

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Height: 114.5 mm
Width: 90.3 mm
Colors: 10
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

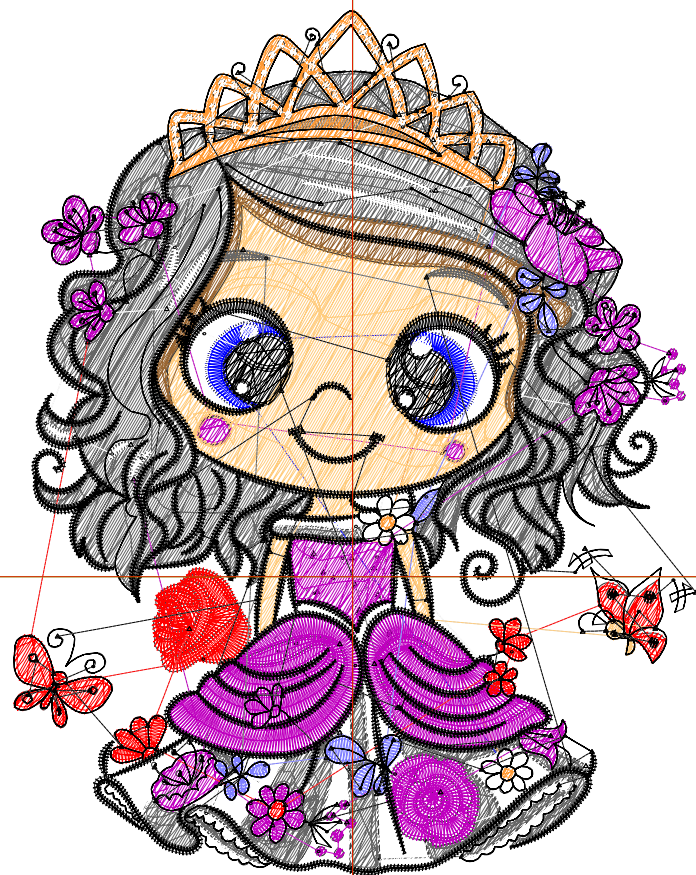
Title:

Stitches: 40,925
 Height: 114.5 mm
 Width: 90.3 mm
 Colors: 10
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 10
 Stops: 11
 Trims: 236
 Appliqués: 0
 Left: 44.8 mm
 Right: 45.4 mm
 Up: 74.9 mm
 Down: 39.6 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 10335.1 mm²
 Max stitch: 8.8 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 161.14m
 Total bobbin: 46.34m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18		6,741	18	Grey	Default
2.	12		1,508	12	Orange	Default
3.	2		313	2	Blue	Default
4.	9		5,118	9	White	Default
5.	6		4,591	6	Dark Magenta	Default
6.	3		1,893	3	Red	Default
7.	16		1,955	16	Sand	Default
8.	54		846	14	Brown	Default
9.	40		676	20	Powder Blue	Default
10.	18		144	18	Grey	Default
11.	8		17,138	8	Black	Default



Color Film

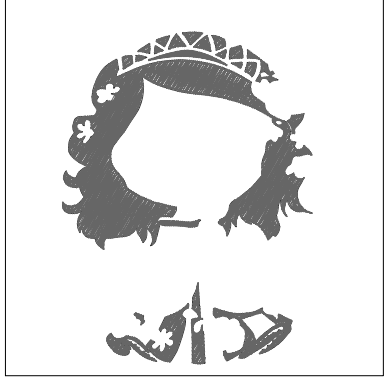
Wilcom EmbroideryStudio - Designing



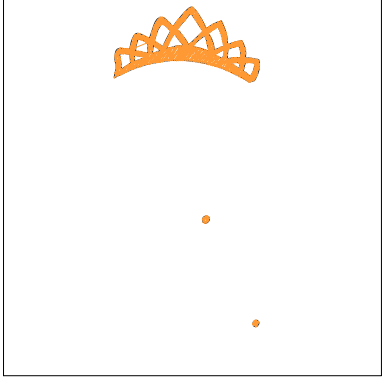
Design: 4

Title:

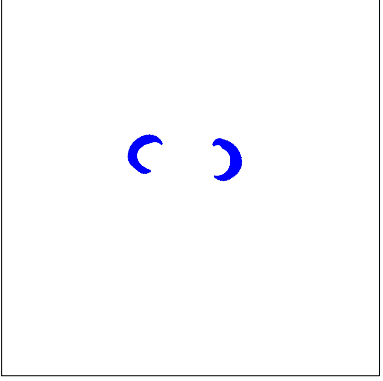
Stitches: 40,925
 Height: 114.5 mm
 Width: 90.3 mm
 Colors: 10
 Colorway: Colorway 1
 Zoom: 0.41



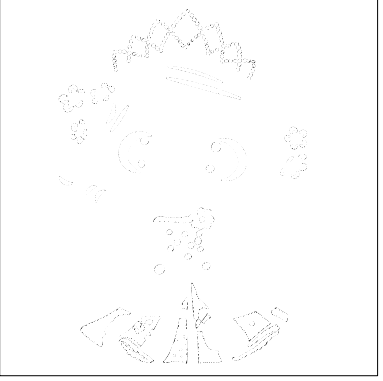
Stop #: 1
 Element:
 Code: 18
 Name: Grey
 Chart: Default
 Stitches: 6,741
 Thread used: 31.28m



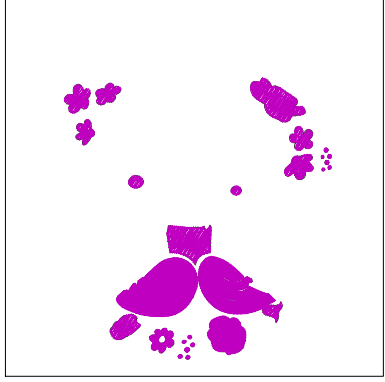
Stop #: 2
 Element:
 Code: 12
 Name: Orange
 Chart: Default
 Stitches: 1,508
 Thread used: 6.40m



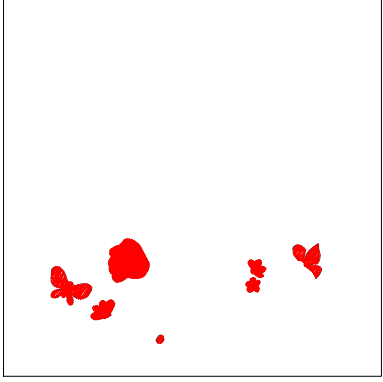
Stop #: 3
 Element:
 Code: 2
 Name: Blue
 Chart: Default
 Stitches: 313
 Thread used: 1.49m



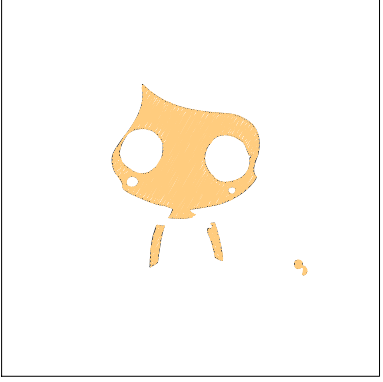
Stop #: 4
 Element:
 Code: 9
 Name: White
 Chart: Default
 Stitches: 5,118
 Thread used: 17.75m



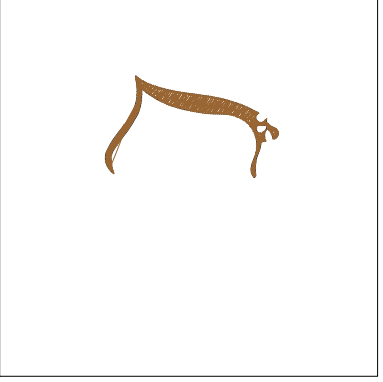
Stop #: 5
 Element:
 Code: 6
 Name: Dark Magenta
 Chart: Default
 Stitches: 4,591
 Thread used: 20.63m



Stop #: 6
 Element:
 Code: 3
 Name: Red
 Chart: Default
 Stitches: 1,893
 Thread used: 7.10m



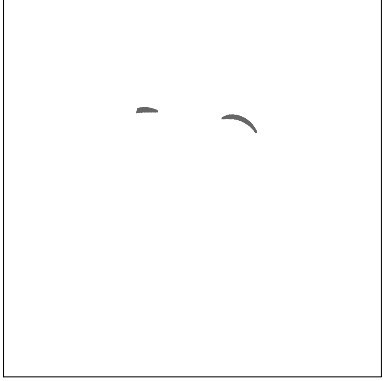
Stop #: 7
 Element:
 Code: 16
 Name: Sand
 Chart: Default
 Stitches: 1,955
 Thread used: 10.63m



Stop #: 8
 Element:
 Code: 14
 Name: Brown
 Chart: Default
 Stitches: 846
 Thread used: 3.92m



Stop #: 9
 Element:
 Code: 20
 Name: Powder Blue
 Chart: Default
 Stitches: 676
 Thread used: 2.47m



Stop #: 10
 Element:
 Code: 18
 Name: Grey
 Chart: Default
 Stitches: 144
 Thread used: 0.52m



Stop #: 11
 Element:
 Code: 8
 Name: Black
 Chart: Default
 Stitches: 17,138
 Thread used: 57.85m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 40,925
 Height: 114.5 mm
 Width: 90.3 mm
 Colors: 10



Machine format: Tajima
 Color changes: 10
 Stops: 11
 Trims: 236
 Hoop: <None>
 Max stitch: 8.8 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 44.8 mm
 Right: 45.4 mm
 Up: 74.9 mm
 Down: 39.6 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 10335.1 mm²
 Total thread: 161.14m
 Total bobbin: 46.34m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	18	6,741	18 Grey Default
2	12	1,508	12 Orange Default
3	2	313	2 Blue Default
4	9	5,118	9 White Default
5	6	4,591	6 Dark Magenta Default
6	3	1,893	3 Red Default
7	16	1,955	16 Sand Default
8	54	846	14 Brown Default
9	40	676	20 Powder Blue Default
10	18	144	18 Grey Default
11	8	17,138	8 Black Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Height: 139.9 mm
Width: 110.3 mm
Colors: 10
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

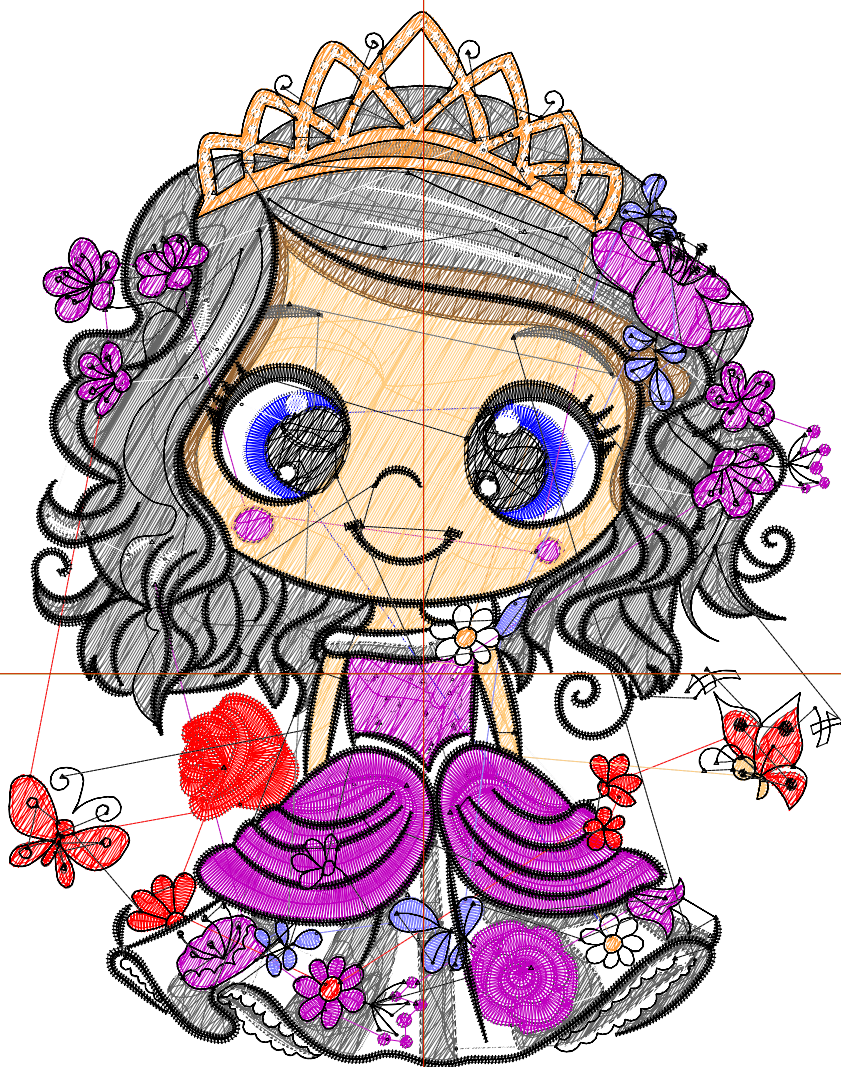
Title:

Stitches: 49,872
Height: 139.9 mm
Width: 110.3 mm
Colors: 10
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 10
Stops: 11
Trims: 262
Appliqués: 0
Left: 54.9 mm
Right: 55.4 mm
Up: 87.7 mm
Down: 52.3 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area: 15434.6 mm²
Max stitch: 10.9 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 208.08m
Total bobbin: 63.55m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18	Grey	8,613	18	Grey	Default
2.	12	Orange	1,851	12	Orange	Default
3.	2	Blue	375	2	Blue	Default
4.	9	White	6,254	9	White	Default
5.	6	Dark Magenta	5,663	6	Dark Magenta	Default
6.	3	Red	2,269	3	Red	Default
7.	16	Sand	2,609	16	Sand	Default
8.	54	Brown	1,096	14	Brown	Default
9.	40	Powder Blue	804	20	Powder Blue	Default
10.	18	Grey	173	18	Grey	Default
11.	8	Black	20,163	8	Black	Default



Color Film

Wilcom EmbroideryStudio - Designing



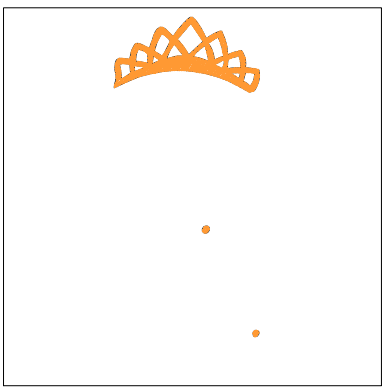
Design: 5

Title:

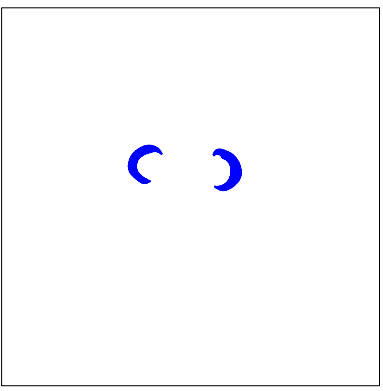
Stitches: 49,872
 Height: 139.9 mm
 Width: 110.3 mm
 Colors: 10
 Colorway: Colorway 1
 Zoom: 0.34



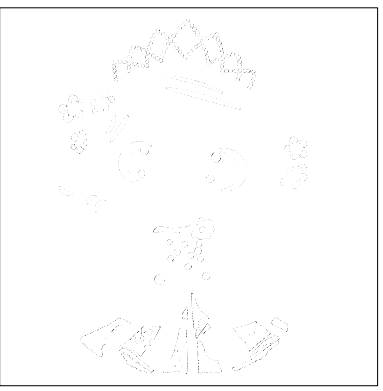
Stop #: 1
 Element:
 Code: 18
 Name: Grey
 Chart: Default
 Stitches: 8,613
 Thread used: 42.14m



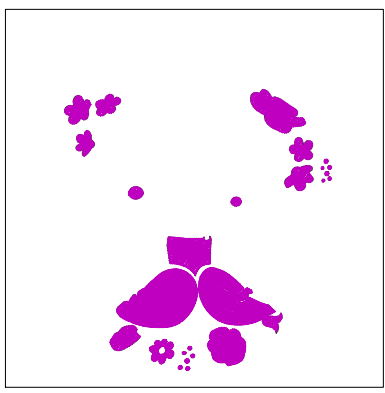
Stop #: 2
 Element:
 Code: 12
 Name: Orange
 Chart: Default
 Stitches: 1,851
 Thread used: 8.39m



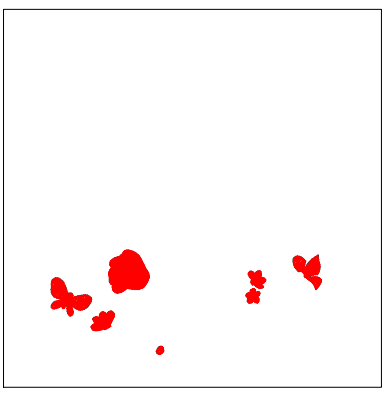
Stop #: 3
 Element:
 Code: 2
 Name: Blue
 Chart: Default
 Stitches: 375
 Thread used: 2.00m



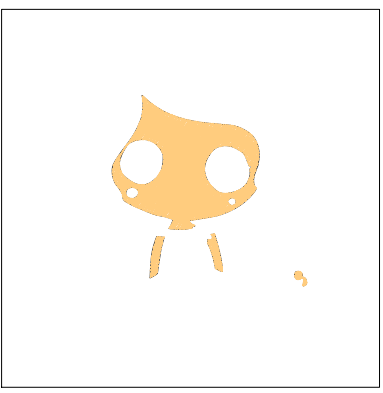
Stop #: 4
 Element:
 Code: 9
 Name: White
 Chart: Default
 Stitches: 6,254
 Thread used: 22.78m



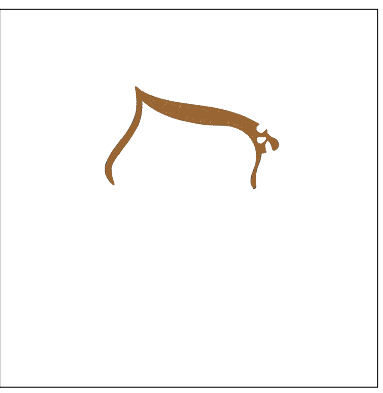
Stop #: 5
 Element:
 Code: 6
 Name: Dark Magenta
 Chart: Default
 Stitches: 5,663
 Thread used: 27.81m



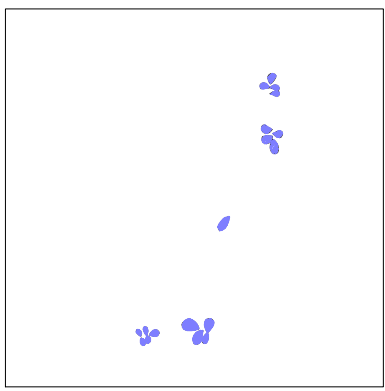
Stop #: 6
 Element:
 Code: 3
 Name: Red
 Chart: Default
 Stitches: 2,269
 Thread used: 9.19m



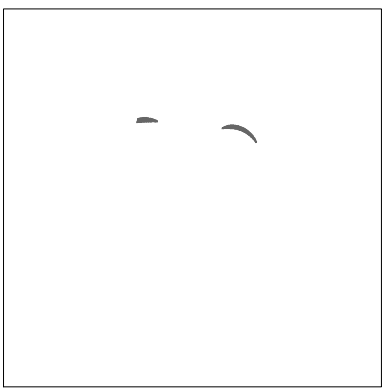
Stop #: 7
 Element:
 Code: 16
 Name: Sand
 Chart: Default
 Stitches: 2,609
 Thread used: 14.90m



Stop #: 8
 Element:
 Code: 14
 Name: Brown
 Chart: Default
 Stitches: 1,096
 Thread used: 5.29m



Stop #: 9
 Element:
 Code: 20
 Name: Powder Blue
 Chart: Default
 Stitches: 804
 Thread used: 3.16m



Stop #: 10
 Element:
 Code: 18
 Name: Grey
 Chart: Default
 Stitches: 173
 Thread used: 0.65m



Stop #: 11
 Element:
 Code: 8
 Name: Black
 Chart: Default
 Stitches: 20,163
 Thread used: 70.68m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 49,872
 Height: 139.9 mm
 Width: 110.3 mm
 Colors: 10



Machine format: Tajima
 Color changes: 10
 Stops: 11
 Trims: 262
 Hoop: <None>
 Max stitch: 10.9 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 54.9 mm
 Right: 55.4 mm
 Up: 87.7 mm
 Down: 52.3 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 15434.6 mm²
 Total thread: 208.08m
 Total bobbin: 63.55m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	18	8,613	18 Grey Default
2	12	1,851	12 Orange Default
3	2	375	2 Blue Default
4	9	6,254	9 White Default
5	6	5,663	6 Dark Magenta Default
6	3	2,269	3 Red Default
7	16	2,609	16 Sand Default
8	54	1,096	14 Brown Default
9	40	804	20 Powder Blue Default
10	18	173	18 Grey Default
11	8	20,163	8 Black Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Height: 165.3 mm
Width: 130.3 mm
Colors: 10
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

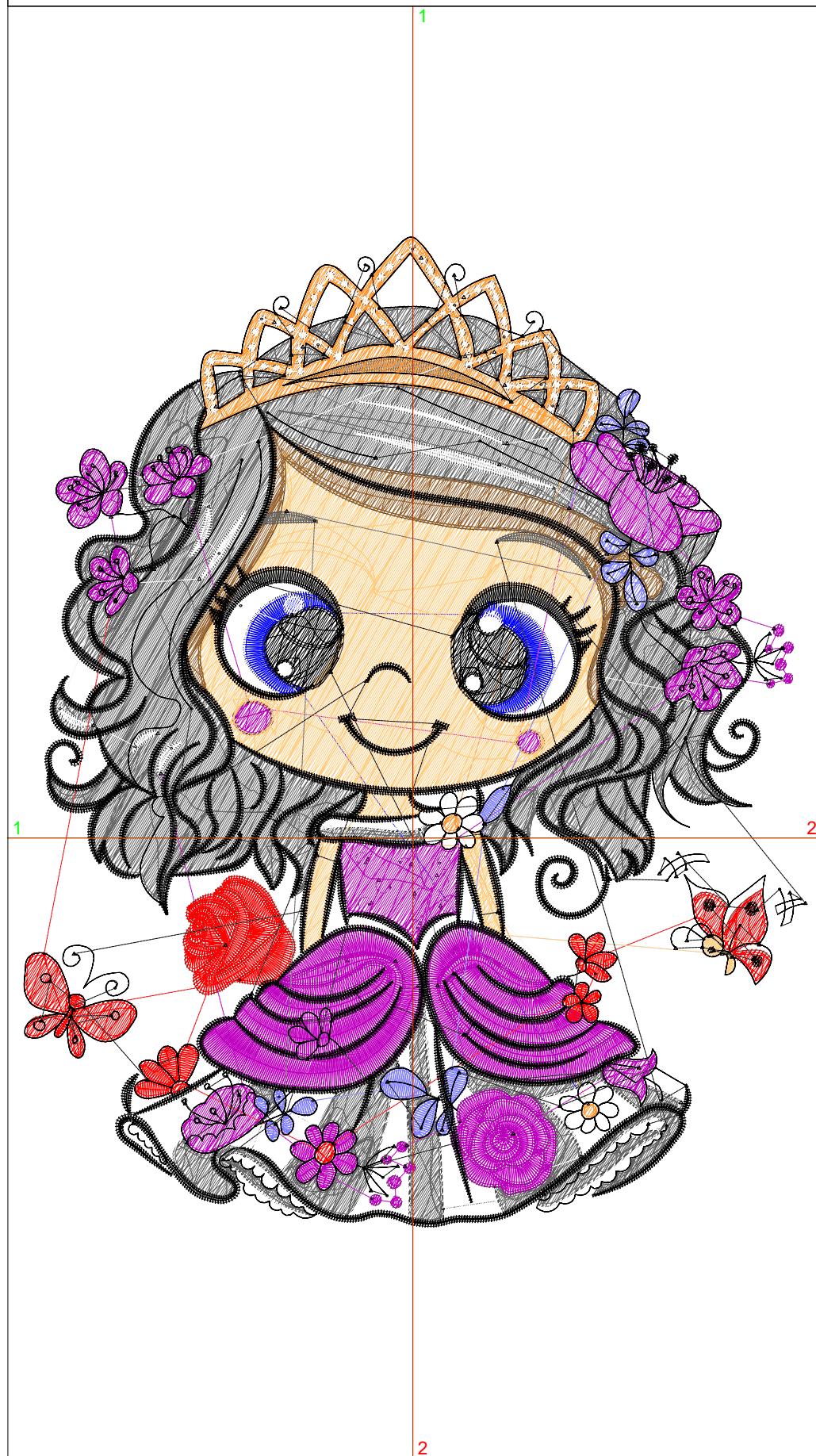
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 59,311
Height: 165.3 mm
Width: 130.3 mm
Colors: 10
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 10
Stops: 11
Trims: 291
Appliqués: 0
Left: 64.9 mm
Right: 65.5 mm
Up: 100.4 mm
Down: 65.0 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area: 21549.6 mm²
Max stitch: 10.6 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 260.63m
Total bobbin: 83.50m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18	Grey	10,735	18	Grey	Default
2.	12	Orange	2,212	12	Orange	Default
3.	2	Blue	442	2	Blue	Default
4.	9	White	7,500	9	White	Default
5.	6	Dark Magenta	6,829	6	Dark Magenta	Default
6.	3	Red	2,643	3	Red	Default
7.	16	Sand	3,332	16	Sand	Default
8.	54	Brown	1,311	14	Brown	Default
9.	40	Powder Blue	931	20	Powder Blue	Default
10.	18	Grey	202	18	Grey	Default
11.	8	Black	23,172	8	Black	Default

Color Film

Wilcom EmbroideryStudio - Designing



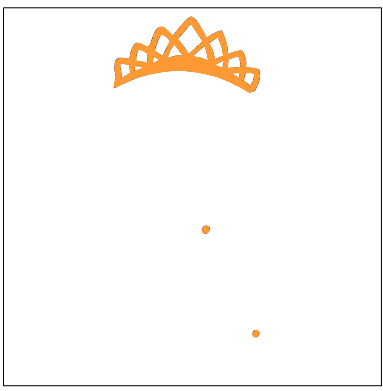
Design: 6

Title:

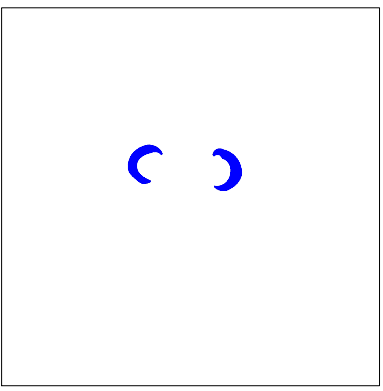
Stitches: 59,311
Height: 165.3 mm
Width: 130.3 mm
Colors: 10
Colorway: Colorway 1
Zoom: 0.29



Stop #: 1
Element:
Code: 18
Name: Grey
Chart: Default
Stitches: 10,735
Thread used: 55.03m



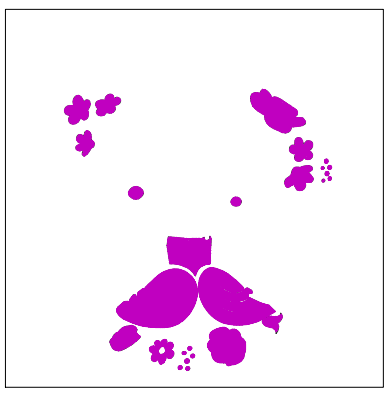
Stop #: 2
Element:
Code: 12
Name: Orange
Chart: Default
Stitches: 2,212
Thread used: 10.55m



Stop #: 3
Element:
Code: 2
Name: Blue
Chart: Default
Stitches: 442
Thread used: 2.60m



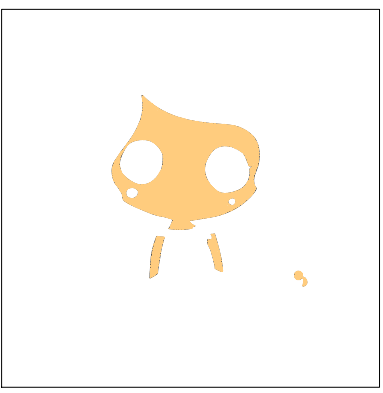
Stop #: 4
Element:
Code: 9
Name: White
Chart: Default
Stitches: 7,500
Thread used: 28.41m



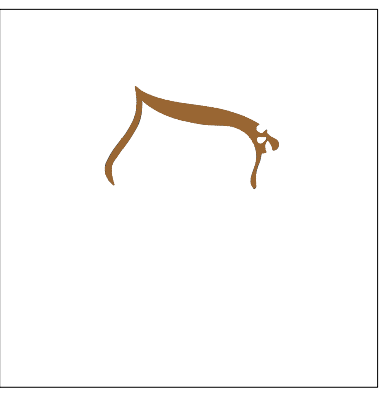
Stop #: 5
Element:
Code: 6
Name: Dark Magenta
Chart: Default
Stitches: 6,829
Thread used: 36.12m



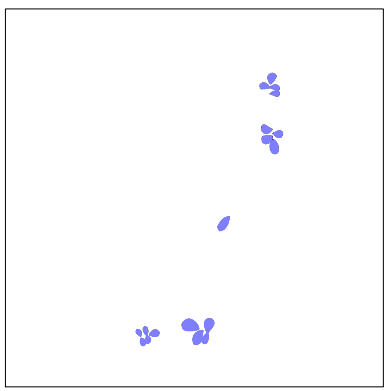
Stop #: 6
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 2,643
Thread used: 11.43m



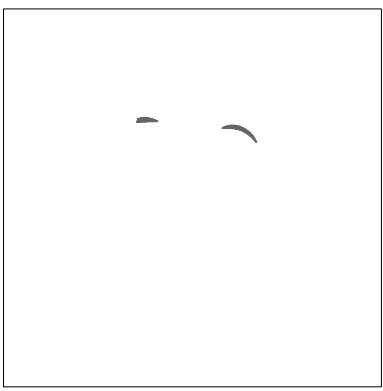
Stop #: 7
Element:
Code: 16
Name: Sand
Chart: Default
Stitches: 3,332
Thread used: 19.92m



Stop #: 8
Element:
Code: 14
Name: Brown
Chart: Default
Stitches: 1,311
Thread used: 6.65m



Stop #: 9
Element:
Code: 20
Name: Powder Blue
Chart: Default
Stitches: 931
Thread used: 3.90m



Stop #: 10
Element:
Code: 18
Name: Grey
Chart: Default
Stitches: 202
Thread used: 0.79m



Stop #: 11
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 23,172
Thread used: 84.13m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 59,311
 Height: 165.3 mm
 Width: 130.3 mm
 Colors: 10



Machine format: Tajima
 Color changes: 10
 Stops: 11
 Trims: 291
 Hoop: <None>
 Max stitch: 10.6 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 64.9 mm
 Right: 65.5 mm
 Up: 100.4 mm
 Down: 65.0 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 21549.6 mm²
 Total thread: 260.63m
 Total bobbin: 83.50m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	18	10,735	18 Grey Default
2	12	2,212	12 Orange Default
3	2	442	2 Blue Default
4	9	7,500	9 White Default
5	6	6,829	6 Dark Magenta Default
6	3	2,643	3 Red Default
7	16	3,332	16 Sand Default
8	54	1,311	14 Brown Default
9	40	931	20 Powder Blue Default
10	18	202	18 Grey Default
11	8	23,172	8 Black Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Height: 190.7 mm
Width: 150.4 mm
Colors: 10
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

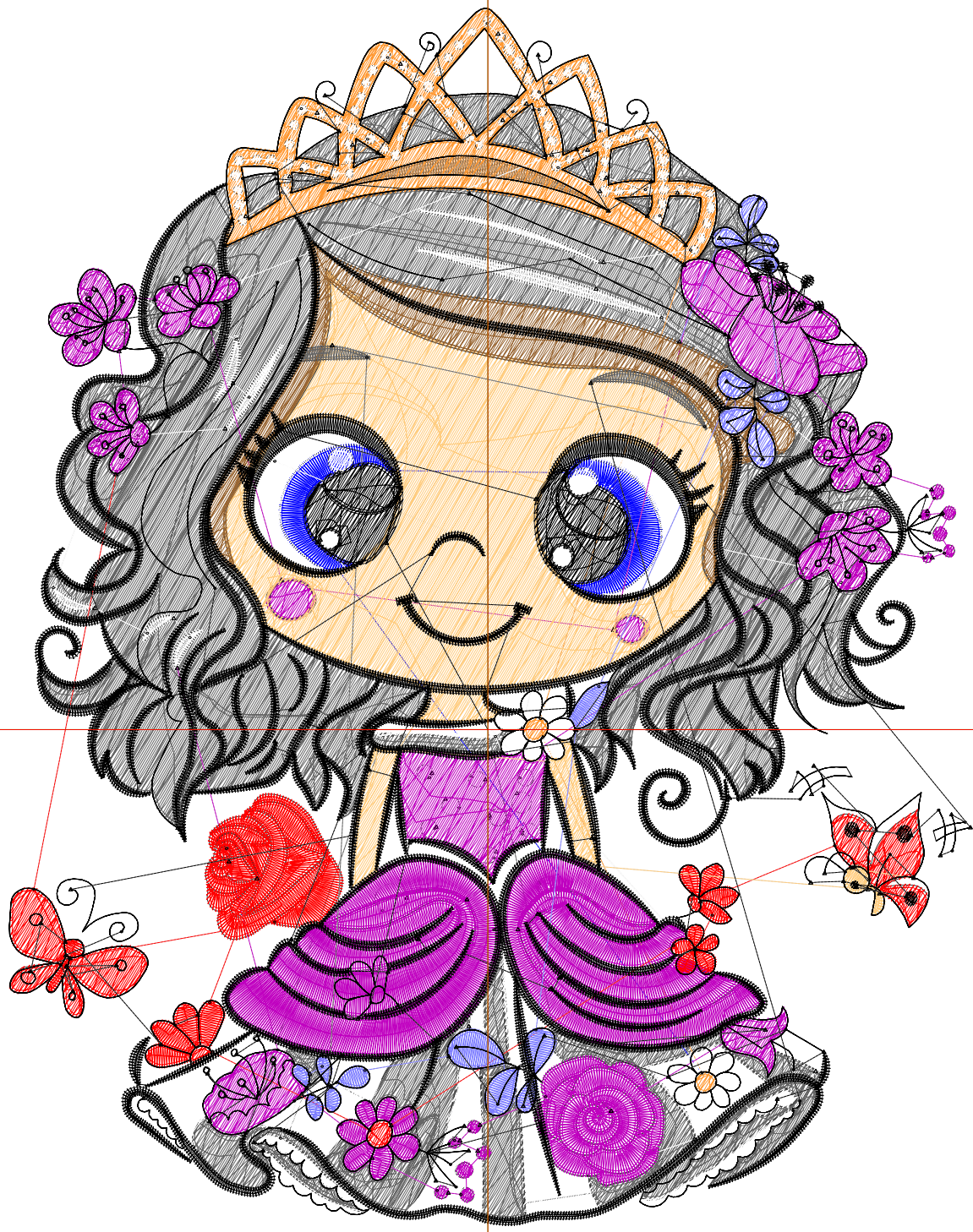
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 69,098
Height: 190.7 mm
Width: 150.4 mm
Colors: 10
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 69,098
 Height: 190.7 mm
 Width: 150.4 mm
 Colors: 10
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 10
 Stops: 11
 Trims: 310
 Appliqués: 0
 Left: 74.9 mm
 Right: 75.5 mm
 Up: 113.0 mm
 Down: 77.7 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area 28682.6 mm²
 Max stitch: 10.6 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm
 Total thread: 318.00m
 Total bobbin: 105.90m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18		12,972	18	Grey	Default
2.	12		2,647	12	Orange	Default
3.	2		515	2	Blue	Default
4.	9		8,680	9	White	Default
5.	6		8,047	6	Dark Magenta	Default
6.	3		3,080	3	Red	Default
7.	16		4,139	16	Sand	Default
8.	54		1,617	14	Brown	Default
9.	40		1,074	20	Powder Blue	Default
10.	18		232	18	Grey	Default
11.	8		26,093	8	Black	Default

Color Film

Wilcom EmbroideryStudio - Designing



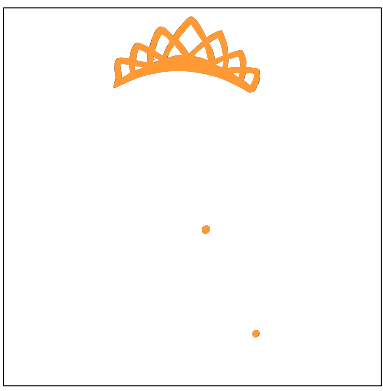
Design: 7

Title:

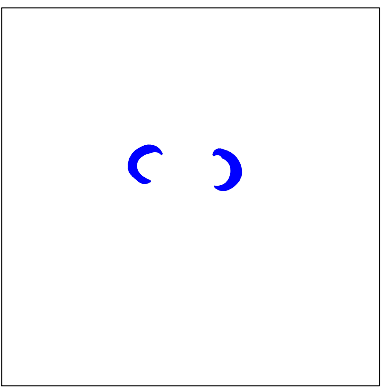
Stitches: 69,098
 Height: 190.7 mm
 Width: 150.4 mm
 Colors: 10
 Colorway: Colorway 1
 Zoom: 0.25



Stop #: 1
 Element:
 Code: 18
 Name: Grey
 Chart: Default
 Stitches: 12,972
 Thread used: 69.07m



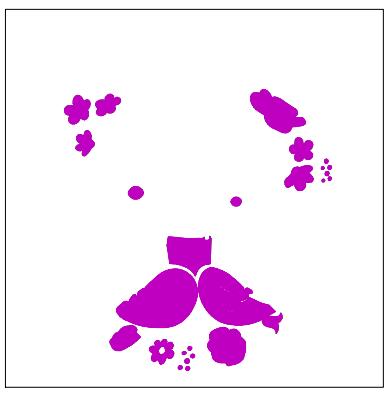
Stop #: 2
 Element:
 Code: 12
 Name: Orange
 Chart: Default
 Stitches: 2,647
 Thread used: 13.01m



Stop #: 3
 Element:
 Code: 2
 Name: Blue
 Chart: Default
 Stitches: 515
 Thread used: 3.32m



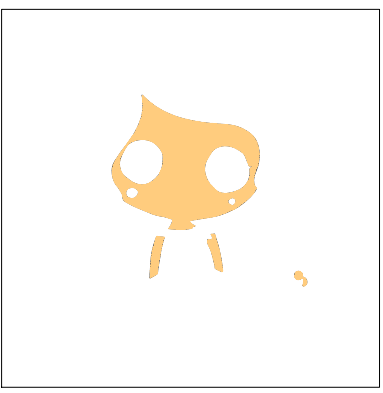
Stop #: 4
 Element:
 Code: 9
 Name: White
 Chart: Default
 Stitches: 8,680
 Thread used: 34.33m



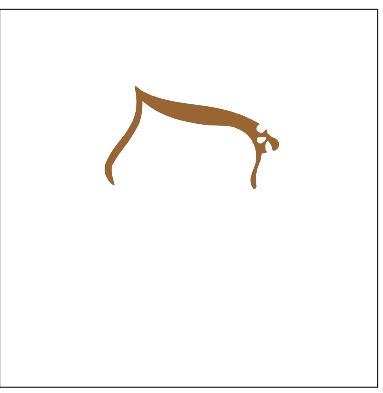
Stop #: 5
 Element:
 Code: 6
 Name: Dark Magenta
 Chart: Default
 Stitches: 8,047
 Thread used: 45.58m



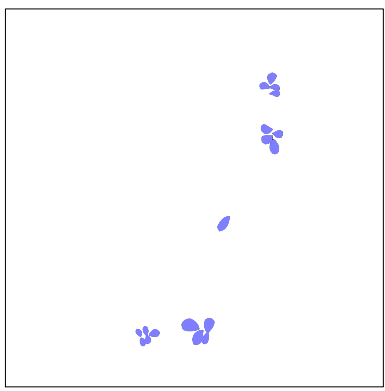
Stop #: 6
 Element:
 Code: 3
 Name: Red
 Chart: Default
 Stitches: 3,080
 Thread used: 14.04m



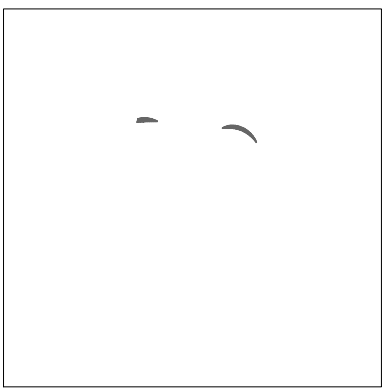
Stop #: 7
 Element:
 Code: 16
 Name: Sand
 Chart: Default
 Stitches: 4,139
 Thread used: 25.38m



Stop #: 8
 Element:
 Code: 14
 Name: Brown
 Chart: Default
 Stitches: 1,617
 Thread used: 8.45m



Stop #: 9
 Element:
 Code: 20
 Name: Powder Blue
 Chart: Default
 Stitches: 1,074
 Thread used: 4.78m



Stop #: 10
 Element:
 Code: 18
 Name: Grey
 Chart: Default
 Stitches: 232
 Thread used: 0.95m



Stop #: 11
 Element:
 Code: 8
 Name: Black
 Chart: Default
 Stitches: 26,093
 Thread used: 98.00m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 69,098
 Height: 190.7 mm
 Width: 150.4 mm
 Colors: 10



Machine format: Tajima
 Color changes: 10
 Stops: 11
 Trims: 310
 Hoop: <None>
 Max stitch: 10.6 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm

Left: 74.9 mm
 Right: 75.5 mm
 Up: 113.0 mm
 Down: 77.7 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 28682.6 mm²
 Total thread: 318.00m
 Total bobbin: 105.90m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	18	12,972	18 Grey Default
2	12	2,647	12 Orange Default
3	2	515	2 Blue Default
4	9	8,680	9 White Default
5	6	8,047	6 Dark Magenta Default
6	3	3,080	3 Red Default
7	16	4,139	16 Sand Default
8	54	1,617	14 Brown Default
9	40	1,074	20 Powder Blue Default
10	18	232	18 Grey Default
11	8	26,093	8 Black Default