

**Approval Sheet**

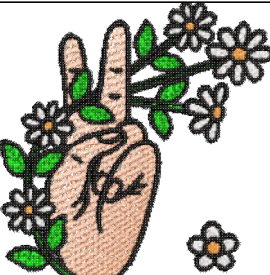
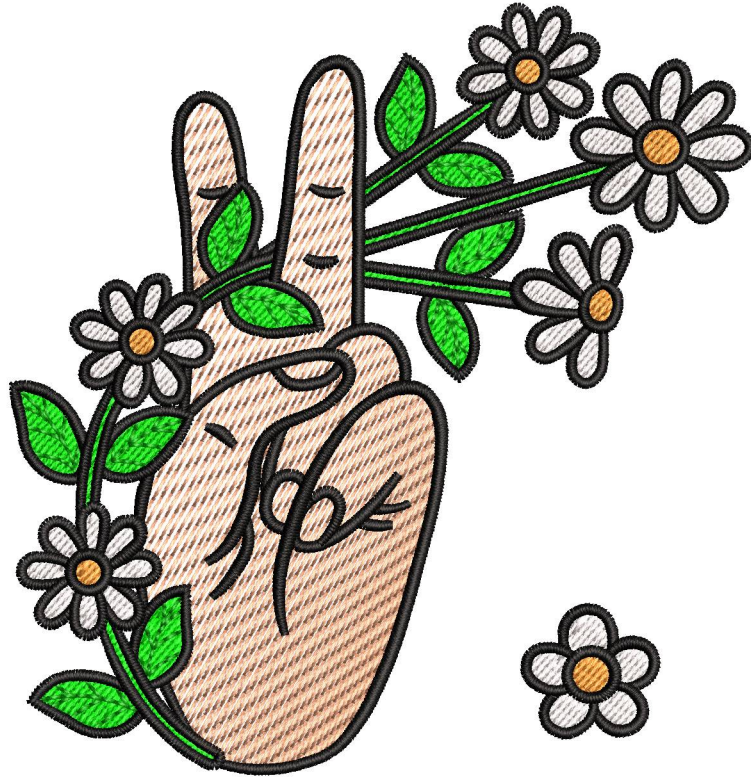
Wilcom EmbroideryStudio - Designing

**\* 4 INCH \***

Design: **4 inch**

Title:

Height: 4.01 in  
Width: 3.88 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

**Terms and Conditions:**

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\* 4 INCH \***







Design: **4 inch**

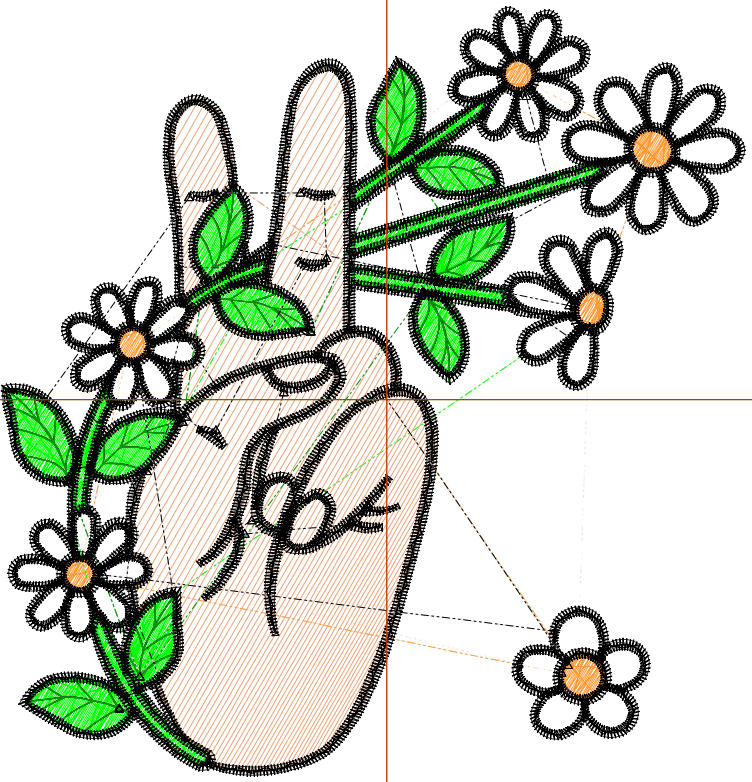
Title:

Stitches: 21,742  
 Height: 4.01 in  
 Width: 3.88 in  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 59  
 Appliqués: 0  
 Left: 51.1 mm  
 Right: 47.4 mm  
 Up: 52.1 mm  
 Down: 49.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 15.56 in<sup>2</sup>  
 Max stitch: 9.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 313.14ft  
 Total bobbin: 99.86ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		579		R255 G153 B51	
2.	9		3,995		R255 G255 B255	
3.	7		2,992		R0 G255 B0	
4.	14		1,181		R237 G163 B120	
5.	1		1,163		R0 G153 B0	
6.	8		11,830	8	Black	Default



# Color Film

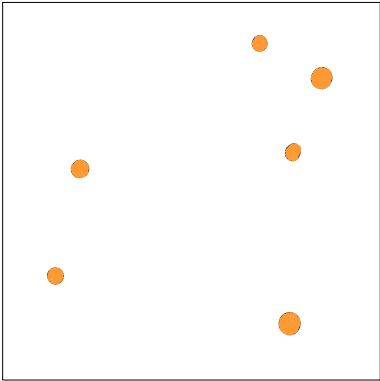
Wilcom EmbroideryStudio - Designing

## \* 4 INCH \*

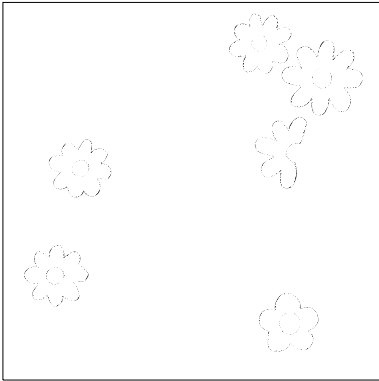
Design: 4 inch

Title:

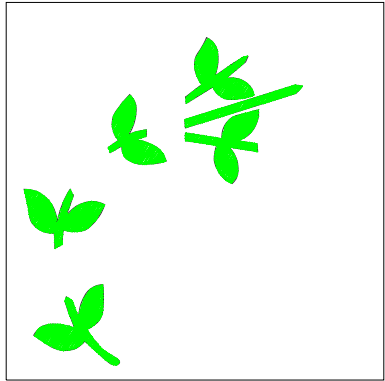
Stitches: 21,742  
Height: 4.01 in  
Width: 3.88 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.47



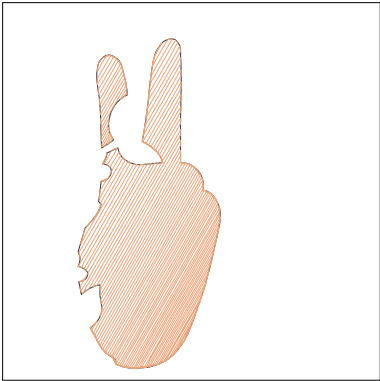
Stop #: 1  
Element:  
Code:  
Name: R255 G153 B51  
Chart:  
Stitches: 579  
Thread used: 7.97ft



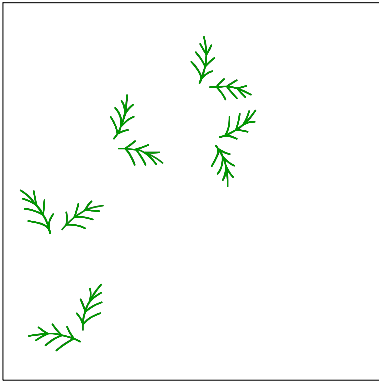
Stop #: 2  
Element:  
Code:  
Name: R255 G255 B255  
Chart:  
Stitches: 3,995  
Thread used: 62.81ft



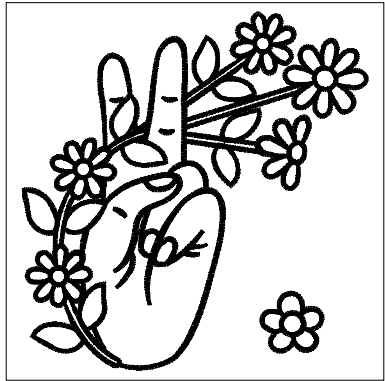
Stop #: 3  
Element:  
Code:  
Name: R0 G255 B0  
Chart:  
Stitches: 2,992  
Thread used: 48.40ft



Stop #: 4  
Element:  
Code:  
Name: R237 G163 B120  
Chart:  
Stitches: 1,181  
Thread used: 24.05ft



Stop #: 5  
Element:  
Code:  
Name: R0 G153 B0  
Chart:  
Stitches: 1,163  
Thread used: 15.30ft



Stop #: 6  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 11,830  
Thread used: 152.62ft

# Production Summary

Wilcom EmbroideryStudio - Designing

**\* 4 INCH \***

Design: **4 inch**

Title:

Stitches: 21,742  
 Height: 4.01 in  
 Width: 3.88 in  
 Colors: 6



Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 59  
 Hoop: <None>  
 Max stitch: 9.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 51.1 mm  
 Right: 47.4 mm  
 Up: 52.1 mm  
 Down: 49.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 15.56 in<sup>2</sup>  
 Total thread: 313.14ft  
 Total bobbin: 99.86ft

Colorway		Colorway 1
Background		
Product		Blanks\Blank
Stop	Color	Stitches
1	12	579 R255 G153 B51
2	9	3,995 R255 G255 B255
3	7	2,992 R0 G255 B0
4	14	1,181 R237 G163 B120
5	1	1,163 R0 G153 B0
6	8	11,830 8 Black Default

**Approval Sheet**

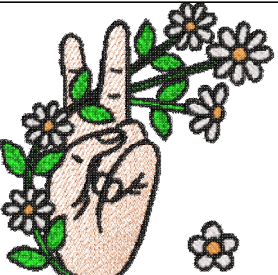
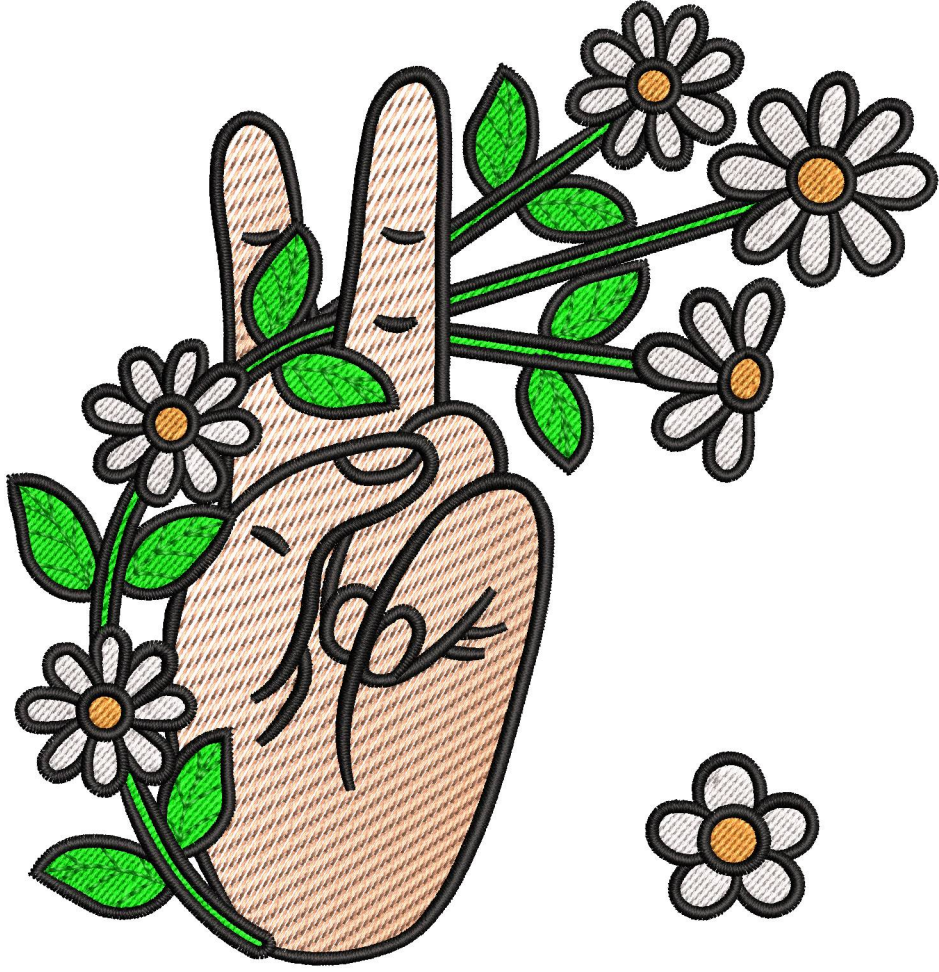
Wilcom EmbroideryStudio - Designing

**\*5 INCH\***

Design: **5 inch**

Title:

Height: 5.01 in  
Width: 4.84 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*5 INCH\***







Design: **5 inch**

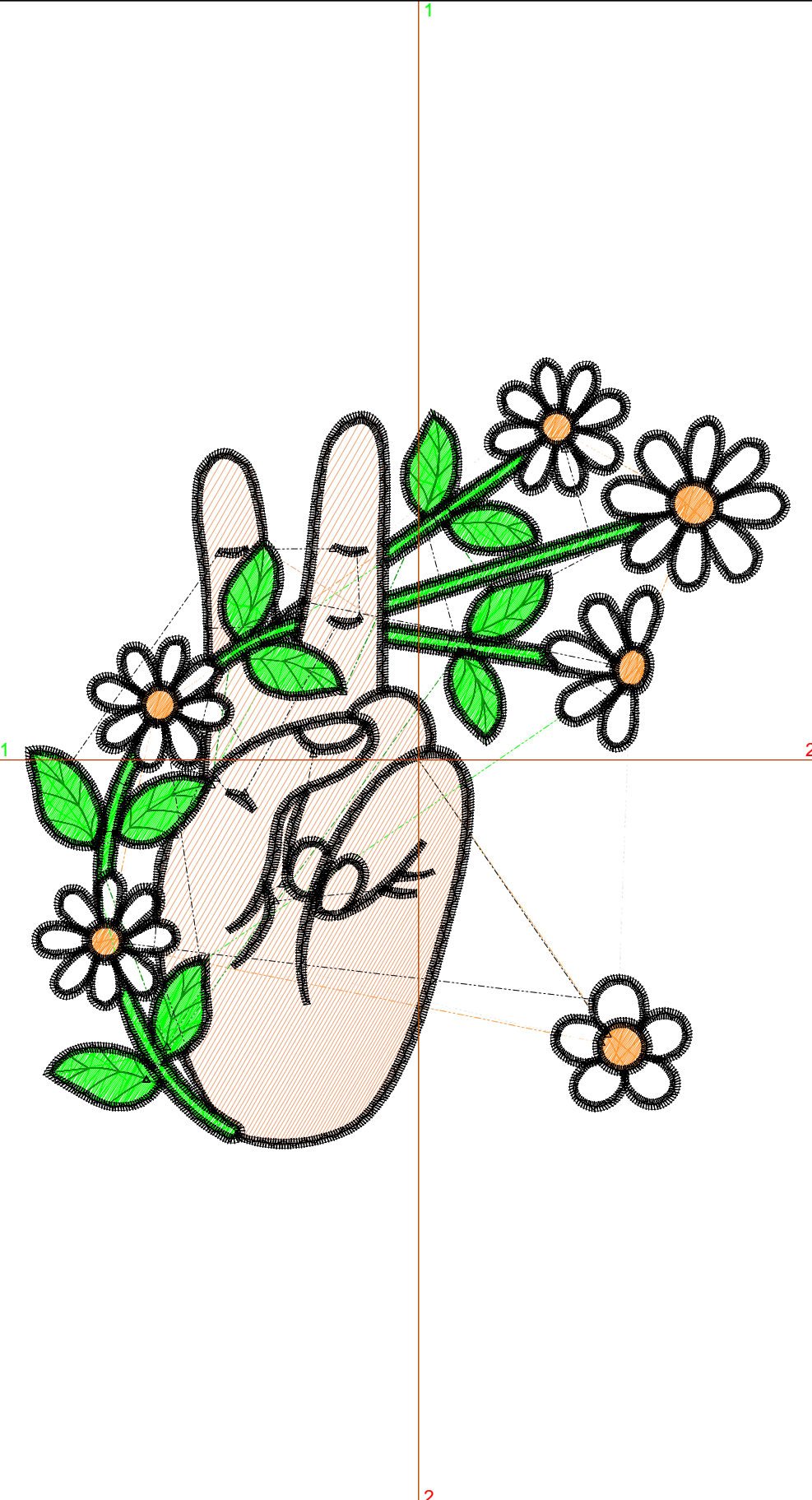
Title:

Stitches: 27,877  
 Height: 5.01 in  
 Width: 4.84 in  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 62  
 Appliqués: 0  
 Left: 63.3 mm  
 Right: 59.7 mm  
 Up: 64.8 mm  
 Down: 62.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 24.28 in<sup>2</sup>  
 Max stitch: 11.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 430.53ft  
 Total bobbin: 145.56ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		750		R255 G153 B51	
2.	9		5,251		R255 G255 B255	
3.	7		4,066		R0 G255 B0	
4.	14		1,737		R237 G163 B120	
5.	1		1,316		R0 G153 B0	
6.	8		14,755	8	Black	Default



**Color Film**

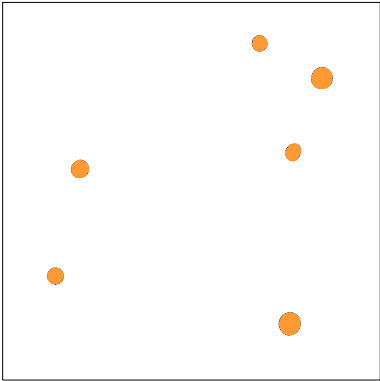
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**\*5 INCH\***

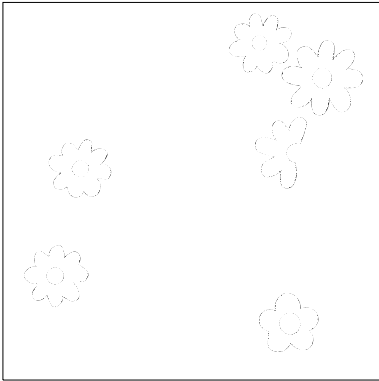
Design: **5 inch**

Title:

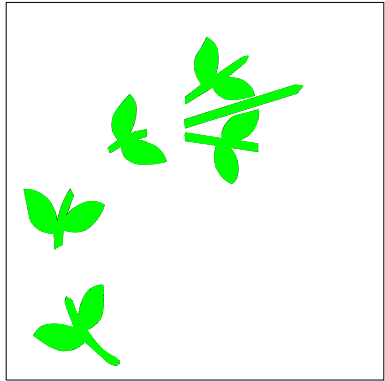
Stitches: 27,877  
Height: 5.01 in  
Width: 4.84 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.37



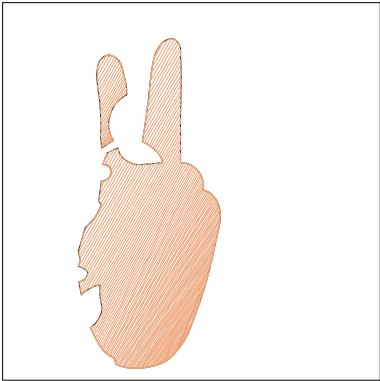
Stop #: 1  
Element:  
Code:  
Name: R255 G153 B51  
Chart:  
Stitches: 750  
Thread used: 11.14ft



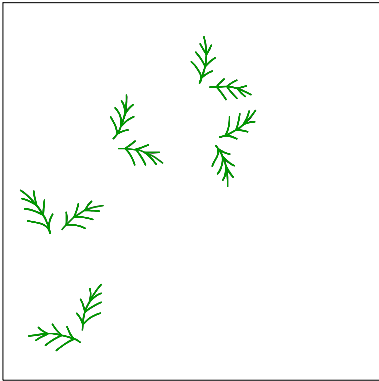
Stop #: 2  
Element:  
Code:  
Name: R255 G255 B255  
Chart:  
Stitches: 5,251  
Thread used: 88.31ft



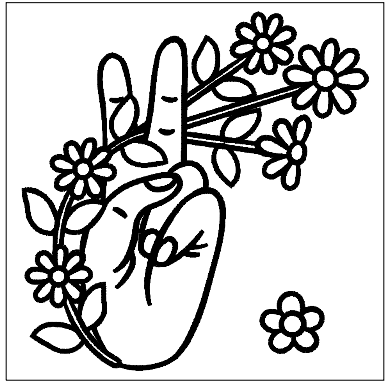
Stop #: 3  
Element:  
Code:  
Name: R0 G255 B0  
Chart:  
Stitches: 4,066  
Thread used: 69.59ft



Stop #: 4  
Element:  
Code:  
Name: R237 G163 B120  
Chart:  
Stitches: 1,737  
Thread used: 36.45ft



Stop #: 5  
Element:  
Code:  
Name: R0 G153 B0  
Chart:  
Stitches: 1,316  
Thread used: 18.06ft



Stop #: 6  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 14,755  
Thread used: 204.99ft

# Production Summary

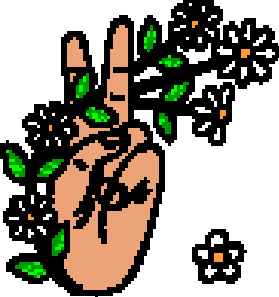
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**\*5 INCH\***

Design: **5 inch**

Title:

Stitches: 27,877  
 Height: 5.01 in  
 Width: 4.84 in  
 Colors: 6



Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 62  
 Hoop: <None>  
 Max stitch: 11.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 63.3 mm  
 Right: 59.7 mm  
 Up: 64.8 mm  
 Down: 62.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 24.28 in<sup>2</sup>  
 Total thread: 430.53ft  
 Total bobbin: 145.56ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	12	750	R255 G153 B51
2	9	5,251	R255 G255 B255
3	7	4,066	R0 G255 B0
4	14	1,737	R237 G163 B120
5	1	1,316	R0 G153 B0
6	8	14,755	8 Black Default

**Approval Sheet**

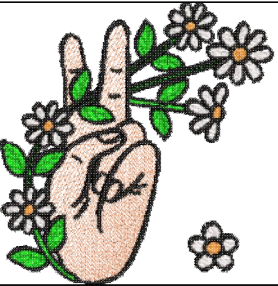
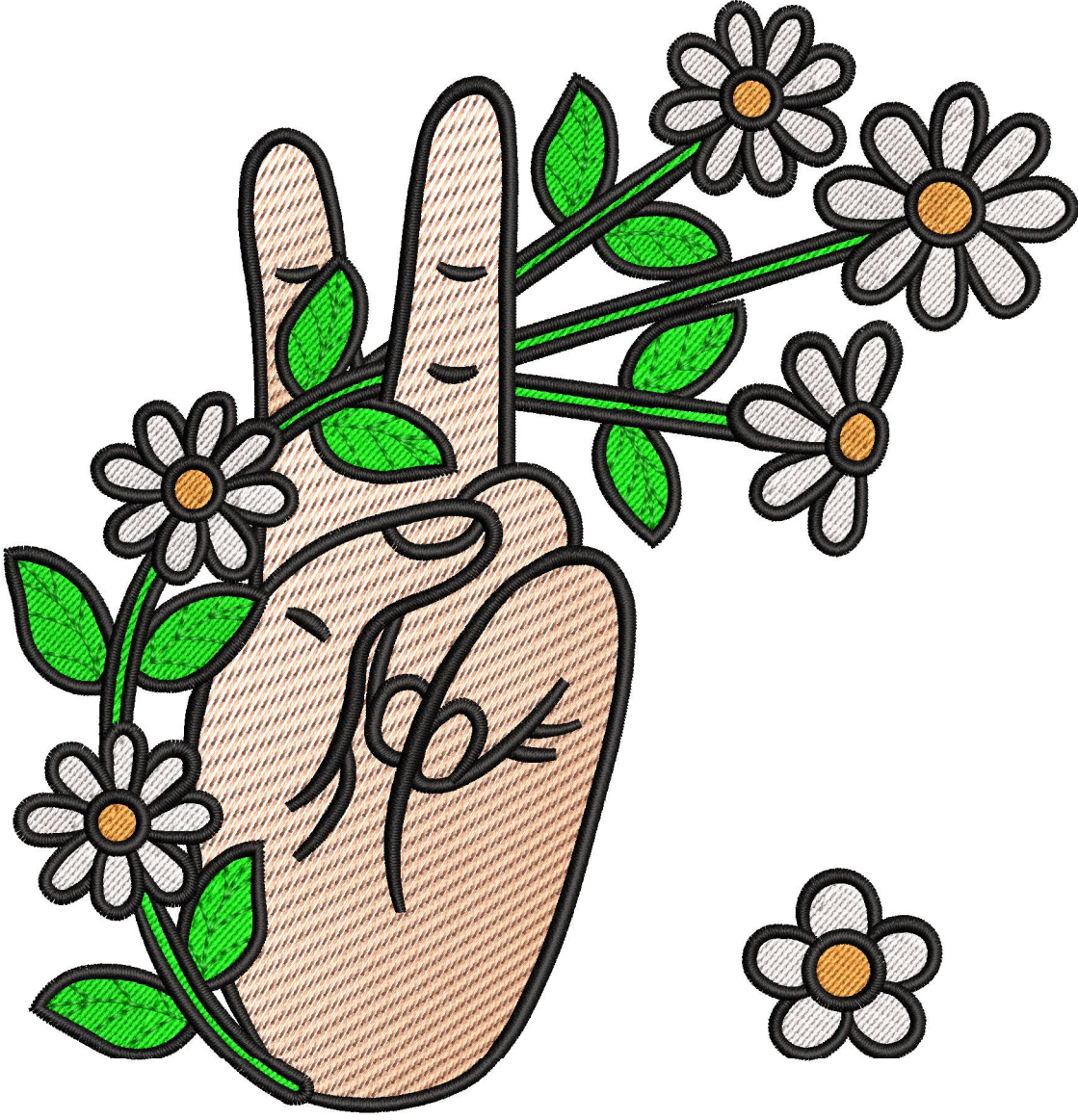
Wilcom EmbroideryStudio - Designing

**\*6 INCH\***

Design: **6 inch**

Title:

Height: 6.01 in  
Width: 5.81 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
\_\_\_\_\_

**Date:**

# Production Worksheet

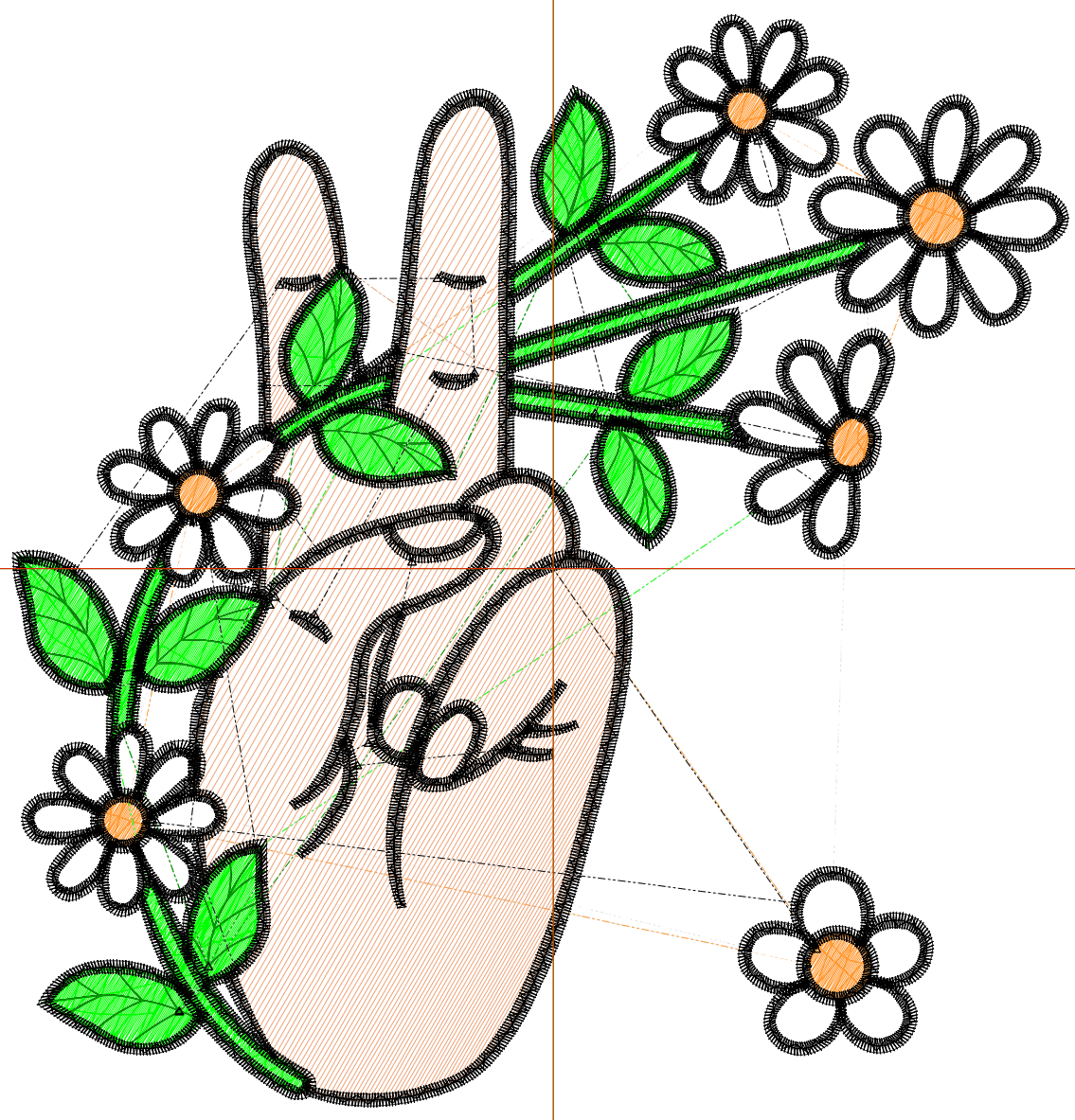
Wilcom EmbroideryStudio - Designing

\*6 INCH\*

Design: 6 inch

Title:

Stitches: 34,535  
Height: 6.01 in  
Width: 5.81 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*6 INCH\*







Design: **6 inch**

Title:

Stitches: 34,535  
 Height: 6.01 in  
 Width: 5.81 in  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 64  
 Appliqués: 0  
 Left: 75.6 mm  
 Right: 72.0 mm  
 Up: 77.5 mm  
 Down: 75.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 34.94 in<sup>2</sup>  
 Max stitch: 11.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 566.10ft  
 Total bobbin: 200.01ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		924		R255 G153 B51	
2.	9		6,783		R255 G255 B255	
3.	7		5,226		R0 G255 B0	
4.	14		2,391		R237 G163 B120	
5.	1		1,472		R0 G153 B0	
6.	8		17,737	8	Black	Default

**Color Film**

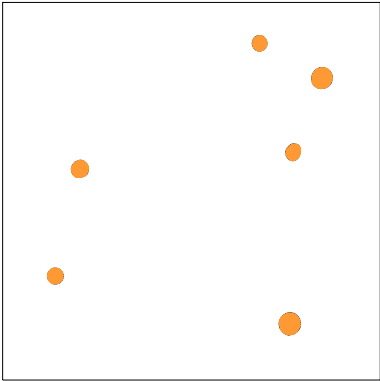
Wilcom EmbroideryStudio - Designing

**\*6 INCH\***

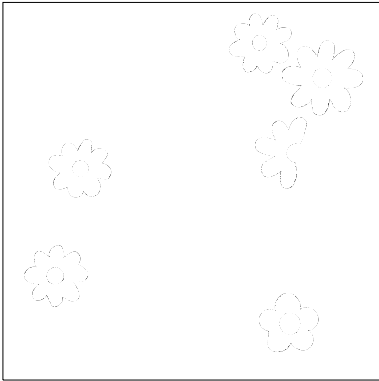
Design: **6 inch**

Title:

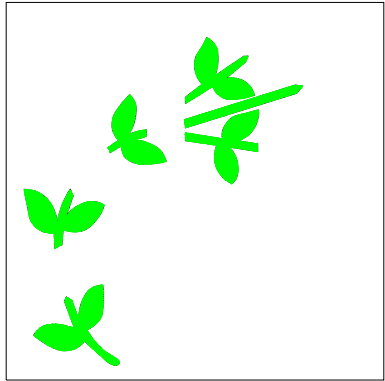
Stitches:	34,535
Height:	6.01 in
Width:	5.81 in
Colors:	6
Colorway:	Colorway 1
Zoom:	0.31



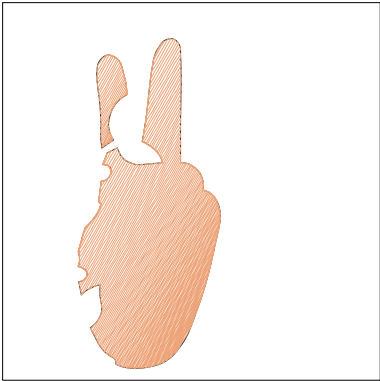
Stop #: 1  
 Element:  
 Code:  
 Name: R255 G153 B51  
 Chart:  
 Stitches: 924  
 Thread used: 14.60ft



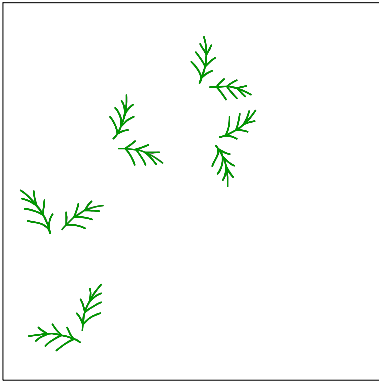
Stop #: 2  
 Element:  
 Code:  
 Name: R255 G255 B255  
 Chart:  
 Stitches: 6,783  
 Thread used: 119.07ft



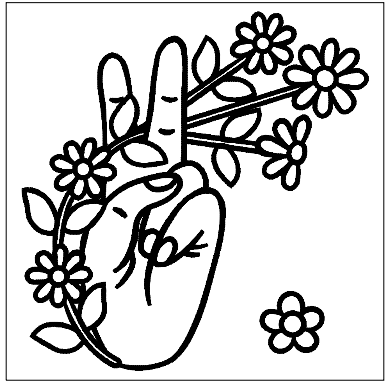
Stop #: 3  
 Element:  
 Code:  
 Name: R0 G255 B0  
 Chart:  
 Stitches: 5,226  
 Thread used: 94.07ft



Stop #: 4  
 Element:  
 Code:  
 Name: R237 G163 B120  
 Chart:  
 Stitches: 2,391  
 Thread used: 51.18ft



Stop #: 5  
 Element:  
 Code:  
 Name: R0 G153 B0  
 Chart:  
 Stitches: 1,472  
 Thread used: 20.87ft



Stop #: 6  
 Element:  
 Code: 8  
 Name: Black  
 Chart: Default  
 Stitches: 17,737  
 Thread used: 264.34ft

# Production Summary

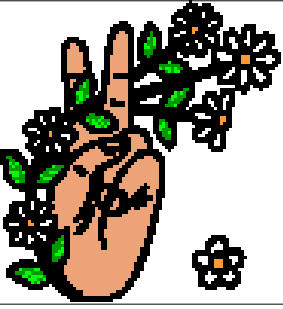
Wilcom EmbroideryStudio - Designing

**\*6 INCH\***

Design: **6 inch**

Title:

Stitches: 34,535  
 Height: 6.01 in  
 Width: 5.81 in  
 Colors: 6



Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 64  
 Hoop: <None>  
 Max stitch: 11.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 75.6 mm  
 Right: 72.0 mm  
 Up: 77.5 mm  
 Down: 75.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 34.94 in<sup>2</sup>  
 Total thread: 566.10ft  
 Total bobbin: 200.01ft

Colorway		Colorway 1
Background		
Product		Blanks\Blank
Stop	Color	Stitches
1	12	924
		R255 G153 B51
2	9	6,783
		R255 G255 B255
3	7	5,226
		R0 G255 B0
4	14	2,391
		R237 G163 B120
5	1	1,472
		R0 G153 B0
6	8	17,737
		8 Black Default

**Approval Sheet**

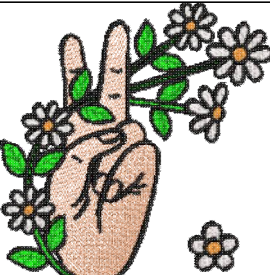
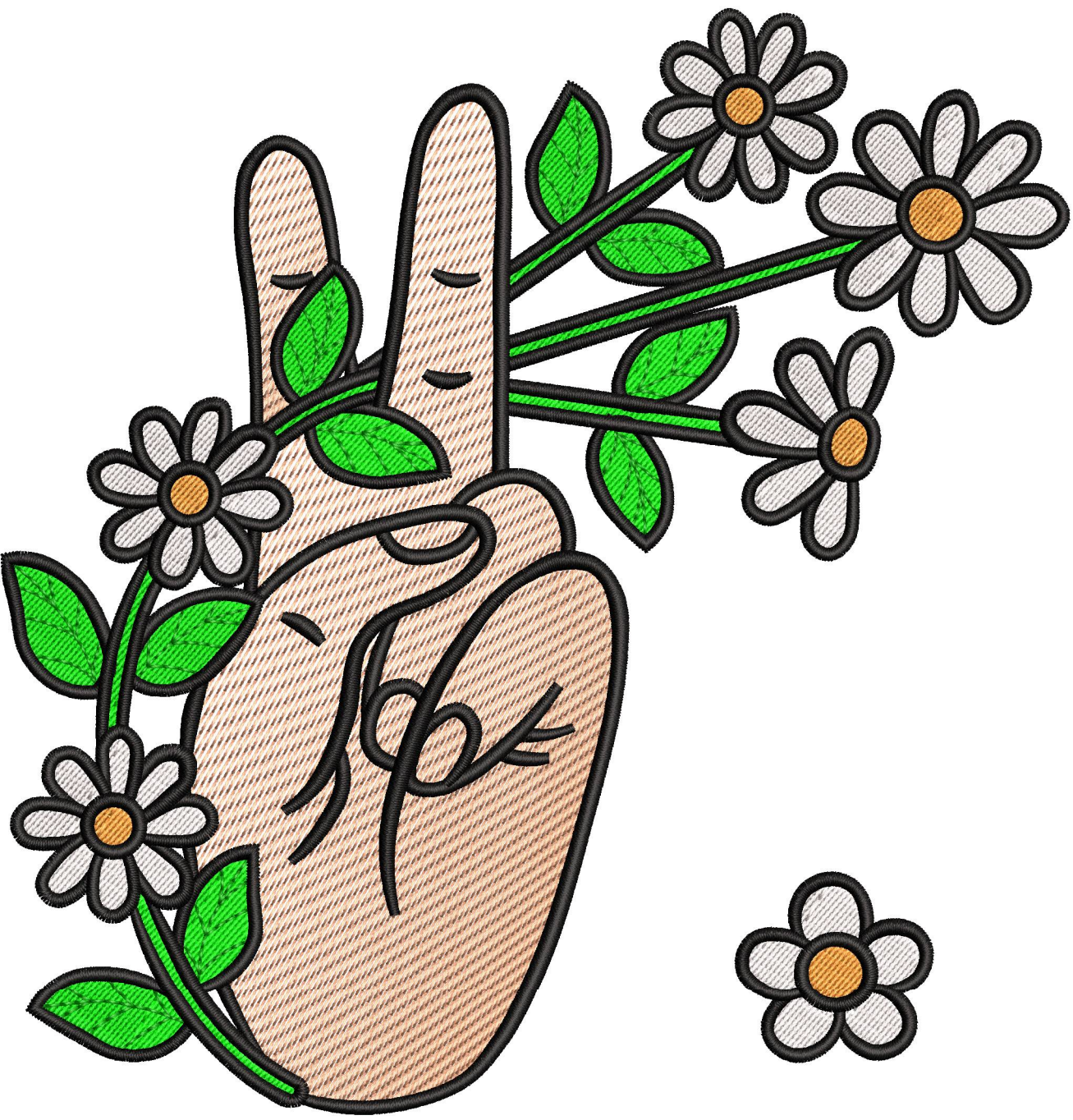
Wilcom EmbroideryStudio - Designing

**\*7 INCH\***

Design: **7 inch**

Title:

Height: 7.01 in  
Width: 6.78 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

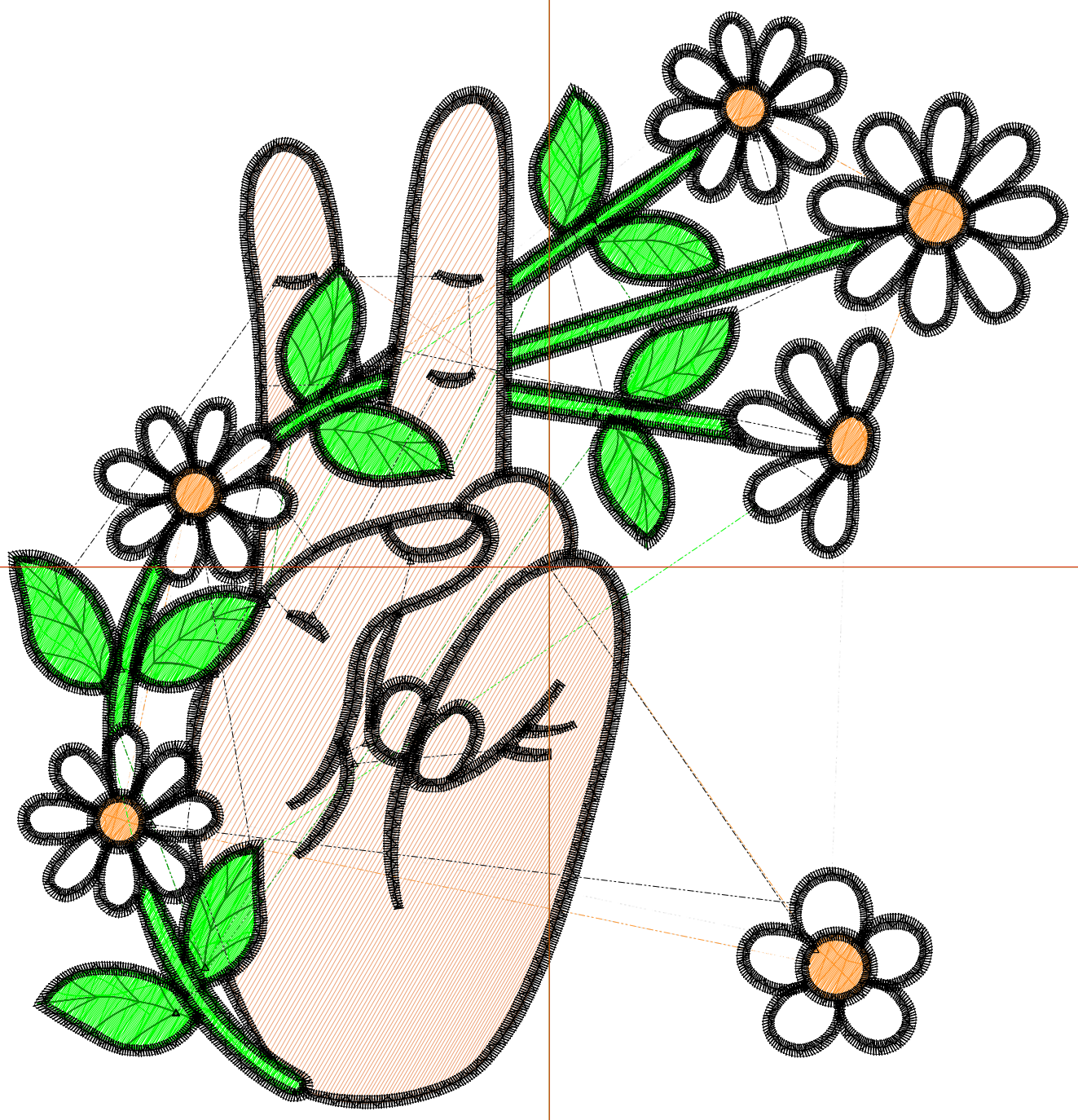
Wilcom EmbroideryStudio - Designing

**\*7 INCH\***

Design: **7 inch**

Title:

Stitches: 41,675  
Height: 7.01 in  
Width: 6.78 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*7 INCH\*







Design: **7 inch**

Title:

Stitches: 41,675  
 Height: 7.01 in  
 Width: 6.78 in  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 67  
 Appliqués: 0  
 Left: 87.9 mm  
 Right: 84.3 mm  
 Up: 90.2 mm  
 Down: 87.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 47.52 in<sup>2</sup>  
 Max stitch: 11.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 720.10ft  
 Total bobbin: 263.51ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		1,119		R255 G153 B51	
2.	9		8,384		R255 G255 B255	
3.	7		6,569		R0 G255 B0	
4.	14		3,211		R237 G163 B120	
5.	1		1,609		R0 G153 B0	
6.	8		20,781	8	Black	Default

**Color Film**

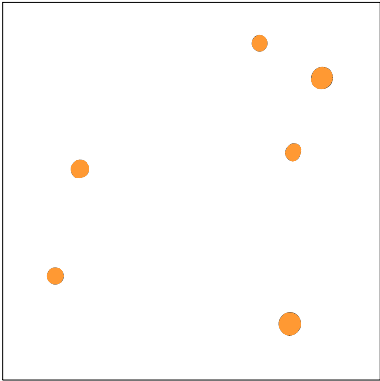
Wilcom EmbroideryStudio - Designing

**\*7 INCH\***

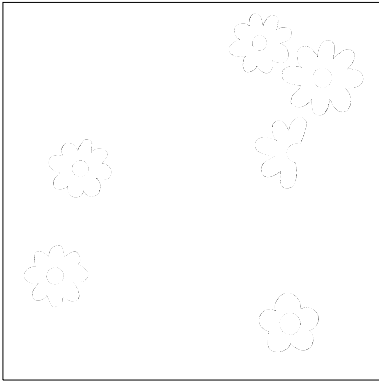
Design: **7 inch**

Title:

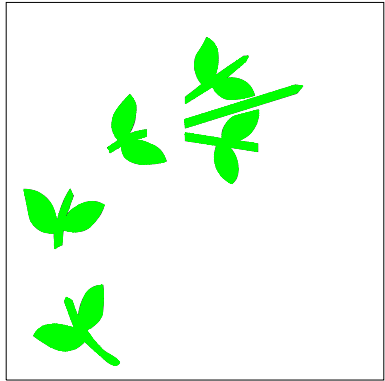
Stitches:	41,675
Height:	7.01 in
Width:	6.78 in
Colors:	6
Colorway:	Colorway 1
Zoom:	0.27



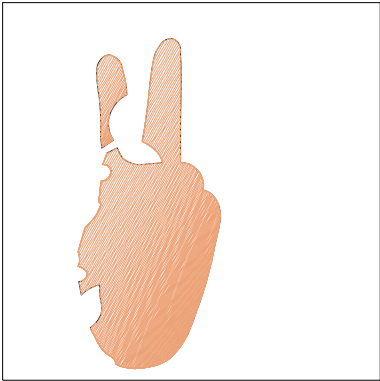
Stop #: 1  
 Element:  
 Code:  
 Name: R255 G153 B51  
 Chart:  
 Stitches: 1,119  
 Thread used: 18.52ft



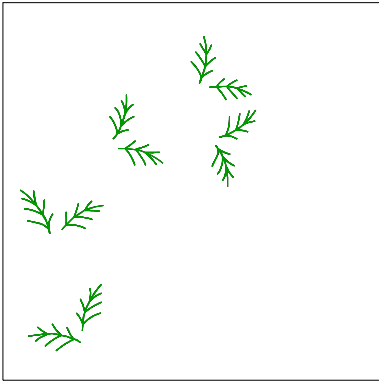
Stop #: 2  
 Element:  
 Code:  
 Name: R255 G255 B255  
 Chart:  
 Stitches: 8,384  
 Thread used: 153.32ft



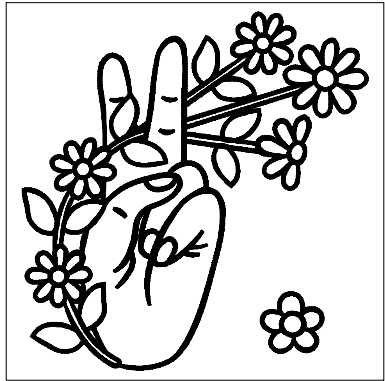
Stop #: 3  
 Element:  
 Code:  
 Name: R0 G255 B0  
 Chart:  
 Stitches: 6,569  
 Thread used: 122.56ft



Stop #: 4  
 Element:  
 Code:  
 Name: R237 G163 B120  
 Chart:  
 Stitches: 3,211  
 Thread used: 69.50ft



Stop #: 5  
 Element:  
 Code:  
 Name: R0 G153 B0  
 Chart:  
 Stitches: 1,609  
 Thread used: 23.55ft



Stop #: 6  
 Element:  
 Code: 8  
 Name: Black  
 Chart: Default  
 Stitches: 20,781  
 Thread used: 330.68ft

# Production Summary

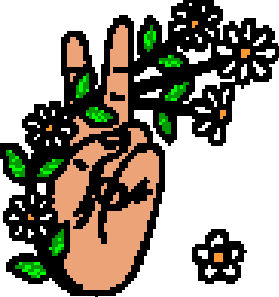
Wilcom EmbroideryStudio - Designing

**\*7 INCH\***

Design: **7 inch**

Title:

Stitches: 41,675  
 Height: 7.01 in  
 Width: 6.78 in  
 Colors: 6



Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 67  
 Hoop: <None>  
 Max stitch: 11.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 87.9 mm  
 Right: 84.3 mm  
 Up: 90.2 mm  
 Down: 87.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 47.52 in<sup>2</sup>  
 Total thread: 720.10ft  
 Total bobbin: 263.51ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	12	1,119	R255 G153 B51
2	9	8,384	R255 G255 B255
3	7	6,569	R0 G255 B0
4	14	3,211	R237 G163 B120
5	1	1,609	R0 G153 B0
6	8	20,781	8 Black Default

**Approval Sheet**

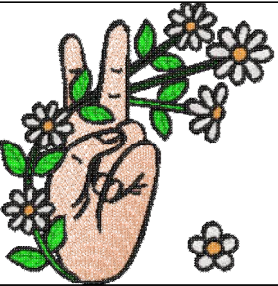
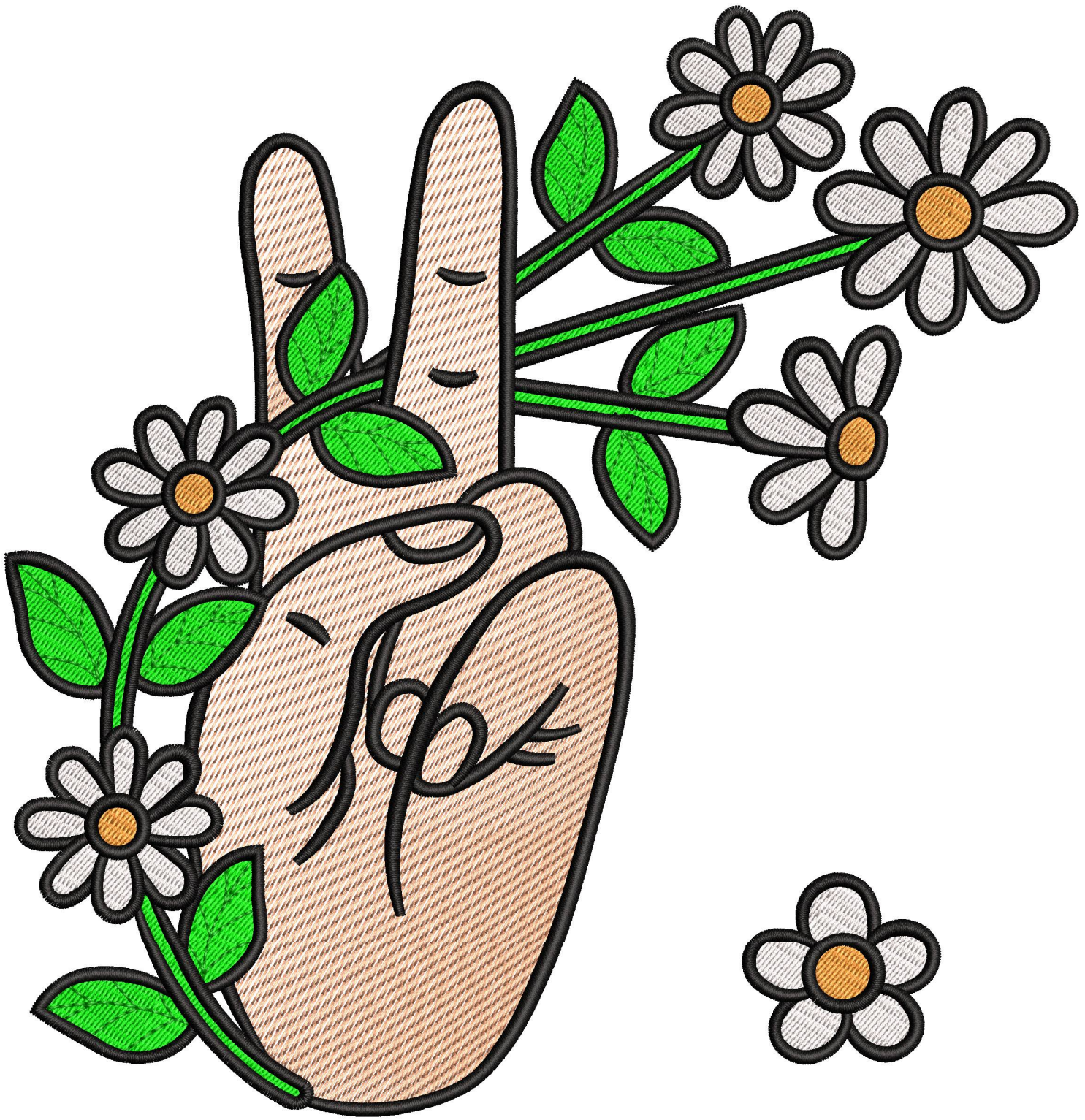
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**\* 8 INCH \***

Design: **8 inch**

Title:

Height: 8.01 in  
Width: 7.74 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.99



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

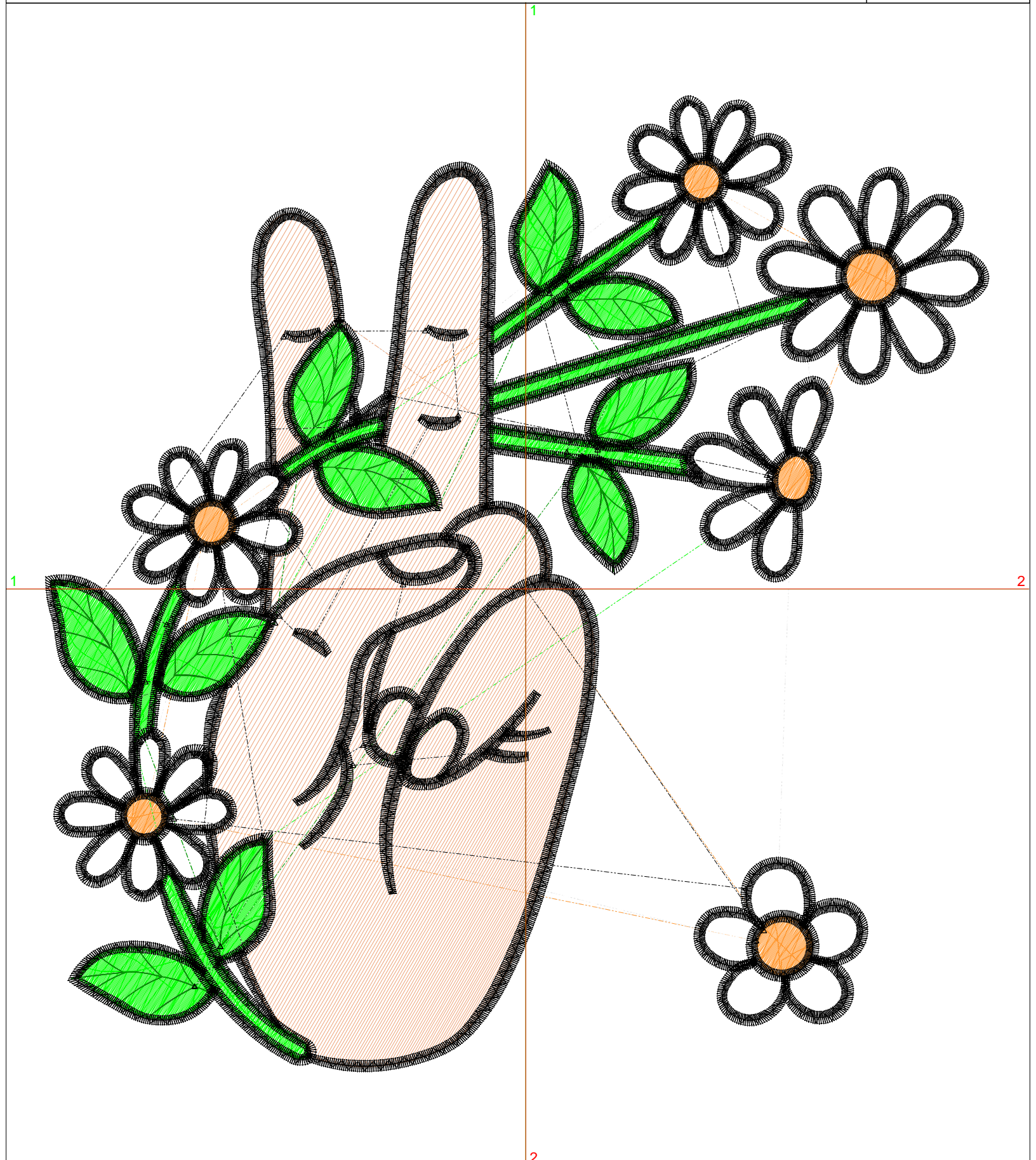
Wilcom EmbroideryStudio - Designing

\*8 INCH\*

Design: 8 inch

Title:

Stitches: 49,443  
Height: 8.01 in  
Width: 7.74 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*8 INCH\*







Design: **8 inch**

Title:

Stitches: 49,443  
 Height: 8.01 in  
 Width: 7.74 in  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 73  
 Appliqués: 0  
 Left: 100.2 mm  
 Right: 96.5 mm  
 Up: 102.9 mm  
 Down: 100.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 62.05 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 893.37ft  
 Total bobbin: 335.98ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		1,362		R255 G153 B51	
2.	9		10,191		R255 G255 B255	
3.	7		8,088		R0 G255 B0	
4.	14		4,039		R237 G163 B120	
5.	1		1,805		R0 G153 B0	
6.	8		23,956	8	Black	Default

# Color Film

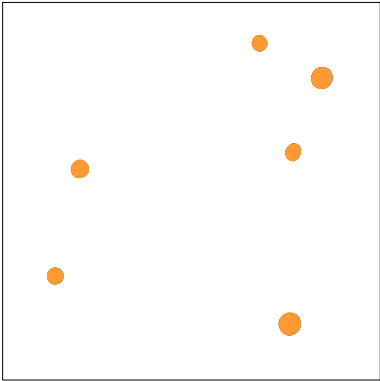
Wilcom EmbroideryStudio - Designing

## \*8 INCH\*

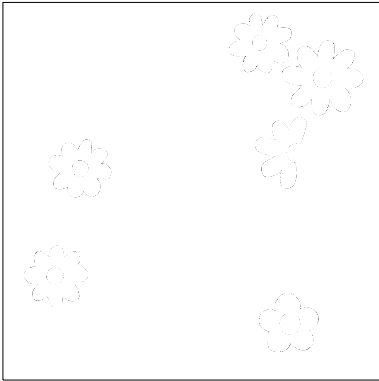
Design: 8 inch

Title:

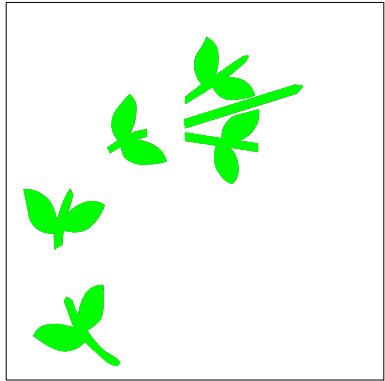
Stitches:	49,443
Height:	8.01 in
Width:	7.74 in
Colors:	6
Colorway:	Colorway 1
Zoom:	0.23



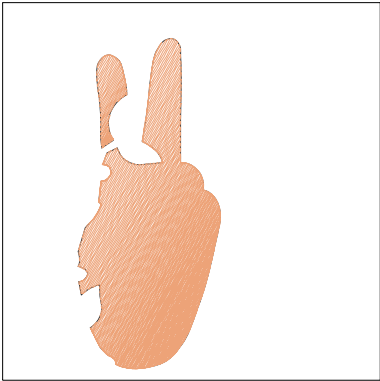
Stop #: 1  
 Element:  
 Code:  
 Name: R255 G153 B51  
 Chart:  
 Stitches: 1,362  
 Thread used: 23.40ft



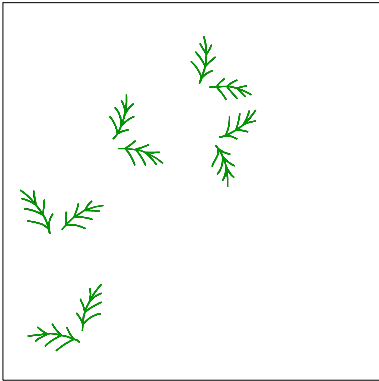
Stop #: 2  
 Element:  
 Code:  
 Name: R255 G255 B255  
 Chart:  
 Stitches: 10,191  
 Thread used: 191.54ft



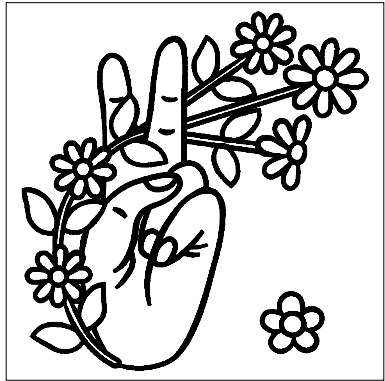
Stop #: 3  
 Element:  
 Code:  
 Name: R0 G255 B0  
 Chart:  
 Stitches: 8,088  
 Thread used: 155.42ft



Stop #: 4  
 Element:  
 Code:  
 Name: R237 G163 B120  
 Chart:  
 Stitches: 4,039  
 Thread used: 88.83ft



Stop #: 5  
 Element:  
 Code:  
 Name: R0 G153 B0  
 Chart:  
 Stitches: 1,805  
 Thread used: 26.62ft



Stop #: 6  
 Element:  
 Code: 8  
 Name: Black  
 Chart: Default  
 Stitches: 23,956  
 Thread used: 405.59ft

# Production Summary

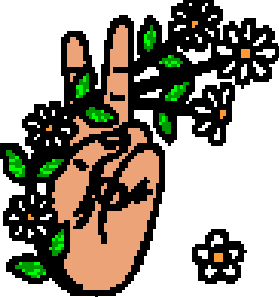
Wilcom EmbroideryStudio - Designing

**\*8 INCH\***

Design: **8 inch**

Title:

Stitches: 49,443  
 Height: 8.01 in  
 Width: 7.74 in  
 Colors: 6



Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 73  
 Hoop: <None>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 100.2 mm  
 Right: 96.5 mm  
 Up: 102.9 mm  
 Down: 100.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 62.05 in<sup>2</sup>  
 Total thread: 893.37ft  
 Total bobbin: 335.98ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	12	1,362	R255 G153 B51
2	9	10,191	R255 G255 B255
3	7	8,088	R0 G255 B0
4	14	4,039	R237 G163 B120
5	1	1,805	R0 G153 B0
6	8	23,956	8 Black Default