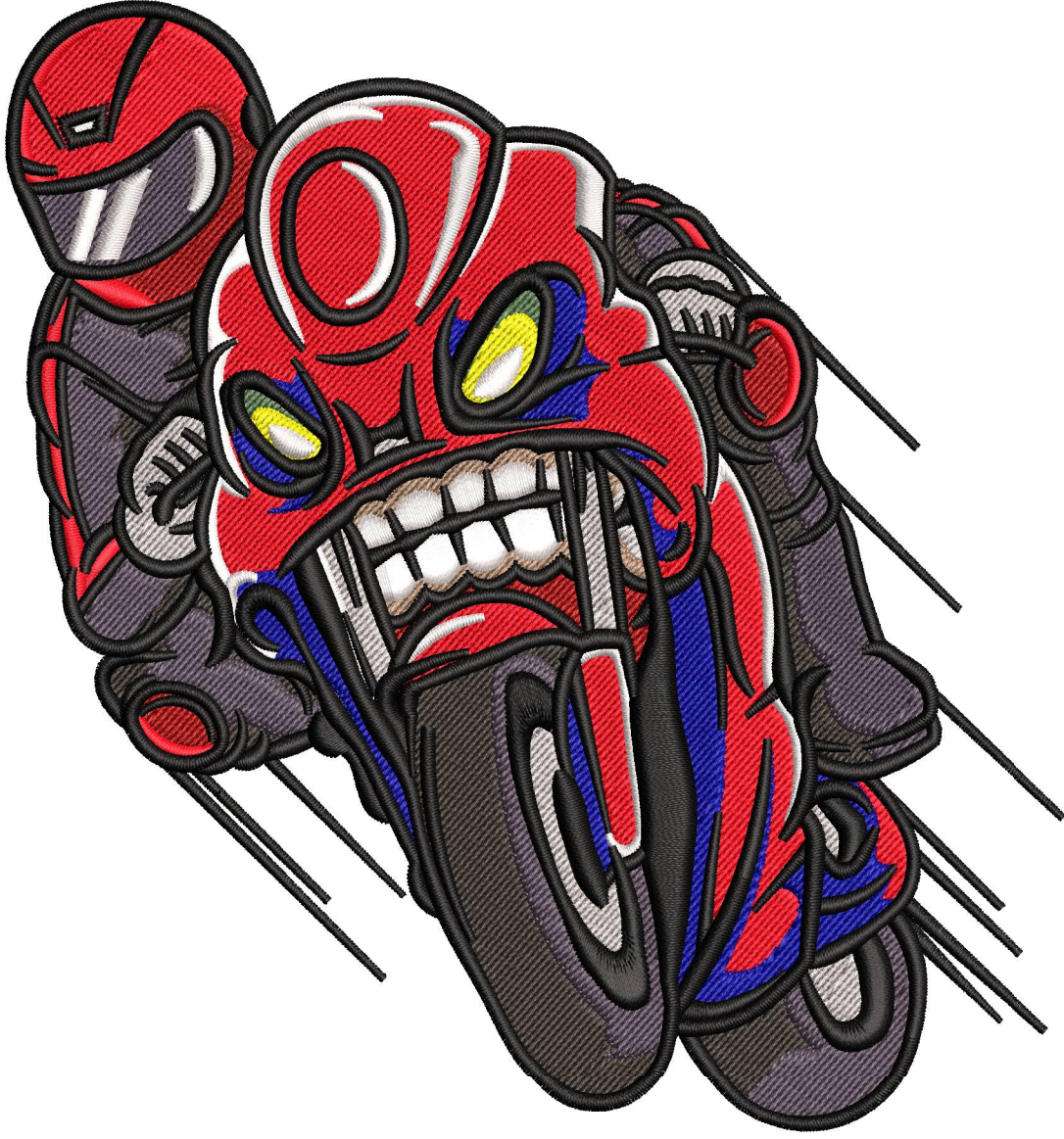
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**\*6 INCH\***

Design: **6 inch**

Title:

Height: 6.01 in  
Width: 5.63 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

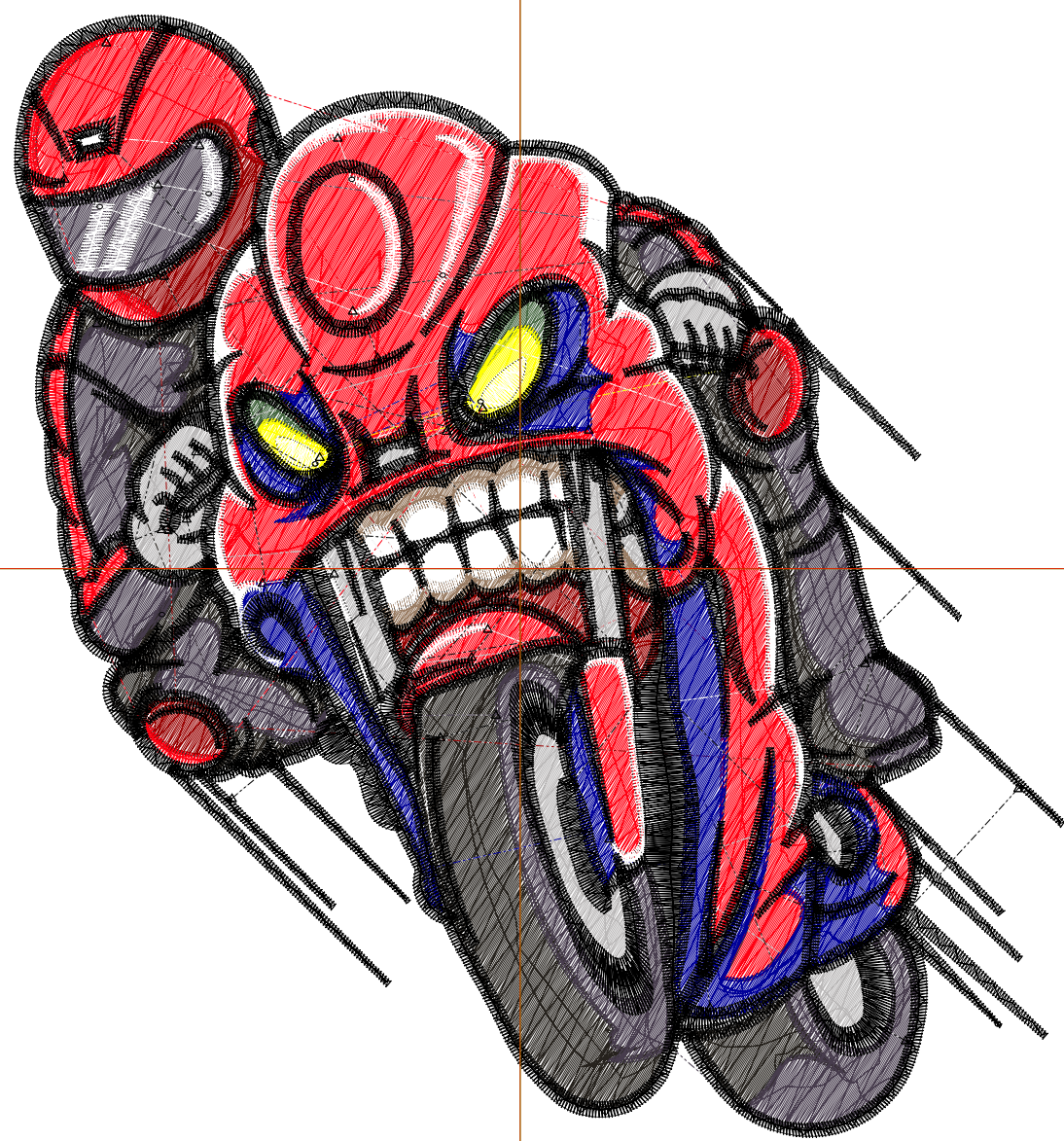
Wilcom EmbroideryStudio - Designing

\*6 INCH\*

Design: 6 inch

Title:

Stitches: 51,172  
Height: 6.01 in  
Width: 5.63 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*6 INCH\***















Design: **6 inch**

Title:

Stitches: 51,172  
 Height: 6.01 in  
 Width: 5.63 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 134  
 Appliqués: 0  
 Left: 68.9 mm  
 Right: 74.1 mm  
 Up: 75.4 mm  
 Down: 77.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 33.85 in<sup>2</sup>  
 Max stitch: 10.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 862.87ft  
 Total bobbin: 309.63ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		1,008		R255 G1 B18	
2.	1		353		R68 G102 B63	
3.	5		6,764		R255 G1 B18	
4.	15		2,500		R186 G184 B184	
5.	14		1,037		R153 G124 B99	
6.	12		4,625		R38 G34 B29	
7.	13		5,014		R71 G60 B77	
8.	11		1,575		R153 G0 B0	
9.	4		386		R255 G255 B0	
10.	10		3,952		R0 G0 B153	
11.	9		3,096		R255 G255 B255	
12.	5		930		R255 G1 B18	
13.	9		298		R255 G255 B255	
14.	8		19,632		R0 G0 B0	

**Approval Sheet**

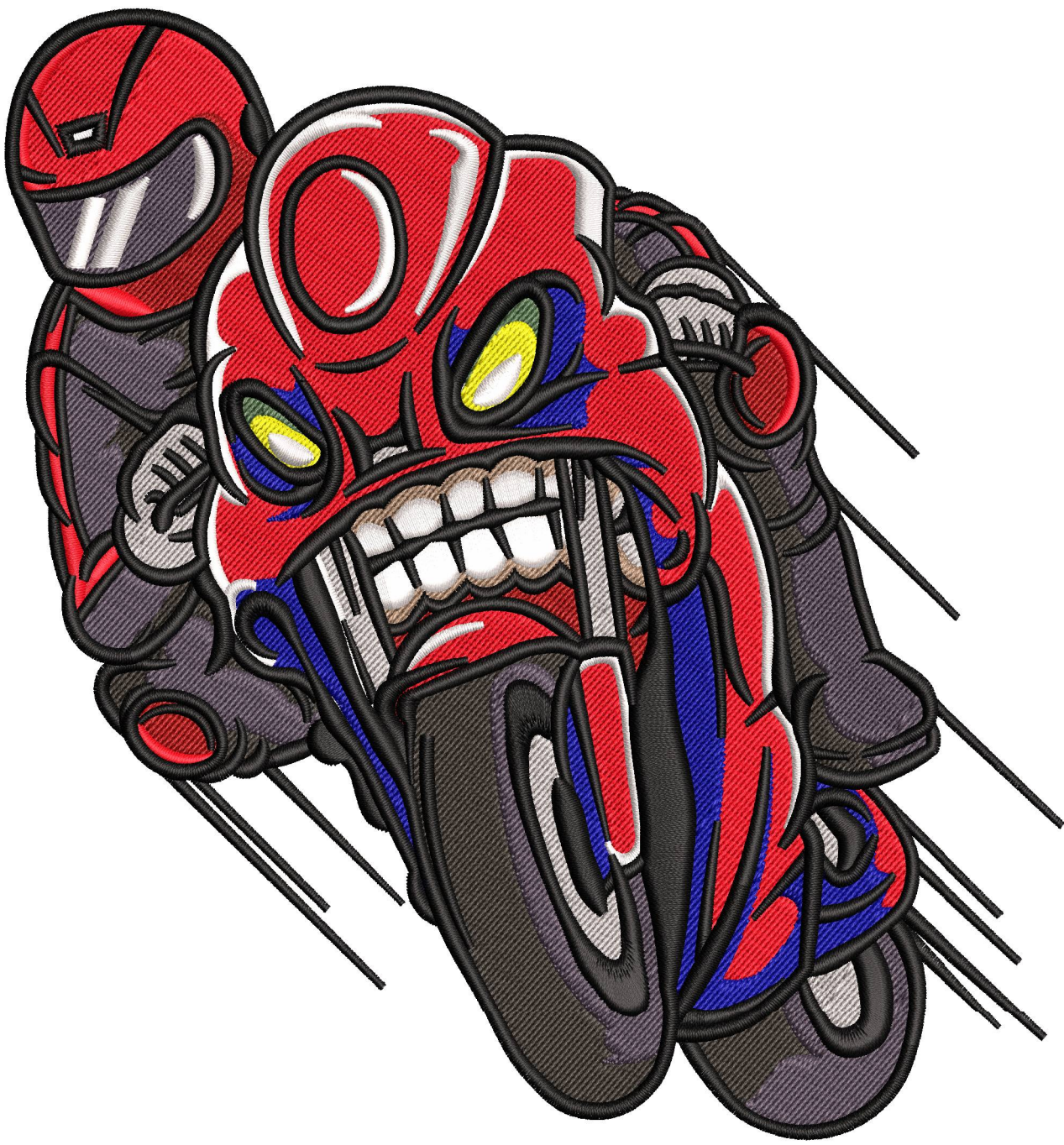
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**\*7 INCH\***

Design: **7 inch**

Title:

Height: 7.01 in  
Width: 6.57 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
\_\_\_\_\_

**Date:**

# Production Worksheet

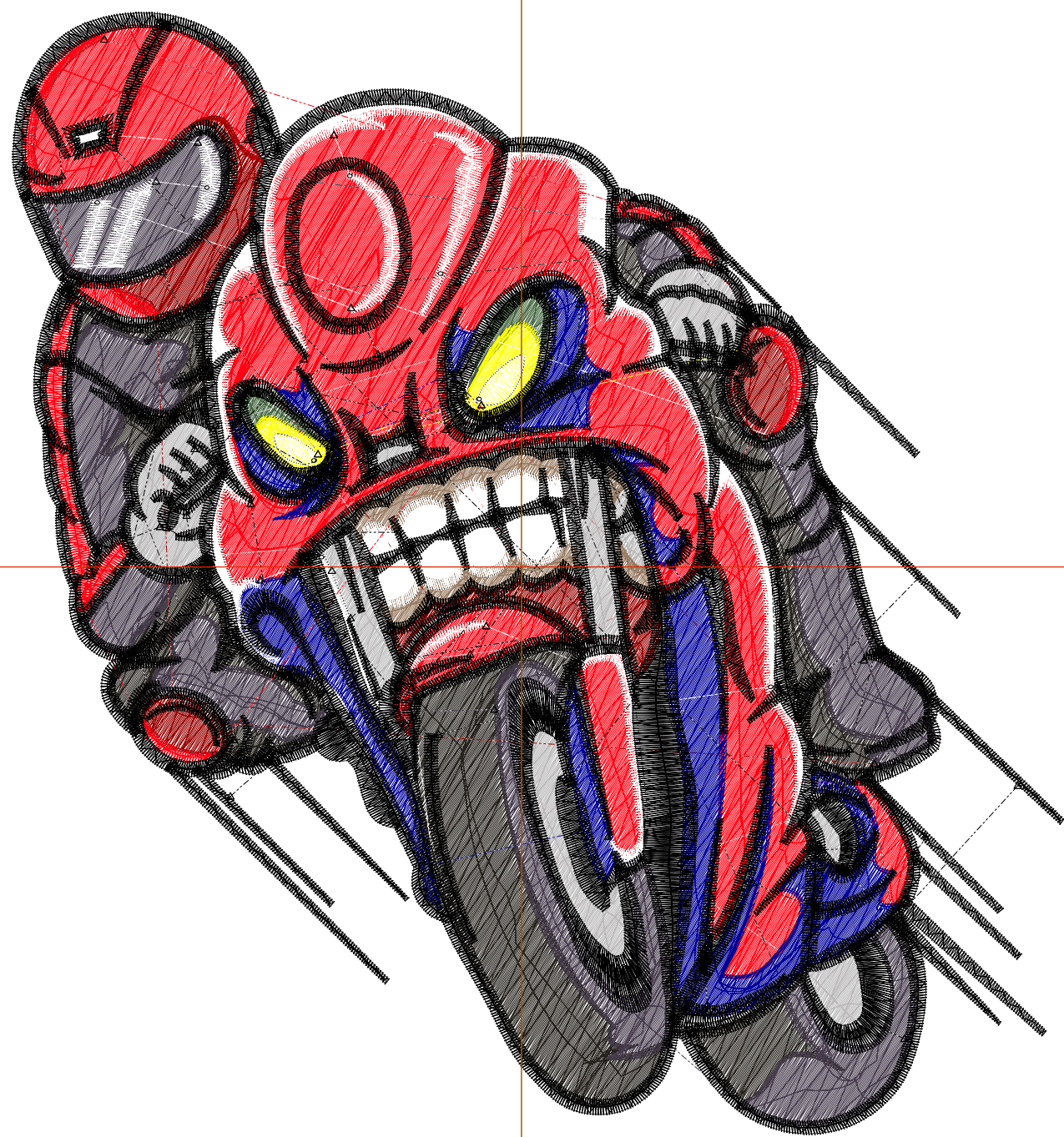
Wilcom EmbroideryStudio - Designing

**\*7 INCH\***

Design: **7 inch**

Title:

Stitches: 62,148  
Height: 7.01 in  
Width: 6.57 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*7 INCH\***















Design: **7 inch**

Title:

Stitches: 62,148  
 Height: 7.01 in  
 Width: 6.57 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 139  
 Appliqués: 0  
 Left: 80.8 mm  
 Right: 86.0 mm  
 Up: 88.1 mm  
 Down: 90.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 46.05 in<sup>2</sup>  
 Max stitch: 11.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 1107.52ft  
 Total bobbin: 411.93ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		1,292		R255 G1 B18	
2.	1		433		R68 G102 B63	
3.	5		8,695		R255 G1 B18	
4.	15		3,091		R186 G184 B184	
5.	14		1,230		R153 G124 B99	
6.	12		5,730		R38 G34 B29	
7.	13		6,292		R71 G60 B77	
8.	11		1,908		R153 G0 B0	
9.	4		486		R255 G255 B0	
10.	10		4,845		R0 G0 B153	
11.	9		3,665		R255 G255 B255	
12.	5		1,089		R255 G1 B18	
13.	9		340		R255 G255 B255	
14.	8		23,050		R0 G0 B0	

**Approval Sheet**

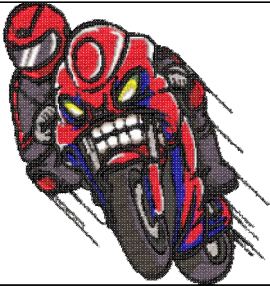
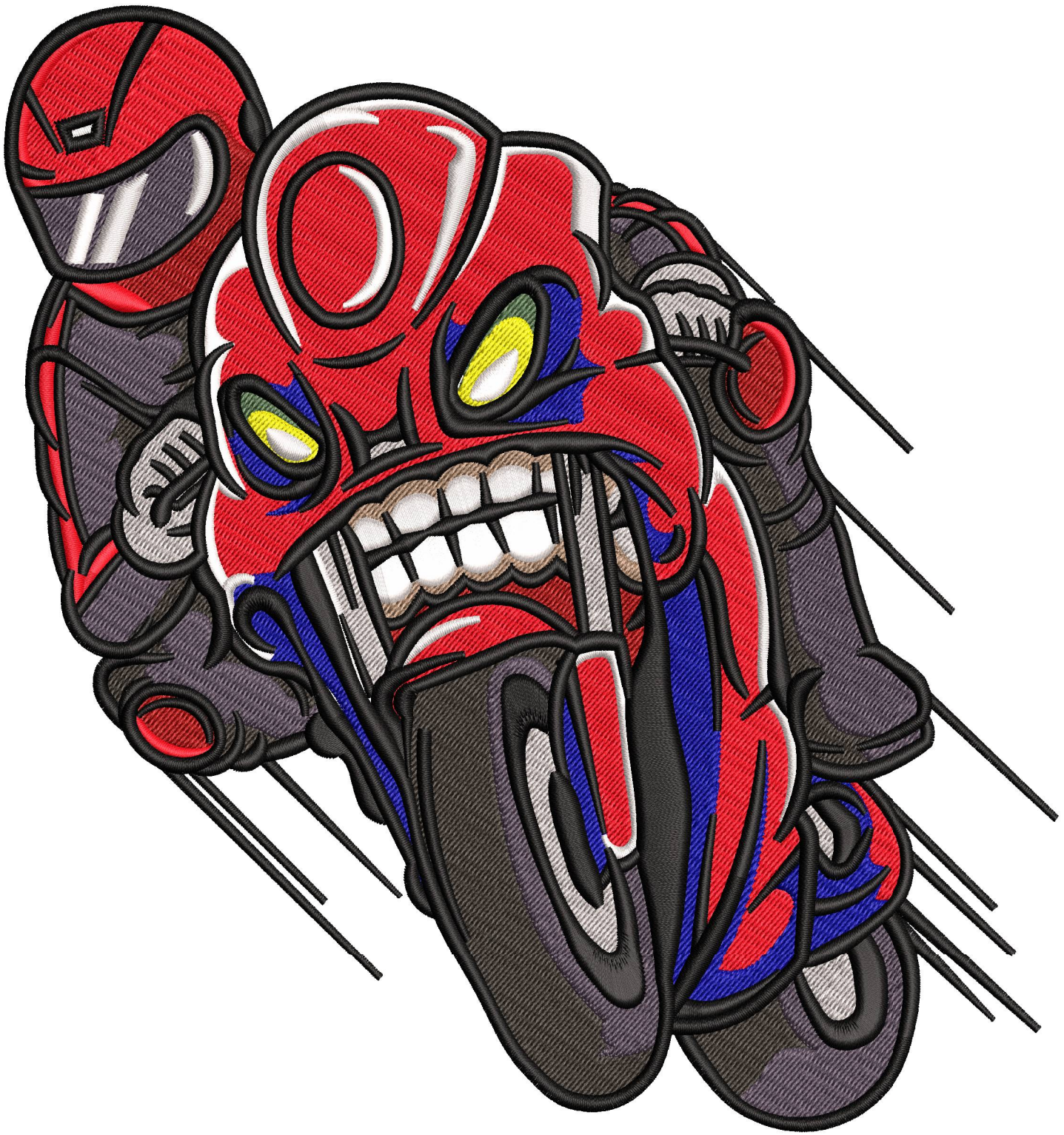
Wilcom EmbroideryStudio - Designing

**\*8 INCH\***

Design: **8 inch**

Title:

Height: 8.01 in  
Width: 7.50 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 0.99



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

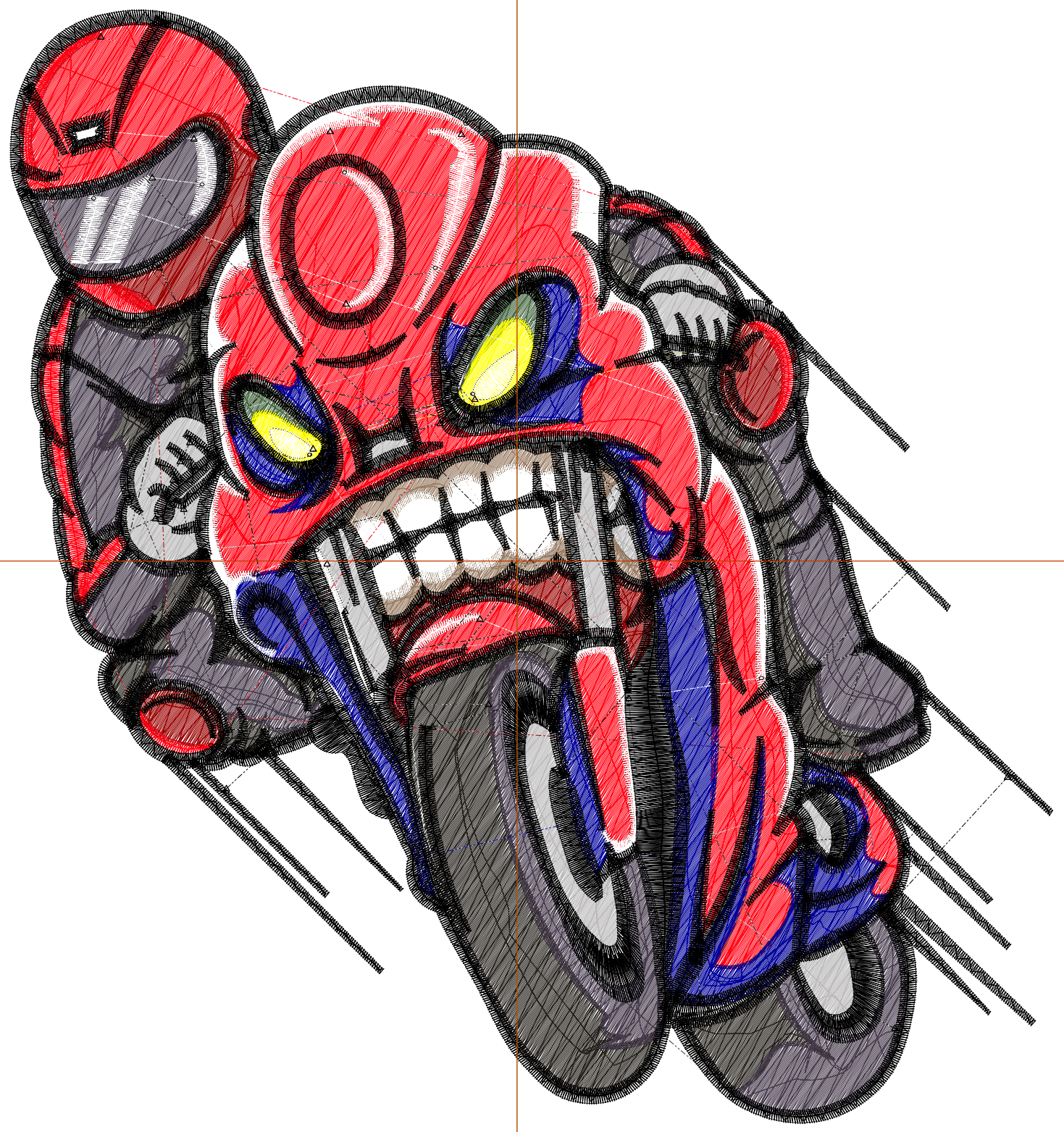
Wilcom EmbroideryStudio - Designing

\*8 INCH\*

Design: 8 inch

Title:

Stitches: 74,069  
Height: 8.01 in  
Width: 7.50 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*8 INCH\*















Design: **8 inch**

Title:

Stitches: 74,069  
 Height: 8.01 in  
 Width: 7.50 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 141  
 Appliqués: 0  
 Left: 92.7 mm  
 Right: 97.9 mm  
 Up: 100.8 mm  
 Down: 102.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 60.11 in<sup>2</sup>  
 Max stitch: 10.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 1383.45ft  
 Total bobbin: 529.09ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		1,612		R255 G1 B18	
2.	1		515		R68 G102 B63	
3.	5		10,783		R255 G1 B18	
4.	15		3,788		R186 G184 B184	
5.	14		1,390		R153 G124 B99	
6.	12		6,967		R38 G34 B29	
7.	13		7,704		R71 G60 B77	
8.	11		2,334		R153 G0 B0	
9.	4		592		R255 G255 B0	
10.	10		5,852		R0 G0 B153	
11.	9		4,249		R255 G255 B255	
12.	5		1,269		R255 G1 B18	
13.	9		392		R255 G255 B255	
14.	8		26,620		R0 G0 B0	