

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Height: 84.0 mm  
Width: 88.8 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 15,536  
 Height: 84.0 mm  
 Width: 88.8 mm  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 63  
 Appliqués: 0  
 Left: 49.9 mm  
 Right: 38.9 mm  
 Up: 40.7 mm  
 Down: 43.3 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 7454.3 mm<sup>2</sup>  
 Max stitch: 6.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm  
 Total thread: 72.08m  
 Total bobbin: 24.13m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		3,384	12	Orange	Default
2.	2		1,398		R255 G255 B128	
3.	8		10,752	8	Black	Default



# Color Film

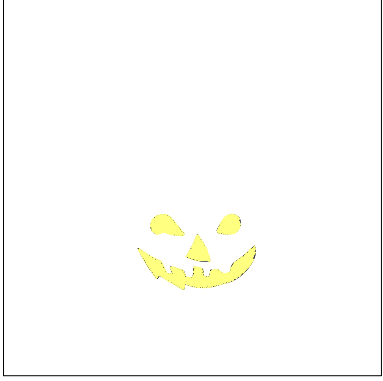
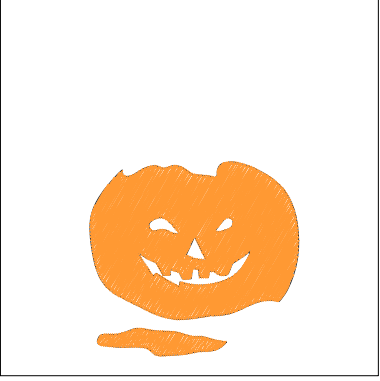
Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 15,536  
Height: 84.0 mm  
Width: 88.8 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.54



Stop #: 1  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 3,384  
Thread used: 20.06m

Stop #: 2  
Element:  
Code:  
Name: R255 G255 B128  
Chart:  
Stitches: 1,398  
Thread used: 6.11m

Stop #: 3  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 10,752  
Thread used: 45.61m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 15,536  
 Height: 84.0 mm  
 Width: 88.8 mm  
 Colors: 3



Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 63  
 Hoop: <None>  
 Max stitch: 6.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm

Left: 49.9 mm  
 Right: 38.9 mm  
 Up: 40.7 mm  
 Down: 43.3 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 7454.3 mm<sup>2</sup>  
 Total thread: 72.08m  
 Total bobbin: 24.13m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	12	3,384	12 Orange Default
2	2	1,398	R255 G255 B128
3	8	10,752	8 Black Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Height: 107.8 mm  
Width: 114.4 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 20,949  
Height: 107.8 mm  
Width: 114.4 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 69  
Appliqués: 0  
Left: 62.6 mm  
Right: 51.8 mm  
Up: 52.6 mm  
Down: 55.3 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 12339.7 mm<sup>2</sup>  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 6.8 mm  
Total thread: 104.97m  
Total bobbin: 37.20m

### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		5,067	12	Orange	Default
2.	2		1,752		R255 G255 B128	
3.	8		14,128	8	Black	Default



# Color Film

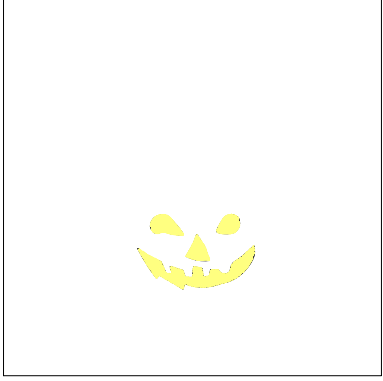
Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 20,949  
Height: 107.8 mm  
Width: 114.4 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.42



Stop #: 1  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 5,067  
Thread used: 31.63m

Stop #: 2  
Element:  
Code:  
Name: R255 G255 B128  
Chart:  
Stitches: 1,752  
Thread used: 8.71m

Stop #: 3  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 14,128  
Thread used: 64.33m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 20,949  
 Height: 107.8 mm  
 Width: 114.4 mm  
 Colors: 3



Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 69  
 Hoop: <None>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm

Left: 62.6 mm  
 Right: 51.8 mm  
 Up: 52.6 mm  
 Down: 55.3 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 12339.7 mm<sup>2</sup>  
 Total thread: 104.97m  
 Total bobbin: 37.20m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	12	5,067	12 Orange Default
2	2	1,752	R255 G255 B128
3	8	14,128	8 Black Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Height: 131.7 mm  
Width: 139.8 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 26,832  
Height: 131.7 mm  
Width: 139.8 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 26,832  
 Height: 131.7 mm  
 Width: 139.8 mm  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 70  
 Appliqués: 0  
 Left: 75.3 mm  
 Right: 64.5 mm  
 Up: 64.5 mm  
 Down: 67.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 18409.3 mm<sup>2</sup>  
 Max stitch: 8.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 142.65m  
 Total bobbin: 52.55m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		7,045	12	Orange	Default
2.	2		2,227		R255 G255 B128	
3.	8		17,558	8	Black	Default

**Color Film**

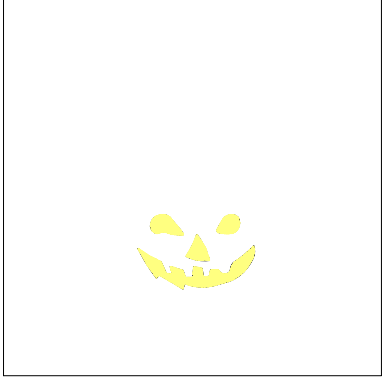
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 26,832  
Height: 131.7 mm  
Width: 139.8 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.34



Stop #: 1  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 7,045  
Thread used: 45.38m

Stop #: 2  
Element:  
Code:  
Name: R255 G255 B128  
Chart:  
Stitches: 2,227  
Thread used: 11.94m

Stop #: 3  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 17,558  
Thread used: 85.02m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 26,832  
 Height: 131.7 mm  
 Width: 139.8 mm  
 Colors: 3



Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 70  
 Hoop: <None>  
 Max stitch: 8.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 75.3 mm  
 Right: 64.5 mm  
 Up: 64.5 mm  
 Down: 67.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 18409.3 mm<sup>2</sup>  
 Total thread: 142.65m  
 Total bobbin: 52.55m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	12	7,045	12 Orange Default
2	2	2,227	R255 G255 B128
3	8	17,558	8 Black Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Height: 155.5 mm  
Width: 165.2 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 33,378  
Height: 155.5 mm  
Width: 165.2 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 33,378  
 Height: 155.5 mm  
 Width: 165.2 mm  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 72  
 Appliqués: 0  
 Left: 88.0 mm  
 Right: 77.1 mm  
 Up: 76.3 mm  
 Down: 79.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 25686.2 mm<sup>2</sup>  
 Max stitch: 10.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 186.11m  
 Total bobbin: 70.55m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		9,322	12	Orange	Default
2.	2		2,678		R255 G255 B128	
3.	8		21,376	8	Black	Default

**Color Film**

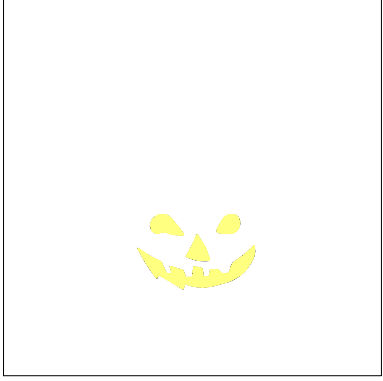
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 33,378  
Height: 155.5 mm  
Width: 165.2 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.29



Stop #: 1  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 9,322  
Thread used: 61.41m

Stop #: 2  
Element:  
Code:  
Name: R255 G255 B128  
Chart:  
Stitches: 2,678  
Thread used: 15.58m

Stop #: 3  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 21,376  
Thread used: 108.81m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 33,378  
 Height: 155.5 mm  
 Width: 165.2 mm  
 Colors: 3



Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 72  
 Hoop: <None>  
 Max stitch: 10.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 88.0 mm  
 Right: 77.1 mm  
 Up: 76.3 mm  
 Down: 79.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 25686.2 mm<sup>2</sup>  
 Total thread: 186.11m  
 Total bobbin: 70.55m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	12	9,322	12 Orange Default
2	2	2,678	R255 G255 B128
3	8	21,376	8 Black Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Height: 179.6 mm  
Width: 190.5 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 40,595  
Height: 179.6 mm  
Width: 190.5 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 40,595  
 Height: 179.6 mm  
 Width: 190.5 mm  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 72  
 Appliqués: 0  
 Left: 100.7 mm  
 Right: 89.8 mm  
 Up: 88.5 mm  
 Down: 91.1 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 34218.2 mm<sup>2</sup>  
 Max stitch: 11.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 235.84m  
 Total bobbin: 91.47m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		12,031	12	Orange	Default
2.	2		3,152		R255 G255 B128	
3.	8		25,410	8	Black	Default

**Color Film**

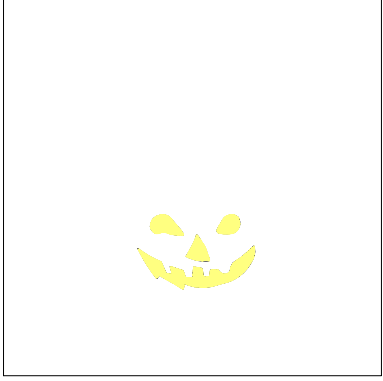
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 40,595  
Height: 179.6 mm  
Width: 190.5 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.25



Stop #: 1  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 12,031  
Thread used: 80.62m

Stop #: 2  
Element:  
Code:  
Name: R255 G255 B128  
Chart:  
Stitches: 3,152  
Thread used: 19.54m

Stop #: 3  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 25,410  
Thread used: 135.38m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 40,595  
 Height: 179.6 mm  
 Width: 190.5 mm  
 Colors: 3



Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 72  
 Hoop: <None>  
 Max stitch: 11.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 100.7 mm  
 Right: 89.8 mm  
 Up: 88.5 mm  
 Down: 91.1 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 34218.2 mm<sup>2</sup>  
 Total thread: 235.84m  
 Total bobbin: 91.47m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	12	12,031	12 Orange Default
2	2	3,152	R255 G255 B128
3	8	25,410	8 Black Default