

**Approval Sheet**

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Height: 88.9 mm  
Width: 79.4 mm  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  

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**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 7,827  
 Height: 88.9 mm  
 Width: 79.4 mm  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 67  
 Appliqués: 0  
 Left: 41.3 mm  
 Right: 38.1 mm  
 Up: 42.8 mm  
 Down: 46.1 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 7059.0 mm<sup>2</sup>  
 Max stitch: 6.7 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.7 mm  
 Total thread: 41.45m  
 Total bobbin: 15.05m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		2,111	R255	G86 B1	
2.	3		4,729	R0	G163 B30	
3.	6		926	6	Dark Magenta	Default
4.	9		59	9	White	Default



**Color Film**

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

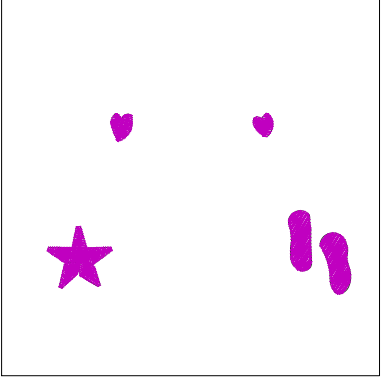
Stitches: 7,827  
Height: 88.9 mm  
Width: 79.4 mm  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.53



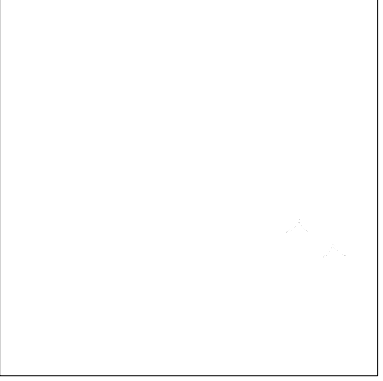
Stop #: 1  
Element:  
Code:  
Name: R255 G86 B1  
Chart:  
Stitches: 2,111  
Thread used: 10.98m



Stop #: 2  
Element:  
Code:  
Name: R0 G163 B30  
Chart:  
Stitches: 4,729  
Thread used: 25.19m



Stop #: 3  
Element:  
Code: 6  
Name: Dark Magenta  
Chart: Default  
Stitches: 926  
Thread used: 4.67m



Stop #: 4  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 59  
Thread used: 0.21m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 7,827  
 Height: 88.9 mm  
 Width: 79.4 mm  
 Colors: 4



Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 67  
 Hoop: <None>  
 Max stitch: 6.7 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.7 mm

Left: 41.3 mm  
 Right: 38.1 mm  
 Up: 42.8 mm  
 Down: 46.1 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 7059.0 mm<sup>2</sup>  
 Total thread: 41.45m  
 Total bobbin: 15.05m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	1	2,111	R255 G86 B1
2	3	4,729	R0 G163 B30
3	6	926	6 Dark Magenta Default
4	9	59	9 White Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Height: 114.3 mm  
Width: 102.0 mm  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 10,100  
 Height: 114.3 mm  
 Width: 102.0 mm  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 70  
 Appliqués: 0  
 Left: 52.6 mm  
 Right: 49.5 mm  
 Up: 55.5 mm  
 Down: 58.8 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 11662.3 mm<sup>2</sup>  
 Max stitch: 8.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 61.35m  
 Total bobbin: 24.15m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		2,697	R255	G86 B1	
2.	3		6,070	R0	G163 B30	
3.	6		1,265	6	Dark Magenta	Default
4.	9		66	9	White	Default



**Color Film**

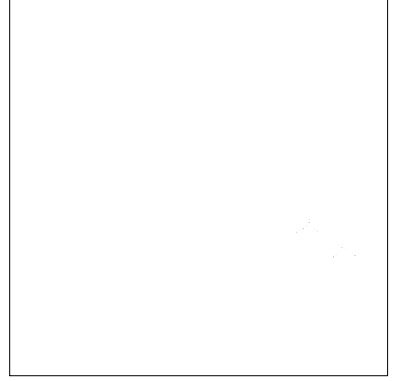
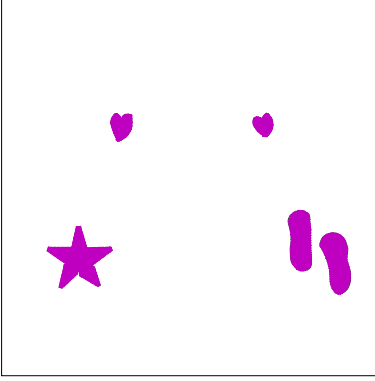
Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 10,100  
Height: 114.3 mm  
Width: 102.0 mm  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.42



Stop #: 1  
Element:  
Code:  
Name: R255 G86 B1  
Chart:  
Stitches: 2,697  
Thread used: 16.24m

Stop #: 2  
Element:  
Code:  
Name: R0 G163 B30  
Chart:  
Stitches: 6,070  
Thread used: 37.40m

Stop #: 3  
Element:  
Code: 6  
Name: Dark Magenta  
Chart: Default  
Stitches: 1,265  
Thread used: 7.06m

Stop #: 4  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 66  
Thread used: 0.25m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 10,100  
 Height: 114.3 mm  
 Width: 102.0 mm  
 Colors: 4



Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 70  
 Hoop: <None>  
 Max stitch: 8.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 52.6 mm  
 Right: 49.5 mm  
 Up: 55.5 mm  
 Down: 58.8 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 11662.3 mm<sup>2</sup>  
 Total thread: 61.35m  
 Total bobbin: 24.15m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	2,697	R255 G86 B1
2	3	6,070	R0 G163 B30
3	6	1,265	6 Dark Magenta Default
4	9	66	9 White Default

**Approval Sheet**

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Height: 139.7 mm  
Width: 124.6 mm  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 12,465  
 Height: 139.7 mm  
 Width: 124.6 mm  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 70  
 Appliqués: 0  
 Left: 63.9 mm  
 Right: 60.8 mm  
 Up: 68.2 mm  
 Down: 71.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 17411.9 mm<sup>2</sup>  
 Max stitch: 10.0 mm  
 Min stitch: 0.2 mm  
 Max jump: 6.9 mm  
 Total thread: 85.12m  
 Total bobbin: 35.43m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		3,320	R255	G86 B1	
2.	3		7,419	R0	G163 B30	
3.	6		1,647	6	Dark Magenta	Default
4.	9		77	9	White	Default



**Color Film**

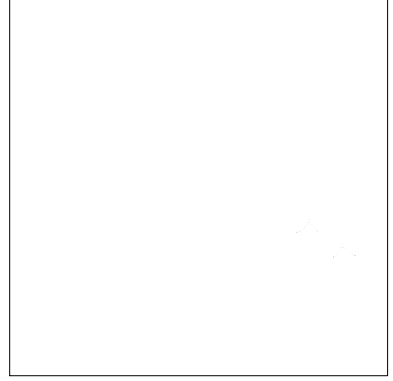
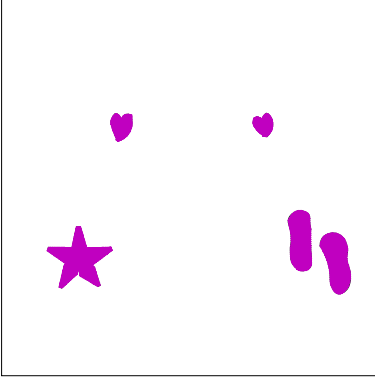
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 12,465  
Height: 139.7 mm  
Width: 124.6 mm  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.34



Stop #: 1  
Element:  
Code:  
Name: R255 G86 B1  
Chart:  
Stitches: 3,320  
Thread used: 22.69m

Stop #: 2  
Element:  
Code:  
Name: R0 G163 B30  
Chart:  
Stitches: 7,419  
Thread used: 51.71m

Stop #: 3  
Element:  
Code: 6  
Name: Dark Magenta  
Chart: Default  
Stitches: 1,647  
Thread used: 10.02m

Stop #: 4  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 77  
Thread used: 0.30m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 12,465  
 Height: 139.7 mm  
 Width: 124.6 mm  
 Colors: 4



Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 70  
 Hoop: <None>  
 Max stitch: 10.0 mm  
 Min stitch: 0.2 mm  
 Max jump: 6.9 mm

Left: 63.9 mm  
 Right: 60.8 mm  
 Up: 68.2 mm  
 Down: 71.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 17411.9 mm<sup>2</sup>  
 Total thread: 85.12m  
 Total bobbin: 35.43m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	1	3,320	R255 G86 B1
2	3	7,419	R0 G163 B30
3	6	1,647	6 Dark Magenta Default
4	9	77	9 White Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Height: 165.1 mm  
Width: 147.3 mm  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

Approved By:

Date:

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 15,036  
Height: 165.1 mm  
Width: 147.3 mm  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 15,036  
 Height: 165.1 mm  
 Width: 147.3 mm  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 73  
 Appliqués: 0  
 Left: 75.2 mm  
 Right: 72.1 mm  
 Up: 80.9 mm  
 Down: 84.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 24314.4 mm<sup>2</sup>  
 Max stitch: 11.7 mm  
 Min stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total thread: 113.03m  
 Total bobbin: 48.92m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		4,076		R255 G86 B1	
2.	3		8,812		R0 G163 B30	
3.	6		2,061	6	Dark Magenta	Default
4.	9		85	9	White	Default

**Color Film**

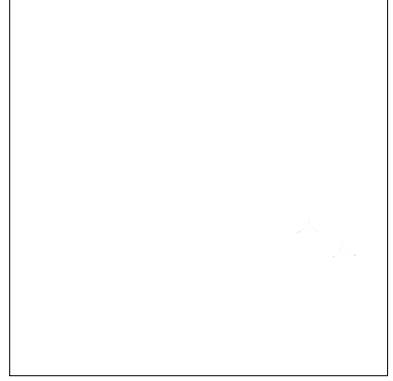
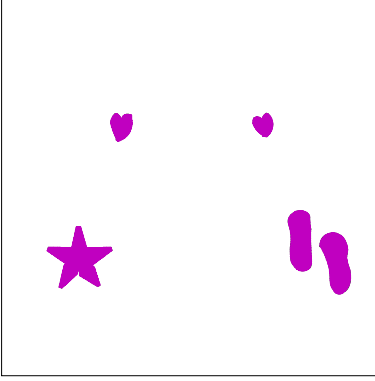
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 15,036  
Height: 165.1 mm  
Width: 147.3 mm  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.29



Stop #: 1  
Element:  
Code:  
Name: R255 G86 B1  
Chart:  
Stitches: 4,076  
Thread used: 30.51m

Stop #: 2  
Element:  
Code:  
Name: R0 G163 B30  
Chart:  
Stitches: 8,812  
Thread used: 68.30m

Stop #: 3  
Element:  
Code: 6  
Name: Dark Magenta  
Chart: Default  
Stitches: 2,061  
Thread used: 13.48m

Stop #: 4  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 85  
Thread used: 0.34m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 15,036  
 Height: 165.1 mm  
 Width: 147.3 mm  
 Colors: 4



Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 73  
 Hoop: <None>  
 Max stitch: 11.7 mm  
 Min stitch: 0.2 mm  
 Max jump: 7.0 mm

Left: 75.2 mm  
 Right: 72.1 mm  
 Up: 80.9 mm  
 Down: 84.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 24314.4 mm<sup>2</sup>  
 Total thread: 113.03m  
 Total bobbin: 48.92m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	4,076	R255 G86 B1
2	3	8,812	R0 G163 B30
3	6	2,061	6 Dark Magenta Default
4	9	85	9 White Default