

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Height: 71.0 mm  
Width: 140.0 mm  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  

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**Date:**

# Production Worksheet

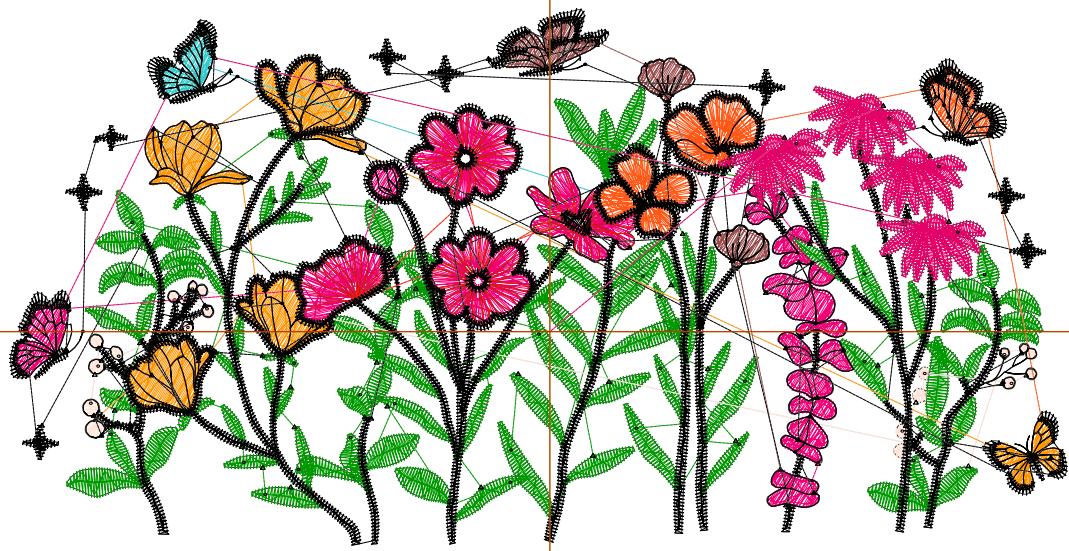
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 25,817  
Height: 71.0 mm  
Width: 140.0 mm  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 25,817  
 Height: 71.0 mm  
 Width: 140.0 mm  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 189  
 Appliqués: 0  
 Left: 71.5 mm  
 Right: 68.5 mm  
 Up: 42.7 mm  
 Down: 28.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 9936.9 mm<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 101.73m  
 Total bobbin: 29.04m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		5,683		R0 G153 B0	
2.	15		456		R255 G227 B215	
3.	7		1,492		R255 G149 B1	
4.	3		917		R255 G88 B22	
5.	5		171		R51 G204 B204	
6.	4		3,202		R242 G1 B118	
7.	11		440		R153 G76 B75	
8.	8		3,066		R0 G0 B0	
9.	2		490		R255 G22 B0	
10.	8		7,784		R0 G0 B0	
11.	9		2,114		R227 G2 B103	

# Color Film

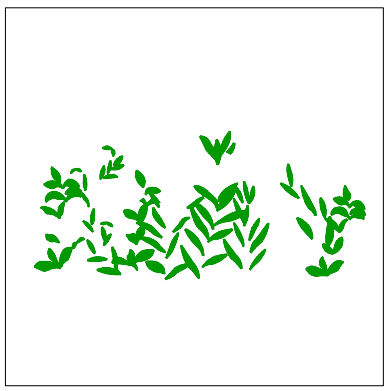
Wilcom EmbroideryStudio - Designing



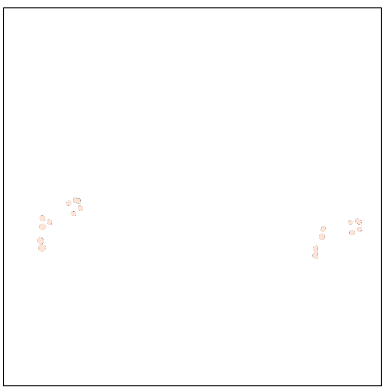
Design: **5**

Title:

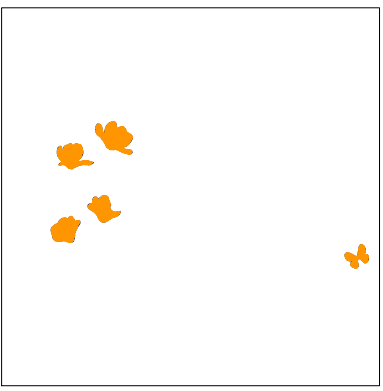
Stitches: 25,817  
 Height: 71.0 mm  
 Width: 140.0 mm  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 0.34



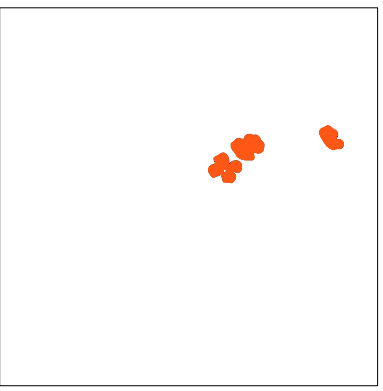
Stop #: 1  
 Element:  
 Code:  
 Name: R0 G153 B0  
 Chart:  
 Stitches: 5,683  
 Thread used: 23.93m



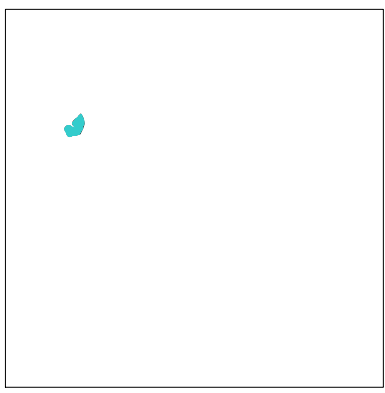
Stop #: 2  
 Element:  
 Code:  
 Name: R255 G227 B215  
 Chart:  
 Stitches: 456  
 Thread used: 1.49m



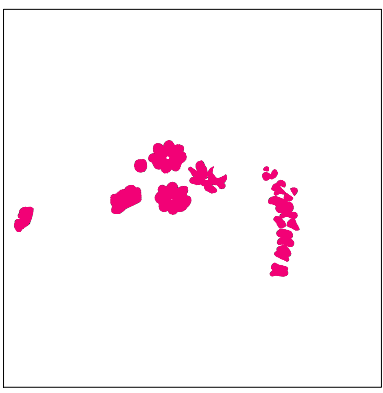
Stop #: 3  
 Element:  
 Code:  
 Name: R255 G149 B1  
 Chart:  
 Stitches: 1,492  
 Thread used: 6.67m



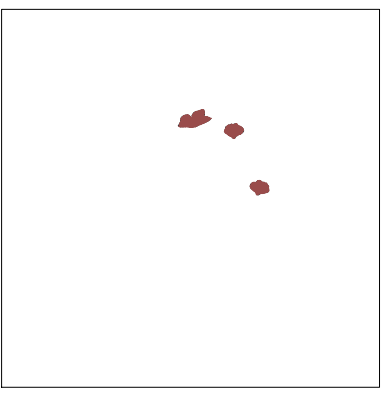
Stop #: 4  
 Element:  
 Code:  
 Name: R255 G88 B22  
 Chart:  
 Stitches: 917  
 Thread used: 4.18m



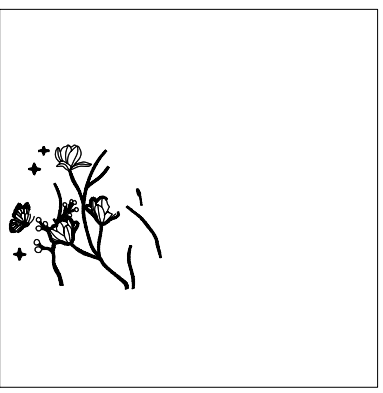
Stop #: 5  
 Element:  
 Code:  
 Name: R51 G204 B204  
 Chart:  
 Stitches: 171  
 Thread used: 0.72m



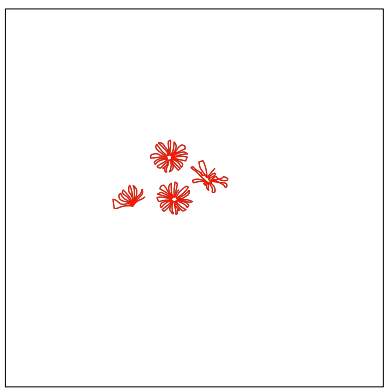
Stop #: 6  
 Element:  
 Code:  
 Name: R242 G1 B118  
 Chart:  
 Stitches: 3,202  
 Thread used: 13.42m



Stop #: 7  
 Element:  
 Code:  
 Name: R153 G76 B75  
 Chart:  
 Stitches: 440  
 Thread used: 1.89m



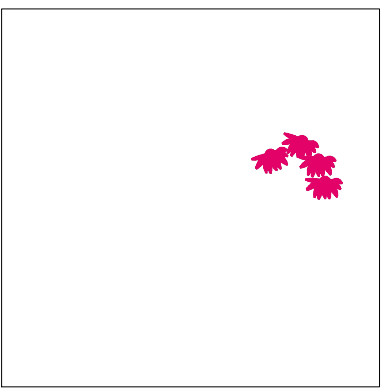
Stop #: 8  
 Element:  
 Code:  
 Name: R0 G0 B0  
 Chart:  
 Stitches: 3,066  
 Thread used: 10.71m



Stop #: 9  
 Element:  
 Code:  
 Name: R255 G22 B0  
 Chart:  
 Stitches: 490  
 Thread used: 1.78m



Stop #: 10  
 Element:  
 Code:  
 Name: R0 G0 B0  
 Chart:  
 Stitches: 7,784  
 Thread used: 27.47m



Stop #: 11  
 Element:  
 Code:  
 Name: R227 G2 B103  
 Chart:  
 Stitches: 2,114  
 Thread used: 8.38m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 25,817  
 Height: 71.0 mm  
 Width: 140.0 mm  
 Colors: 10



Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 189  
 Hoop: <None>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 71.5 mm  
 Right: 68.5 mm  
 Up: 42.7 mm  
 Down: 28.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 9936.9 mm<sup>2</sup>  
 Total thread: 101.73m  
 Total bobbin: 29.04m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	5,683	R0 G153 B0
2	15	456	R255 G227 B215
3	7	1,492	R255 G149 B1
4	3	917	R255 G88 B22
5	5	171	R51 G204 B204
6	4	3,202	R242 G1 B118
7	11	440	R153 G76 B75
8	8	3,066	R0 G0 B0
9	2	490	R255 G22 B0
10	8	7,784	R0 G0 B0
11	9	2,114	R227 G2 B103

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Height: 83.9 mm  
Width: 165.4 mm  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  

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**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 30,373  
Height: 83.9 mm  
Width: 165.4 mm  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1



1

1

2

2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 30,373  
 Height: 83.9 mm  
 Width: 165.4 mm  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 201  
 Appliqués: 0  
 Left: 84.2 mm  
 Right: 81.2 mm  
 Up: 49.2 mm  
 Down: 34.7 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 13871.5 mm<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 126.41m  
 Total bobbin: 38.26m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		6,693		R0 G153 B0	
2.	15		512		R255 G227 B215	
3.	7		1,823		R255 G149 B1	
4.	3		1,142		R255 G88 B22	
5.	5		203		R51 G204 B204	
6.	4		3,945		R242 G1 B118	
7.	11		548		R153 G76 B75	
8.	8		3,527		R0 G0 B0	
9.	2		533		R255 G22 B0	
10.	8		8,989		R0 G0 B0	
11.	9		2,456		R227 G2 B103	

# Color Film

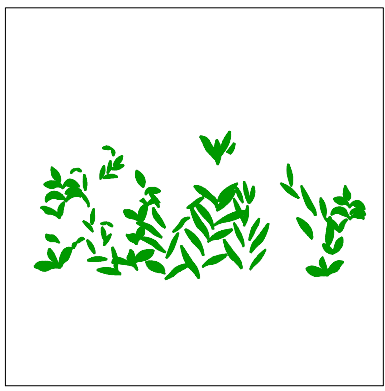
Wilcom EmbroideryStudio - Designing



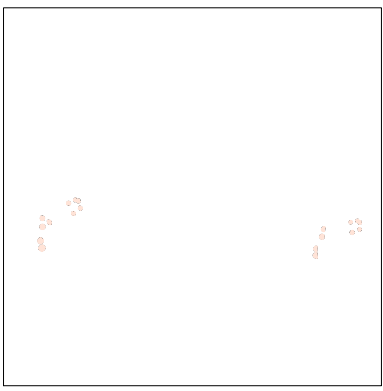
Design: 6

Title:

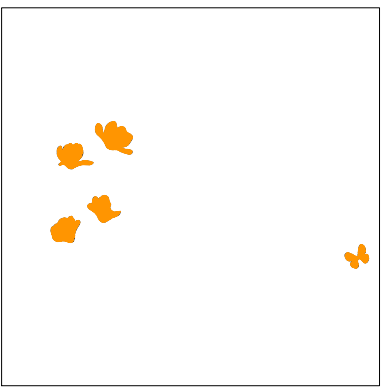
Stitches: 30,373  
 Height: 83.9 mm  
 Width: 165.4 mm  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 0.29



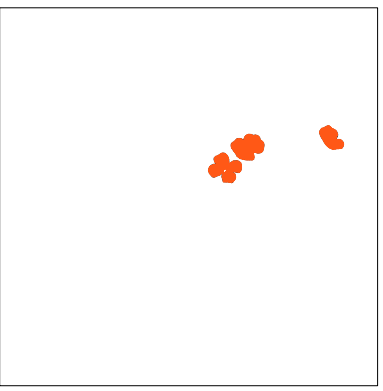
Stop #: 1  
 Element:  
 Code:  
 Name: R0 G153 B0  
 Chart:  
 Stitches: 6,693  
 Thread used: 30.30m



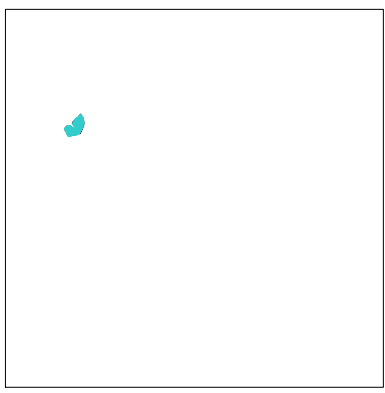
Stop #: 2  
 Element:  
 Code:  
 Name: R255 G227 B215  
 Chart:  
 Stitches: 512  
 Thread used: 1.75m



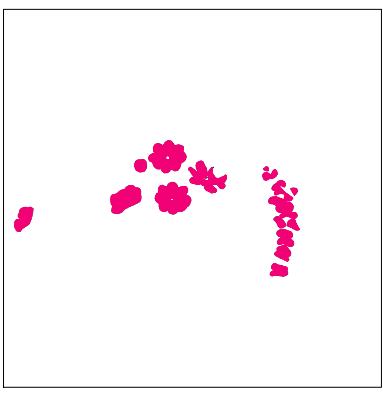
Stop #: 3  
 Element:  
 Code:  
 Name: R255 G149 B1  
 Chart:  
 Stitches: 1,823  
 Thread used: 8.59m



Stop #: 4  
 Element:  
 Code:  
 Name: R255 G88 B22  
 Chart:  
 Stitches: 1,142  
 Thread used: 5.46m



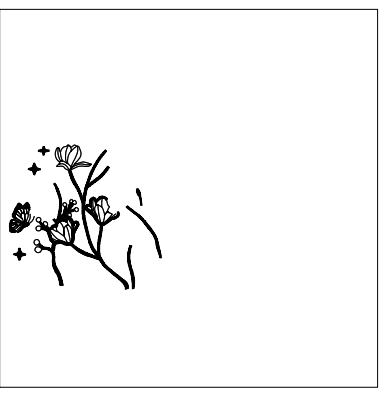
Stop #: 5  
 Element:  
 Code:  
 Name: R51 G204 B204  
 Chart:  
 Stitches: 203  
 Thread used: 0.91m



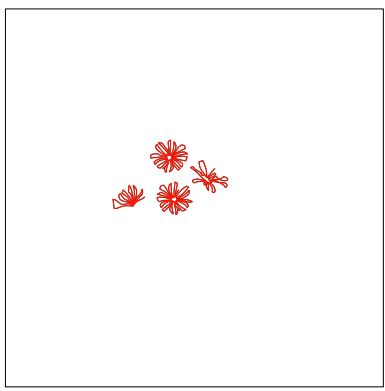
Stop #: 6  
 Element:  
 Code:  
 Name: R242 G1 B118  
 Chart:  
 Stitches: 3,945  
 Thread used: 17.44m



Stop #: 7  
 Element:  
 Code:  
 Name: R153 G76 B75  
 Chart:  
 Stitches: 548  
 Thread used: 2.50m



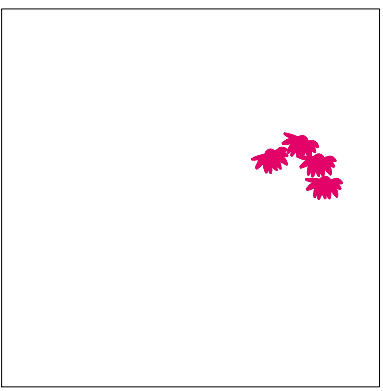
Stop #: 8  
 Element:  
 Code:  
 Name: R0 G0 B0  
 Chart:  
 Stitches: 3,527  
 Thread used: 12.84m



Stop #: 9  
 Element:  
 Code:  
 Name: R255 G22 B0  
 Chart:  
 Stitches: 533  
 Thread used: 2.01m



Stop #: 10  
 Element:  
 Code:  
 Name: R0 G0 B0  
 Chart:  
 Stitches: 8,989  
 Thread used: 33.11m



Stop #: 11  
 Element:  
 Code:  
 Name: R227 G2 B103  
 Chart:  
 Stitches: 2,456  
 Thread used: 10.39m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 30,373  
 Height: 83.9 mm  
 Width: 165.4 mm  
 Colors: 10



Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 201  
 Hoop: <None>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 84.2 mm  
 Right: 81.2 mm  
 Up: 49.2 mm  
 Down: 34.7 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 13871.5 mm<sup>2</sup>  
 Total thread: 126.41m  
 Total bobbin: 38.26m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	6,693	R0 G153 B0
2	15	512	R255 G227 B215
3	7	1,823	R255 G149 B1
4	3	1,142	R255 G88 B22
5	5	203	R51 G204 B204
6	4	3,945	R242 G1 B118
7	11	548	R153 G76 B75
8	8	3,527	R0 G0 B0
9	2	533	R255 G22 B0
10	8	8,989	R0 G0 B0
11	9	2,456	R227 G2 B103

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Height: 96.8 mm  
Width: 190.8 mm  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

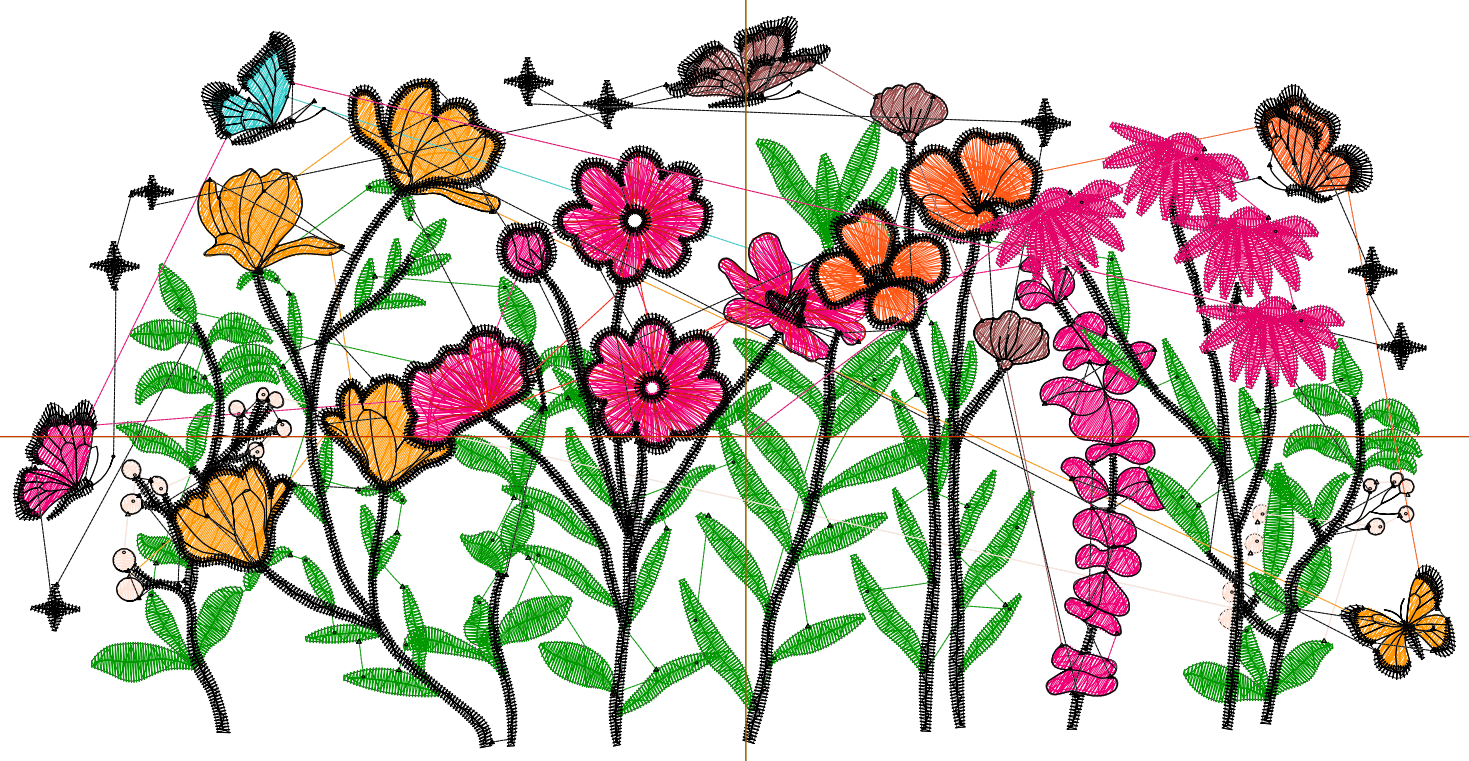
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 34,943  
Height: 96.8 mm  
Width: 190.8 mm  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 34,943  
 Height: 96.8 mm  
 Width: 190.8 mm  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 209  
 Appliqués: 0  
 Left: 96.9 mm  
 Right: 93.9 mm  
 Up: 55.6 mm  
 Down: 41.1 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 18461.0 mm<sup>2</sup>  
 Max stitch: 9.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 153.05m  
 Total bobbin: 48.63m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		7,687		R0 G153 B0	
2.	15		547		R255 G227 B215	
3.	7		2,196		R255 G149 B1	
4.	3		1,370		R255 G88 B22	
5.	5		238		R51 G204 B204	
6.	4		4,643		R242 G1 B118	
7.	11		655		R153 G76 B75	
8.	8		3,973		R0 G0 B0	
9.	2		575		R255 G22 B0	
10.	8		10,236		R0 G0 B0	
11.	9		2,821		R227 G2 B103	

# Color Film

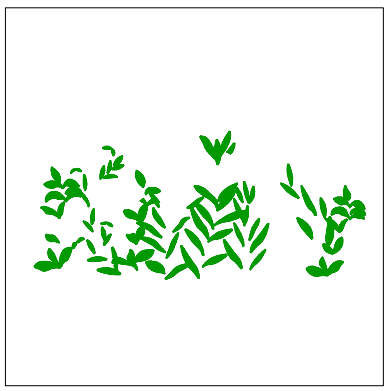
Wilcom EmbroideryStudio - Designing



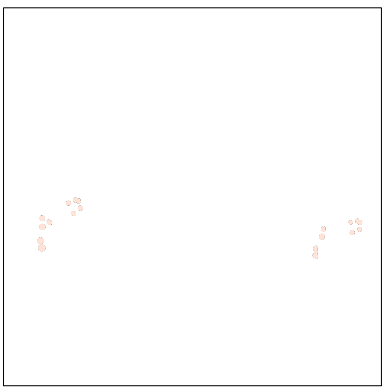
Design: 7

Title:

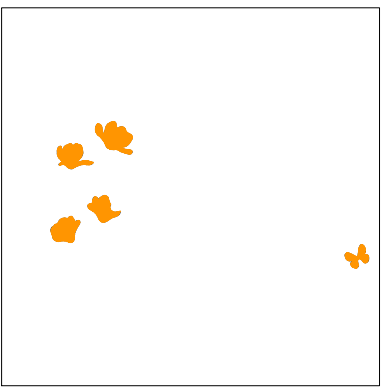
Stitches: 34,943  
 Height: 96.8 mm  
 Width: 190.8 mm  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 0.25



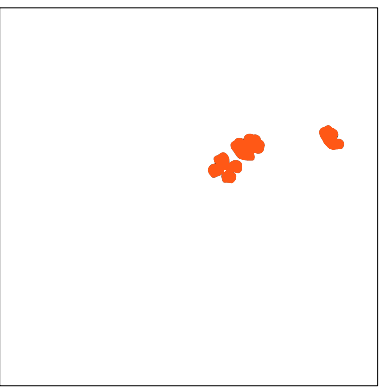
Stop #: 1  
 Element:  
 Code:  
 Name: R0 G153 B0  
 Chart:  
 Stitches: 7,687  
 Thread used: 37.33m



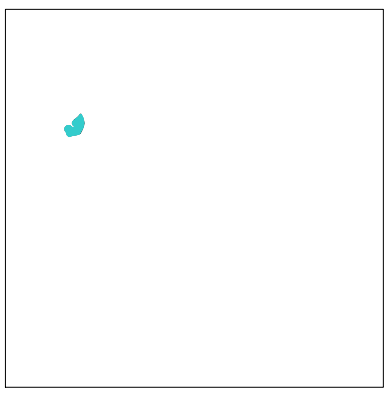
Stop #: 2  
 Element:  
 Code:  
 Name: R255 G227 B215  
 Chart:  
 Stitches: 547  
 Thread used: 2.00m



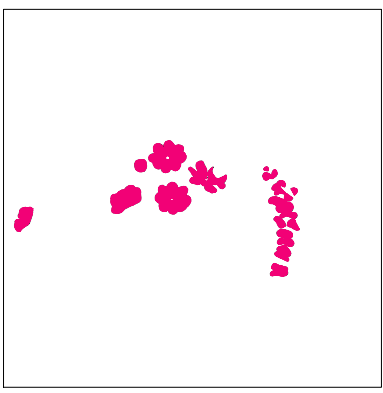
Stop #: 3  
 Element:  
 Code:  
 Name: R255 G149 B1  
 Chart:  
 Stitches: 2,196  
 Thread used: 10.78m



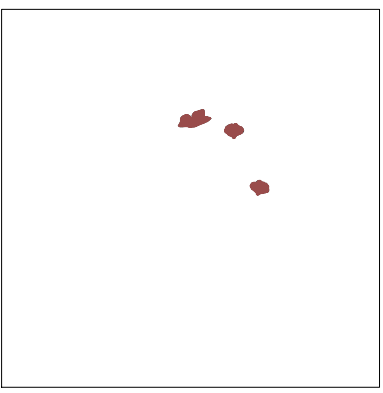
Stop #: 4  
 Element:  
 Code:  
 Name: R255 G88 B22  
 Chart:  
 Stitches: 1,370  
 Thread used: 6.84m



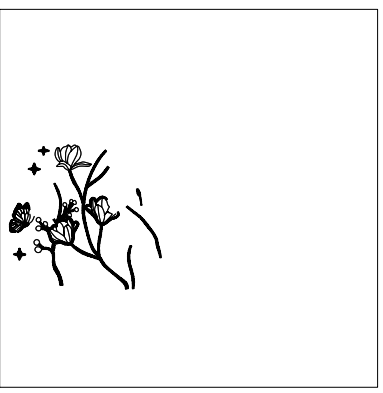
Stop #: 5  
 Element:  
 Code:  
 Name: R51 G204 B204  
 Chart:  
 Stitches: 238  
 Thread used: 1.13m



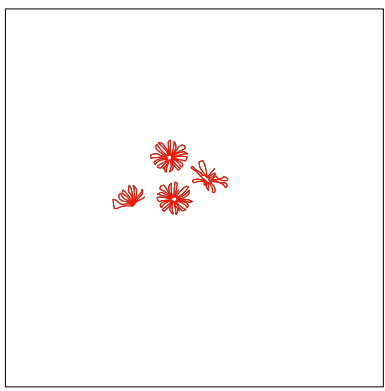
Stop #: 6  
 Element:  
 Code:  
 Name: R242 G1 B118  
 Chart:  
 Stitches: 4,643  
 Thread used: 21.61m



Stop #: 7  
 Element:  
 Code:  
 Name: R153 G76 B75  
 Chart:  
 Stitches: 655  
 Thread used: 3.11m



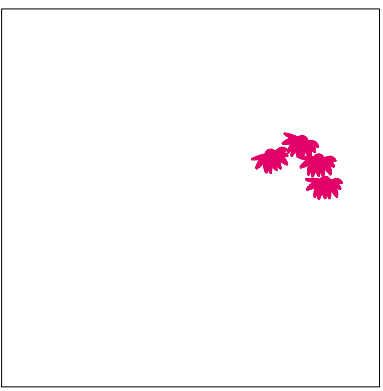
Stop #: 8  
 Element:  
 Code:  
 Name: R0 G0 B0  
 Chart:  
 Stitches: 3,973  
 Thread used: 15.09m



Stop #: 9  
 Element:  
 Code:  
 Name: R255 G22 B0  
 Chart:  
 Stitches: 575  
 Thread used: 2.23m



Stop #: 10  
 Element:  
 Code:  
 Name: R0 G0 B0  
 Chart:  
 Stitches: 10,236  
 Thread used: 39.19m



Stop #: 11  
 Element:  
 Code:  
 Name: R227 G2 B103  
 Chart:  
 Stitches: 2,821  
 Thread used: 12.63m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 34,943  
 Height: 96.8 mm  
 Width: 190.8 mm  
 Colors: 10



Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 209  
 Hoop: <None>  
 Max stitch: 9.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 96.9 mm  
 Right: 93.9 mm  
 Up: 55.6 mm  
 Down: 41.1 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 18461.0 mm<sup>2</sup>  
 Total thread: 153.05m  
 Total bobbin: 48.63m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	7,687	R0 G153 B0
2	15	547	R255 G227 B215
3	7	2,196	R255 G149 B1
4	3	1,370	R255 G88 B22
5	5	238	R51 G204 B204
6	4	4,643	R242 G1 B118
7	11	655	R153 G76 B75
8	8	3,973	R0 G0 B0
9	2	575	R255 G22 B0
10	8	10,236	R0 G0 B0
11	9	2,821	R227 G2 B103

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 8

Title:

Height: 109.6 mm  
Width: 216.2 mm  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.97



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  

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**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 39,761  
Height: 109.6 mm  
Width: 216.2 mm  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1

1 1  
1 1



2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 39,761  
 Height: 109.6 mm  
 Width: 216.2 mm  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

1 1  
 1 1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 215  
 Appliqués: 0  
 Left: 109.6 mm  
 Right: 106.6 mm  
 Up: 62.1 mm  
 Down: 47.6 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 23704.5 mm<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 182.54m  
 Total bobbin: 60.40m



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		8,714		R0 G153 B0	
2.	15		601		R255 G227 B215	
3.	7		2,591		R255 G149 B1	
4.	3		1,628		R255 G88 B22	
5.	5		283		R51 G204 B204	
6.	4		5,475		R242 G1 B118	
7.	11		768		R153 G76 B75	
8.	8		4,436		R0 G0 B0	
9.	2		611		R255 G22 B0	
10.	8		11,460		R0 G0 B0	
11.	9		3,192		R227 G2 B103	

2 2  
 2 2

# Color Film

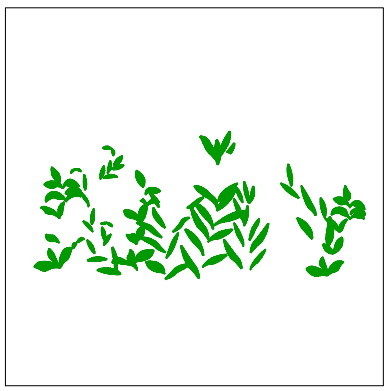
Wilcom EmbroideryStudio - Designing



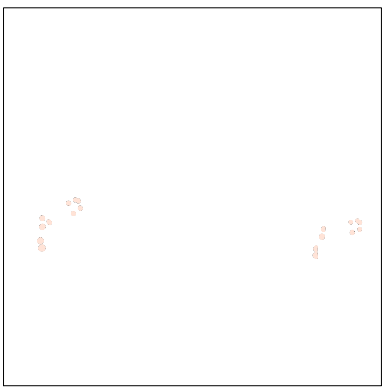
Design: 8

Title:

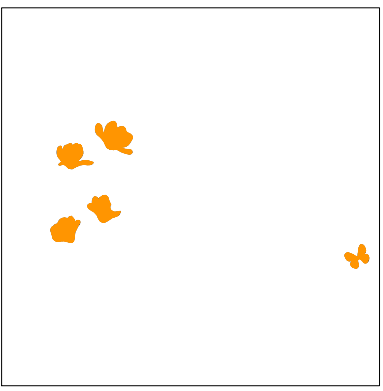
Stitches: 39,761  
 Height: 109.6 mm  
 Width: 216.2 mm  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 0.22



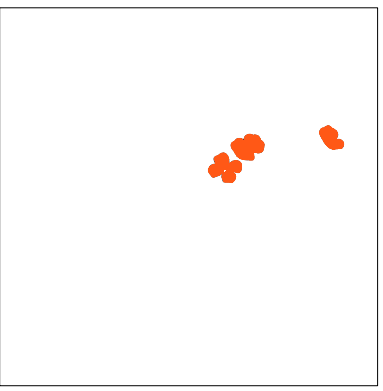
Stop #: 1  
 Element:  
 Code:  
 Name: R0 G153 B0  
 Chart:  
 Stitches: 8,714  
 Thread used: 45.22m



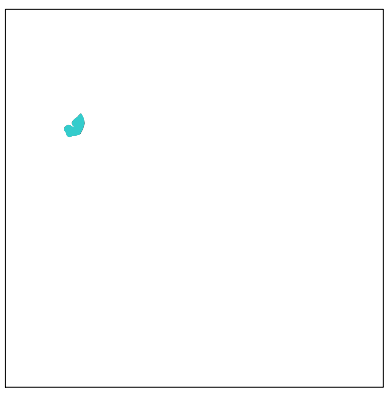
Stop #: 2  
 Element:  
 Code:  
 Name: R255 G227 B215  
 Chart:  
 Stitches: 601  
 Thread used: 2.33m



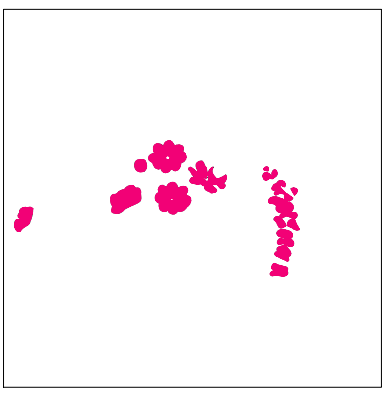
Stop #: 3  
 Element:  
 Code:  
 Name: R255 G149 B1  
 Chart:  
 Stitches: 2,591  
 Thread used: 13.21m



Stop #: 4  
 Element:  
 Code:  
 Name: R255 G88 B22  
 Chart:  
 Stitches: 1,628  
 Thread used: 8.42m



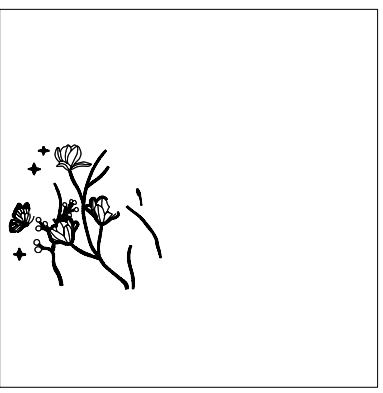
Stop #: 5  
 Element:  
 Code:  
 Name: R51 G204 B204  
 Chart:  
 Stitches: 283  
 Thread used: 1.37m



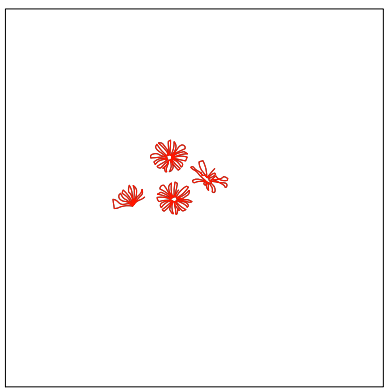
Stop #: 6  
 Element:  
 Code:  
 Name: R242 G1 B118  
 Chart:  
 Stitches: 5,475  
 Thread used: 26.43m



Stop #: 7  
 Element:  
 Code:  
 Name: R153 G76 B75  
 Chart:  
 Stitches: 768  
 Thread used: 3.79m



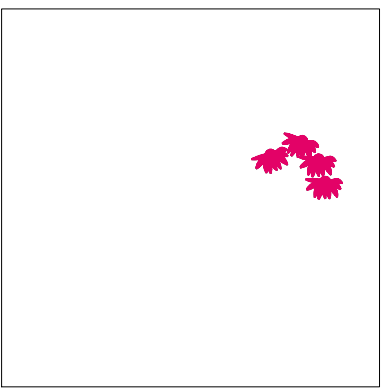
Stop #: 8  
 Element:  
 Code:  
 Name: R0 G0 B0  
 Chart:  
 Stitches: 4,436  
 Thread used: 17.48m



Stop #: 9  
 Element:  
 Code:  
 Name: R255 G22 B0  
 Chart:  
 Stitches: 611  
 Thread used: 2.45m



Stop #: 10  
 Element:  
 Code:  
 Name: R0 G0 B0  
 Chart:  
 Stitches: 11,460  
 Thread used: 45.63m



Stop #: 11  
 Element:  
 Code:  
 Name: R227 G2 B103  
 Chart:  
 Stitches: 3,192  
 Thread used: 15.11m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 39,761  
 Height: 109.6 mm  
 Width: 216.2 mm  
 Colors: 10



Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 215  
 Hoop: <None>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 109.6 mm  
 Right: 106.6 mm  
 Up: 62.1 mm  
 Down: 47.6 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 23704.5 mm<sup>2</sup>  
 Total thread: 182.54m  
 Total bobbin: 60.40m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	8,714	R0 G153 B0
2	15	601	R255 G227 B215
3	7	2,591	R255 G149 B1
4	3	1,628	R255 G88 B22
5	5	283	R51 G204 B204
6	4	5,475	R242 G1 B118
7	11	768	R153 G76 B75
8	8	4,436	R0 G0 B0
9	2	611	R255 G22 B0
10	8	11,460	R0 G0 B0
11	9	3,192	R227 G2 B103