

**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\* 4 INCH \***

Design: **4 Inch**

Title:

Height: 4.01 in  
Width: 3.08 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

\* 4 INCH \*



Design: 4 Inch

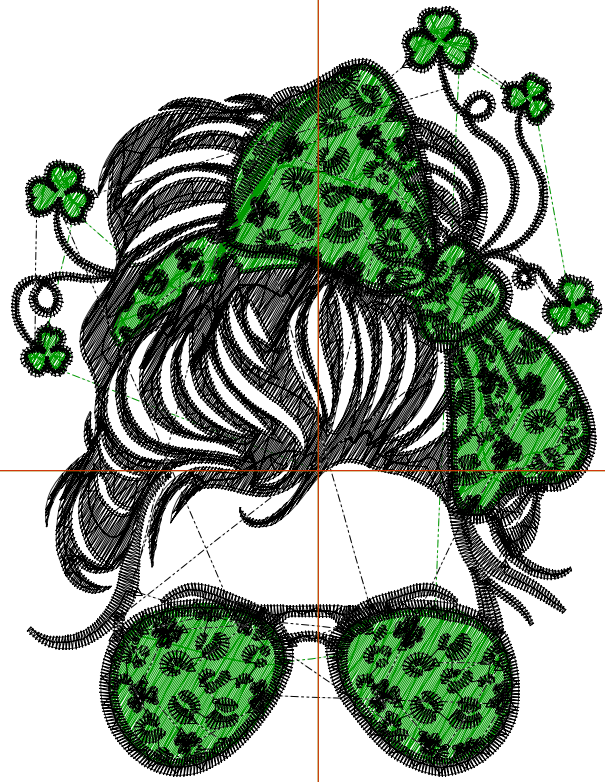
Title:

Stitches: 22,349  
Height: 4.01 in  
Width: 3.08 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 80  
Appliqués: 0  
Left: 40.7 mm  
Right: 37.6 mm  
Up: 61.5 mm  
Down: 40.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.36 in<sup>2</sup>  
Max stitch: 9.7 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 324.68ft  
Total bobbin: 105.11ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		4,820	1	Dark Green	Default
2.	8		17,527	8	Black	Default



**Color Film**

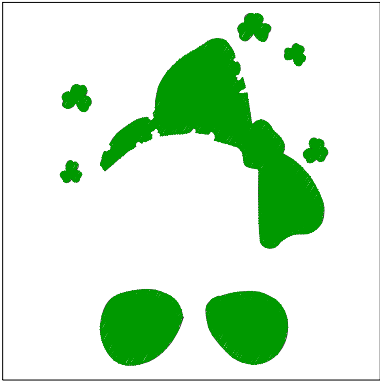
Wilcom EmbroideryStudio - Designing

**\* 4 INCH \***

Design: **4 Inch**

Title:

Stitches: 22,349  
Height: 4.01 in  
Width: 3.08 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 0.47



Stop #: 1  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 4,820  
Thread used: 90.83ft



Stop #: 2  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 17,527  
Thread used: 233.19ft

# Production Summary

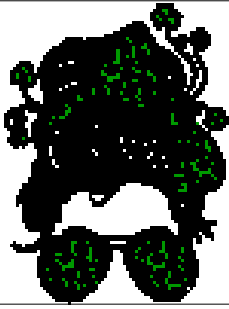
Wilcom EmbroideryStudio - Designing

**\* 4 INCH \***

Design: **4 Inch**

Title:

Stitches: 22,349  
 Height: 4.01 in  
 Width: 3.08 in  
 Colors: 2



Machine format: Tajima  
 Color changes: 1  
 Stops: 2  
 Trims: 80  
 Hoop: <None>  
 Max stitch: 9.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 40.7 mm  
 Right: 37.6 mm  
 Up: 61.5 mm  
 Down: 40.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 12.36 in<sup>2</sup>  
 Total thread: 324.68ft  
 Total bobbin: 105.11ft

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	1	4,820	1 Dark Green Default
2	8	17,527	8 Black Default

**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\*5 INCH\***

Design: **5 Inch**

Title:

Height: 5.01 in  
Width: 3.85 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

**Terms and Conditions:**

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*5 INCH\*



Design: 5 Inch

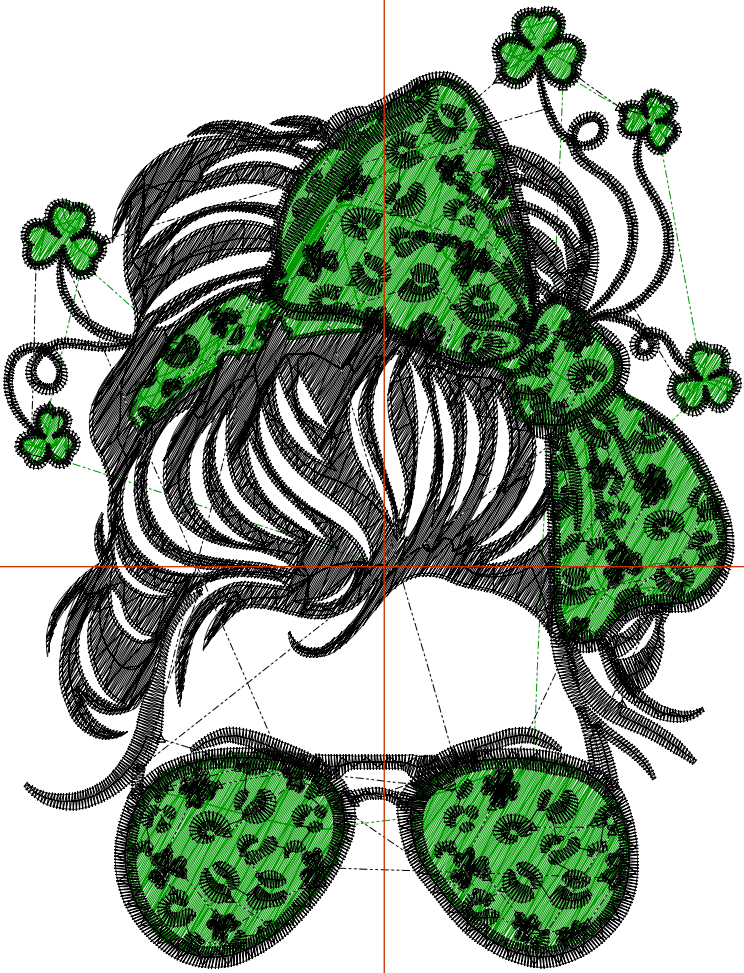
Title:

Stitches: 28,987  
 Height: 5.01 in  
 Width: 3.85 in  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 1  
 Stops: 2  
 Trims: 87  
 Appliqués: 0  
 Left: 50.4 mm  
 Right: 47.3 mm  
 Up: 74.2 mm  
 Down: 53.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 19.29 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 453.54ft  
 Total bobbin: 155.66ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		6,831	1	Dark Green	Default
2.	8		22,154	8	Black	Default



# Color Film

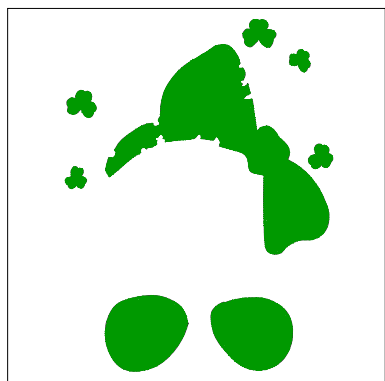
Wilcom EmbroideryStudio - Designing

**\*5 INCH\***

Design: **5 Inch**

Title:

Stitches: 28,987  
Height: 5.01 in  
Width: 3.85 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 0.37



Stop #: 1  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 6,831  
Thread used: 135.24ft



Stop #: 2  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 22,154  
Thread used: 317.64ft

# Production Summary

Wilcom EmbroideryStudio - Designing

**\*5 INCH\***

Design: **5 Inch**

Title:

Stitches: 28,987  
 Height: 5.01 in  
 Width: 3.85 in  
 Colors: 2



Machine format: Tajima  
 Color changes: 1  
 Stops: 2  
 Trims: 87  
 Hoop: <None>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 50.4 mm  
 Right: 47.3 mm  
 Up: 74.2 mm  
 Down: 53.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 19.29 in<sup>2</sup>  
 Total thread: 453.54ft  
 Total bobbin: 155.66ft

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	1	6,831	1 Dark Green Default
2	8	22,154	8 Black Default

**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\*6 INCH\***

Design: **6 Inch**

Title:

Height: 6.01 in  
Width: 4.61 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*6 INCH\***

Design: **6 Inch**

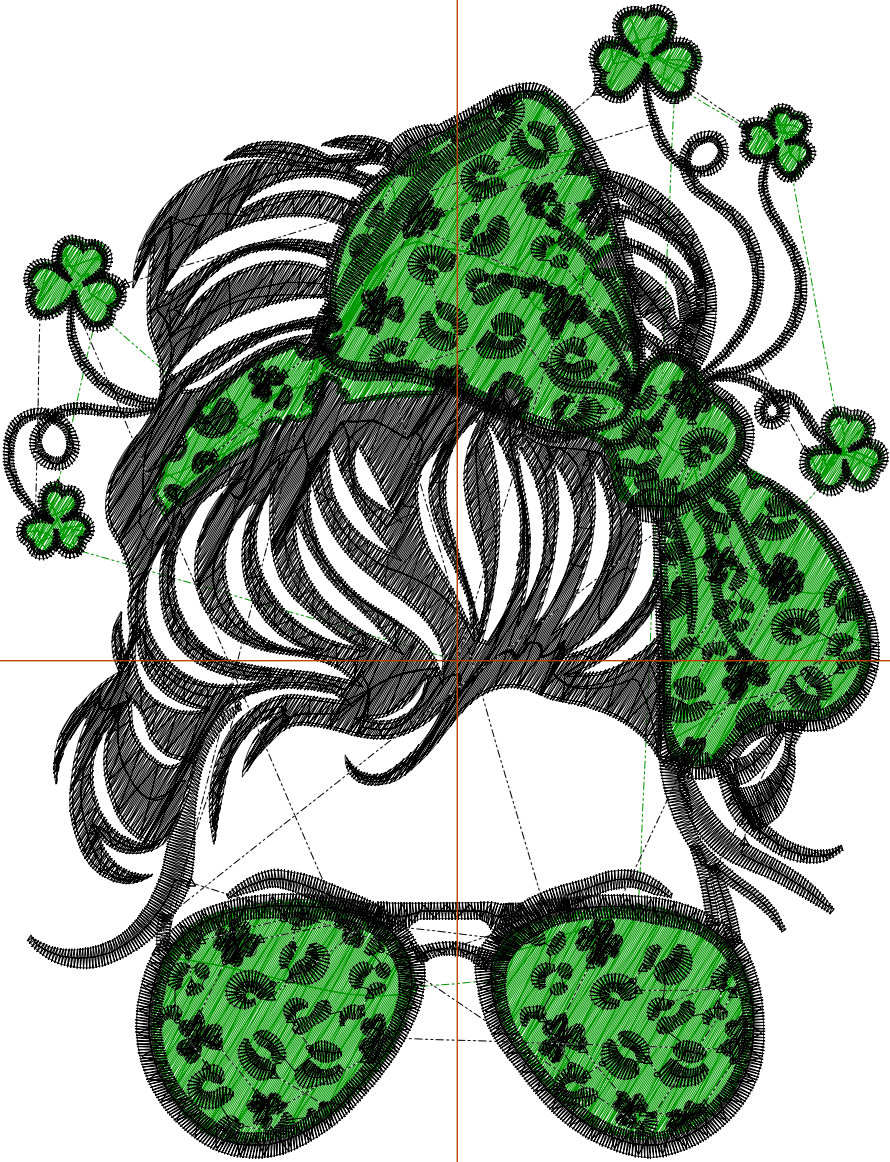
Title:

Stitches: 36,264  
 Height: 6.01 in  
 Width: 4.61 in  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 1  
 Stops: 2  
 Trims: 98  
 Appliqués: 0  
 Left: 60.1 mm  
 Right: 57.1 mm  
 Up: 86.8 mm  
 Down: 65.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 27.75 in<sup>2</sup>  
 Max stitch: 8.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 603.65ft  
 Total bobbin: 216.32ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1	<span style="display:inline-block; width:15px; height:15px; background-color:darkgreen;"></span>	9,210	1	Dark Green	Default
2.	8	<span style="display:inline-block; width:15px; height:15px; background-color:black;"></span>	27,052	8	Black	Default



**Color Film**

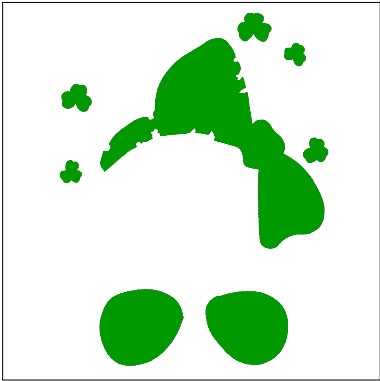
Wilcom EmbroideryStudio - Designing

**\*6 INCH\***

Design: **6 Inch**

Title:

Stitches: 36,264  
Height: 6.01 in  
Width: 4.61 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 0.31



Stop #: 1  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 9,210  
Thread used: 188.51ft



Stop #: 2  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 27,052  
Thread used: 414.47ft

# Production Summary

Wilcom EmbroideryStudio - Designing

**\*6 INCH\***

Design: **6 Inch**

Title:

Stitches: 36,264  
 Height: 6.01 in  
 Width: 4.61 in  
 Colors: 2



Machine format: Tajima  
 Color changes: 1  
 Stops: 2  
 Trims: 98  
 Hoop: <None>  
 Max stitch: 8.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 60.1 mm  
 Right: 57.1 mm  
 Up: 86.8 mm  
 Down: 65.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 27.75 in<sup>2</sup>  
 Total thread: 603.65ft  
 Total bobbin: 216.32ft

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	1	9,210	1 Dark Green Default
2	8	27,052	8 Black Default

**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\*7 INCH\***

Design: **7 Inch**

Title:

Height: 7.01 in  
Width: 5.38 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

**Production Worksheet**

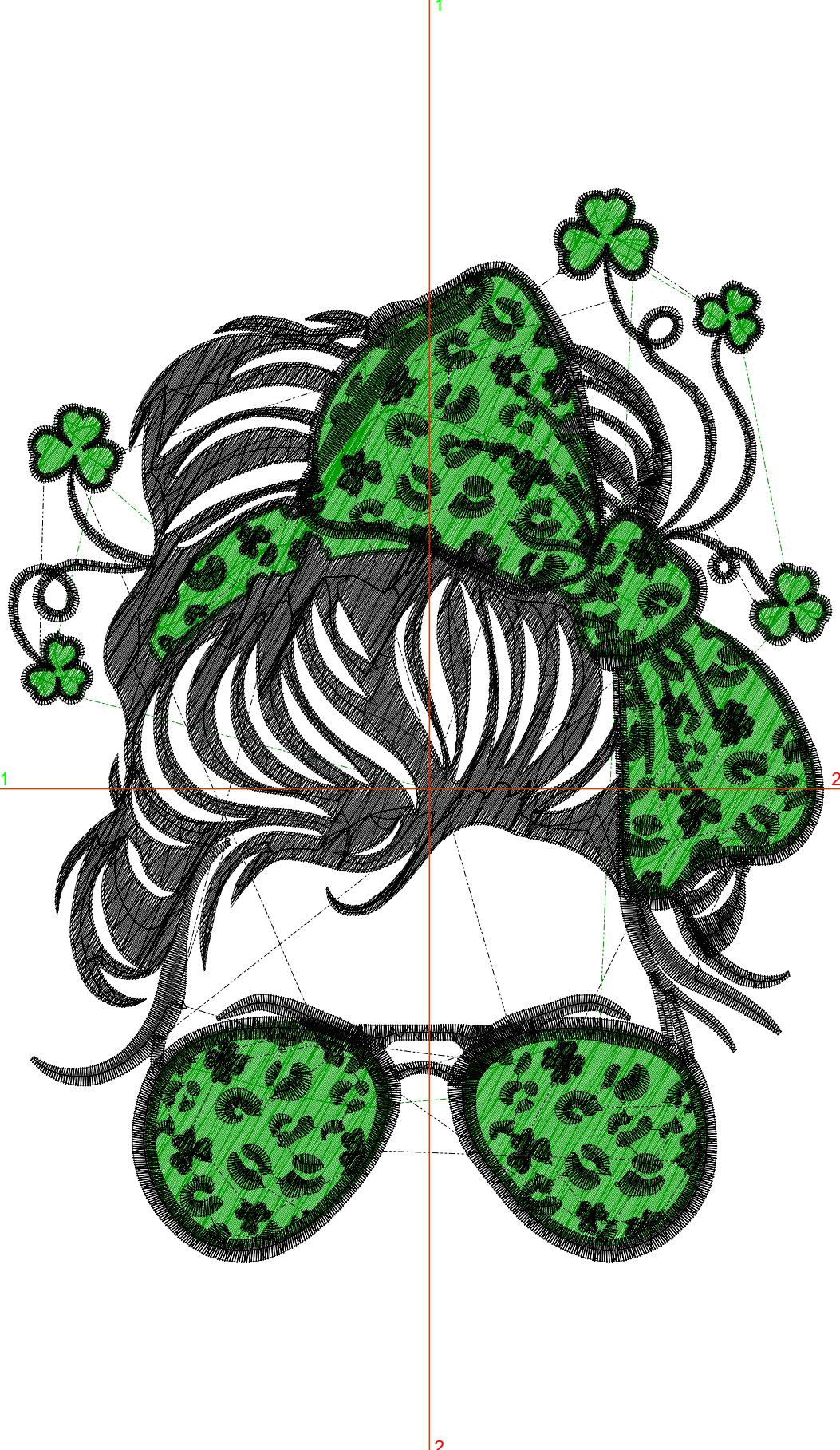
Wilcom EmbroideryStudio - Designing

**\*7 INCH\***

Design: **7 Inch**

Title:

Stitches: 44,159  
 Height: 7.01 in  
 Width: 5.38 in  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 1  
 Stops: 2  
 Trims: 107  
 Appliqués: 0  
 Left: 69.9 mm  
 Right: 66.8 mm  
 Up: 99.6 mm  
 Down: 78.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 37.74 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 775.55ft  
 Total bobbin: 287.49ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		12,012	1	Dark Green	Default
2.	8		32,145	8	Black	Default

**Color Film**

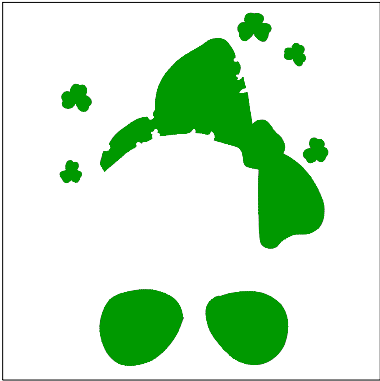
Wilcom EmbroideryStudio - Designing

**\*7 INCH\***

Design: **7 Inch**

Title:

Stitches: 44,159  
Height: 7.01 in  
Width: 5.38 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 0.27



Stop #: 1  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 12,012  
Thread used: 251.99ft



Stop #: 2  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 32,145  
Thread used: 522.89ft

# Production Summary

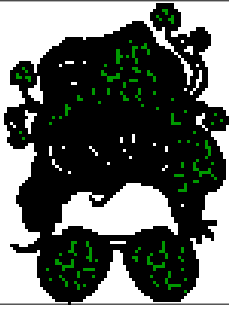
Wilcom EmbroideryStudio - Designing

**\*7 INCH\***

Design: **7 Inch**

Title:

Stitches: 44,159  
 Height: 7.01 in  
 Width: 5.38 in  
 Colors: 2



Machine format: Tajima  
 Color changes: 1  
 Stops: 2  
 Trims: 107  
 Hoop: <None>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 69.9 mm  
 Right: 66.8 mm  
 Up: 99.6 mm  
 Down: 78.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 37.74 in<sup>2</sup>  
 Total thread: 775.55ft  
 Total bobbin: 287.49ft

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	1	12,012	1 Dark Green Default
2	8	32,145	8 Black Default