

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Height: 68.5 mm
Width: 89.0 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 15,808
 Height: 68.5 mm
 Width: 89.0 mm
 Colors: 4
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 42
 Appliqués: 0
 Left: 43.0 mm
 Right: 46.0 mm
 Up: 42.2 mm
 Down: 26.3 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 6098.0 mm²
 Max stitch: 11.1 mm
 Min stitch: 0.0 mm
 Max jump: 6.5 mm
 Total thread: 71.06m
 Total bobbin: 23.08m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		717	R0	G153 B0	
2.	14		538	R153	G102 B51	
3.	9		3,469	9	White	Default
4.	2		10,807	R255	G99 B1	
5.	9		275	9	White	Default



Color Film

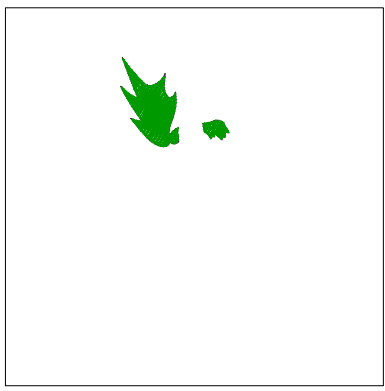
Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

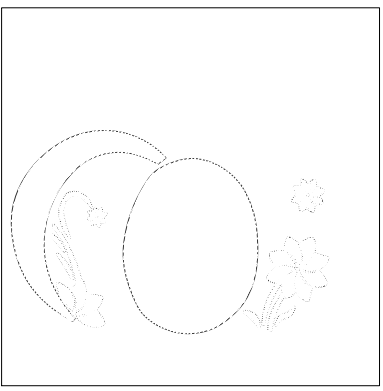
Stitches: 15,808
Height: 68.5 mm
Width: 89.0 mm
Colors: 4
Colorway: Colorway 1
Zoom: 0.53



Stop #: 1
Element:
Code:
Name: R0 G153 B0
Chart:
Stitches: 717
Thread used: 3.18m



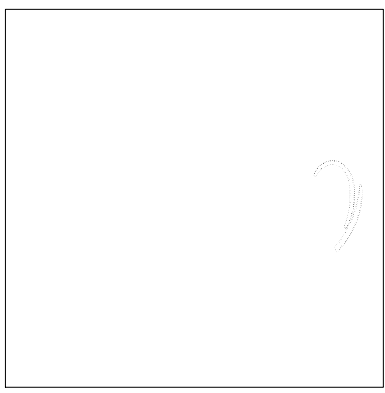
Stop #: 2
Element:
Code:
Name: R153 G102 B51
Chart:
Stitches: 538
Thread used: 2.31m



Stop #: 3
Element:
Code: 9
Name: White
Chart: Default
Stitches: 3,469
Thread used: 18.48m



Stop #: 4
Element:
Code:
Name: R255 G99 B1
Chart:
Stitches: 10,807
Thread used: 45.55m



Stop #: 5
Element:
Code: 9
Name: White
Chart: Default
Stitches: 275
Thread used: 1.05m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 15,808
 Height: 68.5 mm
 Width: 89.0 mm
 Colors: 4



Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 42
 Hoop: <None>
 Max stitch: 11.1 mm
 Min stitch: 0.0 mm
 Max jump: 6.5 mm

Left: 43.0 mm
 Right: 46.0 mm
 Up: 42.2 mm
 Down: 26.3 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 6098.0 mm²
 Total thread: 71.06m
 Total bobbin: 23.08m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	717	R0 G153 B0
2	14	538	R153 G102 B51
3	9	3,469	9 White Default
4	2	10,807	R255 G99 B1
5	9	275	9 White Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Height: 88.1 mm
Width: 114.4 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 21,136
 Height: 88.1 mm
 Width: 114.4 mm
 Colors: 4
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 48
 Appliqués: 0
 Left: 55.7 mm
 Right: 58.7 mm
 Up: 52.1 mm
 Down: 36.0 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 10081.3 mm²
 Max stitch: 6.7 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm
 Total thread: 103.75m
 Total bobbin: 36.14m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		973	R0	G153 B0	
2.	14		706	R153	G102 B51	
3.	9		4,878	9	White	Default
4.	2		14,227	R255	G99 B1	
5.	9		350	9	White	Default



Color Film

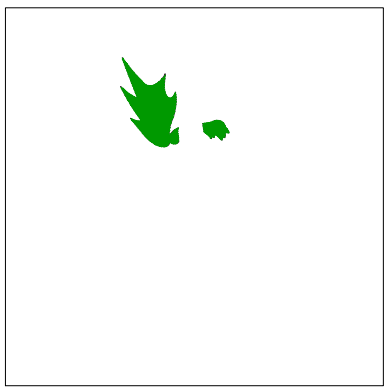
Wilcom EmbroideryStudio - Designing



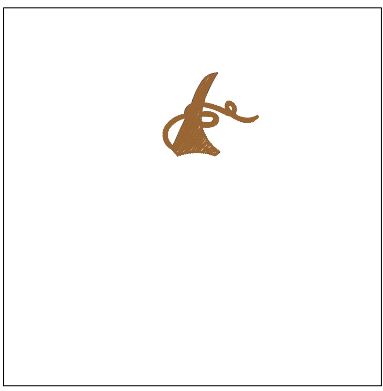
Design: **4**

Title:

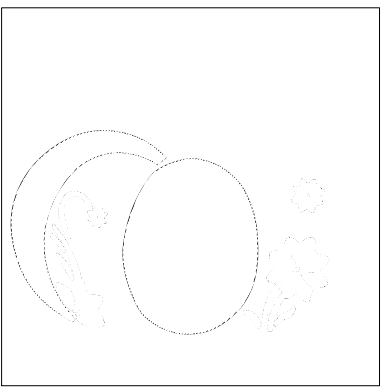
Stitches: 21,136
Height: 88.1 mm
Width: 114.4 mm
Colors: 4
Colorway: Colorway 1
Zoom: 0.42



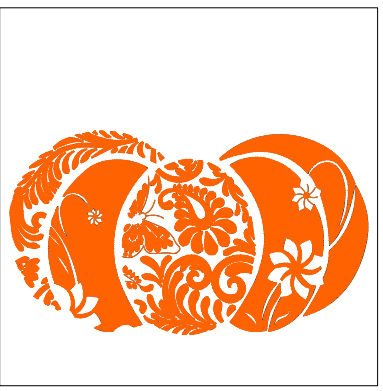
Stop #: 1
Element:
Code:
Name: R0 G153 B0
Chart:
Stitches: 973
Thread used: 4.61m



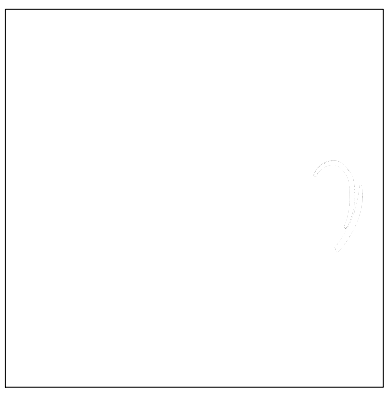
Stop #: 2
Element:
Code:
Name: R153 G102 B51
Chart:
Stitches: 706
Thread used: 3.28m



Stop #: 3
Element:
Code: 9
Name: White
Chart: Default
Stitches: 4,878
Thread used: 28.47m



Stop #: 4
Element:
Code:
Name: R255 G99 B1
Chart:
Stitches: 14,227
Thread used: 65.47m



Stop #: 5
Element:
Code: 9
Name: White
Chart: Default
Stitches: 350
Thread used: 1.42m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 21,136
 Height: 88.1 mm
 Width: 114.4 mm
 Colors: 4



Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 48
 Hoop: <None>
 Max stitch: 6.7 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm

Left: 55.7 mm
 Right: 58.7 mm
 Up: 52.1 mm
 Down: 36.0 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 10081.3 mm²
 Total thread: 103.75m
 Total bobbin: 36.14m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	973	R0 G153 B0
2	14	706	R153 G102 B51
3	9	4,878	9 White Default
4	2	14,227	R255 G99 B1
5	9	350	9 White Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Height: 107.8 mm
Width: 139.8 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 27,000
Height: 107.8 mm
Width: 139.8 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 27,000
 Height: 107.8 mm
 Width: 139.8 mm
 Colors: 4
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 54
 Appliqués: 0
 Left: 68.4 mm
 Right: 71.4 mm
 Up: 61.9 mm
 Down: 45.8 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area 15065.0 mm²
 Max stitch: 8.5 mm
 Min stitch: 0.0 mm
 Max jump: 6.8 mm
 Total thread: 141.81m
 Total bobbin: 51.74m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		1,271		R0 G153 B0	
2.	14		896		R153 G102 B51	
3.	9		6,418	9	White	Default
4.	2		17,983		R255 G99 B1	
5.	9		430	9	White	Default

Color Film

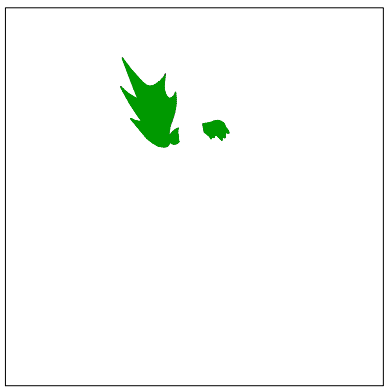
Wilcom EmbroideryStudio - Designing



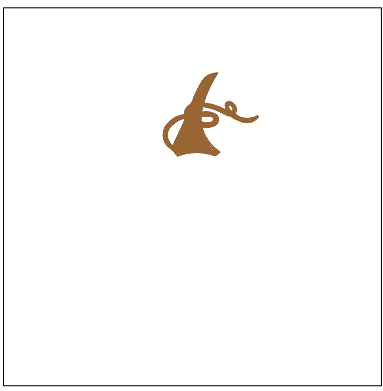
Design: **5**

Title:

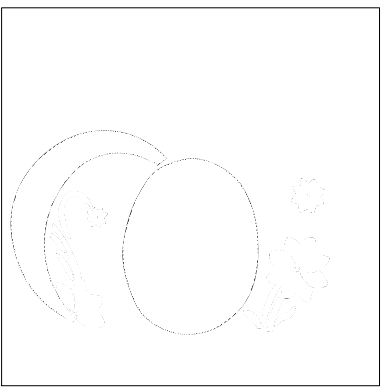
Stitches: 27,000
Height: 107.8 mm
Width: 139.8 mm
Colors: 4
Colorway: Colorway 1
Zoom: 0.34



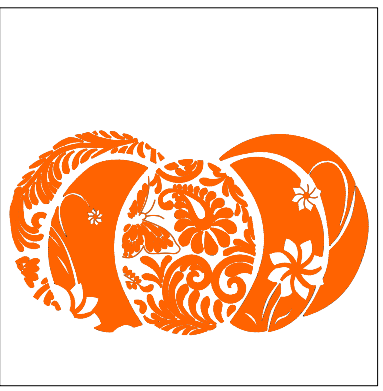
Stop #: 1
Element:
Code:
Name: R0 G153 B0
Chart:
Stitches: 1,271
Thread used: 6.35m



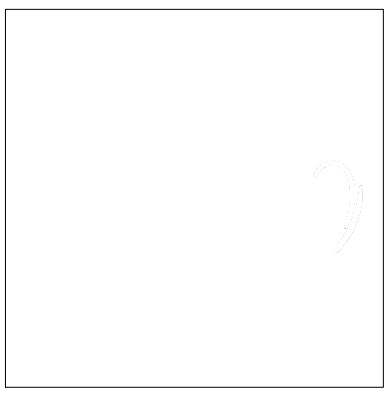
Stop #: 2
Element:
Code:
Name: R153 G102 B51
Chart:
Stitches: 896
Thread used: 4.45m



Stop #: 3
Element:
Code: 9
Name: White
Chart: Default
Stitches: 6,418
Thread used: 39.96m



Stop #: 4
Element:
Code:
Name: R255 G99 B1
Chart:
Stitches: 17,983
Thread used: 88.69m



Stop #: 5
Element:
Code: 9
Name: White
Chart: Default
Stitches: 430
Thread used: 1.86m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 27,000
 Height: 107.8 mm
 Width: 139.8 mm
 Colors: 4



Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 54
 Hoop: <None>
 Max stitch: 8.5 mm
 Min stitch: 0.0 mm
 Max jump: 6.8 mm

Left: 68.4 mm
 Right: 71.4 mm
 Up: 61.9 mm
 Down: 45.8 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 15065.0 mm²
 Total thread: 141.81m
 Total bobbin: 51.74m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	1,271	R0 G153 B0
2	14	896	R153 G102 B51
3	9	6,418	9 White Default
4	2	17,983	R255 G99 B1
5	9	430	9 White Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Height: 127.4 mm
Width: 165.2 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 33,184
Height: 127.4 mm
Width: 165.2 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 33,184
 Height: 127.4 mm
 Width: 165.2 mm
 Colors: 4
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 59
 Appliqués: 0
 Left: 81.1 mm
 Right: 84.1 mm
 Up: 71.8 mm
 Down: 55.6 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 21045.6 mm²
 Max stitch: 10.0 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 184.24m
 Total bobbin: 69.55m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		1,583		R0 G153 B0	
2.	14		1,110		R153 G102 B51	
3.	9		8,248	9	White	Default
4.	2		21,732		R255 G99 B1	
5.	9		509	9	White	Default

Color Film

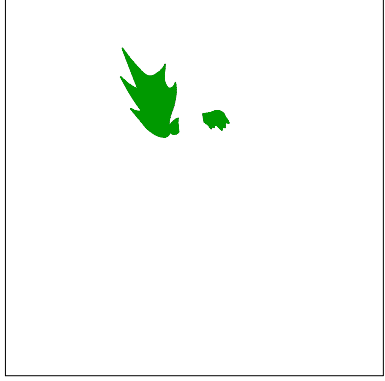
Wilcom EmbroideryStudio - Designing



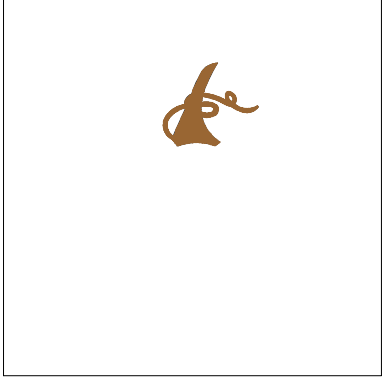
Design: **6**

Title:

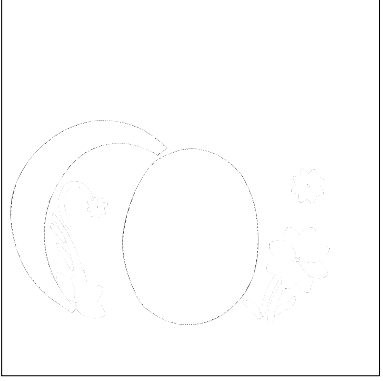
Stitches: 33,184
Height: 127.4 mm
Width: 165.2 mm
Colors: 4
Colorway: Colorway 1
Zoom: 0.29



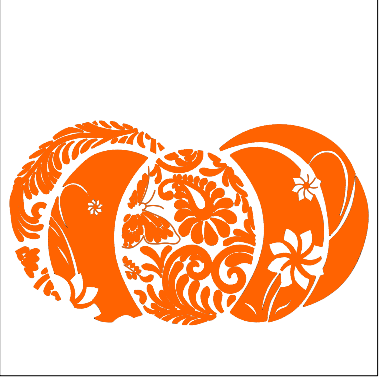
Stop #: 1
Element:
Code:
Name: R0 G153 B0
Chart:
Stitches: 1,583
Thread used: 8.29m



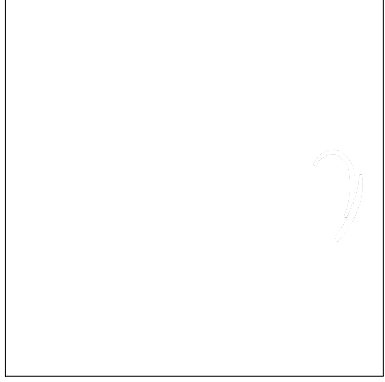
Stop #: 2
Element:
Code:
Name: R153 G102 B51
Chart:
Stitches: 1,110
Thread used: 5.82m



Stop #: 3
Element:
Code: 9
Name: White
Chart: Default
Stitches: 8,248
Thread used: 54.20m



Stop #: 4
Element:
Code:
Name: R255 G99 B1
Chart:
Stitches: 21,732
Thread used: 113.09m



Stop #: 5
Element:
Code: 9
Name: White
Chart: Default
Stitches: 509
Thread used: 2.34m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 33,184
 Height: 127.4 mm
 Width: 165.2 mm
 Colors: 4



Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 59
 Hoop: <None>
 Max stitch: 10.0 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 81.1 mm
 Right: 84.1 mm
 Up: 71.8 mm
 Down: 55.6 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 21045.6 mm²
 Total thread: 184.24m
 Total bobbin: 69.55m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	1,583	R0 G153 B0
2	14	1,110	R153 G102 B51
3	9	8,248	9 White Default
4	2	21,732	R255 G99 B1
5	9	509	9 White Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Height: 146.8 mm
Width: 190.6 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 40,835
Height: 146.8 mm
Width: 190.6 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 40,835
 Height: 146.8 mm
 Width: 190.6 mm
 Colors: 4
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 69
 Appliqués: 0
 Left: 93.8 mm
 Right: 96.8 mm
 Up: 81.4 mm
 Down: 65.4 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 27986.1 mm²
 Max stitch: 11.6 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 238.20m
 Total bobbin: 92.46m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		1,948		R0 G153 B0	
2.	14		1,338		R153 G102 B51	
3.	9		10,279	9	White	Default
4.	2		26,678		R255 G99 B1	
5.	9		590	9	White	Default

Color Film

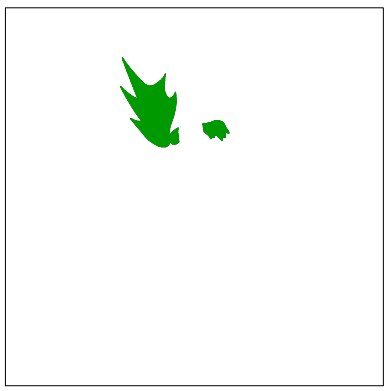
Wilcom EmbroideryStudio - Designing



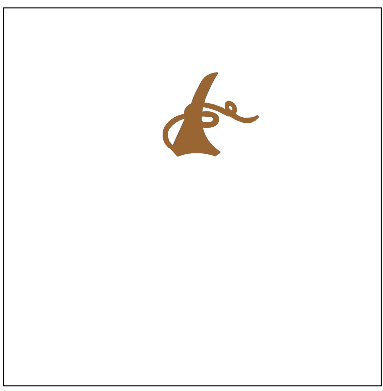
Design: **7**

Title:

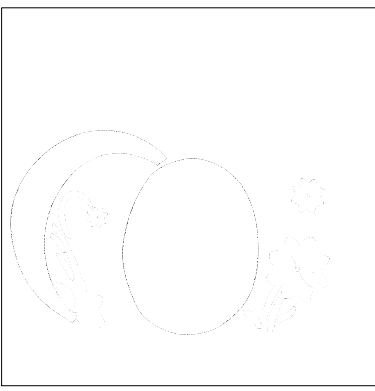
Stitches: 40,835
Height: 146.8 mm
Width: 190.6 mm
Colors: 4
Colorway: Colorway 1
Zoom: 0.25



Stop #: 1
Element:
Code:
Name: R0 G153 B0
Chart:
Stitches: 1,948
Thread used: 10.62m



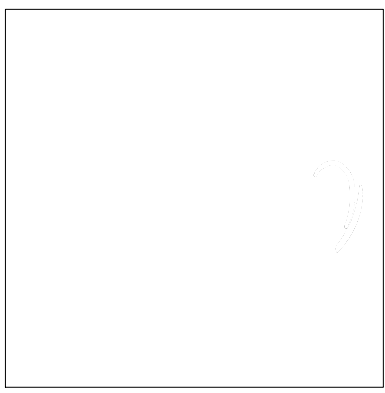
Stop #: 2
Element:
Code:
Name: R153 G102 B51
Chart:
Stitches: 1,338
Thread used: 7.32m



Stop #: 3
Element:
Code: 9
Name: White
Chart: Default
Stitches: 10,279
Thread used: 70.34m



Stop #: 4
Element:
Code:
Name: R255 G99 B1
Chart:
Stitches: 26,678
Thread used: 146.55m



Stop #: 5
Element:
Code: 9
Name: White
Chart: Default
Stitches: 590
Thread used: 2.87m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 40,835
 Height: 146.8 mm
 Width: 190.6 mm
 Colors: 4



Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 69
 Hoop: <None>
 Max stitch: 11.6 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 93.8 mm
 Right: 96.8 mm
 Up: 81.4 mm
 Down: 65.4 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 27986.1 mm²
 Total thread: 238.20m
 Total bobbin: 92.46m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	1,948	R0 G153 B0
2	14	1,338	R153 G102 B51
3	9	10,279	9 White Default
4	2	26,678	R255 G99 B1
5	9	590	9 White Default