

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

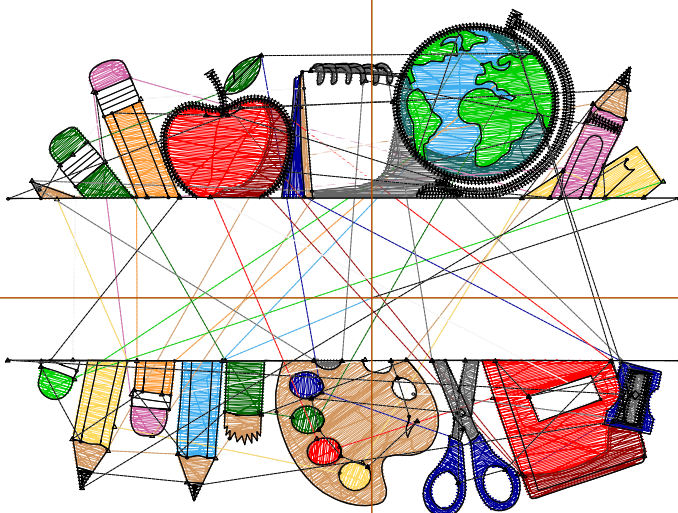
Title:

Stitches: 11,892  
 Height: 67.1 mm  
 Width: 88.9 mm  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 105  
 Appliqués: 0  
 Left: 48.2 mm  
 Right: 40.7 mm  
 Up: 38.2 mm  
 Down: 28.9 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 5963.2 mm<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 51.65m  
 Total bobbin: 15.68m

Stop Sequence:

| #   | N# | Color | St.   | Code | Name           | Chart   |
|-----|----|-------|-------|------|----------------|---------|
| 1.  | 13 |       | 724   |      | R64 G175 B240  |         |
| 2.  | 7  |       | 381   |      | R25 G102 B102  |         |
| 3.  | 12 |       | 286   | 12   | Orange         | Default |
| 4.  | 6  |       | 342   |      | R209 G103 B167 |         |
| 5.  | 1  |       | 1,485 |      | R212 G153 B98  |         |
| 6.  | 5  |       | 430   |      | R255 G217 B92  |         |
| 7.  | 4  |       | 899   |      | R0 G209 B0     |         |
| 8.  | 2  |       | 429   |      | R0 G102 B0     |         |
| 9.  | 10 |       | 875   | 10   | Dark Blue      | Default |
| 10. | 3  |       | 948   | 3    | Red            | Default |
| 11. | 11 |       | 368   | 11   | Dark Red       | Default |
| 12. | 9  |       | 1,001 | 9    | White          | Default |
| 13. | 18 |       | 910   | 18   | Grey           | Default |
| 14. | 8  |       | 2,812 | 8    | Black          | Default |



# Color Film

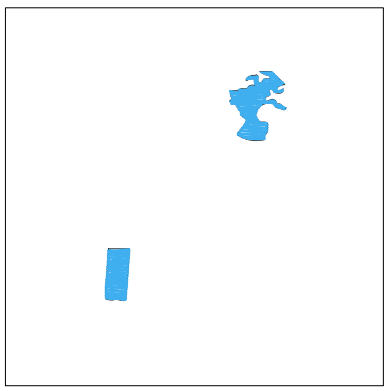
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Design: **3**

Title:

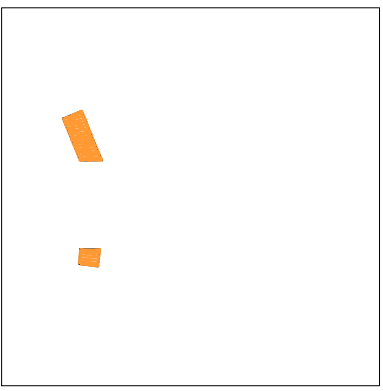
Stitches: 11,892  
Height: 67.1 mm  
Width: 88.9 mm  
Colors: 14  
Colorway: Colorway 1  
Zoom: 0.53



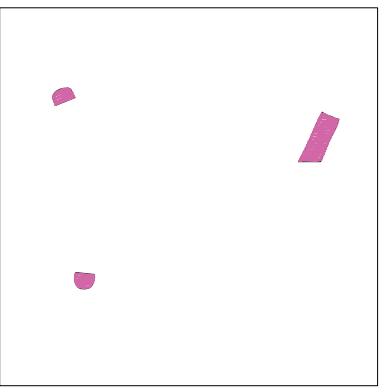
Stop #: 1  
Element:  
Code: R64 G175 B240  
Name: R64 G175 B240  
Chart:  
Stitches: 724  
Thread used: 3.29m



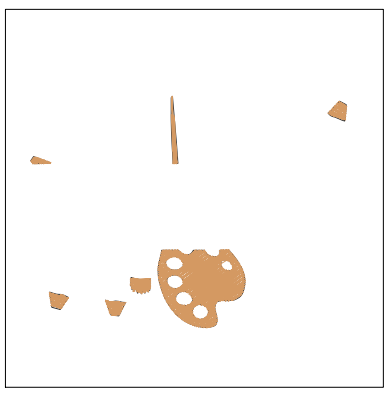
Stop #: 2  
Element:  
Code: R25 G102 B102  
Name: R25 G102 B102  
Chart:  
Stitches: 381  
Thread used: 1.49m



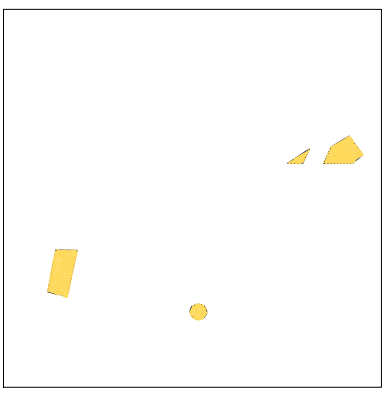
Stop #: 3  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 286  
Thread used: 1.39m



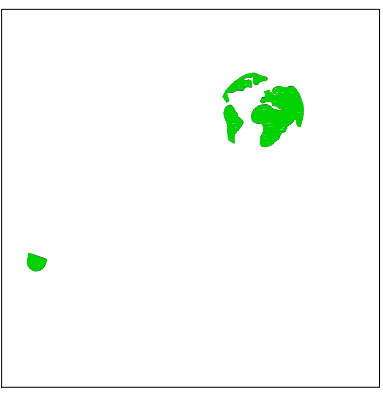
Stop #: 4  
Element:  
Code: R209 G103 B167  
Name: R209 G103 B167  
Chart:  
Stitches: 342  
Thread used: 1.55m



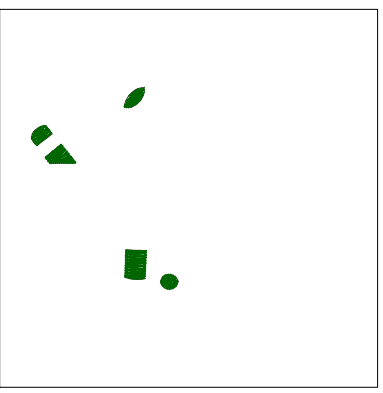
Stop #: 5  
Element:  
Code: R212 G153 B98  
Name: R212 G153 B98  
Chart:  
Stitches: 1,485  
Thread used: 6.56m



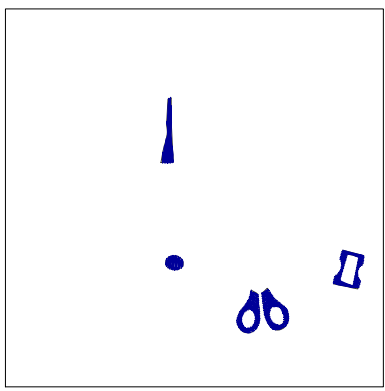
Stop #: 6  
Element:  
Code: R255 G217 B92  
Name: R255 G217 B92  
Chart:  
Stitches: 430  
Thread used: 2.01m



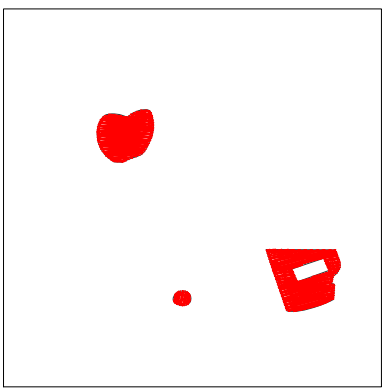
Stop #: 7  
Element:  
Code: R0 G209 B0  
Name: R0 G209 B0  
Chart:  
Stitches: 899  
Thread used: 3.74m



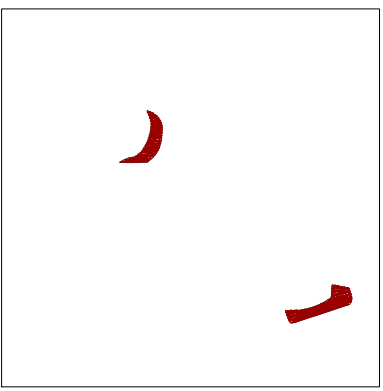
Stop #: 8  
Element:  
Code: R0 G102 B0  
Name: R0 G102 B0  
Chart:  
Stitches: 429  
Thread used: 1.86m



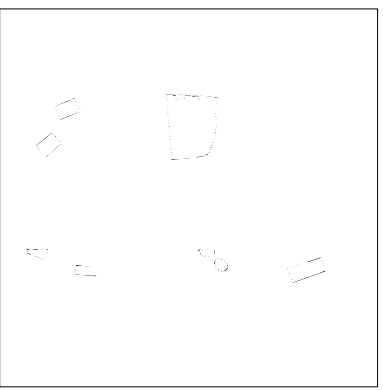
Stop #: 9  
Element:  
Code: 10  
Name: Dark Blue  
Chart: Default  
Stitches: 875  
Thread used: 3.25m



Stop #: 10  
Element:  
Code: 3  
Name: Red  
Chart: Default  
Stitches: 948  
Thread used: 5.09m



Stop #: 11  
Element:  
Code: 11  
Name: Dark Red  
Chart: Default  
Stitches: 368  
Thread used: 1.70m



Stop #: 12  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 1,001  
Thread used: 4.69m

# Color Film

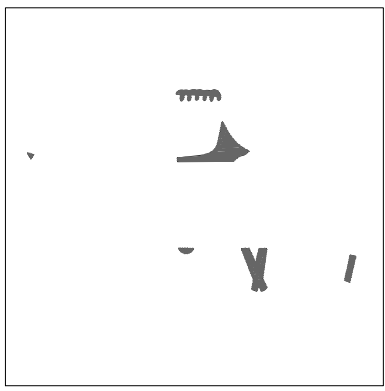
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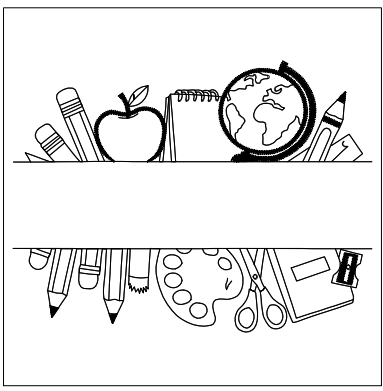
Design: **3**

Title:

Stitches: 11,892  
Height: 67.1 mm  
Width: 88.9 mm  
Colors: 14  
Colorway: Colorway 1  
Zoom: 0.53



Stop #: 13  
Element:  
Code: 18  
Name: Grey  
Chart: Default  
Stitches: 910  
Thread used: 3.46m



Stop #: 14  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 2,812  
Thread used: 10.17m

# Production Worksheet

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Design: **4**

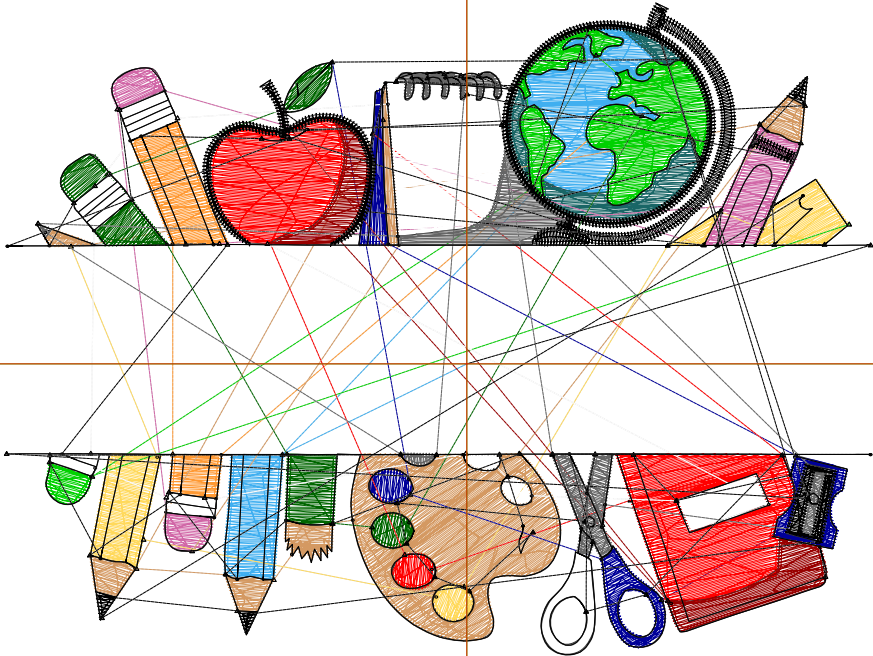
Title:

Stitches: 15,512  
 Height: 86.2 mm  
 Width: 114.3 mm  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 110  
 Appliqués: 0  
 Left: 60.9 mm  
 Right: 53.4 mm  
 Up: 47.8 mm  
 Down: 38.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 9855.2 mm<sup>2</sup>  
 Max stitch: 8.5 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 72.00m  
 Total bobbin: 23.45m

Stop Sequence:

| #   | N# | Color | St.   | Code | Name           | Chart   |
|-----|----|-------|-------|------|----------------|---------|
| 1.  | 13 |       | 1,017 |      | R64 G175 B240  |         |
| 2.  | 7  |       | 517   |      | R25 G102 B102  |         |
| 3.  | 12 |       | 411   | 12   | Orange         | Default |
| 4.  | 6  |       | 480   |      | R209 G103 B167 |         |
| 5.  | 1  |       | 1,981 |      | R212 G153 B98  |         |
| 6.  | 5  |       | 619   |      | R255 G217 B92  |         |
| 7.  | 4  |       | 1,185 |      | R0 G209 B0     |         |
| 8.  | 2  |       | 576   |      | R0 G102 B0     |         |
| 9.  | 10 |       | 854   | 10   | Dark Blue      | Default |
| 10. | 3  |       | 1,377 | 3    | Red            | Default |
| 11. | 11 |       | 497   | 11   | Dark Red       | Default |
| 12. | 9  |       | 1,381 | 9    | White          | Default |
| 13. | 18 |       | 1,168 | 18   | Grey           | Default |
| 14. | 8  |       | 3,447 | 8    | Black          | Default |



# Color Film

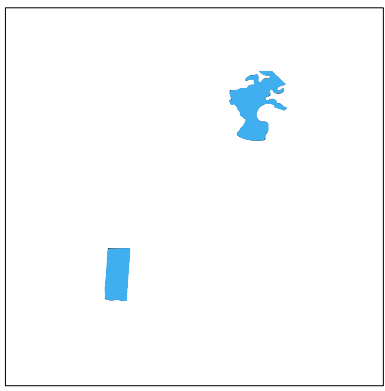
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Design: **4**

Title:

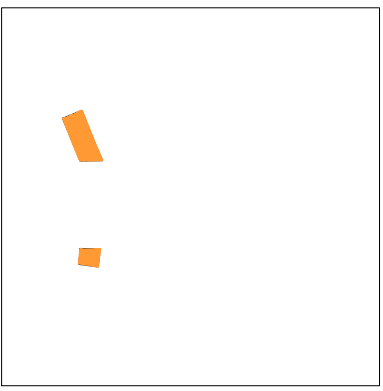
Stitches: 15,512  
 Height: 86.2 mm  
 Width: 114.3 mm  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 0.42



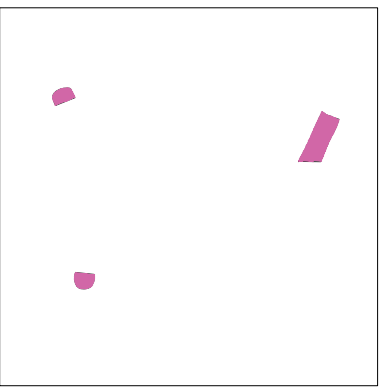
Stop #: 1  
 Element:  
 Code:  
 Name: R64 G175 B240  
 Chart:  
 Stitches: 1,017  
 Thread used: 4.97m



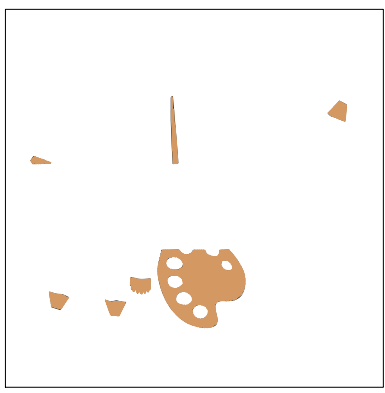
Stop #: 2  
 Element:  
 Code:  
 Name: R25 G102 B102  
 Chart:  
 Stitches: 517  
 Thread used: 2.19m



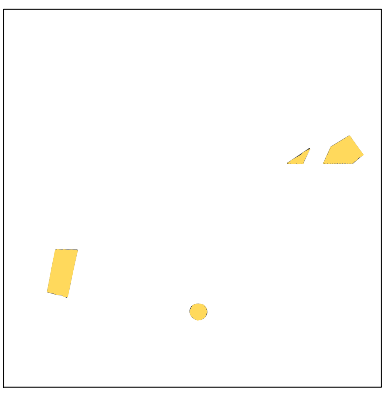
Stop #: 3  
 Element:  
 Code: 12  
 Name: Orange  
 Chart: Default  
 Stitches: 411  
 Thread used: 2.11m



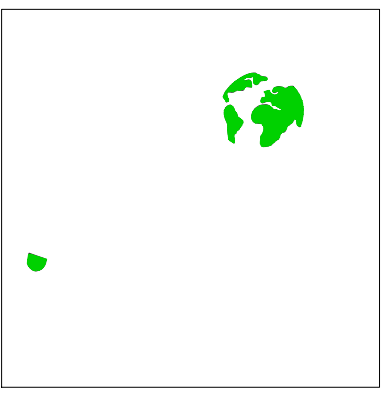
Stop #: 4  
 Element:  
 Code:  
 Name: R209 G103 B167  
 Chart:  
 Stitches: 480  
 Thread used: 2.32m



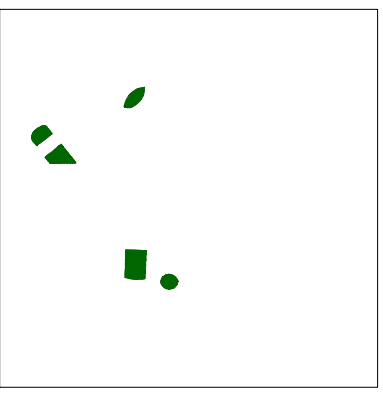
Stop #: 5  
 Element:  
 Code:  
 Name: R212 G153 B98  
 Chart:  
 Stitches: 1,981  
 Thread used: 9.51m



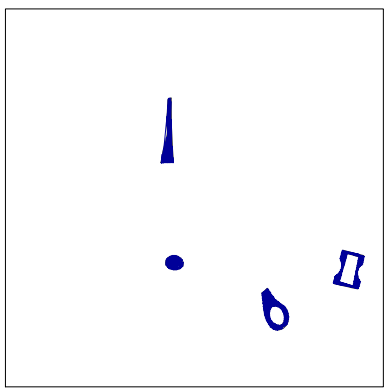
Stop #: 6  
 Element:  
 Code:  
 Name: R255 G217 B92  
 Chart:  
 Stitches: 619  
 Thread used: 3.05m



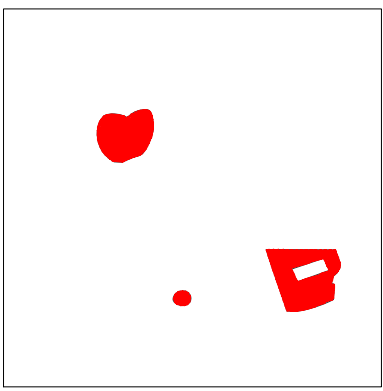
Stop #: 7  
 Element:  
 Code:  
 Name: R0 G209 B0  
 Chart:  
 Stitches: 1,185  
 Thread used: 5.32m



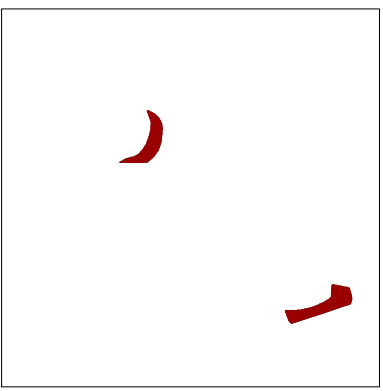
Stop #: 8  
 Element:  
 Code:  
 Name: R0 G102 B0  
 Chart:  
 Stitches: 576  
 Thread used: 2.71m



Stop #: 9  
 Element:  
 Code: 10  
 Name: Dark Blue  
 Chart: Default  
 Stitches: 854  
 Thread used: 3.45m



Stop #: 10  
 Element:  
 Code: 3  
 Name: Red  
 Chart: Default  
 Stitches: 1,377  
 Thread used: 7.78m



Stop #: 11  
 Element:  
 Code: 11  
 Name: Dark Red  
 Chart: Default  
 Stitches: 497  
 Thread used: 2.45m



Stop #: 12  
 Element:  
 Code: 9  
 Name: White  
 Chart: Default  
 Stitches: 1,381  
 Thread used: 6.99m

# Color Film

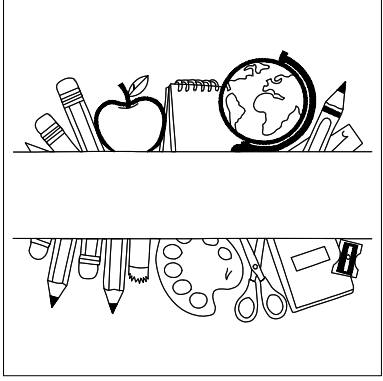
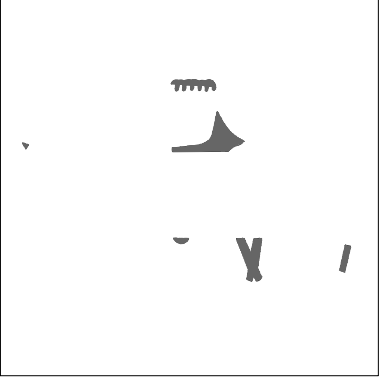
Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 15,512  
Height: 86.2 mm  
Width: 114.3 mm  
Colors: 14  
Colorway: Colorway 1  
Zoom: 0.42



Stop #: 13  
Element:  
Code: 18  
Name: Grey  
Chart: Default  
Stitches: 1,168  
Thread used: 4.70m

Stop #: 14  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 3,447  
Thread used: 13.04m

# Production Worksheet

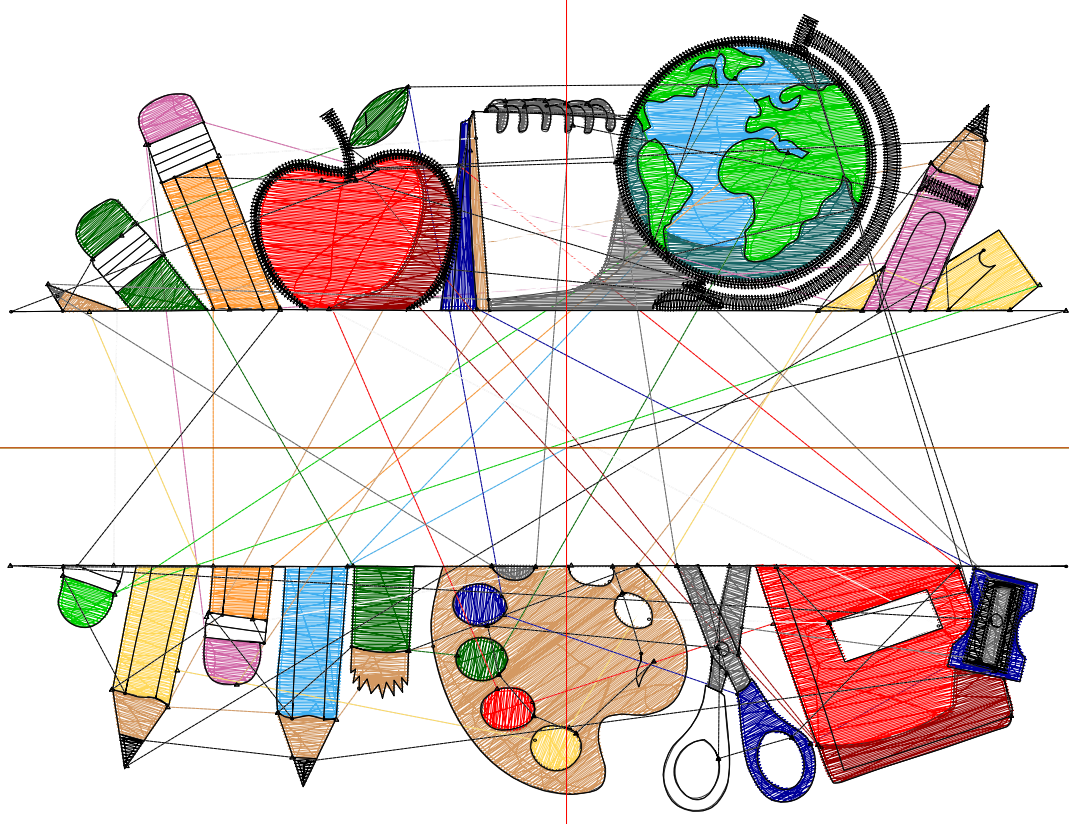
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 19,675  
Height: 105.4 mm  
Width: 139.7 mm  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



1

1

2

2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 19,675  
 Height: 105.4 mm  
 Width: 139.7 mm  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 112  
 Appliqués: 0  
 Left: 73.6 mm  
 Right: 66.1 mm  
 Up: 57.3 mm  
 Down: 48.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 14719.7 mm<sup>2</sup>  
 Max stitch: 10.7 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 96.39m  
 Total bobbin: 32.97m

Stop Sequence:

| #   | N# | Color | St.   | Code | Name           | Chart   |
|-----|----|-------|-------|------|----------------|---------|
| 1.  | 13 |       | 1,347 |      | R64 G175 B240  |         |
| 2.  | 7  |       | 662   |      | R25 G102 B102  |         |
| 3.  | 12 |       | 539   | 12   | Orange         | Default |
| 4.  | 6  |       | 631   |      | R209 G103 B167 |         |
| 5.  | 1  |       | 2,530 |      | R212 G153 B98  |         |
| 6.  | 5  |       | 804   |      | R255 G217 B92  |         |
| 7.  | 4  |       | 1,529 |      | R0 G209 B0     |         |
| 8.  | 2  |       | 746   |      | R0 G102 B0     |         |
| 9.  | 10 |       | 1,059 | 10   | Dark Blue      | Default |
| 10. | 3  |       | 1,845 | 3    | Red            | Default |
| 11. | 11 |       | 653   | 11   | Dark Red       | Default |
| 12. | 9  |       | 1,844 | 9    | White          | Default |
| 13. | 18 |       | 1,469 | 18   | Grey           | Default |
| 14. | 8  |       | 4,015 | 8    | Black          | Default |

# Color Film

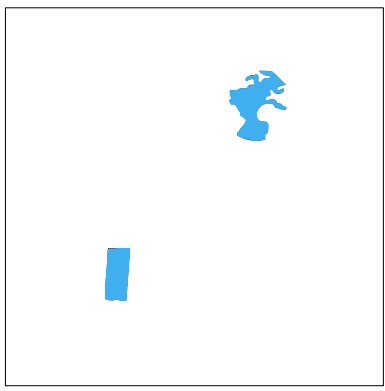
Wilcom EmbroideryStudio - Designing



Design: 5

Title:

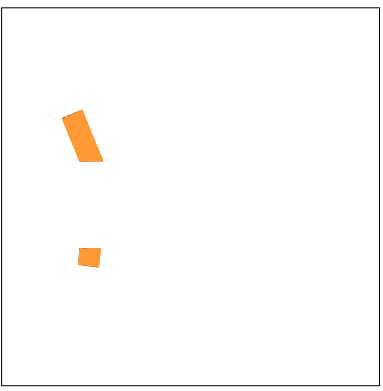
Stitches: 19,675  
Height: 105.4 mm  
Width: 139.7 mm  
Colors: 14  
Colorway: Colorway 1  
Zoom: 0.34



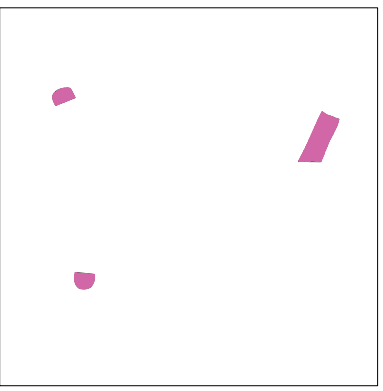
Stop #: 1  
Element:  
Code: R64 G175 B240  
Name: R64 G175 B240  
Chart:  
Stitches: 1,347  
Thread used: 6.85m



Stop #: 2  
Element:  
Code: R25 G102 B102  
Name: R25 G102 B102  
Chart:  
Stitches: 662  
Thread used: 2.93m



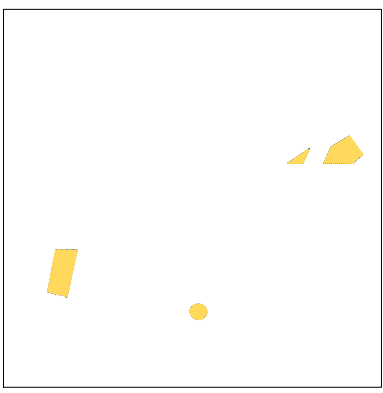
Stop #: 3  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 539  
Thread used: 2.93m



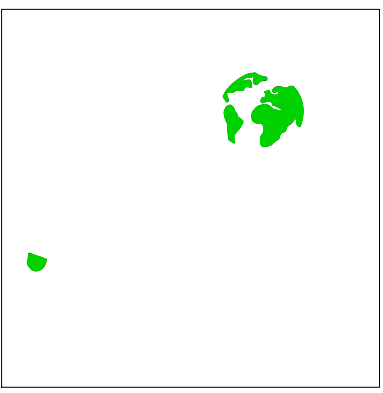
Stop #: 4  
Element:  
Code: R209 G103 B167  
Name: R209 G103 B167  
Chart:  
Stitches: 631  
Thread used: 3.25m



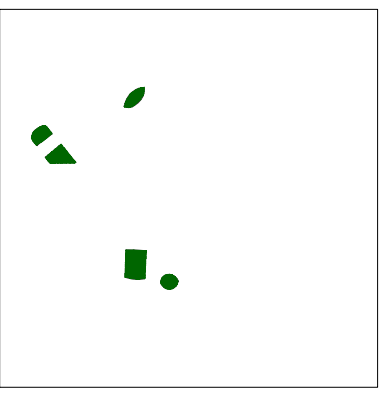
Stop #: 5  
Element:  
Code: R212 G153 B98  
Name: R212 G153 B98  
Chart:  
Stitches: 2,530  
Thread used: 12.96m



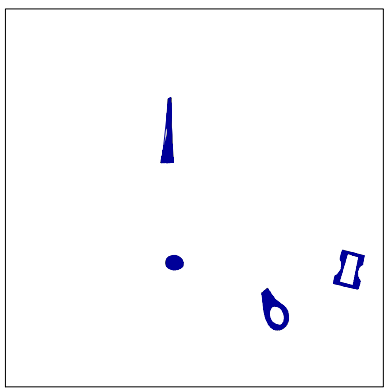
Stop #: 6  
Element:  
Code: R255 G217 B92  
Name: R255 G217 B92  
Chart:  
Stitches: 804  
Thread used: 4.19m



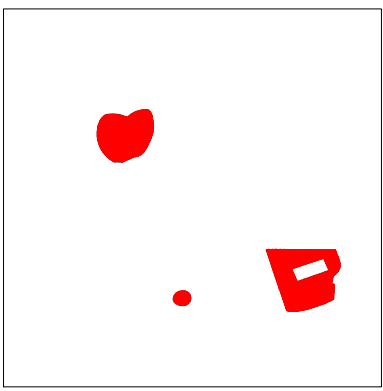
Stop #: 7  
Element:  
Code: R0 G209 B0  
Name: R0 G209 B0  
Chart:  
Stitches: 1,529  
Thread used: 7.24m



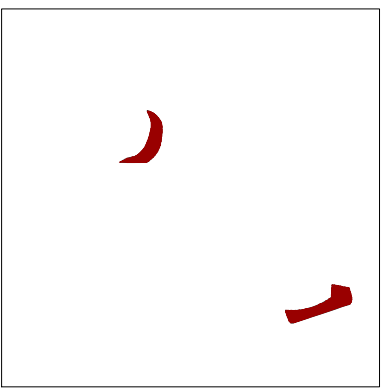
Stop #: 8  
Element:  
Code: R0 G102 B0  
Name: R0 G102 B0  
Chart:  
Stitches: 746  
Thread used: 3.70m



Stop #: 9  
Element:  
Code: 10  
Name: Dark Blue  
Chart: Default  
Stitches: 1,059  
Thread used: 4.53m



Stop #: 10  
Element:  
Code: 3  
Name: Red  
Chart: Default  
Stitches: 1,845  
Thread used: 10.92m



Stop #: 11  
Element:  
Code: 11  
Name: Dark Red  
Chart: Default  
Stitches: 653  
Thread used: 3.45m



Stop #: 12  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 1,844  
Thread used: 9.82m

# Color Film

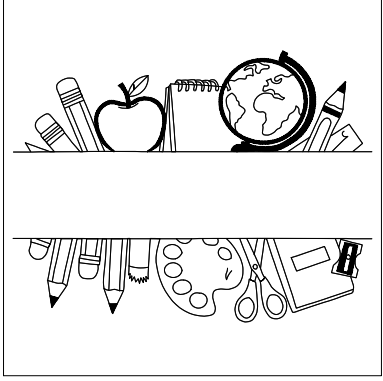
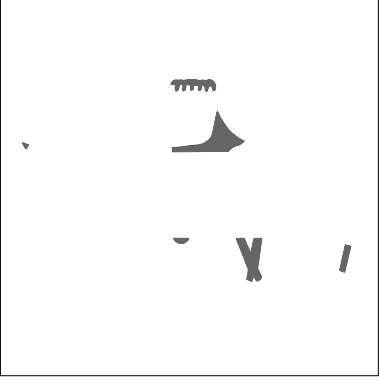
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 19,675  
Height: 105.4 mm  
Width: 139.7 mm  
Colors: 14  
Colorway: Colorway 1  
Zoom: 0.34



Stop #: 13  
Element:  
Code: 18  
Name: Grey  
Chart: Default  
Stitches: 1,469  
Thread used: 6.30m

Stop #: 14  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 4,015  
Thread used: 15.93m

# Production Worksheet

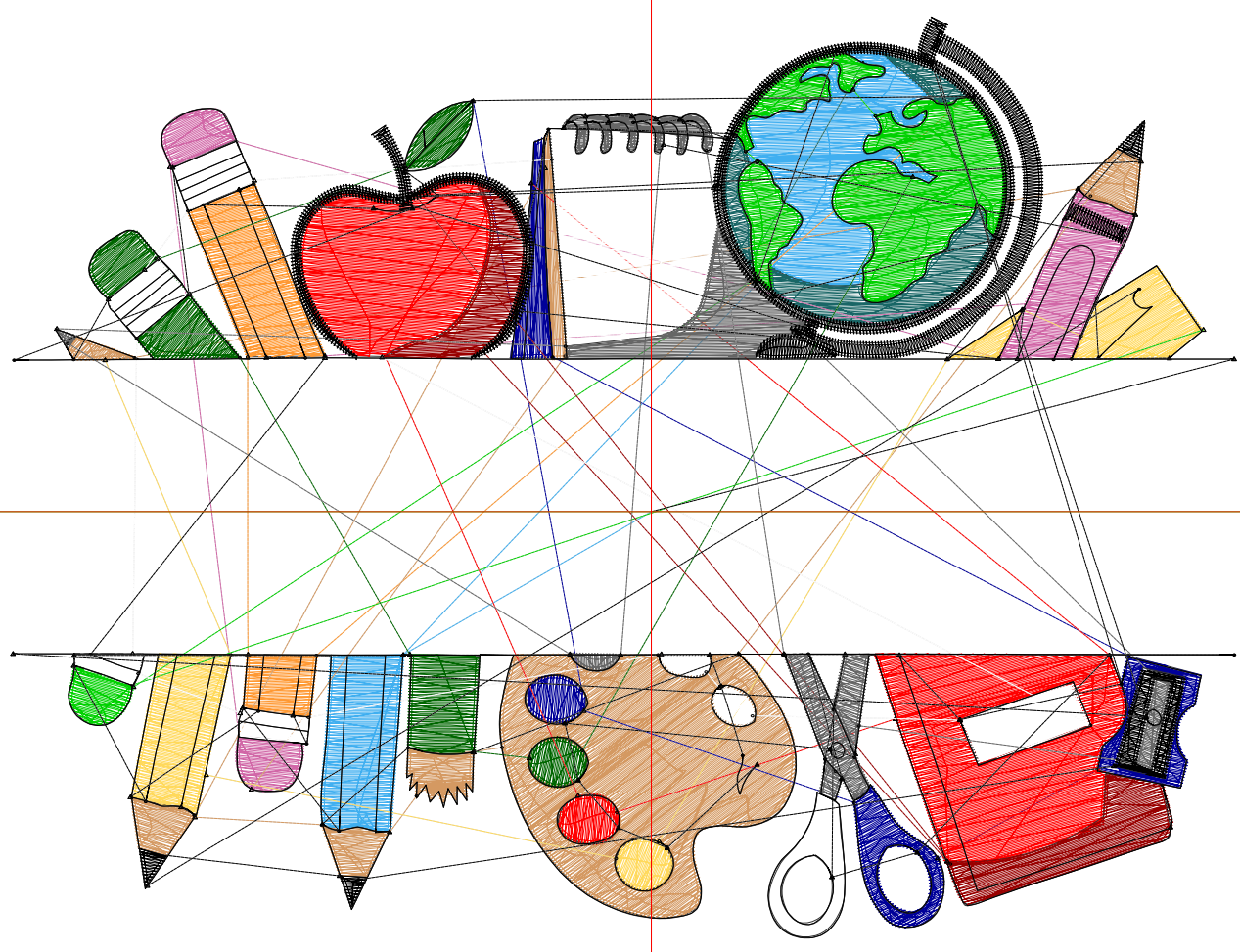
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 24,124  
Height: 124.5 mm  
Width: 165.1 mm  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 24,124  
 Height: 124.5 mm  
 Width: 165.1 mm  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 116  
 Appliqués: 0  
 Left: 86.3 mm  
 Right: 78.8 mm  
 Up: 66.9 mm  
 Down: 57.6 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 20555.9 mm<sup>2</sup>  
 Max stitch: 8.2 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 123.74m  
 Total bobbin: 43.91m

Stop Sequence:

| #   | N# | Color | St.   | Code | Name           | Chart   |
|-----|----|-------|-------|------|----------------|---------|
| 1.  | 13 |       | 1,695 |      | R64 G175 B240  |         |
| 2.  | 7  |       | 792   |      | R25 G102 B102  |         |
| 3.  | 12 |       | 702   | 12   | Orange         | Default |
| 4.  | 6  |       | 799   |      | R209 G103 B167 |         |
| 5.  | 1  |       | 3,189 |      | R212 G153 B98  |         |
| 6.  | 5  |       | 1,012 |      | R255 G217 B92  |         |
| 7.  | 4  |       | 1,892 |      | R0 G209 B0     |         |
| 8.  | 2  |       | 927   |      | R0 G102 B0     |         |
| 9.  | 10 |       | 1,276 | 10   | Dark Blue      | Default |
| 10. | 3  |       | 2,375 | 3    | Red            | Default |
| 11. | 11 |       | 836   | 11   | Dark Red       | Default |
| 12. | 9  |       | 2,296 | 9    | White          | Default |
| 13. | 18 |       | 1,771 | 18   | Grey           | Default |
| 14. | 8  |       | 4,560 | 8    | Black          | Default |

# Color Film

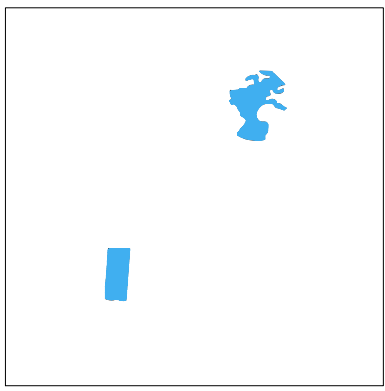
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Design: 6

Title:

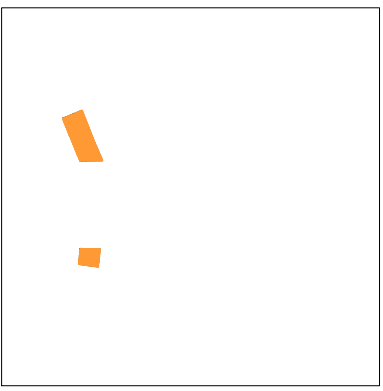
Stitches: 24,124  
Height: 124.5 mm  
Width: 165.1 mm  
Colors: 14  
Colorway: Colorway 1  
Zoom: 0.29



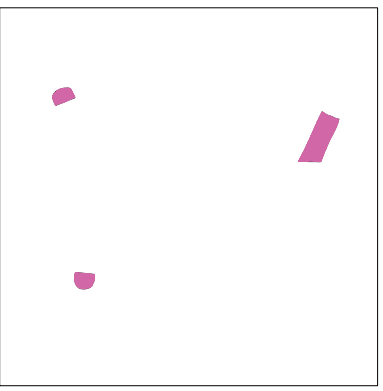
Stop #: 1  
Element:  
Code: R64 G175 B240  
Name: R64 G175 B240  
Chart:  
Stitches: 1,695  
Thread used: 9.08m



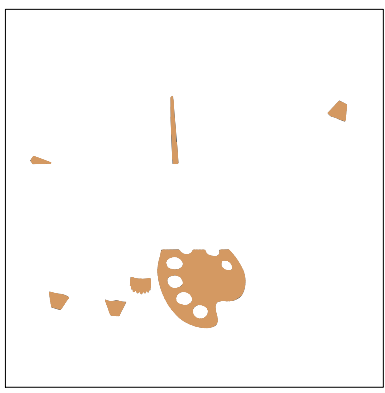
Stop #: 2  
Element:  
Code: R25 G102 B102  
Name: R25 G102 B102  
Chart:  
Stitches: 792  
Thread used: 3.69m



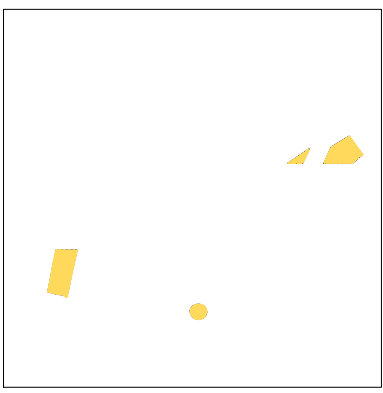
Stop #: 3  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 702  
Thread used: 3.96m



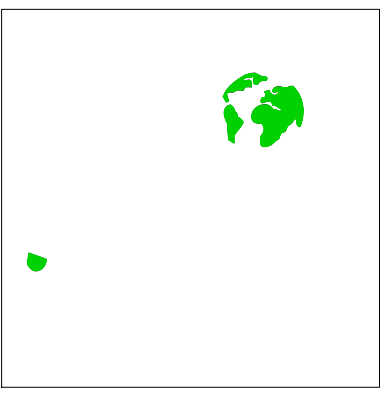
Stop #: 4  
Element:  
Code: R209 G103 B167  
Name: R209 G103 B167  
Chart:  
Stitches: 799  
Thread used: 4.29m



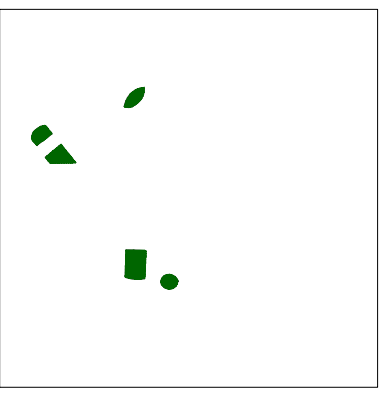
Stop #: 5  
Element:  
Code: R212 G153 B98  
Name: R212 G153 B98  
Chart:  
Stitches: 3,189  
Thread used: 17.09m



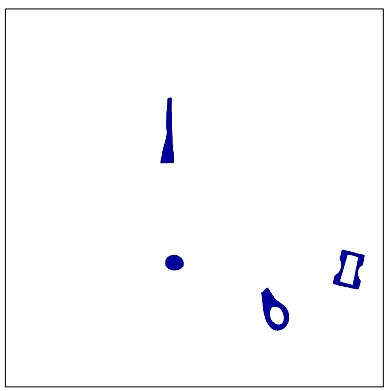
Stop #: 6  
Element:  
Code: R255 G217 B92  
Name: R255 G217 B92  
Chart:  
Stitches: 1,012  
Thread used: 5.54m



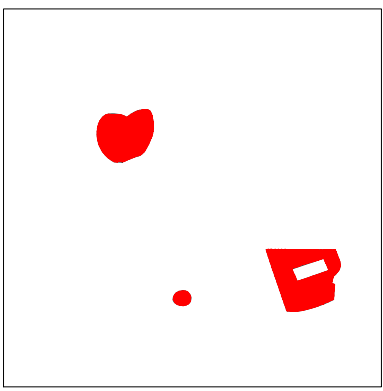
Stop #: 7  
Element:  
Code: R0 G209 B0  
Name: R0 G209 B0  
Chart:  
Stitches: 1,892  
Thread used: 9.37m



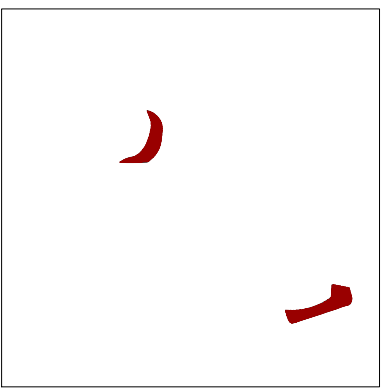
Stop #: 8  
Element:  
Code: R0 G102 B0  
Name: R0 G102 B0  
Chart:  
Stitches: 927  
Thread used: 4.83m



Stop #: 9  
Element:  
Code: 10  
Name: Dark Blue  
Chart: Default  
Stitches: 1,276  
Thread used: 5.66m



Stop #: 10  
Element:  
Code: 3  
Name: Red  
Chart: Default  
Stitches: 2,375  
Thread used: 14.56m



Stop #: 11  
Element:  
Code: 11  
Name: Dark Red  
Chart: Default  
Stitches: 836  
Thread used: 4.58m



Stop #: 12  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 2,296  
Thread used: 12.78m

# Color Film

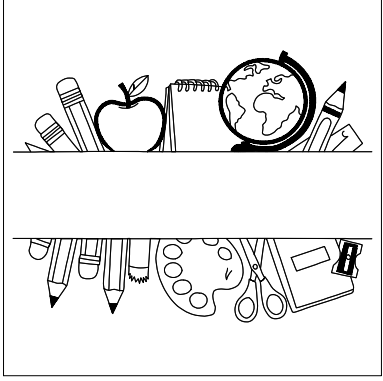
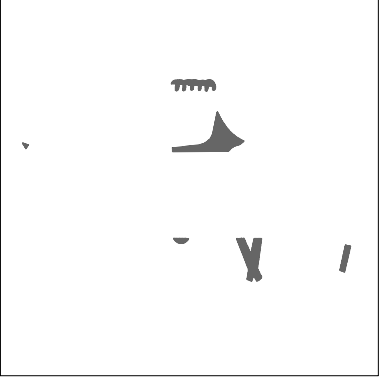
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 24,124  
Height: 124.5 mm  
Width: 165.1 mm  
Colors: 14  
Colorway: Colorway 1  
Zoom: 0.29



Stop #: 13  
Element:  
Code: 18  
Name: Grey  
Chart: Default  
Stitches: 1,771  
Thread used: 7.91m

Stop #: 14  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 4,560  
Thread used: 18.99m