

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3 inch**

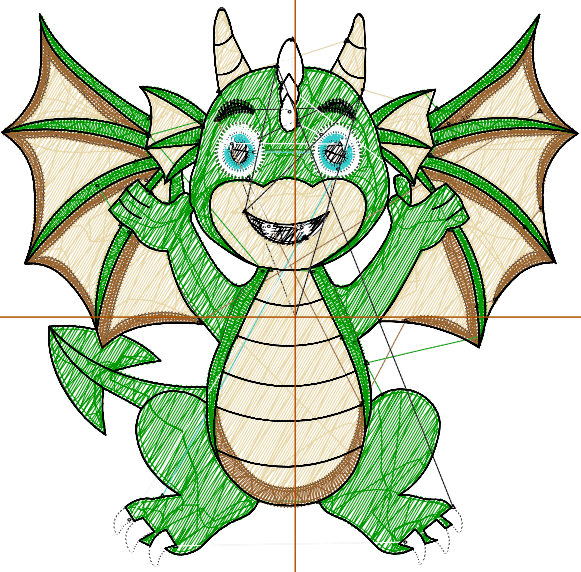
Title:

Stitches: 16,691  
 Height: 2.90 in  
 Width: 3.00 in  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 50  
 Appliqués: 0  
 Left: 38.8 mm  
 Right: 37.4 mm  
 Up: 40.7 mm  
 Down: 33.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 8.71 in<sup>2</sup>  
 Max stitch: 11.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.5 mm  
 Total thread: 242.59ft  
 Total bobbin: 77.11ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		212	R0	G0 B0	
2.	4		3,146	R232	G215 B169	
3.	1		2,736	R0	G153 B0	
4.	5		267	R51	G204 B204	
5.	8		109	R0	G0 B0	
6.	14		2,174	R153	G102 B51	
7.	1		1,916	R0	G153 B0	
8.	9		878	R255	G255 B255	
9.	8		5,251	R0	G0 B0	



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 Width: 3.00 in  
 Colors: 6



Machine format: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 50  
 Hoop: <None>  
 Max stitch: 11.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.5 mm

Left: 38.8 mm  
 Right: 37.4 mm  
 Up: 40.7 mm  
 Down: 33.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 8.71 in<sup>2</sup>  
 Total thread: 242.59ft  
 Total bobbin: 77.11ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	8	212	R0 G0 B0
2	4	3,146	R232 G215 B169
3	1	2,736	R0 G153 B0
4	5	267	R51 G204 B204
5	8	109	R0 G0 B0
6	14	2,174	R153 G102 B51
7	1	1,916	R0 G153 B0
8	9	878	R255 G255 B255
9	8	5,251	R0 G0 B0

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4 inch**

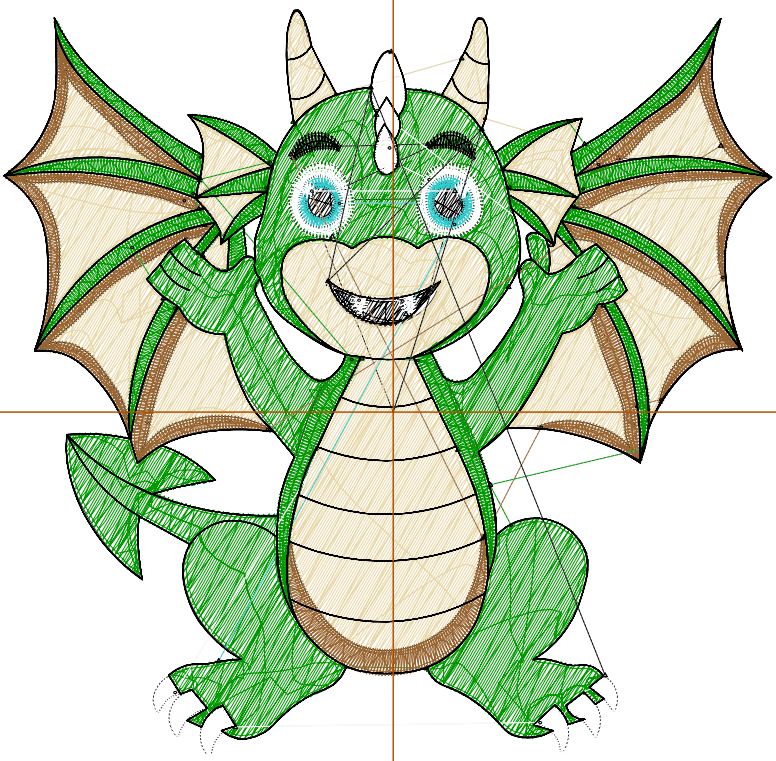
Title:

Stitches: 22,507  
 Height: 3.88 in  
 Width: 4.00 in  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 55  
 Appliqués: 0  
 Left: 51.5 mm  
 Right: 50.1 mm  
 Up: 53.2 mm  
 Down: 45.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 15.51 in<sup>2</sup>  
 Max stitch: 11.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.7 mm  
 Total thread: 352.57ft  
 Total bobbin: 119.66ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		283	R0	G0 B0	
2.	4		4,666	R232	G215 B169	
3.	1		3,959	R0	G153 B0	
4.	5		330	R51	G204 B204	
5.	8		145	R0	G0 B0	
6.	14		2,893	R153	G102 B51	
7.	1		2,556	R0	G153 B0	
8.	9		1,092	R255	G255 B255	
9.	8		6,581	R0	G0 B0	



# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **4 inch**

Title:

Stitches: 22,507  
 Height: 3.88 in  
 Width: 4.00 in  
 Colors: 6



Machine format: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 55  
 Hoop: <None>  
 Max stitch: 11.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.7 mm

Left: 51.5 mm  
 Right: 50.1 mm  
 Up: 53.2 mm  
 Down: 45.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 15.51 in<sup>2</sup>  
 Total thread: 352.57ft  
 Total bobbin: 119.66ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	8	283	R0 G0 B0
2	4	4,666	R232 G215 B169
3	1	3,959	R0 G153 B0
4	5	330	R51 G204 B204
5	8	145	R0 G0 B0
6	14	2,893	R153 G102 B51
7	1	2,556	R0 G153 B0
8	9	1,092	R255 G255 B255
9	8	6,581	R0 G0 B0

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5 inch**

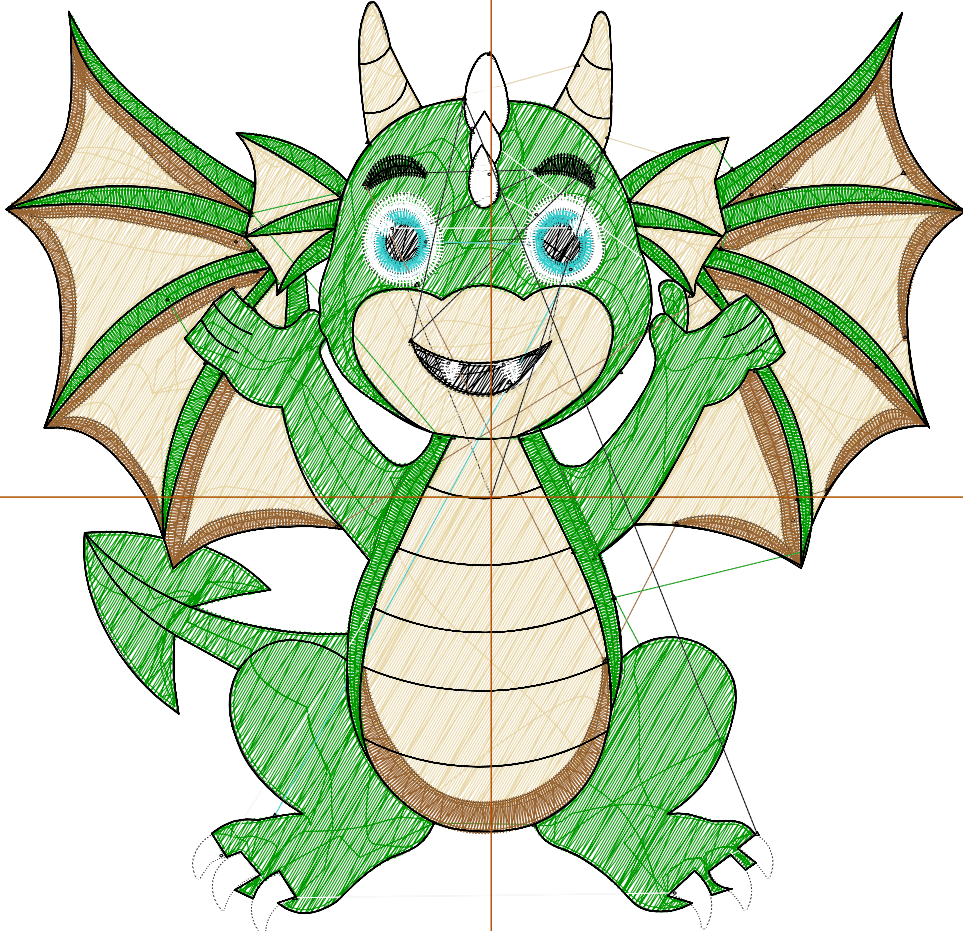
Title:

Stitches: 28,793  
 Height: 4.85 in  
 Width: 5.00 in  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 56  
 Appliqués: 0  
 Left: 64.2 mm  
 Right: 62.8 mm  
 Up: 65.5 mm  
 Down: 57.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 24.24 in<sup>2</sup>  
 Max stitch: 11.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 481.89ft  
 Total bobbin: 171.86ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8	Black	360		R0 G0 B0	
2.	4	Light Tan	6,452		R232 G215 B169	
3.	1	Green	5,412		R0 G153 B0	
4.	5	Cyan	401		R51 G204 B204	
5.	8	Black	176		R0 G0 B0	
6.	14	Brown	3,623		R153 G102 B51	
7.	1	Green	3,174		R0 G153 B0	
8.	9	White	1,321		R255 G255 B255	
9.	8	Black	7,872		R0 G0 B0	



# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **5 inch**

Title:

Stitches: 28,793  
 Height: 4.85 in  
 Width: 5.00 in  
 Colors: 6



Machine format: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 56  
 Hoop: <None>  
 Max stitch: 11.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 64.2 mm  
 Right: 62.8 mm  
 Up: 65.5 mm  
 Down: 57.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 24.24 in<sup>2</sup>  
 Total thread: 481.89ft  
 Total bobbin: 171.86ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	8	360	R0 G0 B0
2	4	6,452	R232 G215 B169
3	1	5,412	R0 G153 B0
4	5	401	R51 G204 B204
5	8	176	R0 G0 B0
6	14	3,623	R153 G102 B51
7	1	3,174	R0 G153 B0
8	9	1,321	R255 G255 B255
9	8	7,872	R0 G0 B0

# Production Worksheet

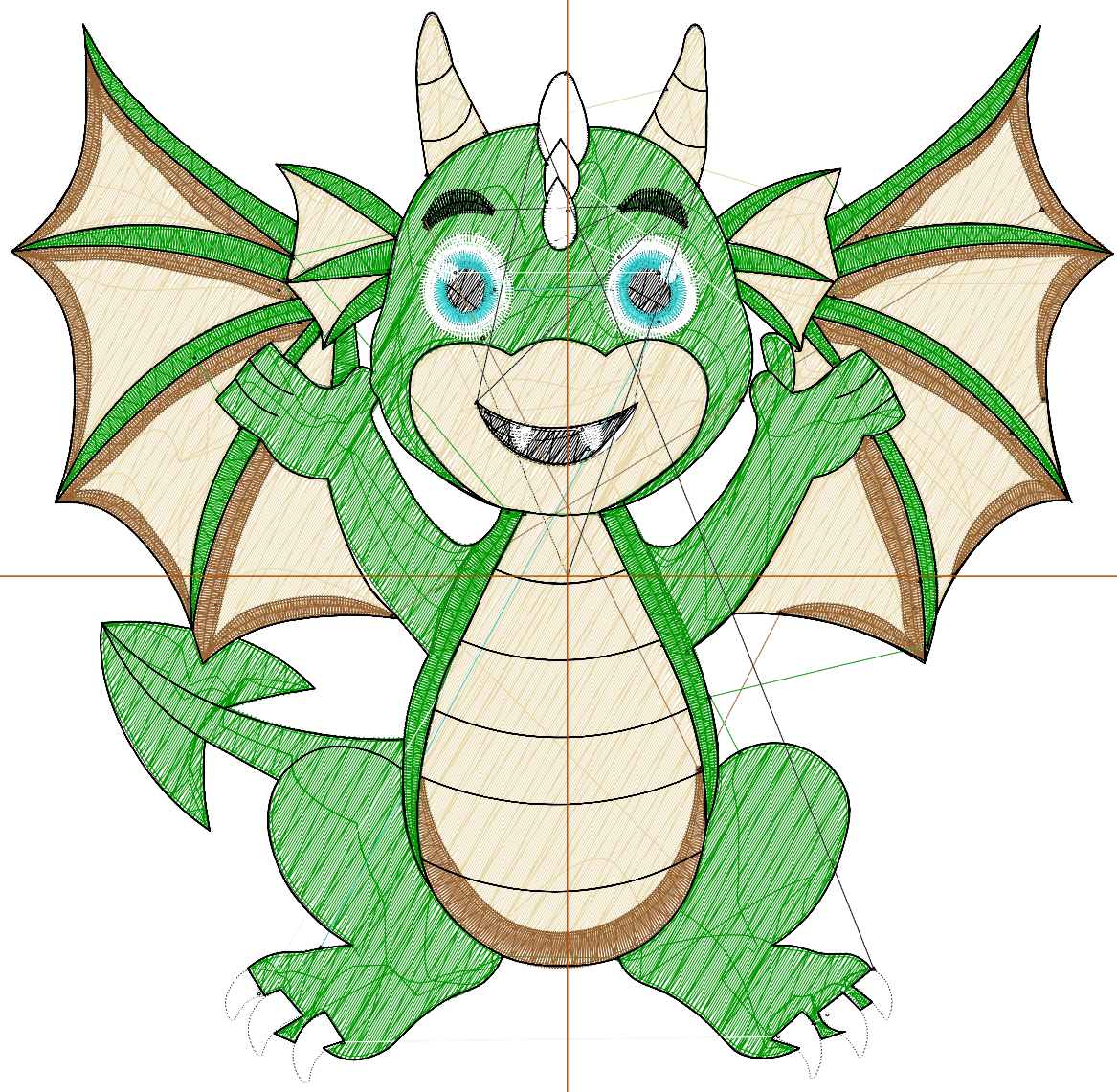
Wilcom EmbroideryStudio - Designing



Design: **6 inch**

Title:

Stitches: 35,686  
Height: 5.82 in  
Width: 6.00 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6 inch**

Title:

Stitches: 35,686  
 Height: 5.82 in  
 Width: 6.00 in  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 58  
 Appliqués: 0  
 Left: 76.9 mm  
 Right: 75.5 mm  
 Up: 77.9 mm  
 Down: 69.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 34.92 in<sup>2</sup>  
 Max stitch: 7.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 629.30ft  
 Total bobbin: 232.41ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		425		R0 G0 B0	
2.	4		8,487		R232 G215 B169	
3.	1		7,065		R0 G153 B0	
4.	5		467		R51 G204 B204	
5.	8		199		R0 G0 B0	
6.	14		4,390		R153 G102 B51	
7.	1		3,870		R0 G153 B0	
8.	9		1,577		R255 G255 B255	
9.	8		9,204		R0 G0 B0	

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Design: **6 inch**

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Stitches: 35,686  
 Height: 5.82 in  
 Width: 6.00 in  
 Colors: 6



Machine format: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 58  
 Hoop: <None>  
 Max stitch: 7.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 76.9 mm  
 Right: 75.5 mm  
 Up: 77.9 mm  
 Down: 69.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 34.92 in<sup>2</sup>  
 Total thread: 629.30ft  
 Total bobbin: 232.41ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	8	425	R0 G0 B0
2	4	8,487	R232 G215 B169
3	1	7,065	R0 G153 B0
4	5	467	R51 G204 B204
5	8	199	R0 G0 B0
6	14	4,390	R153 G102 B51
7	1	3,870	R0 G153 B0
8	9	1,577	R255 G255 B255
9	8	9,204	R0 G0 B0

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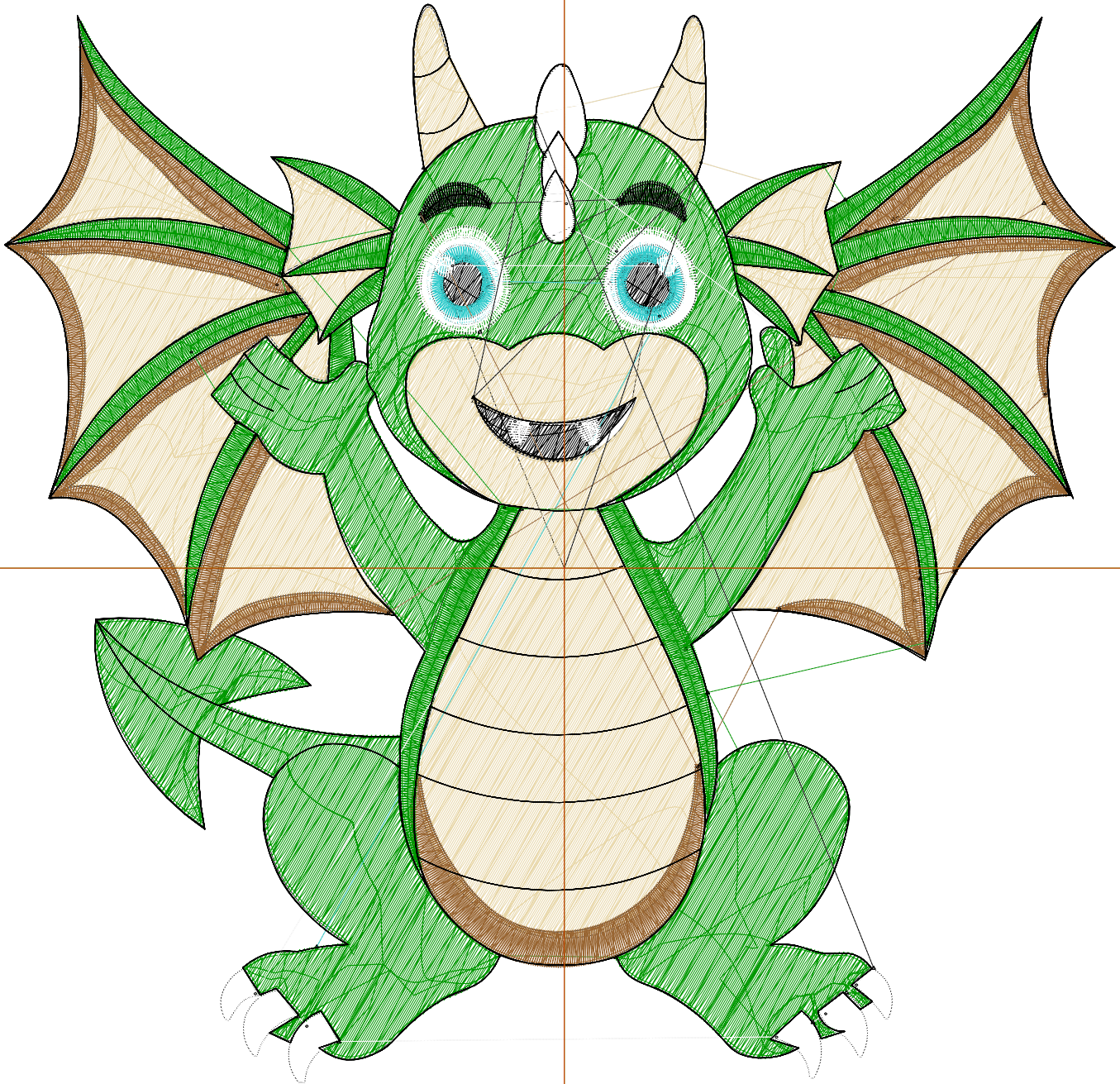
Wilcom EmbroideryStudio - Designing



Design: **7 inch**

Title:

Stitches: 43,342  
Height: 6.79 in  
Width: 7.00 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7 inch**

Title:

Stitches: 43,342  
 Height: 6.79 in  
 Width: 7.00 in  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 57  
 Appliqués: 0  
 Left: 89.6 mm  
 Right: 88.2 mm  
 Up: 90.2 mm  
 Down: 82.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 47.53 in<sup>2</sup>  
 Max stitch: 7.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 799.06ft  
 Total bobbin: 303.23ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		534		R0 G0 B0	
2.	4		10,831		R232 G215 B169	
3.	1		8,968		R0 G153 B0	
4.	5		543		R51 G204 B204	
5.	8		229		R0 G0 B0	
6.	14		5,203		R153 G102 B51	
7.	1		4,628		R0 G153 B0	
8.	9		1,898		R255 G255 B255	
9.	8		10,506		R0 G0 B0	

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Stitches: 43,342  
 Height: 6.79 in  
 Width: 7.00 in  
 Colors: 6



Machine format: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 57  
 Hoop: <None>  
 Max stitch: 7.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 89.6 mm  
 Right: 88.2 mm  
 Up: 90.2 mm  
 Down: 82.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 47.53 in<sup>2</sup>  
 Total thread: 799.06ft  
 Total bobbin: 303.23ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	8	534	R0 G0 B0
2	4	10,831	R232 G215 B169
3	1	8,968	R0 G153 B0
4	5	543	R51 G204 B204
5	8	229	R0 G0 B0
6	14	5,203	R153 G102 B51
7	1	4,628	R0 G153 B0
8	9	1,898	R255 G255 B255
9	8	10,506	R0 G0 B0