

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Height: 89.5 mm
Width: 81.8 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 26,576
 Height: 89.5 mm
 Width: 81.8 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 93
 Appliqués: 0
 Left: 57.7 mm
 Right: 24.1 mm
 Up: 47.5 mm
 Down: 41.9 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 7323.3 mm²
 Max stitch: 9.5 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm
 Total thread: 113.11m
 Total bobbin: 35.18m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		2,459		R255 G63 B140	
2.	19		6,012	19	Khaki	Default
3.	18		1,033	18	Grey	Default
4.	2		2,940		R204 G204 B204	
5.	4		1,032	4	Yellow	Default
6.	8		13,098	8	Black	Default



Color Film

Wilcom EmbroideryStudio - Designing



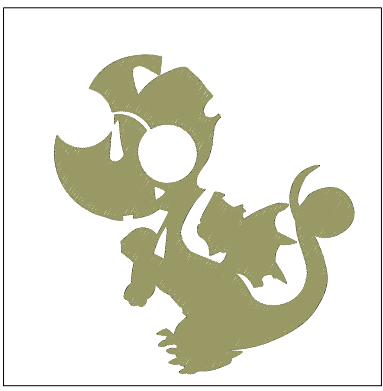
Design: 3

Title:

Stitches: 26,576
Height: 89.5 mm
Width: 81.8 mm
Colors: 6
Colorway: Colorway 1
Zoom: 0.53



Stop #: 1
Element:
Code: R255 G63 B140
Name: R255 G63 B140
Chart:
Stitches: 2,459
Thread used: 9.57m



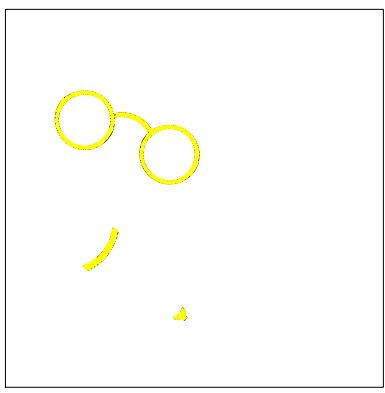
Stop #: 2
Element:
Code: 19
Name: Khaki
Chart: Default
Stitches: 6,012
Thread used: 33.34m



Stop #: 3
Element:
Code: 18
Name: Grey
Chart: Default
Stitches: 1,033
Thread used: 4.89m



Stop #: 4
Element:
Code: R204 G204 B204
Name: R204 G204 B204
Chart:
Stitches: 2,940
Thread used: 11.89m



Stop #: 5
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 1,032
Thread used: 3.70m



Stop #: 6
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 13,098
Thread used: 49.11m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 26,576
 Height: 89.5 mm
 Width: 81.8 mm
 Colors: 6



Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 93
 Hoop: <None>
 Max stitch: 9.5 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm

Left: 57.7 mm
 Right: 24.1 mm
 Up: 47.5 mm
 Down: 41.9 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 7323.3 mm²
 Total thread: 113.11m
 Total bobbin: 35.18m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	2,459	R255 G63 B140
2	19	6,012	19 Khaki Default
3	18	1,033	18 Grey Default
4	2	2,940	R204 G204 B204
5	4	1,032	4 Yellow Default
6	8	13,098	8 Black Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Height: 114.6 mm
Width: 104.8 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 35,105
 Height: 114.6 mm
 Width: 104.8 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 114
 Appliqués: 0
 Left: 69.2 mm
 Right: 35.6 mm
 Up: 60.1 mm
 Down: 54.5 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 12011.8 mm²
 Max stitch: 11.3 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm
 Total thread: 156.75m
 Total bobbin: 50.92m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		3,254		R255 G63 B140	
2.	19		8,703	19	Khaki	Default
3.	18		1,418	18	Grey	Default
4.	2		3,898		R204 G204 B204	
5.	4		1,343	4	Yellow	Default
6.	8		16,487	8	Black	Default



Color Film

Wilcom EmbroideryStudio - Designing



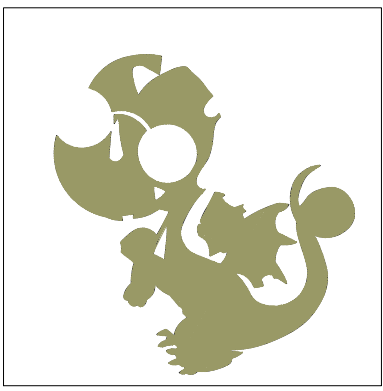
Design: 4

Title:

Stitches: 35,105
 Height: 114.6 mm
 Width: 104.8 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 0.41



Stop #: 1
 Element:
 Code: R255 G63 B140
 Name: R255 G63 B140
 Chart:
 Stitches: 3,254
 Thread used: 13.59m



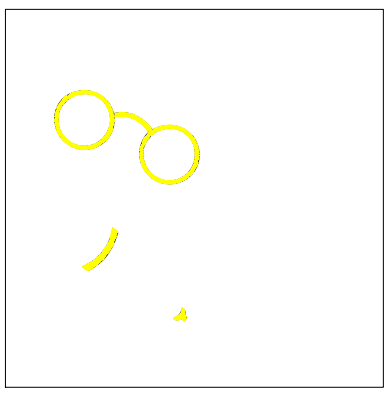
Stop #: 2
 Element:
 Code: 19
 Name: Khaki
 Chart: Default
 Stitches: 8,703
 Thread used: 51.07m



Stop #: 3
 Element:
 Code: 18
 Name: Grey
 Chart: Default
 Stitches: 1,418
 Thread used: 7.27m



Stop #: 4
 Element:
 Code: R204 G204 B204
 Name: R204 G204 B204
 Chart:
 Stitches: 3,898
 Thread used: 16.82m



Stop #: 5
 Element:
 Code: 4
 Name: Yellow
 Chart: Default
 Stitches: 1,343
 Thread used: 5.02m



Stop #: 6
 Element:
 Code: 8
 Name: Black
 Chart: Default
 Stitches: 16,487
 Thread used: 62.38m

Production Summary

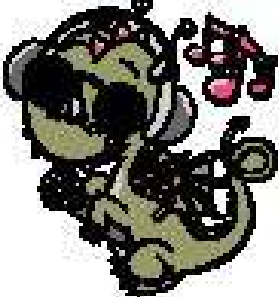
Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 35,105
 Height: 114.6 mm
 Width: 104.8 mm
 Colors: 6



Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 114
 Hoop: <None>
 Max stitch: 11.3 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm

Left: 69.2 mm
 Right: 35.6 mm
 Up: 60.1 mm
 Down: 54.5 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 12011.8 mm²
 Total thread: 156.75m
 Total bobbin: 50.92m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	3,254	R255 G63 B140
2	19	8,703	19 Khaki Default
3	18	1,418	18 Grey Default
4	2	3,898	R204 G204 B204
5	4	1,343	4 Yellow Default
6	8	16,487	8 Black Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Height: 140.0 mm
Width: 128.0 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

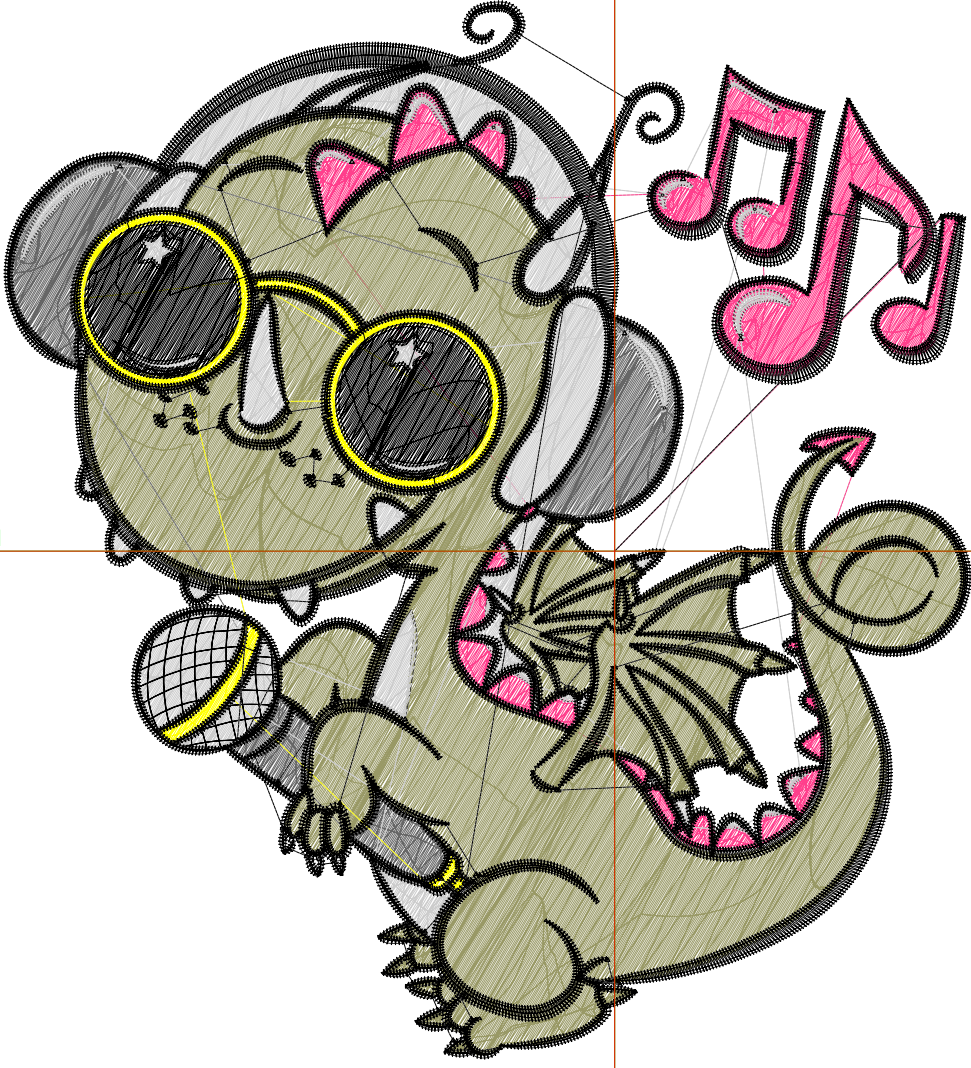
Title:

Stitches: 44,593
 Height: 140.0 mm
 Width: 128.0 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 122
 Appliqués: 0
 Left: 80.8 mm
 Right: 47.2 mm
 Up: 72.8 mm
 Down: 67.2 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 17925.1 mm²
 Max stitch: 7.0 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 211.58m
 Total bobbin: 72.17m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		4,116		R255 G63 B140	
2.	19		11,905	19	Khaki	Default
3.	18		1,891	18	Grey	Default
4.	2		4,942		R204 G204 B204	
5.	4		1,709	4	Yellow	Default
6.	8		20,028	8	Black	Default



Color Film

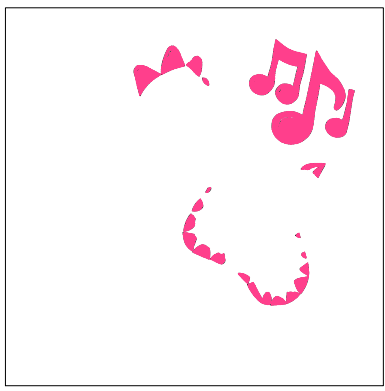
Wilcom EmbroideryStudio - Designing



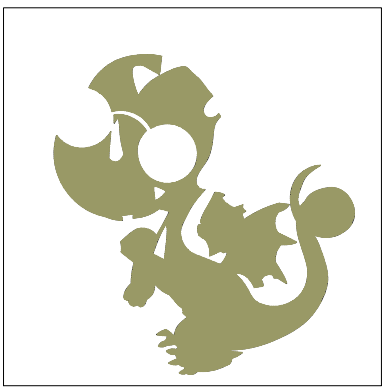
Design: 5

Title:

Stitches: 44,593
 Height: 140.0 mm
 Width: 128.0 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 0.34



Stop #: 1
 Element:
 Code: R255 G63 B140
 Name: R255 G63 B140
 Chart:
 Stitches: 4,116
 Thread used: 18.20m



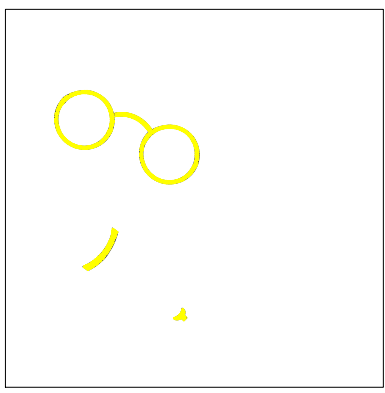
Stop #: 2
 Element:
 Code: 19
 Name: Khaki
 Chart: Default
 Stitches: 11,905
 Thread used: 72.67m



Stop #: 3
 Element:
 Code: 18
 Name: Grey
 Chart: Default
 Stitches: 1,891
 Thread used: 10.17m



Stop #: 4
 Element:
 Code: R204 G204 B204
 Name: R204 G204 B204
 Chart:
 Stitches: 4,942
 Thread used: 22.93m



Stop #: 5
 Element:
 Code: 4
 Name: Yellow
 Chart: Default
 Stitches: 1,709
 Thread used: 6.61m



Stop #: 6
 Element:
 Code: 8
 Name: Black
 Chart: Default
 Stitches: 20,028
 Thread used: 80.40m

Production Summary

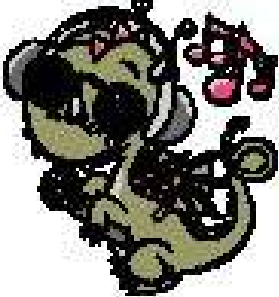
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 44,593
 Height: 140.0 mm
 Width: 128.0 mm
 Colors: 6



Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 122
 Hoop: <None>
 Max stitch: 7.0 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 80.8 mm
 Right: 47.2 mm
 Up: 72.8 mm
 Down: 67.2 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 17925.1 mm²
 Total thread: 211.58m
 Total bobbin: 72.17m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	4,116	R255 G63 B140
2	19	11,905	19 Khaki Default
3	18	1,891	18 Grey Default
4	2	4,942	R204 G204 B204
5	4	1,709	4 Yellow Default
6	8	20,028	8 Black Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Height: 165.4 mm
Width: 151.2 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 54,735
Height: 165.4 mm
Width: 151.2 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 54,735
 Height: 165.4 mm
 Width: 151.2 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 127
 Appliqués: 0
 Left: 92.4 mm
 Right: 58.8 mm
 Up: 85.5 mm
 Down: 79.9 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area 25016.4 mm²
 Max stitch: 7.9 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 272.69m
 Total bobbin: 96.37m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		5,017		R255 G63 B140	
2.	19		15,558	19	Khaki	Default
3.	18		2,362	18	Grey	Default
4.	2		6,057		R204 G204 B204	
5.	4		2,107	4	Yellow	Default
6.	8		23,632	8	Black	Default

Color Film

Wilcom EmbroideryStudio - Designing



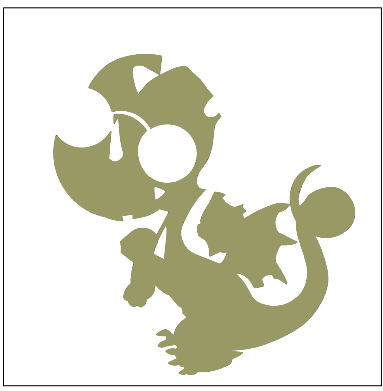
Design: 6

Title:

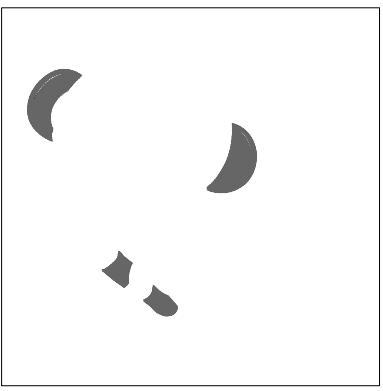
Stitches: 54,735
 Height: 165.4 mm
 Width: 151.2 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 0.29



Stop #: 1
 Element:
 Code:
 Name: R255 G63 B140
 Chart:
 Stitches: 5,017
 Thread used: 23.26m



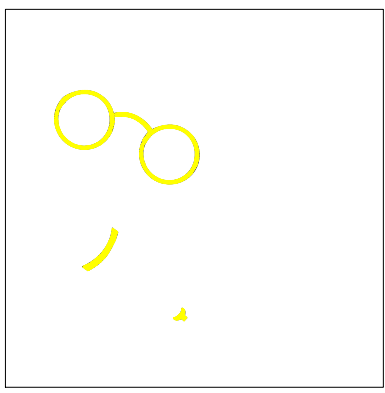
Stop #: 2
 Element:
 Code: 19
 Name: Khaki
 Chart: Default
 Stitches: 15,558
 Thread used: 97.75m



Stop #: 3
 Element:
 Code: 18
 Name: Grey
 Chart: Default
 Stitches: 2,362
 Thread used: 13.24m



Stop #: 4
 Element:
 Code:
 Name: R204 G204 B204
 Chart:
 Stitches: 6,057
 Thread used: 29.42m



Stop #: 5
 Element:
 Code: 4
 Name: Yellow
 Chart: Default
 Stitches: 2,107
 Thread used: 8.40m



Stop #: 6
 Element:
 Code: 8
 Name: Black
 Chart: Default
 Stitches: 23,632
 Thread used: 100.03m

Production Summary

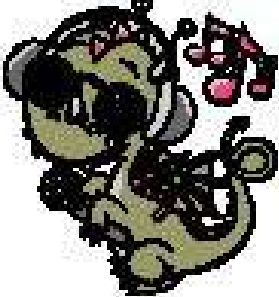
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 54,735
 Height: 165.4 mm
 Width: 151.2 mm
 Colors: 6



Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 127
 Hoop: <None>
 Max stitch: 7.9 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 92.4 mm
 Right: 58.8 mm
 Up: 85.5 mm
 Down: 79.9 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 25016.4 mm²
 Total thread: 272.69m
 Total bobbin: 96.37m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	1	5,017	R255 G63 B140
2	19	15,558	19 Khaki Default
3	18	2,362	18 Grey Default
4	2	6,057	R204 G204 B204
5	4	2,107	4 Yellow Default
6	8	23,632	8 Black Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Height: 190.8 mm
Width: 174.4 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 65,767
Height: 190.8 mm
Width: 174.4 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 65,767
 Height: 190.8 mm
 Width: 174.4 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 134
 Appliqués: 0
 Left: 104.0 mm
 Right: 70.4 mm
 Up: 98.2 mm
 Down: 92.6 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 33289.7 mm²
 Max stitch: 7.7 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm
 Total thread: 342.35m
 Total bobbin: 124.57m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		6,001		R255 G63 B140	
2.	19		19,677	19	Khaki	Default
3.	18		2,924	18	Grey	Default
4.	2		7,285		R204 G204 B204	
5.	4		2,422	4	Yellow	Default
6.	8		27,456	8	Black	Default

Color Film

Wilcom EmbroideryStudio - Designing



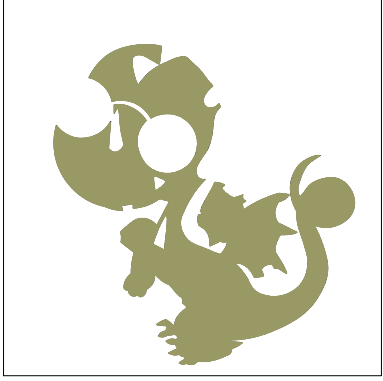
Design: 7

Title:

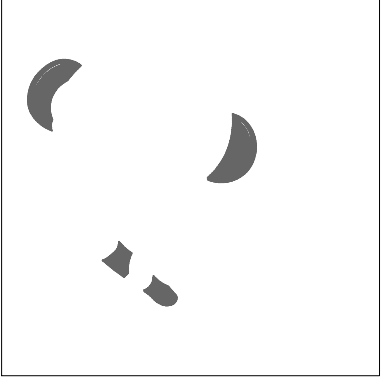
Stitches: 65,767
 Height: 190.8 mm
 Width: 174.4 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 0.25



Stop #: 1
 Element:
 Code: R255 G63 B140
 Name: R255 G63 B140
 Chart: Default
 Stitches: 6,001
 Thread used: 29.03m



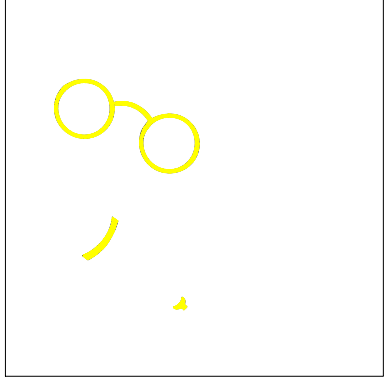
Stop #: 2
 Element:
 Code: 19
 Name: Khaki
 Chart: Default
 Stitches: 19,677
 Thread used: 126.43m



Stop #: 3
 Element:
 Code: 18
 Name: Grey
 Chart: Default
 Stitches: 2,924
 Thread used: 16.83m



Stop #: 4
 Element:
 Code: R204 G204 B204
 Name: R204 G204 B204
 Chart: Default
 Stitches: 7,285
 Thread used: 37.13m



Stop #: 5
 Element:
 Code: 4
 Name: Yellow
 Chart: Default
 Stitches: 2,422
 Thread used: 10.11m



Stop #: 6
 Element:
 Code: 8
 Name: Black
 Chart: Default
 Stitches: 27,456
 Thread used: 122.21m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 65,767
 Height: 190.8 mm
 Width: 174.4 mm
 Colors: 6



Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 134
 Hoop: <None>
 Max stitch: 7.7 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm

Left: 104.0 mm
 Right: 70.4 mm
 Up: 98.2 mm
 Down: 92.6 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 33289.7 mm²
 Total thread: 342.35m
 Total bobbin: 124.57m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	1	6,001	R255 G63 B140
2	19	19,677	19 Khaki Default
3	18	2,924	18 Grey Default
4	2	7,285	R204 G204 B204
5	4	2,422	4 Yellow Default
6	8	27,456	8 Black Default